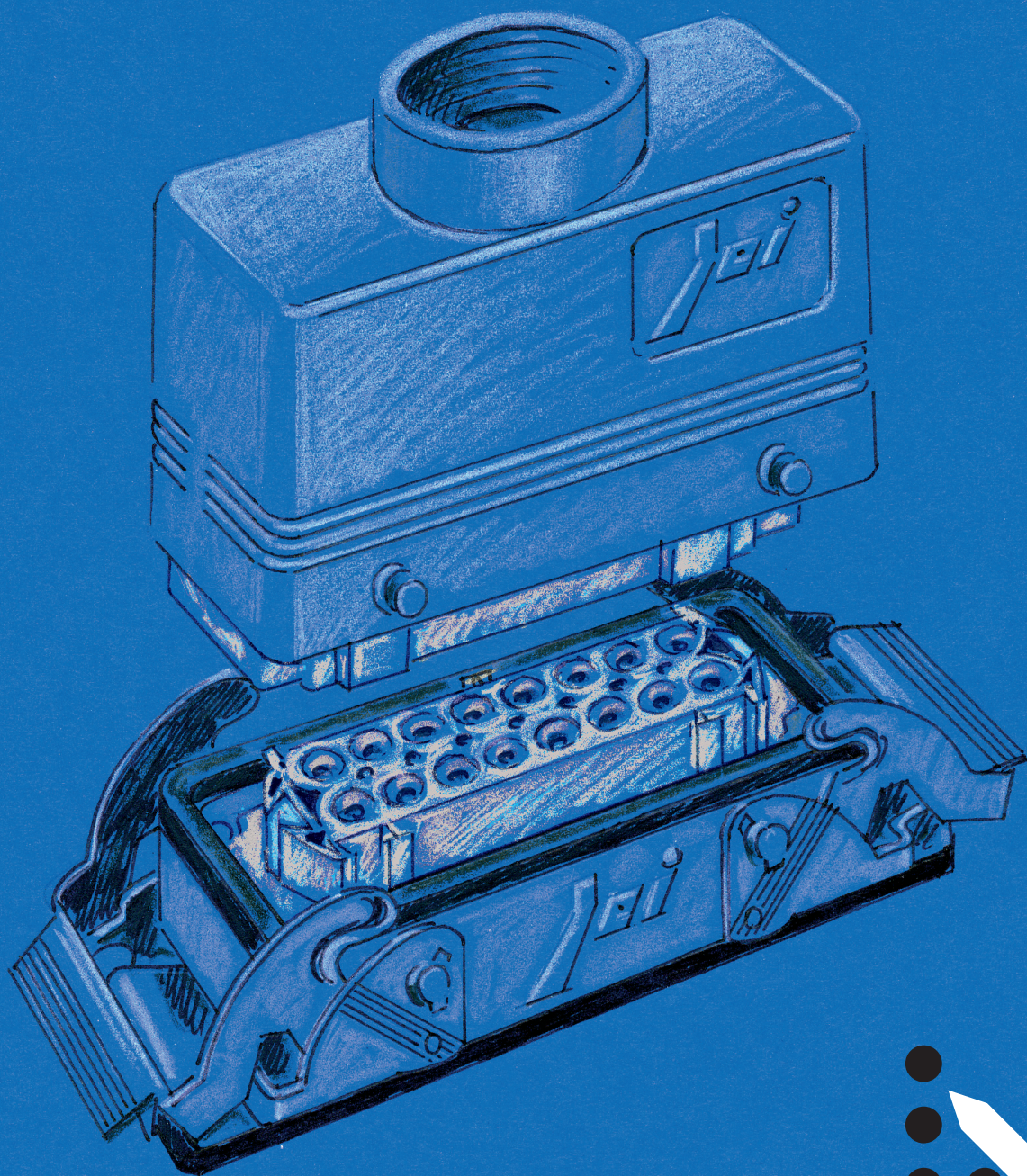


# Multipole connectors JEI® series





## The Company and the Product

**INDUSTRIA LOMBARDA MATERIALE ELETTRICO SpA** has been operating in Milan since 1938, in particular in the electrotechnical sector for the manufacturing of equipment for industrial installations.

ILME reflects the traditional **entrepreneurial spirit of Lombardy**, and has enjoyed continuous expansion for over half a century.

The company has carved an important role for itself in the main world markets, also operating directly in the countries that have assumed world leadership in the field of automation, including Germany and Japan.

In the **electrical connection** sector with applications in industrial automation, characterised by **top performance** and utmost **reliability needs**, ILME is today the acknowledged partner of many leading companies worldwide.

The company's fundamental values are:



**product innovation**, original solutions, excellent **price-quality ratio**, a customer-oriented **sense of service**, ethical behaviour and an environmentally-friendly approach.

To promote the continuing improvement of its **qualitative results**, ILME has always encouraged its collaborators to work with utmost **responsibility and participation**.

The company focuses on a series of benefits to the user, including research into the most suitable materials, high quality and safe cabling, a rapid turnaround and readily available services.

## CE marking

As from 1 January 1997, in order to launch electrical products on the European market the manufacturer must ensure these bear the relevant CE marking, in line with the Low Voltage Directive 73/23/EEC \* (implemented in Italy as law 18-10-1977 no. 791) and its modification 93/68/EEC \* (implemented in Italy as L. D. 25-11-1996 no. 626/96, published in the supplement to the Gazzetta Ufficiale of 14-12-1996).

Said marking must be placed on the product - or, if this is not possible, on the packaging, the instructions for use or the warranty certificate - and acts as a declaration by the manufacturer that the product complies with all relevant EU directives.

### ILME products bear the CE marking on the product or packaging.

Almost all ILME products fall under the Low Voltage Directive. A declaration of compliance is required before applying the CE marking. This document, to which the market is not directly entitled, must be made available to the control authorities (in Italy the Ministry for Industry, Commerce and Handicraft) at all times.

In it, the manufacturer declares the technical safety standard(s) followed to manufacture the product. These standards must be, in decreasing order of preference:

- a European standard (EN prefix)
- a European harmonisation document (HD prefix)
- an international IEC standard
- a national standard
- in the absence of reference standards, the manufacturer's internal specifications, guaranteeing compliance with the directive's basic safety requirements.

Compliance with harmonised technical standards (i.e. ratified by the CENELEC) constitutes presumed conformity to the directive's basic safety requirements.

The CE marking of ILME products results from said products' declaration of conformity to harmonised standards or international IEC standards.

Through the CE marking, ILME declares full compliance, not merely with the directive's basic safety requirements, but also with those international or national EU standards on which voluntary safety certification markings are based (e.g. IMQ and VDE).

In this way, ILME intends to award the CE marking the value of self-certification in terms of safety, given the loss in legal value of voluntary certifications issued by third parties, ratified by directive 93/68/EEC \*.

Notwithstanding the above, practically all ILME products still bear voluntary conformity markings.

**This EC declaration of conformity becomes null and void when the assembly of products includes one or more components not manufactured by us and without EC approval.**

#### \* Note:

new legal reference for the Low Voltage Directive is 2006/95/EC which is the consolidated edition of Directive 73/23/EEC + Directive 93/68/EEC.

On March 29, 2014, the new Low Voltage directive 2014/35/EU has been published on the Official Journal of the European Union, as a recast of the previous directive 2006/95/EC. It will enter into force on April 20, 2016.

All information contained in this catalogue is not binding and may be changed without notice



## Inserts

**JK**  
Screw terminal connection  
10A - 230/400V

page 27



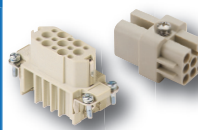
**JKS**  
Spring terminal connection  
10A - 400V

from page 28



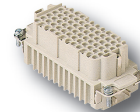
**CD**  
Crimp connection  
10A - 250V  
10A - 50V

from page 30



**CDD**  
Crimp connection  
10A - 250V

from page 39



**JDA**  
Screw terminal connection  
16A - 250V

from page 48



**JDS**  
Spring terminal connection  
10A - 400V

from page 50



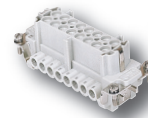
**JSH**  
SQUICH® connection  
16A - 500V

from page 60



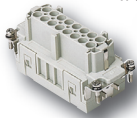
**JNE**  
Screw terminal connection  
16A - 500V

from page 68



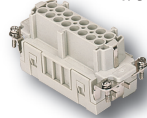
**JSE**  
Spring terminal connection  
16A - 500V

from page 68



**CCE**  
Crimp connection  
16A - 500V

from page 74



**CQE**  
Crimp connection  
16A - 500V

from page 80



## Enclosures

**JEI®-P** from page 88

- Metallic
- Thermoplastic lever
- IP65



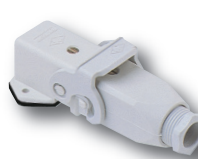
**JEI®-V** from page 102

- Metallic
- Galvanised steel lever
- IP66



**CK - CKA** from page 123

- Standard insulating version
- Standard metallic version



**T-TYPE** from page 128

- Insulating
- Robust
- Chemical resistant
- IP65



## Complements and accessories

**COB**

- Mounting inside control panel
- Inspectable

from page 142



**Accessories**

from page 146



**Dust protection cover**

- For versions  
JEI®-P  
JEI®-V

page 149



**Manual crimping tool**

CCPZ TP

page 153

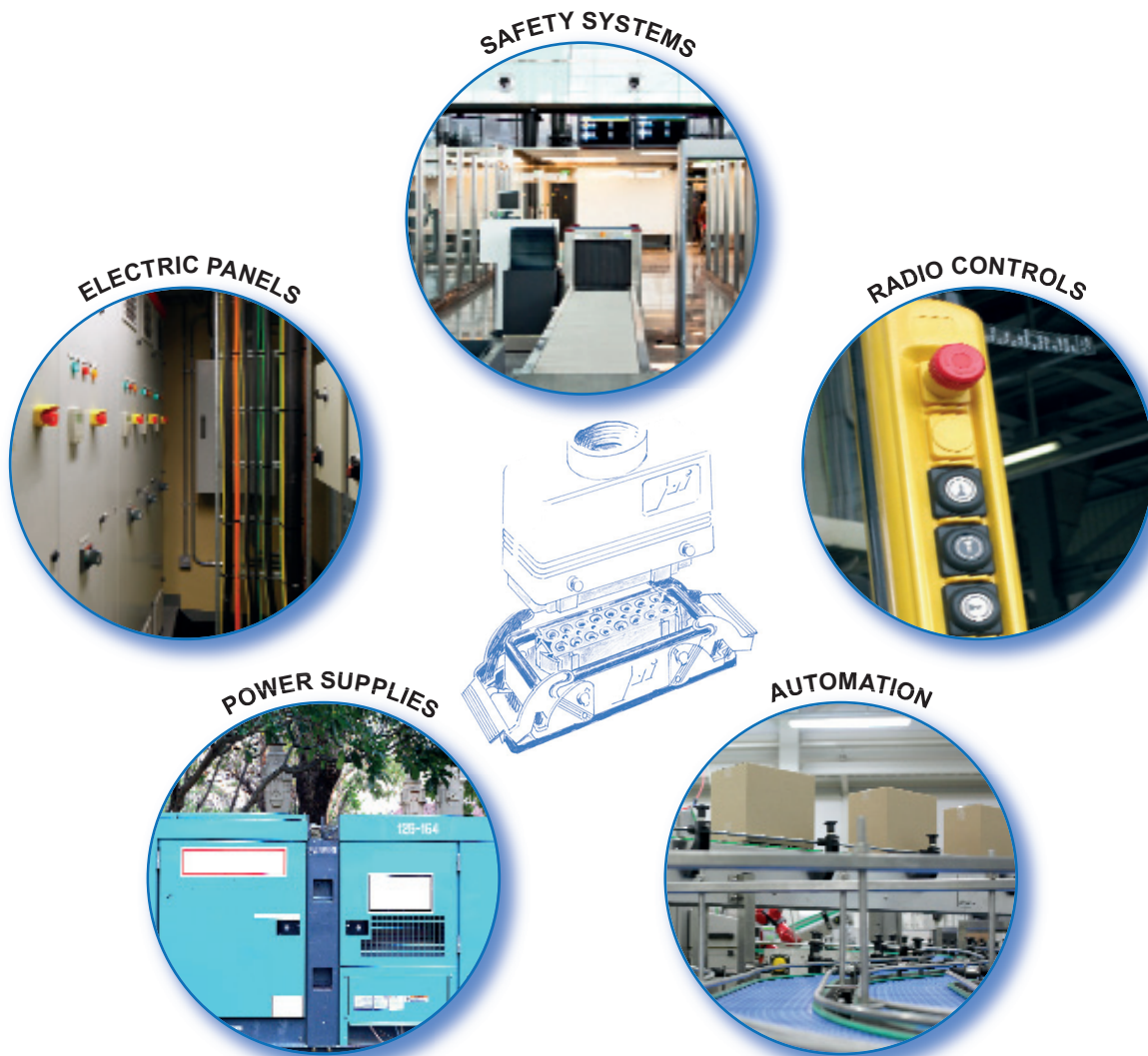




# Choose JEI® for standard applications

JEI® connectors are used for the electrical and electronic connection of machines, control units, electric panels, control equipment and where a safe sectionable connection is required.

They can be used in non-aggressive industrial environments (for example, automatic assembly machines for working wood or plastic) and wherever there is a need for connections with an optimum quality/price ratio.



The JEI® series consists of inserts manufactured in UL 94 V-0 type-approved thermoplastic resin and contacts with a galvanic tin coating.

Coupling with metallic enclosures, complete with locking levers in reinforced thermoplastic or galvanised steel, makes the connection effective and robust.

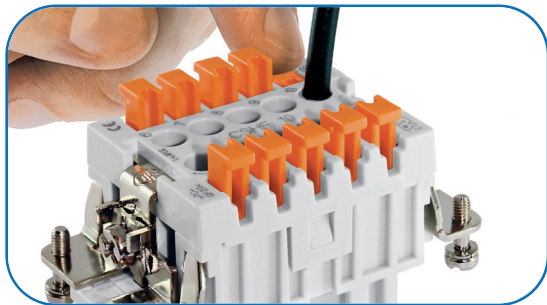
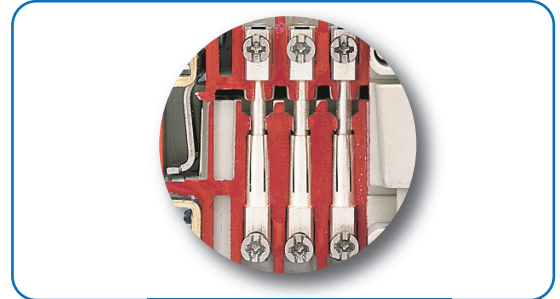
The wide range of inserts available with different termination methods (screw, crimp or spring) guarantees flexibility of use.



# JEI® inserts for standard connections

## Reliable and precise tin-plated contacts

Brass contacts with tin plating which guarantee up to 200 mating cycles.



## JSH inserts: “SQUICH®” quick connection

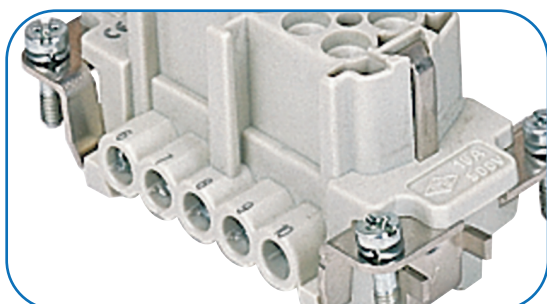
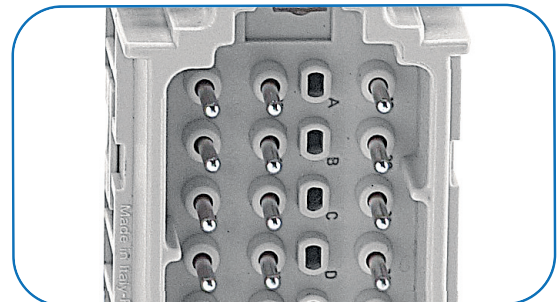
The innovative solution that eliminates the need for tools in the wiring stage.

The connections are made by simply pressing a pushbutton.

The result? A reduction in cabling time of 50% compared to screw-type connections and 20% compared to conventional spring-type connections.

## JDS inserts: Greater pole density in the same standard space

The inserts that can offer up to 84 poles in the same space as a standard 48-pole connector, thanks to its compact spring termination method which has allowed for the number of poles to be increased without changing the overall dimensions.”



## JNE - JDA inserts: connection of conductors up to 4 mm<sup>2</sup>

These screw termination inserts can house conductors up to 4 mm<sup>2</sup>. The mixed head screw lets you use a flat or Phillips head screw.



# The JEI® enclosures make all the difference

## Select the levering system that best suits your needs

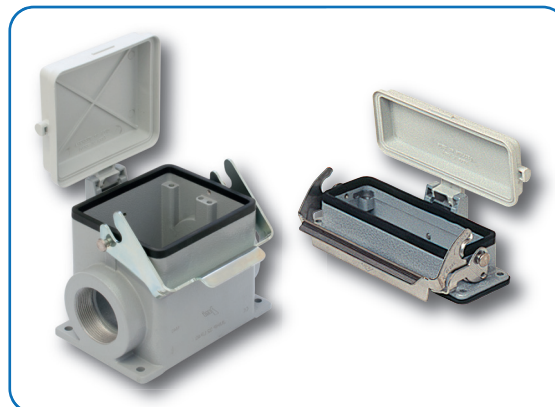
Two types of lever to create the best connection:

- JEI®-V galvanized steel levers with vertical closure
- JEI®-P with levers in thermoplastic material.



## Closing covers in thermoplastic material

The enclosures with JEI®-V series levers, in galvanized steel, may be provided with hinged thermoplastic covers. Sizes available: 44.27, 57.27, 77.27, 104.27, 77.62, 104.62.



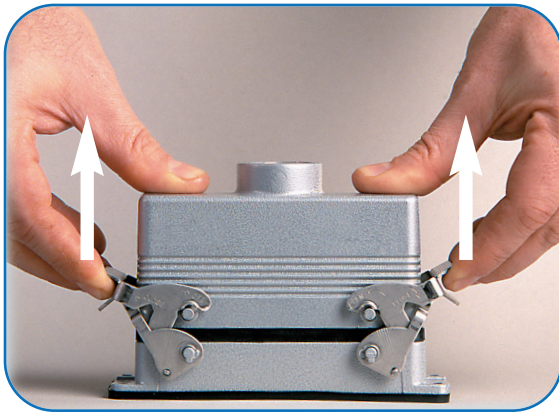
# The JEI® series comes complete with:

## The only enclosure with vertical closure

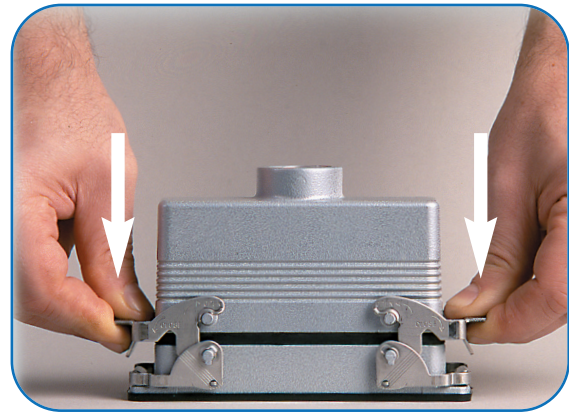
The exclusive V-TYPE lever system, with vertical opening and closure, guarantees IP66 protection rating and minimises mobile enclosure pin friction and wear even with frequent coupling.

The V-TYPE levers are available in sizes 44.27, 57.27, 77.27 and 104.27.

### OPEN



### CLOSE



## T-TYPE enclosures: resistant and cost effective

Made entirely of highly thick thermoplastic material, they guarantee considerable structural solidity and mechanical durability, combined with significant resistance to the main aggressive agents in industrial environments.

Ideal for environments where paint is discouraged.





ILME designs and manufactures complete solutions for Heavy Duty electrical power connections.

The connector (although offered to the user as a variety of elements, usually inserts and enclosures, to allow the selection of the ideal combination) has been **designed as complete connector** and tested to be compliant with the essential safety requirements of the EU Low Voltage Directive 2006/95/EC and in particular the EN 61984 standard.

The design of this "whole" system guarantees that every allowed combination of inserts, enclosures and accessories cannot result as improper.

The products in this catalogue alone cannot guarantee the best functionality upon installation, as this depends also on their correct **"installation into service"** which must be performed in compliance with the applicable system safety standards and according to the "rule of the art". Therefore the effectiveness of the installation of the connector depends on the choices of the end user who must also take into account the following safety requirements.

Connectors must **not be connected or disconnected when live or under load**.

After wiring the inserts it is necessary to **verify the continuity of the protective earth connections**.

The correct coupling of the inserts is guaranteed only if they are installed (with the four fixing screws supplied) inside the corresponding enclosures or onto compatible accessories in this catalogue. I.L.M.E. SpA is not responsible for any different application.

Wiring of **screw-type terminal connections** must be carried out applying the correct tightening torque in order to avoid false contacts or damage to the conductor, the screw or the terminal.

**Crimping tools** and contacts used should preferably be supplied by the same manufacturer to avoid difficulties with the insertion and retention of the contacts themselves.

Correct wiring of spring-clamp connection inserts is guaranteed only when the correct screwdriver indicated in the specific catalogue, or possibly on the insert, is used.

Avoid forcing the contacts during **connection and disconnection**.

Connectors must be coupled and uncoupled in the axial direction with respect to the contacts, without bending and pulling the attached conductor bundles or cables.

Installation of two **inserts side by side**, in enclosures with two bays, must respect the polarity drawing marked on the insert (or the contact side view, as shown in this catalogue) to avoid inverted coupling.

The installation of two or more identical connectors side by side is recommended only with the use of coding pins in order to avoid mismatched couplings.

In order to keep the declared degree of protection (IP code), enclosures must be completed with cable glands and/or other accessories with at least an equal protection rating.

Moreover, the IP protection rating (according to EN 60529) is guaranteed when the enclosures, complete with inserts, are coupled and locked with their locking levers (or devices).

Finally, Please note:

- ILME cannot be held responsible for individual components in uses other than those described in this catalogue.
- ILME cannot be held responsible for incorrect connector selection in relation to the environmental conditions of the application (e.g.: influence of ambient temperature, moisture, environmental pollution, etc.).

Connector inserts and their enclosures are generally compatible with similar/equivalent products from other manufacturers, according to the last samples tested.

Full compatibility cannot be guaranteed in the event of technical changes made by other manufacturers. In particular, maximum performance of IP68 enclosures (Series CG) cannot be guaranteed when coupled with other manufacturers' products.

I.L.M.E. SpA takes no responsibility in verifying whether the components herein contained comply with any specific regulations of fields of application.

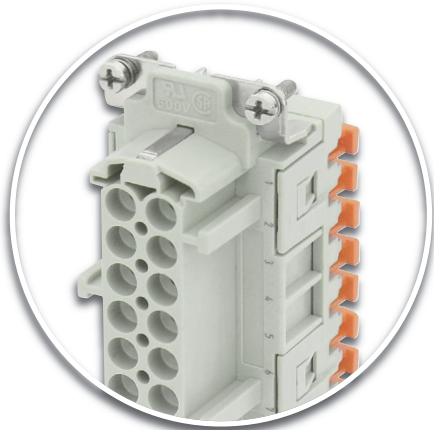
**Inserts**

The JEI® inserts are made of UL 94 V-0 self-extinguishing thermoplastic resin and can be used in environments with temperatures up to 125 °C. Different termination methods are available: screw, crimp or spring connections.

Inserts are numbered on both sides by laser printing or moulding.

Choose the insert that best suits your needs based on the rated voltage (from 50 to 500V), the rated current (from 10A to 16A max), the number of poles and the termination method:

- JK 3-4 poles + ⊕ with screw terminal connection
- JKS 3-4 poles + ⊕ with spring terminal connection
- JDS 9, 18, 27, 42, (54), (84) poles + ⊕ with spring terminal connection
- JDA 10,16 (32) poles + ⊕ with screw terminal connection
- JNE 6, 10, 16, 24, (32), (48) poles + ⊕ with screw terminal connection
- JSE 6, 10, 16, 24, (32), (48) poles + ⊕ with spring terminal connection
- JSH 6, 10, 16, 24, (32), (48) poles + ⊕ with SQUICH® quick connection.

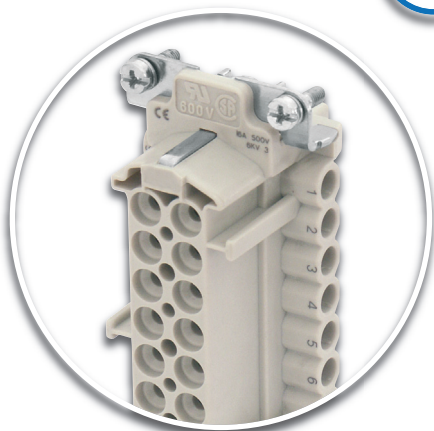


**SQUICH®**  
connections  
without tools



**SPRING** terminal  
connection  
**HIGH DENSITY**

**TIN PLATED  
CONTACTS**



**SCREW** terminal  
connection



**SPRING** terminal  
connection



inserts	No. of poles <sup>1)</sup>	auxiliary contacts	EN 61984 (2001-11) pollution degree 3				EN 61984 (2001-11) pollution degree 2			UL/CSA <sup>2)</sup> certification	certifications <sup>2)</sup>
			rated current <sup>3)</sup>	rated voltage	rated impulse withstand voltage	pollution degree	rated voltage	rated impulse withstand voltage	pollution degree		
series	main contacts + ⊕										
<b>JK</b>	<b>3, 4</b>	---	10A	230/400V	4kV	3				600V	UL, EAC
<b>JKS</b>	<b>3, 4</b>	---	10A	400V	4kV	3				600V	cUL, EAC
<b>JDS</b>	<b>9, 18, 27, 42, (54), (84)</b>	---	10A	400V	6kV	3	400/690V	6kV	2	600V	UL, EAC
<b>JDA</b>	<b>10, 16</b>	---	16A	250V	4kV	3	230/400V	4kV	2	600V	cUL, EAC
<b>JNE</b>	<b>6, 10, (12), 16, 24, (32), (48)</b>	---	16A	500V	6kV	3	400/690V	6kV	2	600V	UL, EAC
<b>JSE</b>	<b>6, 10, (12), 16, 24, (32), (48)</b>	---	16A	500V	6kV	3	400/690V	6kV	2	600V	UL, EAC
<b>JSH</b>	<b>6, 10, (12), 16, 24, (32), (48)</b>	---	16A	500V	6kV	3	400/690V	6kV	2	600V	UL, EAC

Crimp inserts that may be used with JEI® series tin-plated/gold-plated crimp contacts

inserts	No. of poles <sup>1)</sup>	auxiliary contacts	EN 61984 (2001-11) pollution degree 3				EN 61984 (2001-11) pollution degree 2			UL/CSA <sup>2)</sup> certification	certifications <sup>2)</sup>
			rated current <sup>3)</sup>	rated voltage	rated impulse withstand voltage	pollution degree	rated voltage	rated impulse withstand voltage	pollution degree		
series	main contacts + ⊕										
<b>CD</b>	<b>8 (without ⊕)</b>	---	10A	50V	0,8kV	3				50V	UL, CSA, CCC, GL, EAC
<b>CD</b>	<b>7, 15, 25, 40, (50), 64, (80), (128)</b>	---	10A	250V <sup>4)</sup>	4kV	3	230/400V <sup>4)</sup>	4kV	2	600V	UL, CSA, CCC, GL, EAC
<b>CDD</b>	<b>24, 38, 42, 72, (76), 108, (144), (216)</b>	---	10A				250V	4kV	2	600V	UL, CSA, CCC, GL, EAC
<b>CCE</b>	<b>6, 10, (12), 16, 24, (32), (48)</b>	---	16A	500V	6kV	3	400/690V	6kV	2	600V	UL, CSA, CCC, EAC
<b>CQE</b>	<b>10, 18, (20), 32, 46, (64), (92)</b>	---	16A	500V <sup>4)</sup>	6kV	3	830V <sup>4)</sup>	8kV	2	600V	UL, CSA, CCC, EAC

**N.B.:** all inserts have a mechanical life equal to or higher than 500 coupling cycles (200 cycles for tin-plated crimp contacts)

- 1) Polarities shown in brackets may be achieved by using two inserts.
- 2) The certifications shown in brackets are pending.
- 3) Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature.
- 4) Contacts partially fitted inside an insert allow inserts to be used for applications requiring rated voltages higher than those shown. See tables on page 30 (CD inserts), page 39 (CDD inserts) and page 80 (CQE inserts).

- cUL - UL for USA and Canada
- UL - with protocol E 115072
- CSA - with protocol LR 82270
- CCC - China Quality Certification
- GL - Germanischer Lloyd - 3356706 HH
- EAC - Eur Asian Certification

inserts	contact resistance	insulation resistance	ambient temperature limit (°C)		degree of protection		conductor connection		page No.
			min	max	without enclosures	with enclosures	screw	spring	
series	≤	≥							
<b>JK</b>	≤ 1 mΩ	≥ 10 GΩ	-40	+100	IP20	IP44, IP66/IP67	✓		27
<b>JKS</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20	IP44, IP66/IP67		✓	28 ÷ 29
<b>JDS</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20	IP65, IP66		✓	50 ÷ 59
<b>JDA</b>	≤ 1 mΩ	≥ 10 GΩ	-40	+125	IP20	IP65	✓		48 ÷ 49
<b>JNE</b>	≤ 1 mΩ	≥ 10 GΩ	-40	+125	IP20	IP65, IP66	✓		68 ÷ 73
<b>JSE</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20	IP65, IP66		✓	68 ÷ 73
<b>JSH</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20	IP65, IP66		✓	60 ÷ 67

inserts	contact resistance	insulation resistance	ambient temperature limit (°C)		degree of protection		conductor connection		page No.
			min	max	without enclosures		crimp		
series	≤	≥							
<b>CD</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20		✓		32
<b>CD</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20		✓		31 ÷ 38
<b>CDD</b>	≤ 3 mΩ	≥ 10 GΩ	-40	+125	IP20		✓		40 ÷ 46
<b>CCE</b>	≤ 1 mΩ	≥ 10 GΩ	-40	+125	IP20		✓		74 ÷ 79
<b>CQE</b>	≤ 1 mΩ	≥ 10 GΩ	-40	+125	IP20		✓		81 ÷ 86



Several versions of enclosures are available, made in either a die cast aluminium alloy with an epoxy-polyester powder coating or in self-extinguishing thermoplastic material. They are resistant to impact and strong mechanical stress. The coupling stability and protection against accidental opening are assured by single or double closing devices comprising levers, springs and pegs in galvanised steel or entirely in plastic. Sealing is assured by special gaskets that protect the contact groups inside the enclosures against dust and aggressive agents. In general, the coupled enclosures with the appropriate user-selected connections guarantee IP44, IP65, IP66 and IP67 (IEC EN 60529) protection rating.

The die cast aluminium alloy enclosures are made in the following versions:

- JEI®-P with 1 and 2 levers in thermoplastic material
- JEI®-V with 1 lever in galvanized steel
- JEI®-V with 1 lever in galvanized steel and plastic cover
- JEI®-V with 2 levers in galvanized steel



It is also possible to use the JEI® inserts in combination with the **T-TYPE** enclosures: the series of enclosures made entirely of self-extinguishing thermoplastic material.

The combination of JEI® inserts and **T-TYPE** enclosures extends the field of application of this series to environments where powder paint is discouraged.



Most of the enclosure versions have been certified by UL as Recognized Components for the USA and Canada (cUL mark) and hence are suitable accessories for our set of UL and CSA certified connector inserts (file UL E115072, file CSA 082270\_0\_000).

The certification has been achieved by successfully completing several tests carried out in compliance with standard ANSI/UL 50 (Enclosures for Electrical Equipment) which is equivalent to the North American voluntary standard NEMA 250 (NEMA = National Electrical Manufacturers Association) and to the equivalent Canadian standard CSA C22.2 No.94 (Special Purpose Enclosures) for the protection ratings used in North America and required by the local installation codes (e.g.: NFPA 70 National Electrical Code in the US, CSA system standards for Canada); more specifically:

- Type 12 (= NEMA 12): for internal use, similar to IP54 protection rating according to IEC/EN 60529;
- Type 4 (= NEMA 4): for internal and external use, similar to IP66;
- Type 4X (= NEMA 4X): for internal and external use, as Type 4 + corrosion resistance, similar to IP66 protection rating.

The **new RoHS directive II 2011/65/EU** of 8 June 2011, as amended, is in effect as of 3 January 2013 with the revocation of the old RoHS directive 2002/95/EC and subsequent amendment 2008/35/EC.

This directive had introduced a ban on the use of some hazardous substances in new Electrical and Electronic Equipment (EEE) introduced on the market as of 1 July 2006.

The exceptions for some applications were listed in the Directive Annex and in a certain number of subsequent EU Commission Decisions <sup>2)</sup>.

The new RoHS II directive confirms the banned and/or restricted substances: **Lead, Mercury, Cadmium, Hexavalent Chromium, Poly-Brominated By-Phenyls** and **Poly-Brominated Dy-Phenyl Ethers** (PBB and PBDE respectively, fire retardant substances for thermoplastic materials).

The single components and finished product parts are excluded from the field of application.

**Multi-polar connector inserts, the relevant removable crimp contacts and the connector enclosures are excluded from the field of application of the new RoHS II Directive. Each of these "components" still meets the RoHS II directive**, in their capacity as possible finished product components that already are or will be included in the field of application at the end of the transitory period (22 July 2019), when the scope of the RoHS II directive will open to include any electric and electronic equipment (EEE).

CE markings for finished products, one of the biggest new features in the new directive, is not required for components, as with the EU Declaration of Conformity.

**All ILME products in this catalogue do not contain any of the limited substances in concentrations over and above those admitted by the directive** and are thus compliant with the **new directive 2011/65/EU (RoHS II) issued by the European Parliament and Council on 8 June 2011 on the restricted use of some hazardous substances in electric and electronic equipment** and subsequent amendments <sup>1)</sup> within the terms of its field of application and the transitory periods established therein for each EEE electric and electronic equipment category.

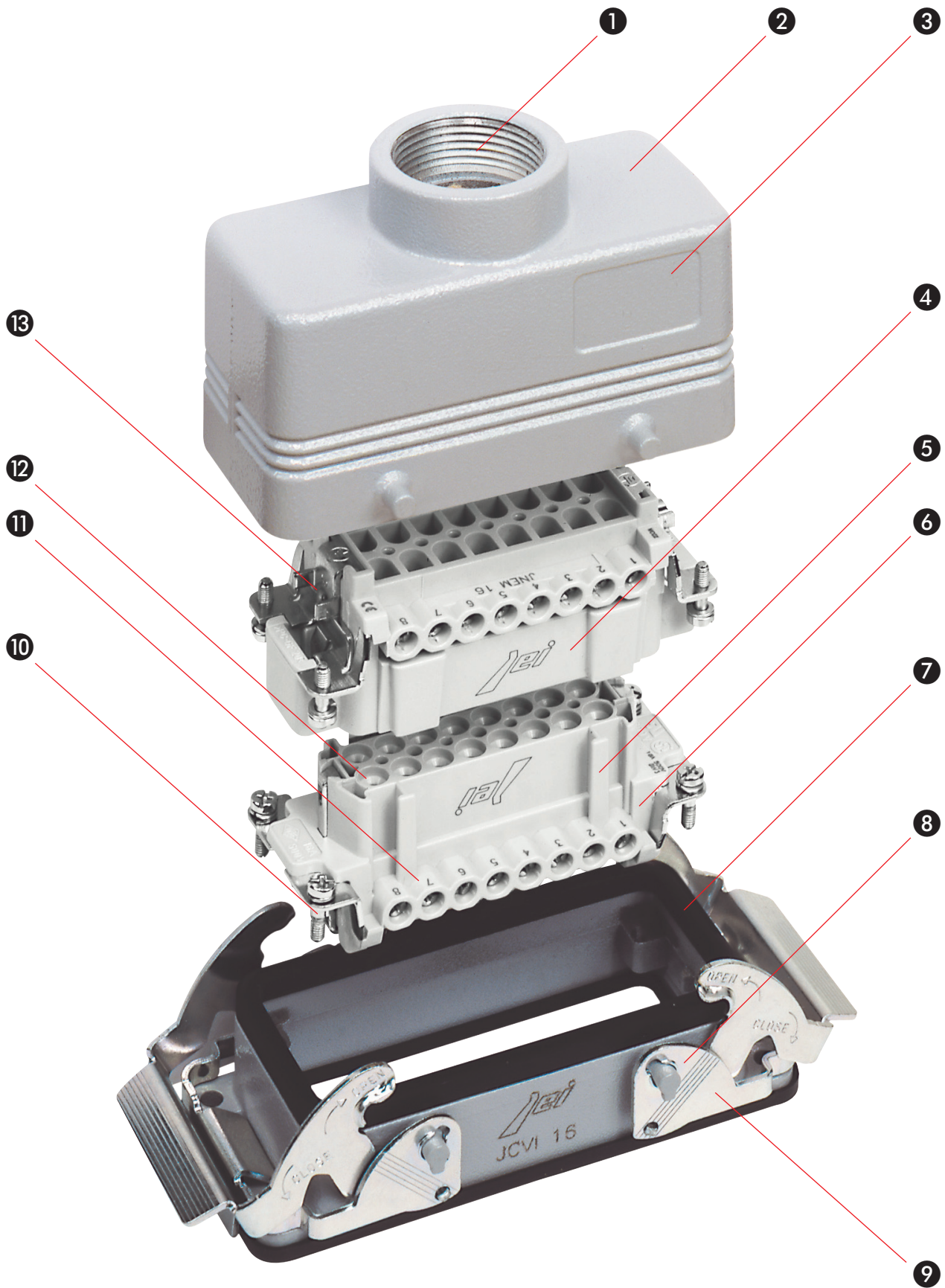
Specifically, **multi-polar connector products for industrial use, removable crimp contacts, multi-polar electric connector enclosures**, and all the relevant accessories are compliant, although not within its field of application.

*PLEASE NOTE – This is not an EU Declaration of Conformity and CE markings, which could be found in accordance with other applicable EU Directives, do not refer to the RoHS II Directive.*

1) At the time of publication of this Catalogue: Directives delegated of the Commission 2012/50/EU and 2012/51/EU of 10 October 2012.

2) At the date of replacement of the old RoHS Directive (3 January 2013) the following Decisions of the Commission were in force: **M1** 2005/618/EC of 18 August 2005, **M2** 2005/717/EC of 13 October 2005, **M3** 2005/747/EC of 21 October 2005, **M4** 2006/310/EC of 21 April 2006, **M5** 2006/690/EC, **M6** 2006/691/EC and **M7** 2006/692/EC of 12 October 2006, **M9** 2008/385/EC of 24 January 2008, **M10** 2009/428/EC of 4 June 2009, **M11** 2009/443/EC of 10 June 2009, **M12** 2010/122/EU of 25 February 2010, **M13** 2010/571/EU of 24 September 2010, **M14** 2011/534/EC of 8 September 2011.





- ❶ Threaded cable passage in various Pg diameters (types with pre-code "C") or metric passage (types with pre-code "M") in accordance with EN 60423, for cable entry devices in accordance with EN 50262 (NPT threading on request), may be located vertically, horizontally or frontally.
- ❷ Rugged die-cast aluminum alloy or self-extinguishing thermoplastic enclosures (types CK, MK, **T-TYPE**). Surface-mounting bulkhead and hood versions are available, with or without fixed covers or with mobile protection covers.
- ❸ Metallic enclosures with a coated finish of epoxy-polyester with high resistance to mechanical stress and external agents. Most of the enclosures reported by using laser marking:
  - the article code
  - the size of the thread of cable entry.
- ❹ Inserts are made of UL certified self-extinguishing fibreglass reinforced thermoplastics, and feature an operating temperature range between -40 °C and +125 °C.
- ❺ Insert profiles polarised with asymmetrical guides to avoid incorrect matings. Inserts have a mechanical life equal to or higher than 200 mating cycles.
- ❻ Inserts are manufactured in compliance with European standard EN 61984 (DIN VDE 0627).
- ❼ Special seal gaskets in vinyl nitrile elastomer, in anti-aging, oil-resistant, fuel-resistant, together with the cable entry devices (not supplied) provide an IP65/IP66 degree of protection for coupled connectors.
- ❽ Levers in galvanized steel or thermoplastic material, guarantee a perfect closure and sealing.
- ❾ Locking device available in two versions, simple (with one lever), or double (with two levers). In metallic enclosures, ILME offers two different types of levers: vertical (JEI®-V) or rotative in thermoplastic material (JEI®-P).
- ❿ Captive insert fastening screws, with anti-slackening spring washer or under-head knurling.
- ⓫ Contact position identified with numbers or codes on both sides of each insert and printed with a laser system or from a die.
- ⓬ Tin plated brass contacts connected to the wires by means of captive screws supplied already slackened, or with spring terminal.
- ⓭ Protective earth terminal with a wide contact surface.

**JEI®-P**  
Thermoplastic  
Levers



**JEI®-V**  
Vertical  
Closing



**T-TYPE**  
Insulating  
Enclosures



**JEI®**  
Rigid  
Lever



## Dimensioning of clearances and creepage distances

European standard EN 61984 (2009-06) was recently published for safety prescriptions for multipole connectors for industrial uses and for the relevant tests which incorporates without modification the corresponding international standard IEC 61984 Ed EN 2.0 (2008-10).

It is applicable to connectors with rated voltage values of over 50V, and up to 1000V, and rated currents values of up to 125A per pole, for which no dedicated standard exists, or to which the particular specifications or the manufacturer refer as regards the safety aspects. It can be used as a guide for connectors with rated voltage exceeding 125A per pole and those with a rated voltage less than 50V (the latter excluded from the scope of the Low Voltage Directive 2006/95/EC).

The new edition of the EN 61984 standard also introduces the definition of **connector without breaking capacity (COC)** to better distinguish this category of products from **connectors with breaking capacity (CBC)**.

For terminal security and performance requirements, according to the connection technique adopted, the standard now integrally refers to the corresponding standards (IEC/EN 60999 series and IEC/EN 60352 series). For determining the minimum through-air and surface insulation distances, i.e. creepage distances, for connectors, this standard now refers, without any modifications to standard IEC 60664-1 Ed. 2.0 (2007-04)<sup>1)</sup>.

The following illustrates the method of standard EN 61984, with reference to standard IEC 60664-1, for determining the minimum insulation in connectors. The rated characteristics for each ILME connector family are provided on pages 14 and 15. As in the first edition, the following are now obsolete: the insulation group concept and the distinction of rated voltage values into d.c. and a.c. voltage values 220V and 380V were adapted to standardised values 230V and 400V according to IEC 60038<sup>2)</sup> and some concepts were taken from the regulations for LV electrical systems of the IEC 60364<sup>3)</sup> series, such as:

- the overvoltage categories (I, II, III, IV), according to the use of the equipment<sup>4)</sup>: these are correlated with the transient overvoltages taken as a basis for determining the rated impulse withstand voltage;
- the degrees of pollution
- the classification of insulating materials according to their resistance to tracking
- the conditions of the electrical field (homogenous or npn-homogenous).

### Overvoltage categories (or impulse withstand)

The overvoltage categories of a circuit or of an electrical system are identified by a conventional number (from I to IV) based on the limit or the control of the assumed transient overvoltage values obtained on a circuit or electrical system and depends on the means used to reduce the overvoltages.

**TABLE 1**

The rated impulse withstand voltage for equipment powered directly from the low-voltage mains (IEC 60664-1 Ed. 2.0 2008-10)

Rated supply voltage according to IEC 60038 (CENELEC HD 472 S1, CEI 8-6)		Voltage line to neutral derived from nominal voltages a.c. or d.c.	Rated impulse withstand voltage b)			
V <sub>Three-phase a)</sub>	V <sub>Single phase</sub>		Overvoltage category			
		≤ V	I	II	III	IV
		50	330	500	800	1500
		100	500	800	1500	2500
230/400 } 277/480 }	120-240	150	800	1500	2500	4000
		300	1500	2500	4000	6000
400 / 690		600	2500	4000	6000	8000
1000		1000	4000	6000	8000	12000

a) The “/” symbol indicates a four-wire three phase distribution system (star distribution). The lower value is the voltage between phase and neutral (phase voltage), whereas the higher value is the voltage between the phases (mains voltage). Where only one value is indicated, it refers to three-wire, three-phase systems (delta distribution) and specifies the line-to-line value.

b) Equipment with these rated impulse withstand values can be used in installations in accordance with standard IEC 60364-4-443 (Italian standard CEI 64-8/4 Section 443, German DIN VDE 0100-443).

**Table 1** supplies the rated impulse withstand voltage for equipment energised directly from the low voltage mains in function of the rated voltage of the power supply system, the relative voltage line-to-neutral and the overvoltage category.

**Industrial machinery and installations with fixed connection to the low voltage supply system and consequently the relative components including multipole connectors, constitute an example of the equipment**

**that belongs to the overvoltage category III.**

Examples of general equipment that comes under overvoltage category II are electrical household appliances, portable tools and other household equipment or similar.

For distribution networks with rated voltage of **230/400V** (star distribution with earthed neutral), and over-voltage category III (category III: impulse withstanding), the demanded rated impulse withstanding voltage is **4kV**.

For distribution networks with rated voltage of **400 or 500V** (star distribution without neutral or with insulated neutral, or delta distribution, insulated or corner-earthed), and over-voltage category III (category III: impulse withstanding), the demanded rated impulse withstanding voltage is **6kV**.

### Pollution degree

Pollution indicates the presence of any kind of foreign matter, whether solid, liquid or gaseous (ionised gas) that can have a negative influence on the dielectric strength or on the surface resistivity of the insulating material.

The standard establishes four degrees of pollution. The categories are identified by conventional numbers based on the quantity of polluting agents or on the frequency of the phenomenon which determines the reduction of the dielectric strength and/or of the surface resistivity.

#### Pollution degree 1

No pollution or only dry, non-conductive pollution.

The pollution has no influence.

#### Pollution degree 2

Only non-conductive pollution except that occasionally a temporary conductivity caused by condensation may occur.

#### Pollution degree 3

Conductive pollution or dry, non-conductive pollution which becomes conductive due to condensation which may occur.

#### Pollution degree 4

The pollution generates persistent conductivity caused by conductive dust or by rain or snow.

**Pollution degree 3 is typical of an industrial environment or similar, while pollution degree 2 is typical of a household environment or similar.**

Standard EN 61984 permits the sizing of surface insulation distances of connectors installed in enclosures in protection class  $\geq$ IP54 for the degree of pollution immediately below that of the application environment (e.g.: 2 instead of 3).

### Extract from standard EN 61984

**6.19.2.2** For a connector in protection rating IP54 or higher, according to Publication IEC 60529, the insulating parts inside the enclosure may be sized for a lower degree of pollution.

This applies also to coupled connectors, closure of which is ensured by the connector enclosure, and which may be uncoupled for test and maintenance purposes only.

One may therefore use connectors installed in enclosures or containers in protection rating  $\geq$ IP54, at the rated data referring to degree pollution 2 in industrial applications with degree of pollution 3, if, in compliance with the standard, the coupling of the connectors is opened only occasionally for tests or maintenance. In the event of temporary or limited duration in uncoupled state, a closing cover is, however, necessary, guaranteeing at least protection class IP54. However, this does not apply to connectors which remain uncoupled and exposed to an industrial atmosphere for an indefinite period. It should be noted, however, that pollution could penetrate inside coupled connectors, also when it comes from remote parts of the electrical system (e.g. through conduits providing cable entry to the connectors enclosure). Moreover, connector enclosures are usually supplied without cable entry devices, with the installer fitting such devices according to need. The degree of protection marked on the enclosures is guaranteed only for connectors coupled through the use of cable entry devices in equal or higher IP protection rating and expertly installed.

### Examples of application for the selection of degree of pollution 2 for a connector

- connector on an electric motor controller, which is uncoupled only to replace a faulty motor, also in cases where degree of pollution 3 is instead specified for the system;
- connector on a module-constructed machine, which is opened only for transport purposes and which is used only for faster installation and for safer putting into service. One must make sure that the connector has not been polluted during transport. To ensure this has not occurred, protective covers or adequate packing must be used;
- connector inside a panel in protection rating  $\geq$ IP54. In this case one may even renounce equipping the connector with an IP54 enclosure.

(1) Assimilated with modifications as European standard EN 60664-1:2007 and published by CENELEC member countries as a national standard: Italian standard CEI EN 60664-1 (class. CEI 109-1) (2008-04), German standard DIN EN 60664-1:2008-01 (VDE 0110-1).

(2) Harmonisation Document CENELEC IEC HD 472 S1, Italian standard CEI 8-6 (1989) + CEI 8-6;V1 (1997), German standard DIN IEC 60038:2002-11.

(3) Italian standard CEI 64-8, German standard DIN VDE 0100.

(4) EN 60664-1 modifies the definition to “impulse withstanding category”.



### Insulating material group

Insulating material influences the determination of the minimum creepage distance. It is characterised according to the damage it suffers from the concentrated release of energy during scintillations when a surface leakage current is interrupted due to the drying of the contaminated surface.

The CTI (comparative tracking index, index of resistance to surface currents) is assumed as index of the resistance to creep currents of the insulating materials in the presence of atmospheric contaminating agents (standard IEC/EN 60112).

The CTI constitutes the numeric value of the maximum voltage at which a material can resist against 50 drops of an electrolytic test solution without tracking, i.e. without a progressive formation of conductive paths on the surface of the solid insulating material (and permanent electric arc between the electrodes of the test equipment) due to the combined effect of electrical stress and electrolytic contamination.

Solid insulating materials are classified into four groups:

- group I** 600 ≤ CTI
- group II** 400 ≤ CTI < 600
- group IIIa** 175 ≤ CTI < 400
- group IIIb** 100 ≤ CTI < 175

The values for groups IIIa/IIIb (Tab. F.2, IEC 60664-1) are identical for the purpose of determining the creepage distance values.

**The insulating materials used to manufacture the ILME multipole connectors belong to groups IIIa / IIIb.**

### Electric field conditions

The insulation clearance is determined in Table 2 of IEC 60664-1, bearing in mind the following influencing factors:

- rated impulse withstand voltage
- electric field conditions
- altitude: the values specified in Table 2 are valid up to 2.000 m; for higher altitudes, the corrective factors specified in Table F.8 of IEC 60664-1;
- the micro-environment.

The shape and arrangement of the conductive parts influence the homogeneity of the electric field and consequently the clearance needed to withstand a given voltage.

The clearances in Case A (non-homogeneous field) have the required impulse withstand voltage under all conditions: clearances not less than those specified in **Table F.2 - Case A** can be used irrespective of the shape and arrangement of the conductive parts and without verification by an impulse withstand test.

### Determination of clearances

In accordance with standard IEC 60664-1, the following must be identified to determine it:

- a) The rated voltage of the power supply (usually 230/400V and therefore a conventional voltage line-to-neutral of **300V**, in star distribution networks with earthed neutral, or 400V for star networks without neutral, or with insulated neutral, or in networks with the distribution transformer's secondary winding delta connected, insulated or corner-earthed and, therefore, with conventional phase voltage of 600V);
- b) The overvoltage category (usually **III**);
- c) The rated impulse withstand voltage determined from Table 1 of IEC 60664-1 (usually **4 kV** or **6 kV**);
- d) The type of electric field to which the parts through which the current flows shall be subjected (worse case = **inhomogenous field**) and the degree of pollution (usually **3**).

The standard **EN 61984** requires that the **creepage distance** be dimensioned according to IEC 60664-1. For distances up to 2 mm of insulation, typically to connectors for printed circuits, the reference can be, alternatively, standard IEC 60664-5, to be read in conjunction with IEC 60664-1. The minimum through-air insulation distance is therefore given by Table F.2 of IEC 60664-1, according to the rated impulse derived from **Table B.1** of the same standard which is part of Attachment B (informative) Rated voltages of power supply networks for different modes of overvoltage control.

This table is attributable in particular to devices that do not provide any upstream voltage discharge and represents, therefore the "worst case" and replaces **Table 5** of the previous edition of EN 61984.

The rated impulse withstand voltage must be chosen based on the nominal supply voltage and overvoltage category.

The assignment of connectors to a particular overvoltage category (usually **III**) is effected according to the rules of IEC 60664-1.





### Rated voltage

Voltage value assigned by the manufacturer to the connector refer to the operating and performance characteristics

NOTE – A connector may have more than one rated voltage value. [IEC 60664-1:2007, definition 3.9, modified]

As concerns the choice of the type of electric field, the through-air insulation distances via windows and openings in the enclosures of insulating material, must comply with the values of case A in Table of IEC 60664-1. i.e. for non uniform field conditions.

**TABLE B.1**  
Intrinsic control or control of equivalent protection (IEC 60664-1 Ed.2.0 (2007-04))

Phase-neutral voltages obtained from AC or DC rated voltages up to and including <sup>(1)</sup>	Rated voltages currently used throughout the world				Rated impulse withstand voltage for the device <sup>(1)</sup>			
	Three phase four wire systems neutral earthed	Three-phase three-wire systems not earthed	Singl-phase two-wire AC or DC systems	Singl-phase three-wire AC or DC systems				
					I	II	III	IV
50			12,5 24 25 30 42 48	30-60	330	500	800	1500
100	66/115	60	60		500	800	1500	2500
150	120/208 <sup>(*)</sup> 127/220	115, 120, 127	100 <sup>(*)</sup> , 110, 120	100-200 <sup>(*)</sup> 110-220 120-240	800	1500	2500	4000
300	220/380, 230/400, 240/415, 260/440, 277/480	200 <sup>(**)</sup> , 220, 230, 240, 260, 277, 347, 380, 400, 415, 440, 480	220	220-440	1500	2500	4000	6000
600	347/600 380/660 400/690 417/720 480/830	500, 577, 600	480	480-960	2500	4000	6000	8000
1000		660 690, 720 830/1000	1000		4000	6000	8000	12000

(1) These columns are taken from Table F.1 indicating the te rated impulse withstand voltages.

(\*) Used in the United States and Canada.

(\*\*) Used in Japan.

With the three values (b) (c) and (d) the minimum clearance is determined in Table 2 IEC 60664-1 through-air insulation distance

**TABLE F.2\*)**  
Minimum clearance for insulation co-ordination  
(IEC 60664-1 Ed.2.0 (2007-04))

Requested impulse withstand voltage <sup>(1) (5)</sup>	Minimum clearances up to 2.000 m. above sea level						
	Case A Non-homogeneous field (see 3.15) Pollution degree <sup>(6)</sup>			Case B Homogeneous field (see 3.14) Pollution degree <sup>(6)</sup>			
	1	2	3	1	2	3	
	mm	mm	mm	mm	mm	mm	
0,33 <sup>(2)</sup>	0,01			0,01			
0,40	0,02		0,02				
0,50 <sup>(2)</sup>	0,04	0,2 <sup>(3) (4)</sup>	0,04	0,2 <sup>(3) (4)</sup>			
0,60	0,06		0,06		0,06		
0,80 <sup>(2)</sup>	0,10		0,10		0,10		
1,0	0,15		0,15		0,15		0,8 <sup>(4)</sup>
1,2	0,25	0,25	0,2				
<b>1,5</b> <sup>(2)</sup>	0,5	0,5	0,3	0,3			
2,0	1,0	1,0	0,45	0,45			
2,5 <sup>(2)</sup>	1,5	1,5	0,60	0,60			
3,0	2,0	2,0	0,80	0,80			
<b>4,0</b> <sup>(2)</sup>	3,0	3,0	<b>3,0</b>	1,2	1,2	1,2	
5,0	4,0	4,0	4,0	1,5	1,5	1,5	
<b>6,0</b> <sup>(2)</sup>	5,5	5,5	<b>5,5</b>	2,0	2,0	2,0	
<b>8,0</b> <sup>(2)</sup>	8,0	8,0	<b>8,0</b>	3,0	3,0	3,0	
10	11	11	11	3,5	3,5	3,5	
<b>12</b> <sup>(2)</sup>	14	14	<b>14</b>	4,5	4,5	4,5	
15	18	18	18	5,5	5,5	5,5	
20	25	25	25	8,0	8,0	8,0	
25	33	33	33	10	10	10	
30	40	40	40	12,5	12,5	12,5	
40	60	60	60	17	17	17	
50	75	75	75	22	22	22	
60	90	90	90	27	27	27	
80	130	130	130	35	35	35	
100	170	170	170	45	45	45	

- (1) This voltage is
- for functional insulation, at the maximum impulse voltage that can occur at the clearance distance (see 5.1.5),
  - for primary insulation directly exposed or significantly affected by transient overvoltages from the low voltage power supply (see 4.3.3.3, 4.3.3.4.1 and 5.1.6), the rated equipment impulse voltage,
  - for the primary insulations (see 4.3.3.4.2), the maximum impulse voltage that can occur in the circuit.
- For reinforced insulation, see 5.1.6.
- (2) Preferential values specified in 4.2.3 [? table 1].
- (3) For printed circuit material, the values of degree of pollution 1 apply except that the value shall not be less than 0.04 mm as specified in Table F.4
- (4) These minimum clearances given for pollution degrees 2, 3 are based on the reduced resistance characteristics of the corresponding surface insulation distance in wet conditions (see IEC 60664-5).
- (5) For parts or circuits inside equipment subjected to impulse voltages compliant with 4.3.3.4.2, interpolation of values is allowed. However, normalization is achieved using the series of preferred impulse voltage values of 4.2.3.
- (6) The dimensions for degree of pollution 4 are those specified for degree of pollution 3, with the exception that the minimum through-air insulation distance is 1.6 mm.

When the clearance is less than the value indicated for Case A an impulse withstand voltage test certificate is required.

Compared to the previous edition of IEC 60664-1 Table F.2 is has been changed (already with the Variant 2). In particular, the columns referring to degree of pollution 4 have been eliminated. The definition of this degree is varied in 6.2 to: "permanent conductivity occurs, due to conductive dust, rain or other humid conditions". The through-air insulation distances for degree of pollution 4 area as specified for degree of pollution 3, with the exception that the minimum through-air distance is 1.6 mm.

In 6.3 it states that "the size of the surface distances can not be specified in presence of permanent conductive pollution (pollution degree 4).

For temporarily conductive pollution (pollution degree 3) the insulation surface can be designed to avoid the formation of a continuous conductive pollution path, for example using ribs or grooves".

**The values in bold are the most common multipole connectors for industrial purposes.**

If the component respects the minimum through-air insulation distance prescribed for live parts of opposing polarities, it is exempted from the impulsive voltage withstanding test.

This test is run at sea level using increased voltage values in order to take into account rarefied air at high altitude (the prescribed values refer to 2000 m asl).

However, if this distance is not respected, passing the test gives one the right to declare the relevant rated impulse withstanding voltage.

Declaration of the rated impulse withstanding voltage is optional for standard EN 61984: if the manufacturer declares the rated impulse withstanding voltage, the impulse withstanding voltage test is, in any event, necessary as dielectric verification.

Alternatively, if the manufacturer does not declare this rated value, the voltage withstanding dielectric test at mains frequencies of 50/60 Hz

for 60 s (test 4a of IEC 60512) is necessary, but at reduced values compared to the peak values of the impulsive test voltages of wave shape standardised at 1.2/50  $\mu$ s.

To this end, standard EN 61984 provides the following cross-reference table:

**TABLE 8**  
Test voltages (EN 61984 Ed. 2.0 - 2009-06)

Rated impulse withstand voltage $U_{ipm}$ kV	Test voltages		Withstand voltage (r.m.s. value) kV (50/60 Hz)
	Impulse withstand * voltage <sup>(a)</sup> kV (1.2/50 $\mu$ s)		
	at 2000 above sea level	at sea level	
0,5	0,5	0,55	0,37
0,8	0,8	0,91	0,50
1,5	1,5	1,75	0,84
2,5	2,5	2,95	1,39
4	4	4,8	2,21
6	6	7,3	3,31
8	8	9,8	4,26
12	12	14,8	6,6

\* <sup>(a)</sup> If the test laboratory is situated between sea level and an altitude of 2000 m asl, interpolation of test impulsive voltage is allowed.

NOTE:

This table uses the characteristics of the non-homogeneous field, Case A of IEC 60664-1

**Rated impulse withstand voltage**

The rated impulse withstanding voltage assigned by the manufacturer to the connector, which refers to the withstanding capacity of its insulation with respect to transient overvoltages [IEC 60664-1:2007, definition 3.9.2, modified].

**Impulse withstand voltage**

Maximum peak value of a voltage impulse of prescribed shape and polarity which does not cause insulation reduction under specified conditions.

NOTE - The impulse withstand voltage is greater than or equal to the rated impulse withstand voltage [IEC 60664-1:2007, definition 3.8.1, modified].

## Determination of creepage distances

For the **minimum surface insulation distance** (creepage distance), i.e. "the shortest distance along the surface of the insulation material between two conducting parts" (IEC 60664-1 definition 3.3) standard IEC 61984:2009 for connectors refers to that prescribed by standard **IEC 60664-1:2007** in **Table F.4**. It is determined according to rated voltage, degree of pollution and insulating material group. The rated voltage providing access to Table 6 (rationalised voltage of the power supply system) is determined by Table 3a of IEC 60664-1 for single phase two or three wire a.c. or d.c. systems or Table 3b for three-phase three or four wire a.c. systems. Usually for three-phase systems with 230V/400V rated voltage, the conventional line-to-line insulation voltage is 400V and the line-to-earth for TT or TN systems is 250V. For three-phase systems with 400V or 500V rated voltage the conventional line-to-line insulation voltage is respectively 400V and 500V.

The degree of pollution must be specified according to standard IEC 60664-1. This strongly influences the rated insulation voltage of a connector. Therefore, the rated insulation voltage of a connector should be reconsidered time by time for each degree of pollution.

**TABLE F.3a**

Single phase two or three wire a.c. or d.c. systems  
(IEC 60664-1 Ed. 2.0 - 2007-04)

Rated supply voltage <sup>1)</sup>	Rationalised voltages for Table F.4	
	For insulation phase-phase <sup>1)</sup>	For insulation phase-phase <sup>1)</sup>
	All systems	Three-wire systems with intermediate earth point
V	V	V
12,5	12,5	-
24	25	-
25	25	-
30	32	-
42	50	-
48	50	-
50 **)	50	-
60	63	-
30-60	63	32
100 **)	100	-
110	125	-
120	125	-
150 **)	160	-
220	250	-
110-220	250	125
120-240	250	125
300 **)	320	-
220-440	500	250
600 **)	630	-
480-960	1000	500
1000 **)	1000	-

**TABLE F.3b**

Three phase 4 or 3 wire a.c. systems  
(IEC 60664-1 Ed. 2.0 - 2007-04)

Rated supply voltage <sup>1)</sup>	Rationalised voltages for Table F.4		
	For insulation phase-phase <sup>1)</sup>	For insulation phase-phase <sup>1)</sup>	
	All systems	Four-wire three-phase systems with earthed neutral	Four-wire three-phase systems unearthed <sup>1)</sup> or with earthed phase
V	V	V	V
63	63	32	63
110	125	80	125
120	125	80	125
127	125	80	125
150 **)	160	-	160
208	200	125	200
220	250	160	250
230	250	160	250
240	250	160	250
300 **)	320	-	320
380	400	250	400
400	400	250	400
415	400	250	400
440	500	250	500
480	500	320	500
500	500	320	500
575	630	400	630
600 **)	630	-	630
660	630	400	630
690	630	400	630
720	800	500	800
830	800	500	800
960	1000	630	1000
1000 **)	1000	-	1000

**Legend:**

- 1) The phase-earth insulation for unearthed or impedance-earthed lines is equal to that between phases, because the operating voltage of any phase can, in practice, approach full voltage between the phases [line voltage]. This is because the actual voltage to earth is determined by the insulation resistance and by the capacitive reactance of each phase to earth. Consequently, a low (but acceptable) insulation resistance of a phase can, in effect, earth it and increase voltage to earth of the other two phases at full voltage between the phases [line voltage].
- 2) For equipment for use on both three-phase three-wire and three-phase four wire supplies, earthed or unearthed, use only the values for three-wire systems.

\*) It is assumed that the rated voltage of the equipment is not less than this value.

\*\*\*) These values correspond to the values given in Table F.1.

With this voltage value, the pollution degree and the materials group the minimum creepage distance can be determined using **Table 6**.



**TABLE F.4**

 Creepage distances to avoid failure due to surface currents  
 [IEC 60664-1 Ed.2.0 (2007-04)]

Effective voltage <sup>(1)</sup>	Minimum creepage distances									
	Materials for printed circuits		Pollution degree							
	1	2	1	2		3				
	All material groups	All material groups except IIIb	All material groups	All material groups I	All material groups II	All material groups III	All material groups I	All material groups II	All material groups III <sup>(2)</sup>	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	
10	0,025	0,040	0,080	0,400	0,400	0,400	1,000	1,000	1,000	
12,5	0,025	0,040	0,090	0,420	0,420	0,420	1,050	1,050	1,050	
16	0,025	0,040	0,100	0,450	0,450	0,450	1,100	1,100	1,100	
20	0,025	0,040	0,110	0,480	0,480	0,480	1,200	1,200	1,200	
25	0,025	0,040	0,125	0,500	0,500	0,500	1,250	1,250	1,250	
32	0,025	0,040	0,14	0,53	0,53	0,53	1,30	1,30	1,30	
40	0,025	0,040	0,16	0,56	0,80	1,10	1,40	1,60	1,80	
50	0,025	0,040	0,18	0,60	0,85	1,20	1,50	1,70	1,90	
63	0,040	0,063	0,20	0,63	0,90	1,25	1,60	1,80	2,00	
80	0,063	0,100	0,22	0,67	0,95	1,30	1,70	1,90	2,10	
100	0,100	0,160	0,25	0,71	1,00	1,40	1,80	2,00	2,20	
125	0,160	0,250	0,28	0,75	1,05	1,50	1,90	2,10	2,40	
160	0,250	0,400	0,32	0,80	1,10	1,60	2,00	2,20	2,50	
200	0,400	0,630	0,42	1,00	1,40	2,00	2,50	2,80	3,20	
250	0,560	1,000	0,56	1,25	1,80	2,50	3,20	3,60	4,00	
320	0,75	1,60	0,75	1,60	2,20	3,20	4,00	4,50	5,00	
400	1,0	2,0	1,0	2,0	2,8	4,0	5,0	5,6	6,3	
500	1,3	2,5	1,3	2,5	3,6	5,0	6,3	7,1	8,0	
630	1,8	3,2	1,8	3,2	4,5	6,3	8,0	9,0	10,0	
800	2,4	4,0	2,4	4,0	5,6	8,0	10,0	11,0	12,5	
1 000	3,2	5,0	3,2	5,0	7,1	10,0	12,5	14,0	16,0	
1 250			4,2	6,3	9,0	12,5	(10,2) <sup>(4)</sup>	(11,2) <sup>(4)</sup>	(12,8) <sup>(4)</sup>	
1 600			5,6	8,0	11,0	16,0	(12,8) <sup>(4)</sup>	(14,4) <sup>(4)</sup>	(16,0) <sup>(4)</sup>	
2 000			7,5	10,0	14,0	20,0	(16,0) <sup>(4)</sup>	(17,6) <sup>(4)</sup>	(20,0) <sup>(4)</sup>	
2 500			10,0	12,5	18,0	25,0	(20,0) <sup>(4)</sup>	(22,4) <sup>(4)</sup>	(25,6) <sup>(4)</sup>	
3 200			12,5	16,0	22,0	32,0	(25,6) <sup>(4)</sup>	(28,8) <sup>(4)</sup>	(32,0) <sup>(4)</sup>	
4 000			16,0	20,0	28,0	40,0	(32,0) <sup>(4)</sup>	(36,0) <sup>(4)</sup>	(40,0) <sup>(4)</sup>	
5 000			20,0	25,0	36,0	50,0	(40,0) <sup>(4)</sup>	(44,8) <sup>(4)</sup>	(50,4) <sup>(4)</sup>	
6 300			25,0	32,0	45,0	63,0	(50,4) <sup>(4)</sup>	(56,8) <sup>(4)</sup>	(64,0) <sup>(4)</sup>	
8 000			32,0	40,0	56,0	80,0	(64,0) <sup>(4)</sup>	(72,0) <sup>(4)</sup>	(80,0) <sup>(4)</sup>	
10 000			40,0	50,0	71,0	100,0	(80,0) <sup>(4)</sup>	(88,0) <sup>(4)</sup>	(100,0) <sup>(4)</sup>	
12 500			50,0 <sup>(3)</sup>	63,0 <sup>(3)</sup>	90,0 <sup>(3)</sup>	125,0 <sup>(3)</sup>	(100,0) <sup>(4)</sup>	(112,0) <sup>(4)</sup>	(128,0) <sup>(4)</sup>	
16 000			63,0 <sup>(3)</sup>	80,0 <sup>(3)</sup>	110,0 <sup>(3)</sup>	160,0 <sup>(3)</sup>				
20 000			80,0 <sup>(3)</sup>	100,0 <sup>(3)</sup>	140,0 <sup>(3)</sup>	200,0 <sup>(3)</sup>				
25 000			100,0 <sup>(3)</sup>	125,0 <sup>(3)</sup>	180,0 <sup>(3)</sup>	250,0 <sup>(3)</sup>				
32 000			125,0 <sup>(3)</sup>	160,0 <sup>(3)</sup>	220,0 <sup>(3)</sup>	320,0 <sup>(3)</sup>				
40 000			160,0 <sup>(3)</sup>	200,0 <sup>(3)</sup>	280,0 <sup>(3)</sup>	400,0 <sup>(3)</sup>				
50 000			200,0 <sup>(3)</sup>	250,0 <sup>(3)</sup>	360,0 <sup>(3)</sup>	500,0 <sup>(3)</sup>				
63 000			250,0 <sup>(3)</sup>	320,0 <sup>(3)</sup>	450,0 <sup>(3)</sup>	600,0 <sup>(3)</sup>				

(1) This voltage is:

- for insulation according to the working voltage.
- for main and supplementary insulation of the circuit powered directly by the network (see 4.3.2.2.1), at the rationalized voltage of Table F.3a or Table F.3b, on the basis of the rated voltage of the equipment or rated insulation voltage.
- for main and supplementary insulation of the system, device and internal circuits not powered directly by the network (see 4.3.2.2.2), the highest rms voltage which can occur in the system, in the device or in the internal circuit, powered at rated voltage and in the combination of the most onerous operating conditions foreseen by the rated characteristics of the device.

(2) Materials group IIIb is not recommended for application with pollution degree 3 above 630V.

(3) Provisional data based on extrapolations. Technical committees that have other information based on experience can use their dimensions.

(4) The values shown in brackets may be applied to decrease the creepage distance in the presence of ribbing (see 5.2.5).

NOTE: The high precision used in indicating creepage distances in this table does not mean that the uncertainty of measurement should be of the same order of magnitude.

 NOTE – in **boldface** the typical values for multipole rectangular connectors for industrial uses are shown.

**Recommended tightening torque and size of screwdriver**

size of screw	connector type	tightening torque (Nm)	tightening torque (lb.in)	recommended size of screwdriver (mm)
M3	JK, JKS, CD 07, CD 08	0,5	4,4	0,5x3
M3	JNE, JDA	0,5	4,4	Ph0 or 0,8x4
M3	screw for fastening to enclosures, all series except T-TYPE	0,5 — 0,8	4,4	Ph1 or 0,8x4
M3	screw for fastening to T-TYPE enclosures	0,5	4,4	Ph1 or 0,8x4
M4	screw of earthing terminal	1,2	10,6	Ph2 or 1,0x5,5

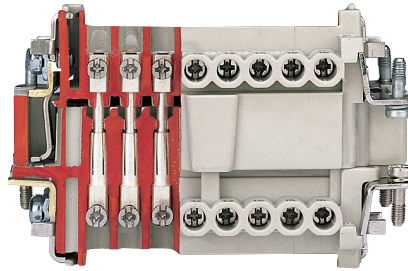
Increasing the tightening torque does not improve considerably the contacts resistances. The screw torques are selected according to standard EN 60999-1, to provide excellent mechanical, thermal and electric behaviour. The conductor or terminal may be damaged if the recommended values are significantly exceeded.

**Stripping length**

connector inserts	conductor section		stripping length **
	(mm <sup>2</sup> )	(AWG)	
<b>connection technique</b>			(mm)
<b>Screw</b>			
JK	0,75-2,5	18-14	6
JNE, JDA	0,5-4	20-12	7 **
<b>Crimp</b>			
CD, CDD	0,14-2,5 *	26-14	8 (* 6 for 2,5 mm <sup>2</sup> )
CCE, CQE	0,5-4	20-12	7,5
<b>Spring</b>			
JSE, JSH	0,14-2,5	26-14	9-11
JDS	0,14-2,5	26-14	9-11
JKS	0,14-2,5	26-14	9-11

\*\* The stripping length for prepared wires with bush crimped depends on that of the bush itself.

contacts with screw terminal connections with or without wire protection



description

The different types of conductor connections to the male and female inserts are described on the right. The types are summarised as follows:

- screw terminals
- spring connection terminals

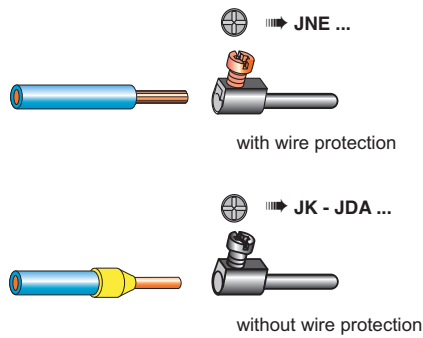
**N.B.:**  
for all inserts with screw terminals it is important that the right torsional torque is applied to the screws in order to prevent wrong contacts or damage to the conductor, the screw or the terminal (see data mentioned in the inserts pages).

description

**inserts: JK - JNE - JDA**

The connections of the conductors to the female and male inserts is made via screws (in accordance with standard EN 60999-1).

- Two different types of clamping are possible:
- with pressure plate for unprepared conductors
  - without wire protection that requires the conductors to be prepared with bush terminals





**contacts connected with spring terminal**



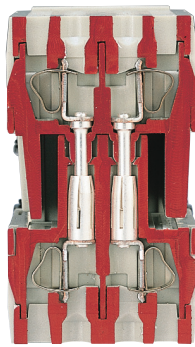
description

**inserts: JDS**

In this layout the wires are connected to the socket and plug insert contacts by means of a spring terminal.

- This type of connection offers the following advantages:
- no special wire preparation
  - a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to insert the wire in the contact
  - offers an excellent fastening solution and a great resistance to strong vibrations
  - allows rigid and flexible wires with sections between 0,14 and 2,5 mm<sup>2</sup> to be used (both with non-prepared conductors and those prepared with ferrule)
  - allows conductivity tests under load to be carried out through the screwdriver insertion section, without splitting the insert
  - greatly reduces insert preparation and cabling times.

**contacts connected with spring terminal**



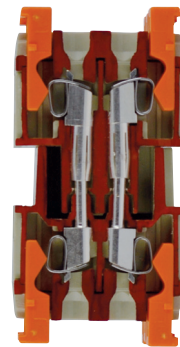
description

**inserts: JSE**

In this layout the wires are connected to the socket and plug insert contacts by means of a spring terminal.

- This type of connection offers the following advantages:
- no special wire preparation
  - a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to insert the wire in the contact
  - offers an excellent fastening solution and a great resistance to strong vibrations
  - allows rigid and flexible wires with sections between 0,14 and 2,5 mm<sup>2</sup> to be used (both with non-prepared conductors and those prepared with ferrule)
  - allows conductivity tests under load to be carried out through the screwdriver insertion section, without splitting the insert
  - greatly reduces insert preparation and cabling times.

**spring connected contacts with actuator button**

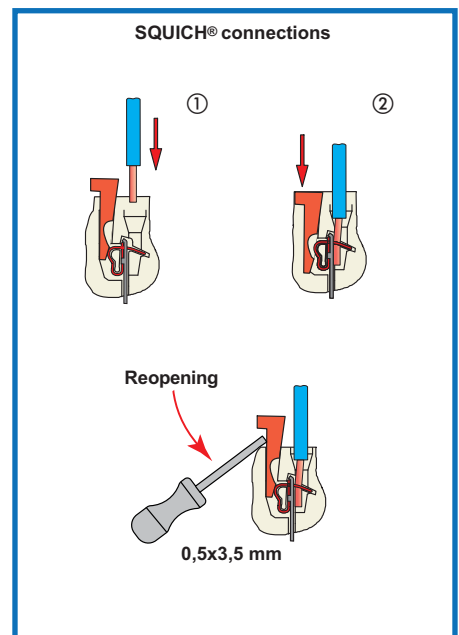
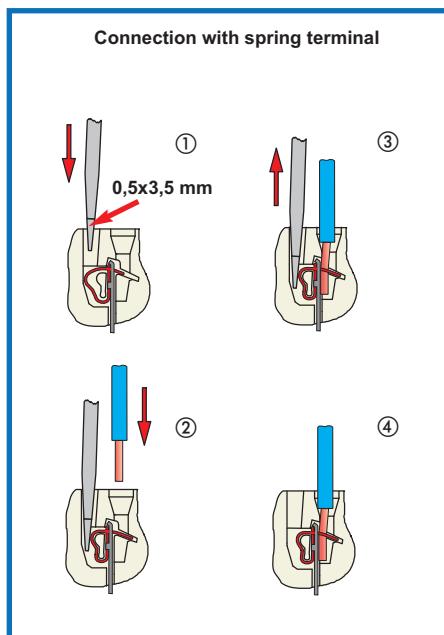
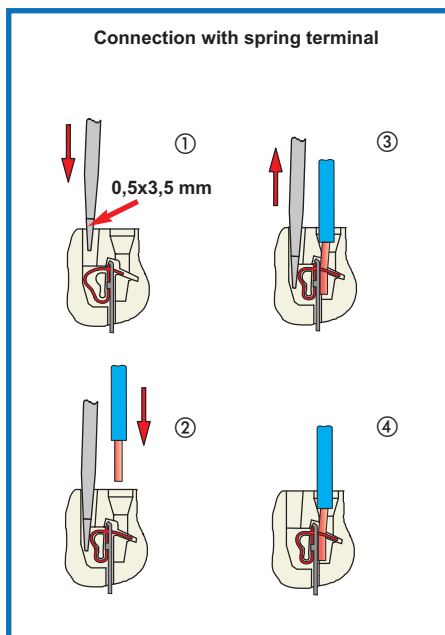


description

**inserts: JSH**

In this layout the wires are connected to the socket and plug insert contacts by means of a spring terminal with actuator button.

- This type of connection offers the following advantages:
- no special wire preparation (**other than stripping**)
  - no cabling tool is necessary
  - offers an excellent fastening solution and a great resistance to strong vibrations
  - allows rigid and flexible wires with sections between 0,14 and 2,5 mm<sup>2</sup> (26 - 14 AWG) to be used (both with non-prepared conductors and those prepared with ferrule)
  - greatly reduces insert preparation and cabling times
  - a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to remove the wire from the contact.



enclosures size	enclosure versions					insert series						
	JEI-P pages	JEI-V pages	T-TYPE pages	COB pages	CK - CKA pages	JK, JKS	CD	CDD	JDS	JDA	CQE	JSH, JNE JSE, CCE
						insert polarity + ⊕						
21.21	X	X	X	X	✓ 123 - 127	3 4	7 8#					
49.16	✓ 88 - 89	X	X	✓ 145	X		15			10		
66.16	✓ 90 - 91	X	X	✓ 145	X		25	38		16		
44.27	✓ 92 - 93	✓ 102 - 104	✓ 134 - 135	✓ 143 - 144	X			24	9		10	6
57.27	✓ 94 - 95	✓ 105 - 109	✓ 136 - 137	✓ 143 - 144	X			42	18		18	10
77.27	✓ 96 - 97	✓ 110 - 114	✓ 138 - 139	✓ 143 - 144	X		40	72	27		32	16
104.27	✓ 98 - 99	✓ 115 - 119	✓ 140 - 141	✓ 143 - 144	X		64	108	42		46	24
77.62	✓ 100 - 101	✓ 120 - 121	X	X	X		80	144	54		64	32
104.62	X	✓ 122	X	X	X		128	216	84		92	48

✓ = normal production  
 X = currently unavailable

# = polarity without earth contact

The polarity values in "red" are obtained using double inserts.

## Changeover from Pg threads to M metric threads

After 31st December 1999, the German safety standard DIN VDE 0619 (1987-09) and the standards it refers to - DIN 46319 for dimensions with metric threads and DIN 46320 (T1-T4), DIN 46255 and DIN 46259 for dimensions with Pg threads (Pg= Panzerrohr-Gewinde: literally "threads for armoured pipes") - were withdrawn and European standard EN 50262 "Metric cable grippers for electrical installations" has been in force since 1st January 2000.

This standard defines the new sizes with metric threads for cable grippers according to EN 60423 and establishes the safety prescriptions.

Conversely, it does not specify the dimensions, such as the size of the tightening wrench, the diagonal dimension, or the dimensions of the tightness seals, as was the case in the withdrawn DIN for Pg cable grippers.

The standard came definitively into force on 1st April 2001, when the contrasting national standards were withdrawn.

It is valid in all member countries of CENELEC (European Electrical Standardisation Committee) and its publication has led to a broadening of the supply of enclosures for multi-pole connectors for industrial use, to include new enclosure versions with cable entry suitable for metric cable grippers.

Cable gripper producers have introduced the new metric series to add to the Pg size series, to gradually replace the latter type.

The transition period indicated in the new standard should have ended on 1st March 2001, after which date the use of entry devices for Pg cables and, as a result, enclosures with Pg thread, should have ended in new installations.

Nevertheless, both the cable entry devices and the relevant enclosures with Pg thread, may continue to be used as spare parts.

For the CE marking of these items, observance of the safety conditions specified by the Low Voltage Directive is sufficient.

To distinguish hoods and surface-mounting housings with metric entries from the relevant Pg versions (marked with a C pre-code), the ILME metric types are marked with an M pre-code.

The transposition table below indicates the correspondence rule adopted in most cases by ILME for creating the new metric versions.

### Pg → metric transposition

Pg	metric
Pg 11	M 20
Pg 13.5	M 20
Pg 16	M 20
Pg 21	M 25
Pg 29	M 32
Pg 36	M 40
Pg 42	M 50

### Cable diameter for use with ILME cable glands (for more information ask for the technical catalogue)

Ø in mm	metric thread				
	20	25	32	40	50
serie	20	25	32	40	50
AS M..P	from 6 to 12,5	from 10 to 18	from 14 to 24	from 15 to 24	from 23 to 30
AS M..E	from 8 to 12,5	from 13,5 to 18	from 17 to 24		
AG M..T	6-8-10	11-14-17	19-21-24	26-29-32	35-38-41
AG M..I	from 5 to 12,5	from 9 to 18	from 14 to 25	from 18 to 32	from 24 to 38,5
AG M..R	6-8-10	11-14-17	19-21-24		

## IP degree of protection and the EN 60529 standard

The minimum IP degree of protection is regulated by the CEI 64-8 installation standards (inclusion of the harmonisation documents of the CENELEC HD 384 series and the IEC 60364 publication) which, in part 7, cover a number of special environments: construction and demolition sites, structures designed for agricultural or livestock breeding use, restricted conductor areas, caravans and caravan sites, environments with a greater risk in case of fire, public performance and entertainment areas, pools and, in the future, fountains and marinas and harbour areas. The standard is applicable to enclosures for electric materials with a rated power no greater than 72.5 kW.

All the equipment must be installed according to the rule of art and must comply with any manufacturer's assembly instructions. When components of different degrees of protection are assembled, the resulting board or distribution system will assume the lowest degree of protection of the mounted components.

The range of ILME enclosures presented in this catalogue offers the following range of protection:

**IP44:** protection against the *penetration of solid foreign objects* with a diameter equal to or greater than 1 mm and for protection against the intrusion of dangerous parts with an access calibre of Ø 1 mm (1<sup>st</sup> digit), and protected against the *dangerous effects of water spray* from all directions (2<sup>nd</sup> digit).

**IP55:** protection against the *penetration of solid foreign objects* with a diameter equal to or greater than 1 mm and for protection against the *intrusion of dangerous parts* with an access calibre of Ø 1 mm (1<sup>st</sup> digit), and protected against the *dangerous effects of water spray* from all directions (2<sup>nd</sup> digit).

**IP66:** total protection against *dust* and access to *dangerous parts* with an accessibility calibre of Ø 1 mm (1<sup>st</sup> digit), and protected against *powerful water jets* such as sea waves (2<sup>nd</sup> digit).

**IP67:** total protection against *dust*, and from *access to harmful parts* with accessibility of Ø 1 mm (1<sup>st</sup> digit), and protection against the *effects of prolonged submersion* (30') in water at the maximum depth of 1 m (2<sup>nd</sup> digit)<sup>1)</sup>.

**IP69:** total protection against dust, and from access to harmful parts with accessibility of Ø 1 mm (1<sup>st</sup> digit), and protection against water jets high pressure and high temperature (2<sup>nd</sup> digit).

These enclosure have also successfully passed the tests required for the IPX6 protection rating compliant with EN 60529 standard and for the IPX9K protection rating compliant with DIN 40050-9 standard.

The following table shows the different levels of protection required by the IP standard.

### First Digit

Protection of people against contact with harmful parts

IP	Solid external objects	Protection
0		none
1		against solid objects with Ø over 50 mm (e.g. contact with hand)
2		against solid objects with Ø over 12 mm (e.g. contact with finger)
3		against solid objects with Ø over 2,5 mm (e.g. tools and wires)
4		against solid objects with Ø over 1 mm (e.g. fine tools and wires)
5		against dust (no harmful deposit)
6		total against dust

### Second Digit

Protection of materials against harmful penetration of water

IP	Tests	Protection
0		none
1		against vertical drops of water
2		against drops of water with an inclination of 15° from the vertical
3		against drops of water with an inclination of 60° from the vertical
4		against splashing water from all directions
5		against water jets from all directions
6		against powerful water jets similar to sea waves
7		against the effects of temporary immersion o a maximum depth of 1 meter
8		against the effects of prolonged submersion in water (duration and / or depth according to agreements)
9		against water jets high pressure and high temperature

<sup>1)</sup> The **IP66/IP67** degree of protection will officially be introduced in the next amendment 1 of the standards IEC EN 60309-1 and IEC EN 60309-2 (and of the relating IEC standards). It is already accounted for in the IP degree of protection standard EN 60529 as a "versatile" form of protection, covering the fact that the temporary immersion resistance test (protection IPX7) does not automatically comply with the two lower degrees of protection IPX6 and IPX5, tested with the respective jet tests. If the end user requires the equipment to resist both against temporary immersions and pressurized water jets, declaredly IP66/IP67 devices with double marking must be selected.



**JEI®-P version**

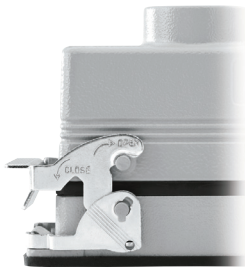


description

**JP series**

- made of die cast aluminium alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, grease-resistant and fuel-resistant vinyl nitrile elastomer
- locking device with levers in self-extinguishing thermoplastic material
- degree of protection for coupled connectors is **IP65** (according to norm IEC/EN 60529).

**JEI®-V version**



description

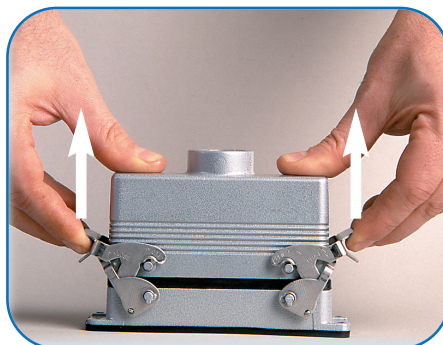
**JCV and JMV series**

- made of die cast aluminium alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, grease-resistant and fuel-resistant vinyl nitrile elastomer
- locking device with levers in galvanized steel.

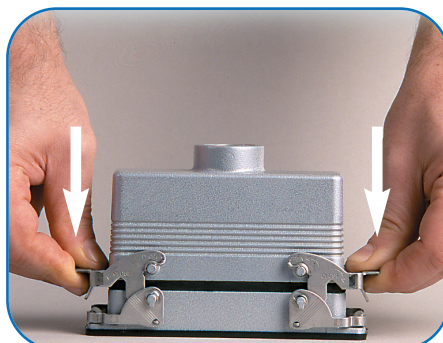
**The tight seal after closure and the simplicity of the movement.**

- **The lever occupies a very small space** during the closing phase.
- **It is recommended** in cases in which the **weight of the cable** tends to open elastic levers, like those with vertically installed connectors and cable exits in the bottom.

**OPEN**



**CLOSE**



**JEI®-V version**



description

**JCH series JMH series**

- made of die cast aluminium alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, grease-resistant and fuel-resistant vinyl nitrile elastomer
- locking device with levers in galvanized steel.

**CK / CKA standard version**



description

**CK and MK series**

- in self- extinguishing thermoplastic material gray RAL 7035
- gaskets in anti-aging, oil-resistant, grease-resistant and fuel-resistant vinyl nitrile elastomer
- monoblock locking device in self- extinguishing thermoplastic material
- cable entry Pg (CK) or metric (MK)

**CKA and MKA series**

- made of die cast zinc alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, grease-resistant and fuel-resistant vinyl nitrile elastomer
- monoblock locking device in galvanised steel
- cable entry Pg (CKA) or metric (MKA)

**T-TYPE version**



description

**T-TYPE series**

- **significant structural solidity** and mechanical robustness by virtue of **substantial thickness**;
- **resistance to the main chemical agents**, found in industrial environments;
- **pre-fastened gaskets** for easier installation;
- **external dimensions** of the bulkhead housing are **similar to those of the corresponding metal enclosures**; hole fixing centres are **unchanged**.
- **ample space** inside enclosures for cables, with mounted connectors, similar to the corresponding metal high construction versions;
- possibility of making completely **insulated constructions** (equivalent to Class II);
- **absence of powder paint** for environments in which these are not recommended;
- **non-electrostatic** thermoplastic material.
- degree of protection for coupled connectors is **IP65** (according to norm **IEC/EN 60529**);
- **UL Type 12** (= NEMA 12) degree of protection according to American standards **ANSI/UL 50** for indoor use;
- each enclosure carries its own part number and conformity markings;
- ambient temperature range: -40 °C / +90 °C.

**COB**



description

**COB series**

The COB system makes it possible to use multipole connectors within electric panels without the traditional metallic enclosure as protection is assured by the electric panel itself or other container.

The COB system may be assembled in the three following ways:

- on panels with window snap fastening device
- on DIN EN 60715 rails, both lengthways and crossways to the support
- on fixed panels using screws.

The COB system offers the following advantages:

- reduction in cost and space with respect to metallic enclosures and traditional terminal boards
- possibility of rewiring at the connector bench with connected devices
- easy wiring inspection and tests with coupled connectors, thanks to rear access to the inserts via the turnover device
- fast mounting in panels thanks to the snap fastening device on the DIN EN 60715 rails
- sturdy support structure, specific to the size of each insert and does not require any preparation
- broad passage for housing of conductor cables
- mobile parts prearranged for the clamping of bundles of conductors of multipolar cables to prevent contact with the connector contacts.

plain coding pins  
for JK / JKS 03 inserts



plain coding pins  
for JK / JKS 04 inserts



description	part No.	part No.	part No.
coding pins for JK/JKS 03 inserts	<b>CR K03</b>		
coding pins for JK/JKS 04 inserts		red <b>CR K04R</b>	yellow <b>CR K04G</b>

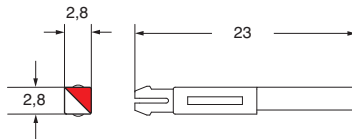
**Code pins**

Each series of connector inserts is made in such a way as to make incorrect coupling between inserts of different series impossible. When a number of identical connectors with different functions are mounted closely together these must be selected in such a way as to prevent the coupling of a mobile part on a non-corresponding fixed part and consequent damage and breakdown.

Within this scope, special coding pins have been manufactured in order to restrict or avoid mating identical multiple connectors differently encoded.

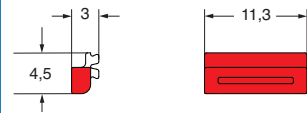
dimensions in mm

**CR K03**

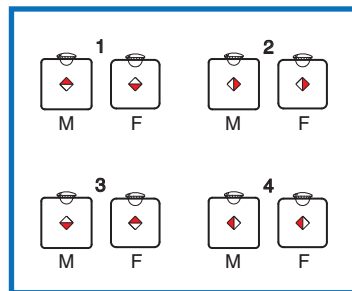
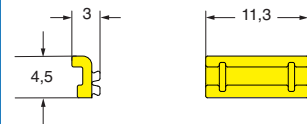


dimensions in mm

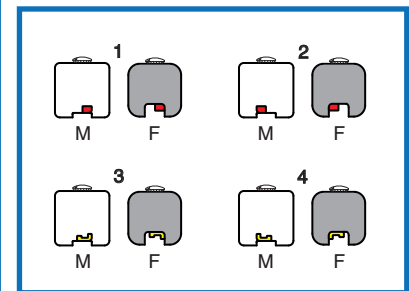
**CR K04R**



**CR K04G**



M = male insert  
F = female insert



M = male insert  
F = female insert

dimensions shown are not binding  
and may be changed without notice

enclosures:

size "21.21"

page:

insulating CK ..... 123 - 124  
 metallic CKA ..... 125 - 127

- can be mated with JKS inserts

**inserts, 3 poles + ⊕  
 screw terminal connections**



tin plated contacts

**inserts, 4 poles + ⊕  
 screw terminal connections**



tin plated contacts

description

part No.

part No.

female inserts with female contacts <sup>1)</sup>  
 male inserts with male contacts

**JKF 03  
 JKM 03**

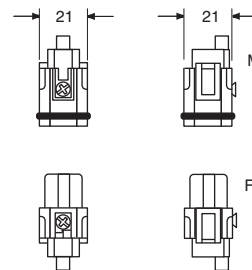
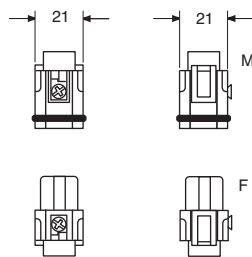
female inserts with female contacts <sup>1)</sup>  
 male inserts with male contacts

**JKF 04  
 JKM 04**

<sup>1)</sup> the female inserts can be mounted into the straight bulkhead housings CK I from the rear

dimensions in mm

dimensions in mm

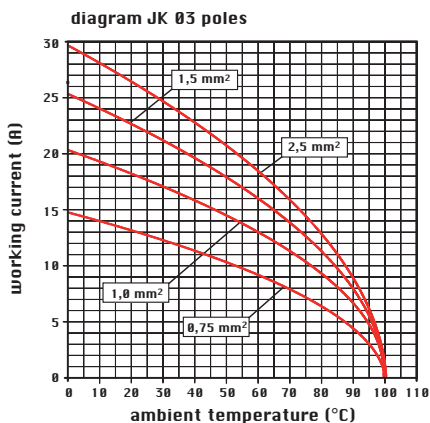
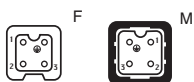


- characteristics according to EN 61984:

- 10A 230/400V 4kV 3**
- certifications: UL, EAC
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +100 °C
- are made of self-extinguishing thermoplastic resin UL 94 V1
- mechanical life: ≥ 200 cycles
- contact resistance: ≤ 1 mΩ
- for maximum current load, see the following load curves inserts

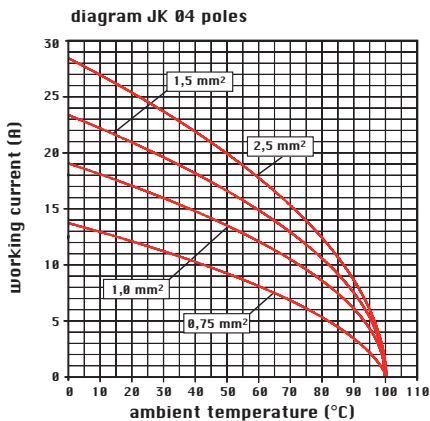
contacts side (front view)

contacts side (front view)



- inserts for connectors with the following sections: 0,75 - 2,5 mm² - AWG 18 - 14
- conductors stripping length: 6 mm
- terminal screw torque: 0,5 Nm, size screwdriver recommended: 0,5x3 mm for more information see page 19

- inserts for connectors with the following sections: 0,75 - 2,5 mm² - AWG 18 - 14
- conductors stripping length: 6 mm
- terminal screw torque: 0,5 Nm, size screwdriver recommended: 0,5x3 mm for more information see page 19



coding pins optional CR K03 (page 26)



coding pins optional CR K04R/CR K04G (page 26)



dimensions shown are not binding and may be changed without notice



**contacts connected with spring terminal**



**description**

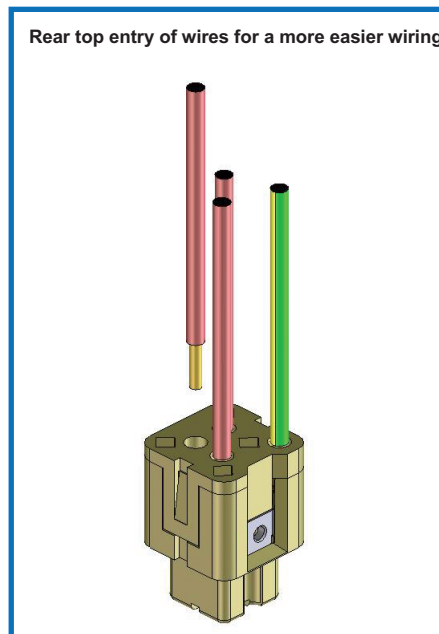
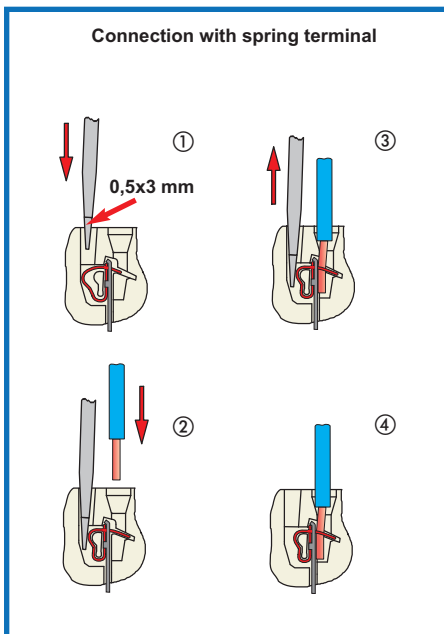
**inserts: JKS**

In this layout the wires are connected to the socket and plug insert contacts by means of a spring terminal. This type of connection offers the following advantages:

- no special wire preparation
- a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to insert the wire in the contact
- offers an excellent fastening solution and a great resistance to strong vibrations
- allows rigid and flexible wires with sections between 0,14 and 2,5 mm<sup>2</sup> to be used (both with non-prepared conductors and those prepared with ferrule)
- allows conductivity tests under load to be carried out through the screwdriver insertion section, without splitting the insert
- greatly reduces insert preparation and cabling times.

inserts series		JKS
No. of poles	main contacts + ⊕	3, 4
	auxiliary contacts	--
rated current <sup>1)</sup>		10A
EN 61984 pollution degree 3	rated voltage	400V
	rated impulse withstand voltage	4kV
	pollution degree	3
contact resistance		≤ 1 mΩ
insulation resistance		≥ 10 GΩ
ambient temperature limit (°C)	min	-40
	max	+125
degree of protection	with enclosures	IP44, IP66, IP67, IP69K (according to type)
	without enclosures	IP20
conductor connections		spring
conductor cross-section	mm <sup>2</sup>	0,14 - 2,5 (for wires with crimped ferrule, usable section: up to 1,5 mm <sup>2</sup> (AWG 16))
	AWG	26 - 14
mechanical endurance (rating cycles)		≥ 500

1) Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature.



enclosures:

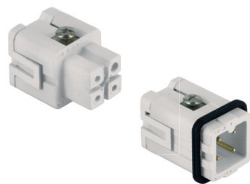
size "21.21"

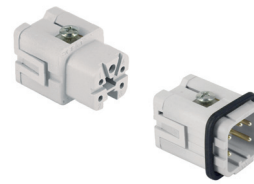
page:

insulating CK ..... 123 - 124

metallic CKA ..... 125 - 127

- can be mated with JK inserts

**inserts, 3 poles + ⊕  
connection with spring terminal**

 tin plated  
contacts

**inserts, 4 poles + ⊕  
connection with spring terminal**

 tin plated  
contacts

description

part No.

part No.

female inserts with female contacts

male inserts with male contacts

**JKSF 03**
**JKSM 03**

female inserts with female contacts

male inserts with male contacts

**JKSF 04**
**JKSM 04**

- characteristics according to EN 61984:

**10A 400V 4kV 3**

- certifications: cUL (UL for USA and Canada), EAC

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

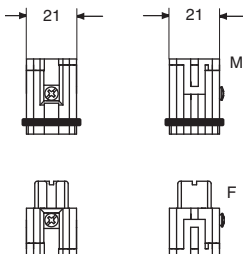
- are made of self-extinguishing thermoplastic resin UL 94 V0

 - mechanical life:  $\geq 200$  cycles

 - contact resistance:  $\leq 1 \text{ m}\Omega$ 

 - for maximum current load, see the following load curves  
inserts

dimensions in mm



dimensions in mm

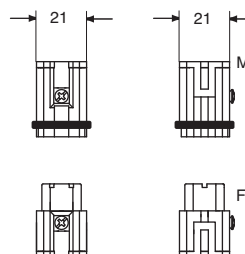


diagram JKS 03 poles

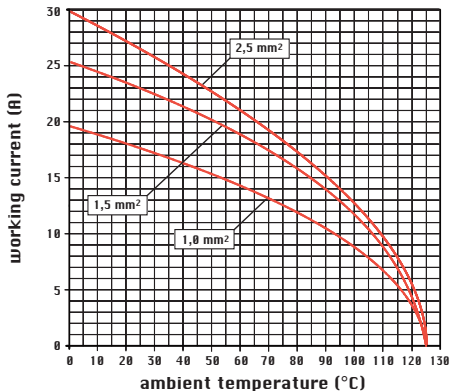
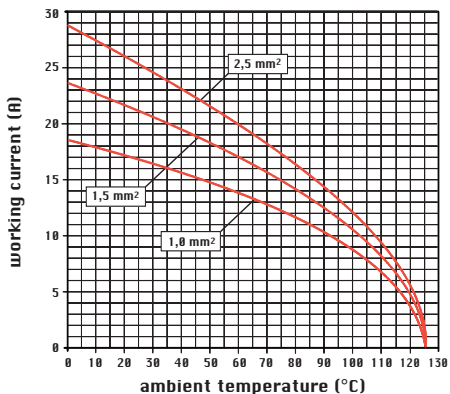
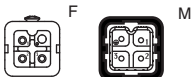


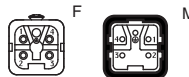
diagram JKS 04 poles



contacts side (front view)



contacts side (front view)



- inserts for wires with the following sections:

 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

for prepared wires with crimped bush,

 usable section: up to 1,5 mm<sup>2</sup> (AWG 16)

- conductors stripping length: 9...11 mm \*

- size screwdriver recommended: 0,5x3 mm

- inserts for wires with the following sections:

 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

for prepared wires with crimped bush,

 usable section: up to 1,5 mm<sup>2</sup> (AWG 16)

- conductors stripping length: 9...11 mm \*

- size screwdriver recommended: 0,5x3 mm

\* the stripping length for prepared wires with bush

crimped depends on that of the bush itself

\* the stripping length for prepared wires with bush

crimped depends on that of the bush itself

coding pins optional CR K03 (page 26)



coding pins optional CR K04R/CR K04G (page 26)


 dimensions shown are not binding  
and may be changed without notice

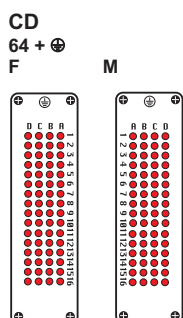
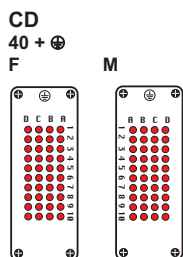
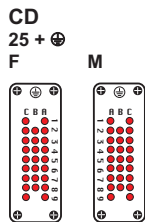
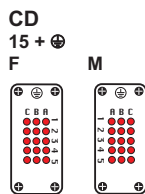
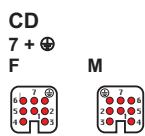
If all the contacts are used, the CD inserts series connectors may be used with voltages of up to 250V (first column) pollution degree 3 in accordance with the standard EN 61984.  
 If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher voltages. This is possible because the decrease in the number of contacts leads to an increase in the surface distance in the air. When the contacts are arranged as shown below, the inserts may be used for voltages of 500V (second column) pollution degree 3 in accordance with the standard EN 61984.

**Legend:**

- working contact
- without contact
- M = male insert
- F = female insert

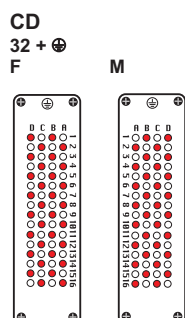
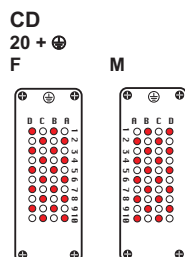
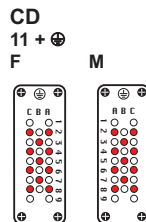
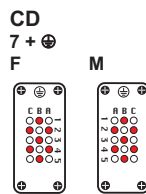
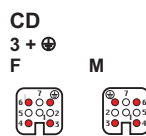
for use up to 250V  
 pollution degree 3

diagrams  
 contacts side (front view)



for use up to 500V  
 pollution degree 3

diagrams  
 contacts side (front view)



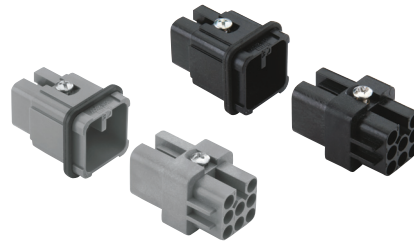
enclosures:

size "21.21"

page:

insulating type ..... 123 - 124

**inserts, crimp connections**



**10A crimp contacts  
tin and gold plated**



description	part No.	part No.	part No.	part No.
without contacts (to be ordered separately) female inserts for female contacts, grey and black <sup>1)</sup> male inserts for male contacts, grey and black	grey <b>CDF 07</b> <b>CDM 07</b>	black <b>CDF 07 N</b> <b>CDM 07 N</b>		
<b>10A female contacts</b> 0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1 0,5 mm <sup>2</sup> AWG 20 identification No. 2 0,75 mm <sup>2</sup> AWG 18 identification No. ② 1 mm <sup>2</sup> AWG 18 identification No. 3 1,5 mm <sup>2</sup> AWG 16 identification No. 4 2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>tin plated</b> CDFS 0.3 CDFS 0.5 CDFS 0.7 CDFS 1.0 CDFS 1.5 CDFS 2.5	<b>gold plated</b> CDFJD 0.3 CDFJD 0.5 CDFJD 0.7 CDFJD 1.0 CDFJD 1.5 CDFJD 2.5
<b>10A male contacts</b> 0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1 0,5 mm <sup>2</sup> AWG 20 identification No. 2 0,75 mm <sup>2</sup> AWG 18 identification No. ② 1 mm <sup>2</sup> AWG 18 identification No. 3 1,5 mm <sup>2</sup> AWG 16 identification No. 4 2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>tin plated</b> CDMS 0.3 CDMS 0.5 CDMS 0.7 CDMS 1.0 CDMS 1.5 CDMS 2.5	<b>gold plated</b> CDMJD 0.3 CDMJD 0.5 CDMJD 0.7 CDMJD 1.0 CDMJD 1.5 CDMJD 2.5

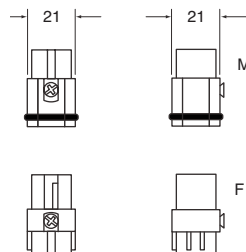
<sup>1)</sup> the female inserts can be mounted into the straight bulkhead housings CK I from the rear

- characteristics according to EN 61984:

**10A 250V 4kV 3**  
**10A 230/400V 4kV 2**

- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

**dimensions in mm**



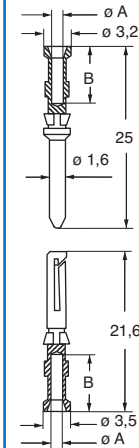
**contacts side (front view)**



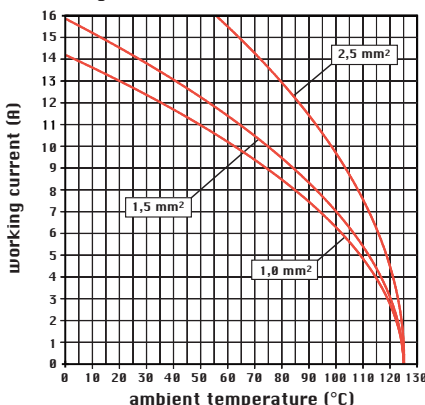
**coding pin with loss of a contact CR CP**



**dimensions in mm**



**diagram CD 07 poles**



dimensions shown are not binding and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.



enclosures:

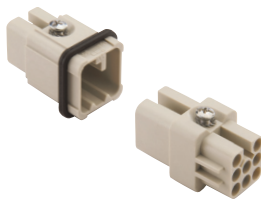
size "21.21"

page:

insulating type ..... 123 - 124

metallic type ..... 125 - 127

**inserts, crimp connections**



**10A crimp contacts tin and gold plated**



description

part No.

part No.

part No.

without contacts (to be ordered separately)  
female inserts for female contacts <sup>1)</sup>  
male inserts for male contacts

**CDF 08**  
**CDM 08**

**10A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**10A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**

**tin plated**

**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**

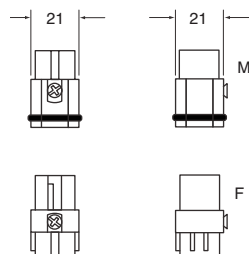
**gold plated**

**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**

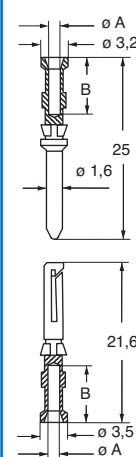
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

<sup>1)</sup> the female inserts can be mounted into the straight bulkhead housings CK I from the rear

**dimensions in mm**



**dimensions in mm**

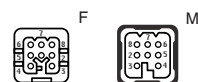


- characteristics according to EN 61984:

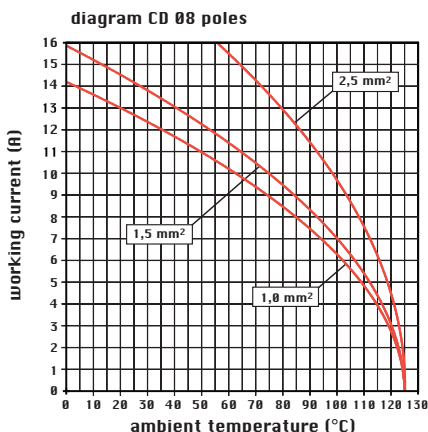
**10A 50V 0,8kV 3**

- rated voltage according to UL/CSA: 50V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

**contacts side (front view)**



**coding pin with loss of a contact CR CP**



dimensions shown are not binding and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

size "49.16"

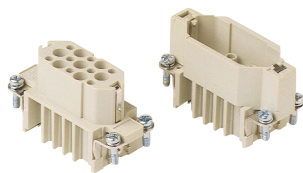
page:

**JEI®-P thermoplastic lever** ..... 88 - 89

panel supports:

page:

**COB + adaptor** ..... 143 - 145

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CDF 15**  
**CDM 15**
**10A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**10A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

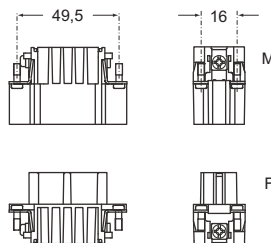
**tin plated**  
**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**
**gold plated**  
**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**
**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

- characteristics according to EN 61984:

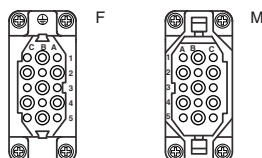
**10A 250V 4kV 3**
**10A 230/400V 4kV 2**

- compliant with DIN EN 175 301-801 standard
- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

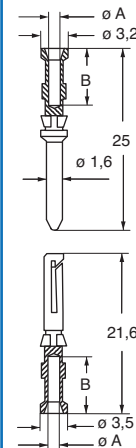
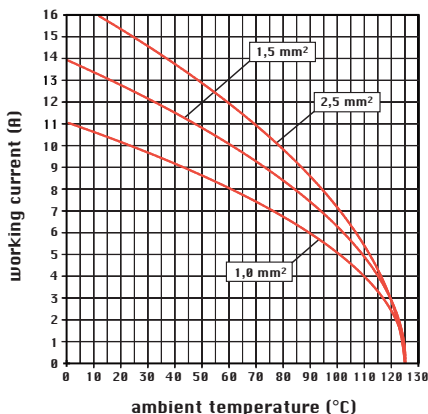
dimensions in mm



contacts side (front view)



dimensions in mm


**diagram CD 15 poles**

 dimensions shown are not binding  
and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

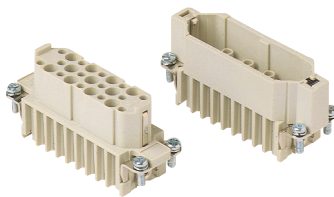
size "66.16" page:

JEI®-P thermoplastic lever ..... 90 - 91

panel supports: page:

COB + adaptor ..... 143 - 145

inserts, crimp connections



10A crimp contacts  
tin and gold plated



description

part No.

part No.

part No.

without contacts (to be ordered separately)  
female inserts for female contacts  
male inserts for male contacts

**CDF 25**  
**CDM 25**

10A female contacts

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

10A male contacts

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**

tin plated

**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**

gold plated

**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**

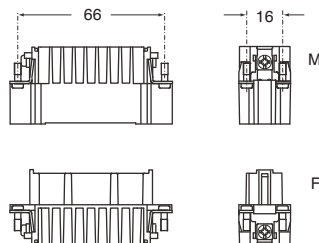
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

- characteristics according to EN 61984:

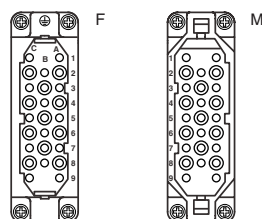
**10A 250V 4kV 3**  
**10A 230/400V 4kV 2**

- compliant with DIN EN 175 301-801 standard
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

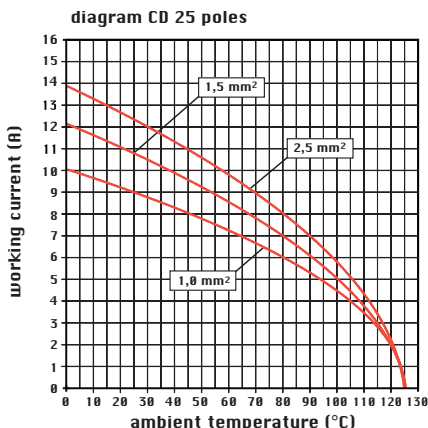
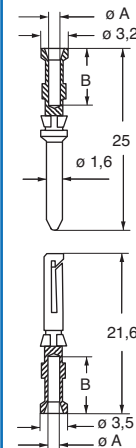
dimensions in mm



contacts side (front view)



dimensions in mm



dimensions shown are not binding  
and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

size "77.27" page:

**JEI®-P** thermoplastic lever ..... 96 - 97

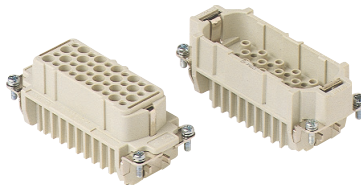
**JEI®-V** zinc-plated steel lever ..... 110 - 114

**T-TYPE** IP65 insulating ..... 138 - 139

panel supports: page:

**COB + adaptor** ..... 143 - 145

**inserts, crimp connections**



**10A crimp contacts  
tin and gold plated**



description	part No.	part No.	part No.
-------------	----------	----------	----------

without contacts (to be ordered separately)  
female inserts for female contacts  
male inserts for male contacts

**CDF 40**  
**CDM 40**

**10A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**10A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**

**tin plated**

**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**

**gold plated**

**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**

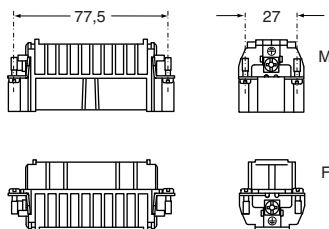
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

- characteristics according to EN 61984:

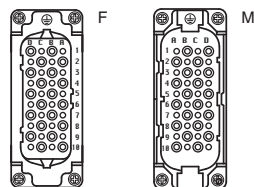
**10A 250V 4kV 3**  
**10A 230/400V 4kV 2**

- compliant with DIN EN 175 301-801 standard
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

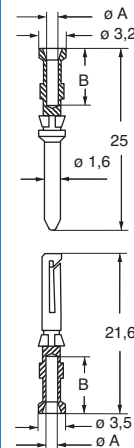
dimensions in mm



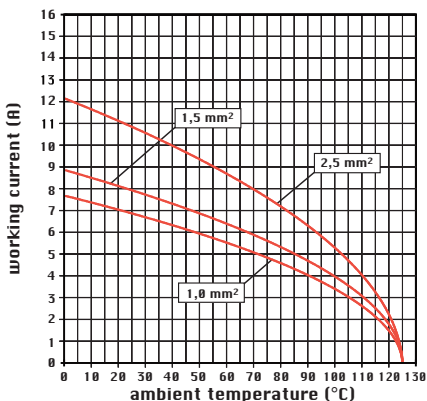
contacts side (front view)



dimensions in mm



**diagram CD 40 poles**



dimensions shown are not binding  
and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.



enclosures:

size "104.27" page:

**JEI®-P thermoplastic lever** ..... 98 - 99

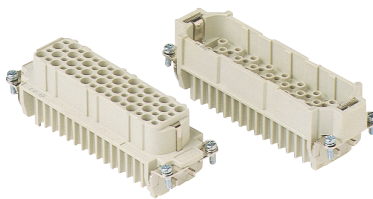
**JEI®-V zinc-plated steel lever** ..... 115 - 119

**T-TYPE IP65 insulating** ..... 140 - 141

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**



**10A crimp contacts tin and gold plated**



description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CDF 64**  
**CDM 64**

10A female contacts

0,14-0,37 mm<sup>2</sup> AWG 26-22 identification No. 1

0,5 mm<sup>2</sup> AWG 20 identification No. 2

0,75 mm<sup>2</sup> AWG 18 identification No. ②

1 mm<sup>2</sup> AWG 18 identification No. 3

1,5 mm<sup>2</sup> AWG 16 identification No. 4

2,5 mm<sup>2</sup> AWG 14 identification No. 5

10A male contacts

0,14-0,37 mm<sup>2</sup> AWG 26-22 identification No. 1

0,5 mm<sup>2</sup> AWG 20 identification No. 2

0,75 mm<sup>2</sup> AWG 18 identification No. ②

1 mm<sup>2</sup> AWG 18 identification No. 3

1,5 mm<sup>2</sup> AWG 16 identification No. 4

2,5 mm<sup>2</sup> AWG 14 identification No. 5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**

**tin plated**

**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**

**gold plated**

**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**

**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

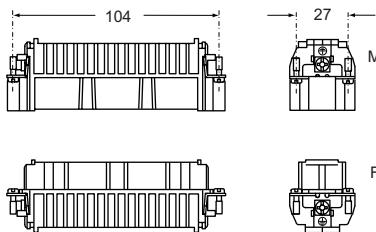
- characteristics according to EN 61984:

**10A 250V 4kV 3**

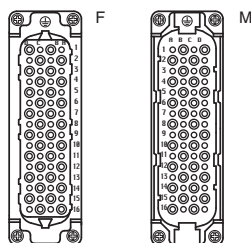
**10A 230/400V 4kV 2**

- compliant with DIN EN 175 301-801 standard
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

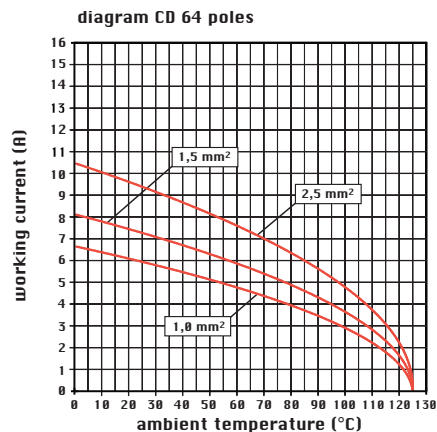
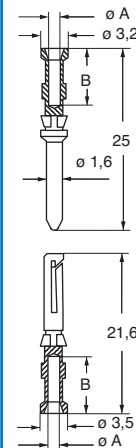
dimensions in mm



contacts side (front view)



dimensions in mm



dimensions shown are not binding and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

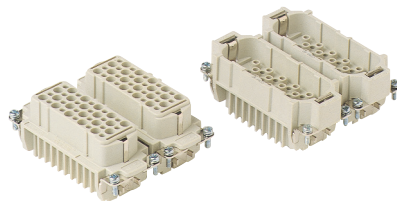
size "77.62"

page:

JEI®-P thermoplastic lever ..... 100 - 101

JEI®-V zinc-plated steel lever ..... 120 - 121

inserts, crimp connections



10A crimp contacts  
tin and gold plated



description

part No.

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts

**CDF 40**  
**CDM 40**

**CDF 40**  
**CDM 40**

10A female contacts

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

10A male contacts

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**

tin plated

**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**

gold plated

**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**

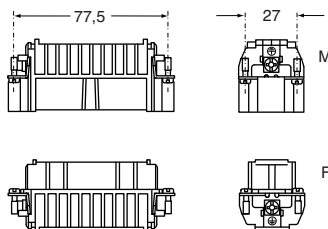
**CDMJJD 0.3**  
**CDMJJD 0.5**  
**CDMJJD 0.7**  
**CDMJJD 1.0**  
**CDMJJD 1.5**  
**CDMJJD 2.5**

- characteristics according to EN 61984:

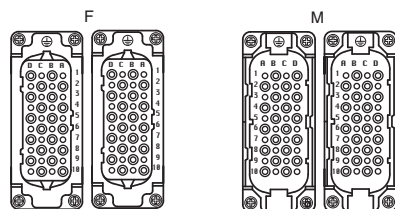
**10A 250V 4kV 3**  
**10A 230/400V 4kV 2**

- compliant with DIN EN 175 301-801 standard
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

dimensions in mm



contacts side (front view)



dimensions in mm

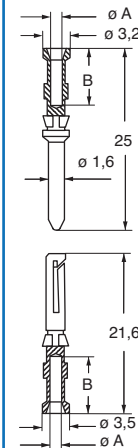
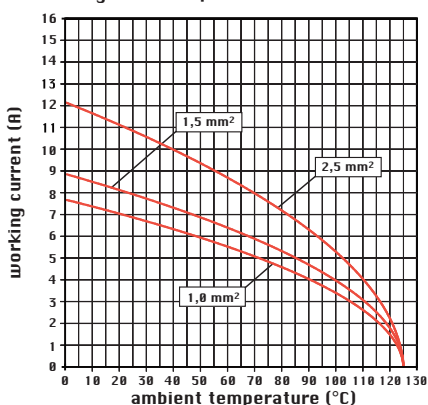


diagram CD 80 poles



dimensions shown are not binding  
and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

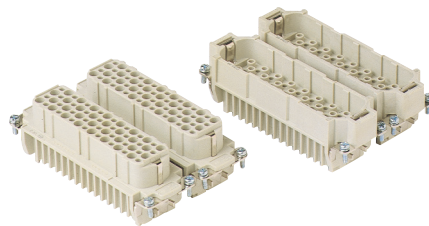
enclosures:

size "104.62"

page:

JEI®-V zinc-plated steel lever ..... 122

inserts, crimp connections



10A crimp contacts  
tin and gold plated



description	part No.	part No.	part No.	part No.
without contacts (to be ordered separately)				
female inserts	<b>CDF 64</b>	<b>CDF 64</b>		
male inserts	<b>CDM 64</b>	<b>CDM 64</b>		
10A female contacts				
0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1			<b>CDFS 0.3</b>	<b>CDFJD 0.3</b>
0,5 mm <sup>2</sup> AWG 20 identification No. 2			<b>CDFS 0.5</b>	<b>CDFJD 0.5</b>
0,75 mm <sup>2</sup> AWG 18 identification No. ②			<b>CDFS 0.7</b>	<b>CDFJD 0.7</b>
1 mm <sup>2</sup> AWG 18 identification No. 3			<b>CDFS 1.0</b>	<b>CDFJD 1.0</b>
1,5 mm <sup>2</sup> AWG 16 identification No. 4			<b>CDFS 1.5</b>	<b>CDFJD 1.5</b>
2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>CDFS 2.5</b>	<b>CDFJD 2.5</b>
10A male contacts				
0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1			<b>CDMS 0.3</b>	<b>CDMJ 0.3</b>
0,5 mm <sup>2</sup> AWG 20 identification No. 2			<b>CDMS 0.5</b>	<b>CDMJ 0.5</b>
0,75 mm <sup>2</sup> AWG 18 identification No. ②			<b>CDMS 0.7</b>	<b>CDMJ 0.7</b>
1 mm <sup>2</sup> AWG 18 identification No. 3			<b>CDMS 1.0</b>	<b>CDMJ 1.0</b>
1,5 mm <sup>2</sup> AWG 16 identification No. 4			<b>CDMS 1.5</b>	<b>CDMJ 1.5</b>
2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>CDMS 2.5</b>	<b>CDMJ 2.5</b>

tin plated

gold plated

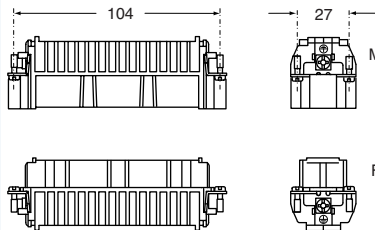
- characteristics according to EN 61984:

**10A 250V 4kV 3**

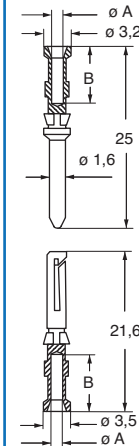
**10A 230/400V 4kV 2**

- compliant with DIN EN 175 301-801 standard
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 3 mΩ
- for applications requiring higher voltages, please see the special voltage application section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

dimensions in mm



dimensions in mm



contacts side (front view)

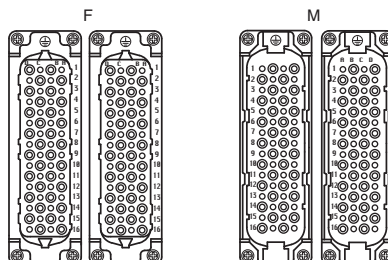
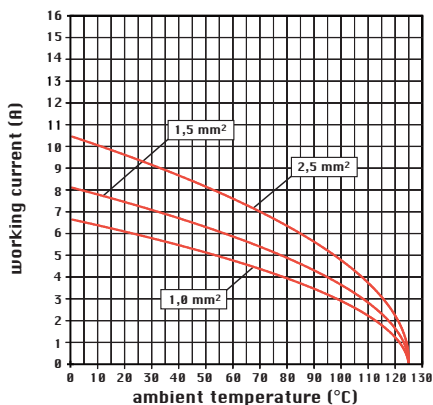


diagram CD 128 poles



dimensions shown are not binding and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

When all the contacts are used, the CDD inserts series connectors may be used with voltages of up to 250V (first column); pollution rate 2, in accordance with the standard EN 61984.

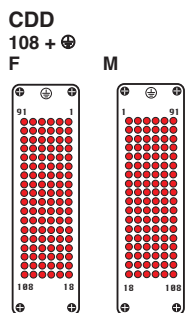
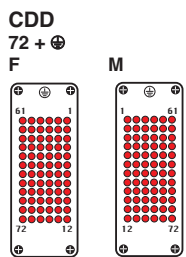
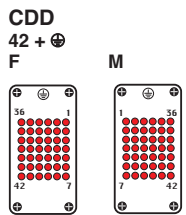
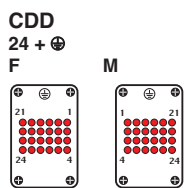
If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher voltages. This is possible because the decrease in the number of contacts leads to an increase in the surface insulation distance in the air. When the contacts are arranged as shown below, the inserts may be used for voltages of 400V (second column) and 500V (third column); pollution rate 2, in accordance with the standard EN 61984.

**Legend:**

- working contact
- without contact
- M = male insert
- F = female insert

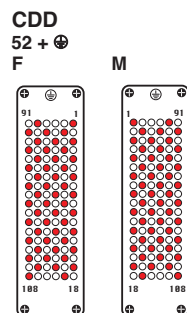
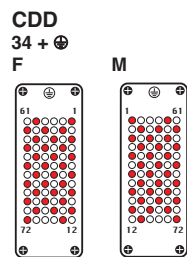
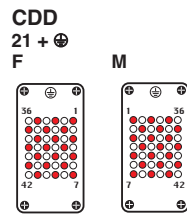
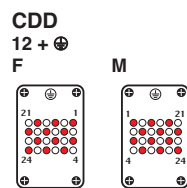
for use up to 250V  
pollution rate 2

diagrams  
contacts side (front view)



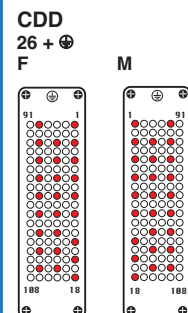
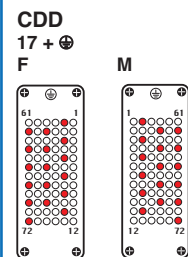
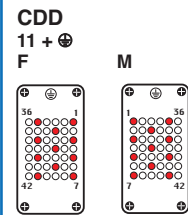
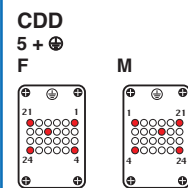
for use up to 400V  
pollution rate 2

diagrams  
contacts side (front view)



for use up to 500V  
pollution rate 2

diagrams  
contacts side (front view)





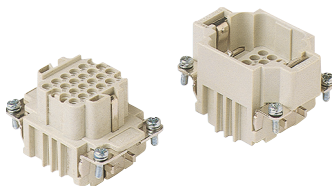
enclosures:

 size "44.27" page:
**JEI®-P thermoplastic lever** ..... 92 - 93

**JEI®-V zinc-plated steel lever** ..... 102 - 104

**T-TYPE IP65 insulating** ..... 134 - 135

 panel supports: page:
**COB** ..... 143 - 144

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CDDF 24**  
**CDDM 24**
**10A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**10A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**tin plated**  
 CDFS 0.3  
 CDFS 0.5  
 CDFS 0.7  
 CDFS 1.0  
 CDFS 1.5  
 CDFS 2.5

**gold plated**  
 CDFJD 0.3  
 CDFJD 0.5  
 CDFJD 0.7  
 CDFJD 1.0  
 CDFJD 1.5  
 CDFJD 2.5

**tin plated**  
 CDMS 0.3  
 CDMS 0.5  
 CDMS 0.7  
 CDMS 1.0  
 CDMS 1.5  
 CDMS 2.5

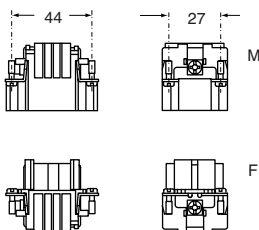
**gold plated**  
 CDMJD 0.3  
 CDMJD 0.5  
 CDMJD 0.7  
 CDMJD 1.0  
 CDMJD 1.5  
 CDMJD 2.5

- characteristics according to EN 61984:

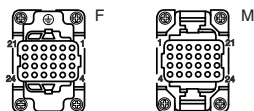
**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for applications requiring higher voltages, please see the special voltage application section on page 39
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

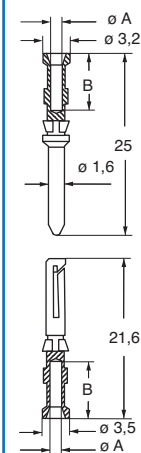
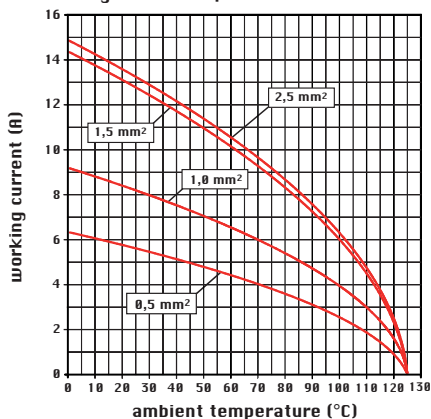
dimensions in mm



contacts side (front view)



dimensions in mm


**diagram CDD 24 poles**

 dimensions shown are not binding  
 and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot $\varnothing A$ (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

**size "66.16"**

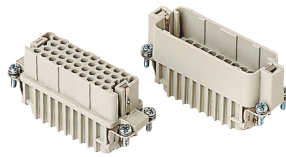
page:

**JEI®-P thermoplastic lever** ..... 90 - 91

panel supports:

page:

**COB + adaptor** ..... 143 - 145

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
-------------	----------	----------	----------

 without contacts (to be ordered separately)  
 female inserts for female contacts  
 male inserts for male contacts

**CDDF 38**  
**CDDM 38**
**10A female contacts**

cross-section	AWG	identification No.
0,14-0,37 mm <sup>2</sup>	AWG 26-22	1
0,5 mm <sup>2</sup>	AWG 20	2
0,75 mm <sup>2</sup>	AWG 18	②
1 mm <sup>2</sup>	AWG 18	3
1,5 mm <sup>2</sup>	AWG 16	4
2,5 mm <sup>2</sup>	AWG 14	5

**10A male contacts**

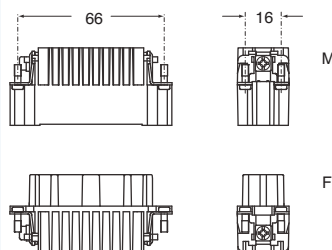
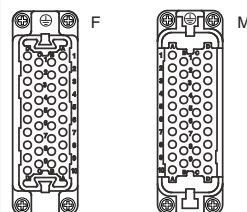
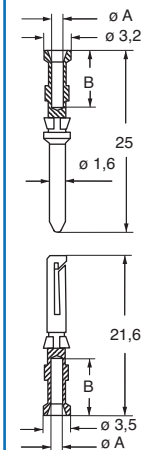
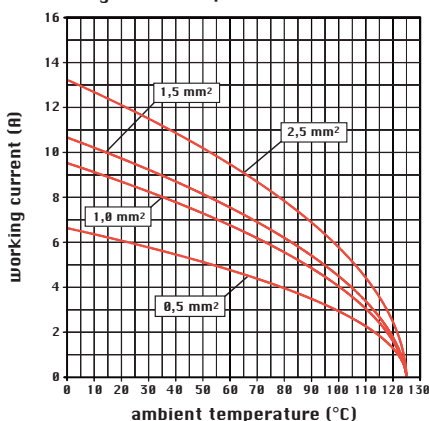
cross-section	AWG	identification No.
0,14-0,37 mm <sup>2</sup>	AWG 26-22	1
0,5 mm <sup>2</sup>	AWG 20	2
0,75 mm <sup>2</sup>	AWG 18	②
1 mm <sup>2</sup>	AWG 18	3
1,5 mm <sup>2</sup>	AWG 16	4
2,5 mm <sup>2</sup>	AWG 14	5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**
**tin plated**
**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**
**gold plated**
**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

- characteristics according to EN 61984:

**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

**dimensions in mm**

**contacts side (front view)**

**dimensions in mm**

**diagram CDD 38 poles**

 dimensions shown are not binding  
 and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

size "57.27" page:

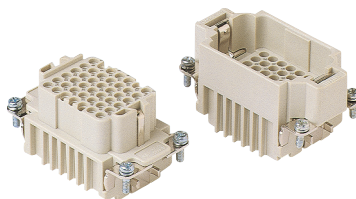
**JEI®-P thermoplastic lever** ..... 94 - 95

**JEI®-V zinc-plated steel lever** ..... 105 - 109

**T-TYPE IP65 insulating** ..... 136 - 137

panel supports: page:

**COB + adaptor** ..... 143 - 145

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CDDF 42**  
**CDDM 42**
**10A female contacts**

 0,14-0,37 mm<sup>2</sup> AWG 26-22 identification No. 1

 0,5 mm<sup>2</sup> AWG 20 identification No. 2

 0,75 mm<sup>2</sup> AWG 18 identification No. ②

 1 mm<sup>2</sup> AWG 18 identification No. 3

 1,5 mm<sup>2</sup> AWG 16 identification No. 4

 2,5 mm<sup>2</sup> AWG 14 identification No. 5

**10A male contacts**

 0,14-0,37 mm<sup>2</sup> AWG 26-22 identification No. 1

 0,5 mm<sup>2</sup> AWG 20 identification No. 2

 0,75 mm<sup>2</sup> AWG 18 identification No. ②

 1 mm<sup>2</sup> AWG 18 identification No. 3

 1,5 mm<sup>2</sup> AWG 16 identification No. 4

 2,5 mm<sup>2</sup> AWG 14 identification No. 5

**CDFS 0.3**
**CDFS 0.5**
**CDFS 0.7**
**CDFS 1.0**
**CDFS 1.5**
**CDFS 2.5**
**tin plated**
**CDFJD 0.3**
**CDFJD 0.5**
**CDFJD 0.7**
**CDFJD 1.0**
**CDFJD 1.5**
**CDFJD 2.5**
**gold plated**
**CDMS 0.3**
**CDMS 0.5**
**CDMS 0.7**
**CDMS 1.0**
**CDMS 1.5**
**CDMS 2.5**
**CDMJD 0.3**
**CDMJD 0.5**
**CDMJD 0.7**
**CDMJD 1.0**
**CDMJD 1.5**
**CDMJD 2.5**

- characteristics according to EN 61984:

**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V

- insulation resistance: ≥ 10 GΩ

- ambient temperature limit: -40 °C ... +125 °C

- are made of self-extinguishing thermoplastic resin UL 94 V0

- mechanical life: ≥ 200 cycles (tin plated)

- mechanical life: ≥ 500 cycles (gold plated)

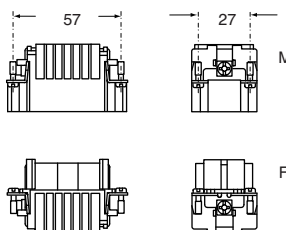
- contact resistance: ≤ 3 mΩ

- for applications requiring higher voltages, please see the special voltage application section on page 39

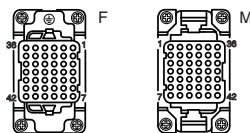
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150

- for maximum current load, see the following load curves inserts, for more information see page 154

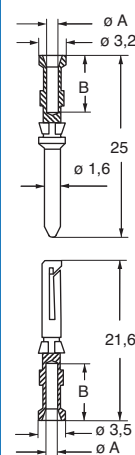
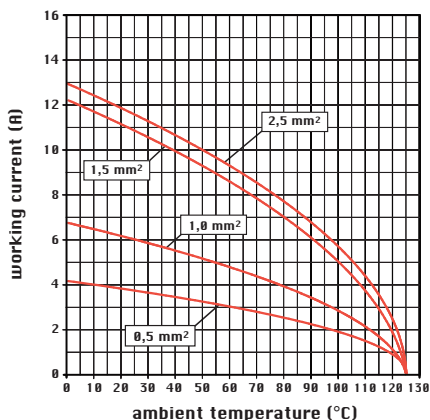
dimensions in mm



contacts side (front view)



dimensions in mm


**diagram CDD 42 poles**

 dimensions shown are not binding  
 and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

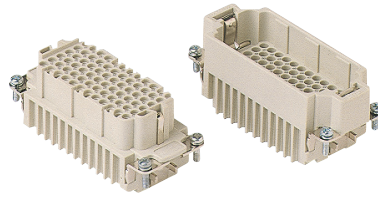
enclosures:

 size "77.27" page:
**JEI®-P thermoplastic lever** ..... 96 - 97

**JEI®-V zinc-plated steel lever** ..... 110 - 114

**T-TYPE IP65 insulating** ..... 138 - 139

 panel supports: page:
**COB + adaptor** ..... 143 - 145

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
-------------	----------	----------	----------

 without contacts (to be ordered separately)  
 female inserts for female contacts  
 male inserts for male contacts

**CDDF 72**  
**CDDM 72**
**10A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**10A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**

tin plated

**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**

gold plated

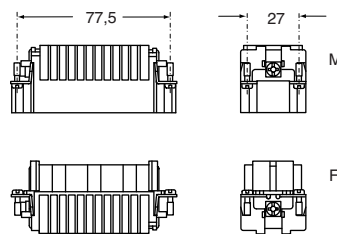
**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

- characteristics according to EN 61984:

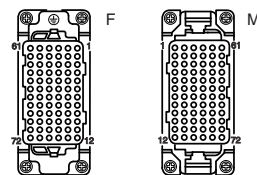
**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for applications requiring higher voltages, please see the special voltage application section on page 39
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

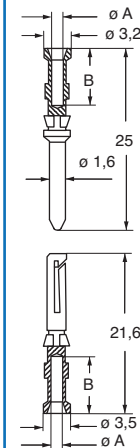
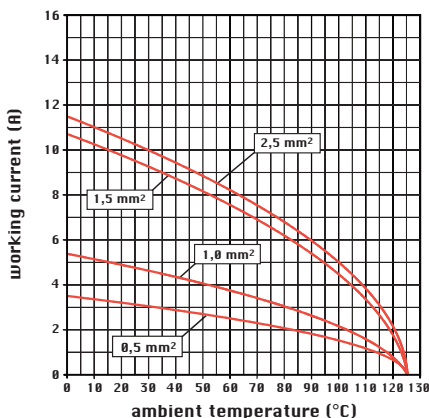
dimensions in mm



contacts side (front view)



dimensions in mm


**diagram CDD 72 poles**

 dimensions shown are not binding  
 and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.



enclosures:

size "104.27" page:

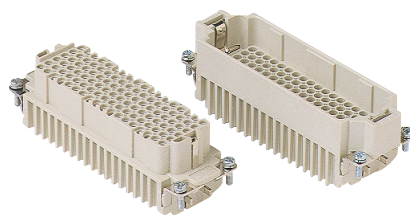
**JEI®-P thermoplastic lever** ..... 98 - 99

**JEI®-V zinc-plated steel lever** ..... 115 - 119

**T-TYPE IP65 insulating** ..... 140 - 141

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CDDF 108**  
**CDDM 108**
**10A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

**10A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	identification No. 1
0,5 mm <sup>2</sup>	AWG 20	identification No. 2
0,75 mm <sup>2</sup>	AWG 18	identification No. ②
1 mm <sup>2</sup>	AWG 18	identification No. 3
1,5 mm <sup>2</sup>	AWG 16	identification No. 4
2,5 mm <sup>2</sup>	AWG 14	identification No. 5

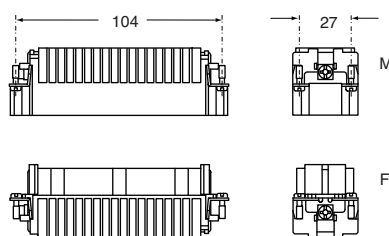
**CDFS 0.3**  
**CDFS 0.5**  
**CDFS 0.7**  
**CDFS 1.0**  
**CDFS 1.5**  
**CDFS 2.5**
**tin plated**
**CDFJD 0.3**  
**CDFJD 0.5**  
**CDFJD 0.7**  
**CDFJD 1.0**  
**CDFJD 1.5**  
**CDFJD 2.5**
**gold plated**
**CDMS 0.3**  
**CDMS 0.5**  
**CDMS 0.7**  
**CDMS 1.0**  
**CDMS 1.5**  
**CDMS 2.5**
**CDMJD 0.3**  
**CDMJD 0.5**  
**CDMJD 0.7**  
**CDMJD 1.0**  
**CDMJD 1.5**  
**CDMJD 2.5**

- characteristics according to EN 61984:

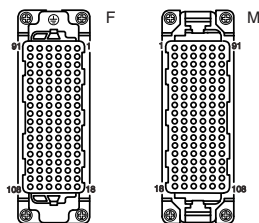
**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for applications requiring higher voltages, please see the special voltage application section on page 39
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

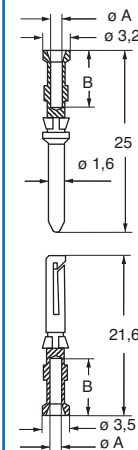
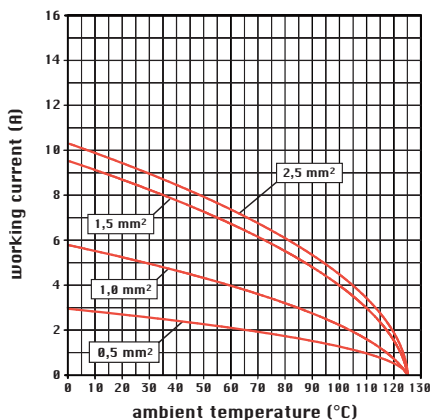
dimensions in mm



contacts side (front view)



dimensions in mm


**diagram CDD 108 poles**

 dimensions shown are not binding  
 and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

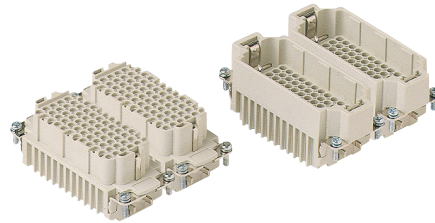
enclosures:

size "77.62"

page:

**JEI®-P thermoplastic lever** ..... 100 - 101

**JEI®-V zinc-plated steel lever** ..... 120 - 121

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**

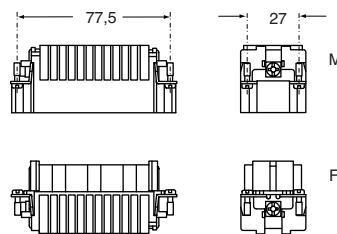

description	part No.	part No.	part No.	part No.
without contacts (to be ordered separately) female inserts, No. (1-72) and (73-144) male inserts, No. (1-72) and (73-144)	<b>CDDF 72</b> <b>CDDM 72</b>	<b>CDDF 72 N</b> <b>CDDM 72 N</b>		
10A female contacts 0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1 0,5 mm <sup>2</sup> AWG 20 identification No. 2 0,75 mm <sup>2</sup> AWG 18 identification No. ② 1 mm <sup>2</sup> AWG 18 identification No. 3 1,5 mm <sup>2</sup> AWG 16 identification No. 4 2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>CDFS 0.3</b> <b>CDFS 0.5</b> <b>CDFS 0.7</b> <b>CDFS 1.0</b> <b>CDFS 1.5</b> <b>CDFS 2.5</b>	<b>CDFJD 0.3</b> <b>CDFJD 0.5</b> <b>CDFJD 0.7</b> <b>CDFJD 1.0</b> <b>CDFJD 1.5</b> <b>CDFJD 2.5</b>
10A male contacts 0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1 0,5 mm <sup>2</sup> AWG 20 identification No. 2 0,75 mm <sup>2</sup> AWG 18 identification No. ② 1 mm <sup>2</sup> AWG 18 identification No. 3 1,5 mm <sup>2</sup> AWG 16 identification No. 4 2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>CDMS 0.3</b> <b>CDMS 0.5</b> <b>CDMS 0.7</b> <b>CDMS 1.0</b> <b>CDMS 1.5</b> <b>CDMS 2.5</b>	<b>CDMJD 0.3</b> <b>CDMJD 0.5</b> <b>CDMJD 0.7</b> <b>CDMJD 1.0</b> <b>CDMJD 1.5</b> <b>CDMJD 2.5</b>

- characteristics according to EN 61984:

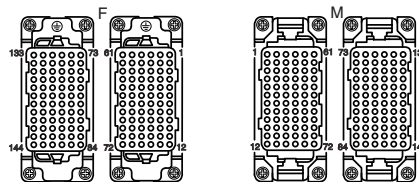
**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for applications requiring higher voltages, please see the special voltage application section on page 39
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

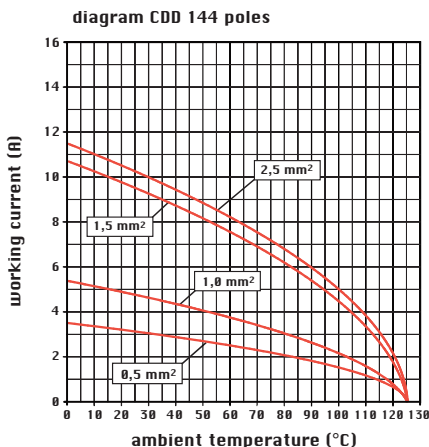
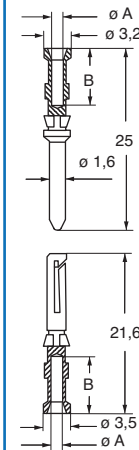
dimensions in mm



contacts side (front view)



dimensions in mm


 dimensions shown are not binding  
and may be changed without notice

**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

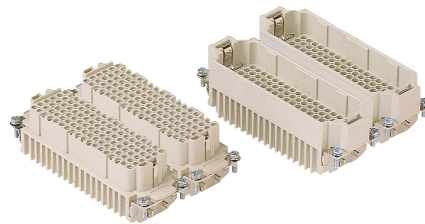
Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

size "104.62"

page:

**JEI®-V zinc-plated steel lever** ..... 122

**inserts, crimp connections**

**10A crimp contacts  
tin and gold plated**

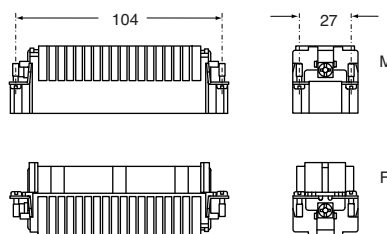

description	part No.	part No.	part No.	part No.
without contacts (to be ordered separately) female inserts, No. (1-108) and (109-216) male inserts, No. (1-108) and (109-216)	<b>CDDF 108</b> <b>CDDM 108</b>	<b>CDDF 108 N</b> <b>CDDM 108 N</b>		
10A female contacts 0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1 0,5 mm <sup>2</sup> AWG 20 identification No. 2 0,75 mm <sup>2</sup> AWG 18 identification No. ② 1 mm <sup>2</sup> AWG 18 identification No. 3 1,5 mm <sup>2</sup> AWG 16 identification No. 4 2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>CDFS 0.3</b> <b>CDFS 0.5</b> <b>CDFS 0.7</b> <b>CDFS 1.0</b> <b>CDFS 1.5</b> <b>CDFS 2.5</b>	<b>CDFJD 0.3</b> <b>CDFJD 0.5</b> <b>CDFJD 0.7</b> <b>CDFJD 1.0</b> <b>CDFJD 1.5</b> <b>CDFJD 2.5</b>
10A male contacts 0,14-0,37 mm <sup>2</sup> AWG 26-22 identification No. 1 0,5 mm <sup>2</sup> AWG 20 identification No. 2 0,75 mm <sup>2</sup> AWG 18 identification No. ② 1 mm <sup>2</sup> AWG 18 identification No. 3 1,5 mm <sup>2</sup> AWG 16 identification No. 4 2,5 mm <sup>2</sup> AWG 14 identification No. 5			<b>CDMS 0.3</b> <b>CDMS 0.5</b> <b>CDMS 0.7</b> <b>CDMS 1.0</b> <b>CDMS 1.5</b> <b>CDMS 2.5</b>	<b>CDMJJD 0.3</b> <b>CDMJJD 0.5</b> <b>CDMJJD 0.7</b> <b>CDMJJD 1.0</b> <b>CDMJJD 1.5</b> <b>CDMJJD 2.5</b>

- characteristics according to EN 61984:

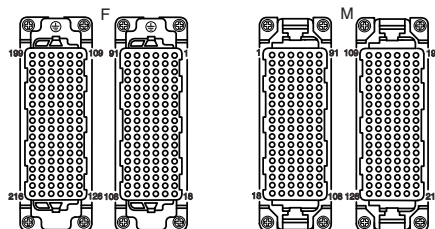
**10A 250V 4kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for applications requiring higher voltages, please see the special voltage application section on page 39
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

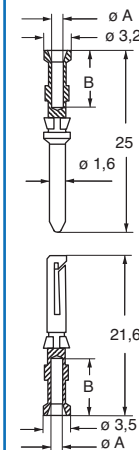
dimensions in mm



contacts side (front view)



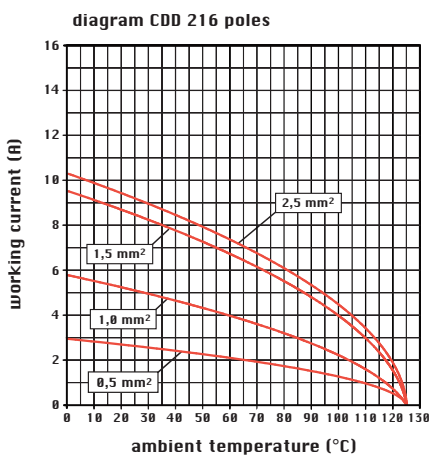
dimensions in mm


**CDF and CDM contacts**

conductor section mm <sup>2</sup>	conductor slot $\varnothing A$ (mm)	conductors stripping length B (mm)
0,14-0,37	0,9	8
0,5	1,1	8
0,75	1,3	8
1,0	1,45	8
1,5	1,8	8
2,5	2,2	6

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.


 dimensions shown are not binding  
and may be changed without notice





enclosures:

size "49.16"

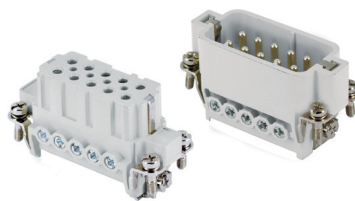
page:

**JEI®-P thermoplastic lever** ..... 88 - 89

panel supports:

page:

**COB + adaptor** ..... 143 - 145

**inserts,  
screw terminal connections**

 tin plated  
contacts

description

part No.

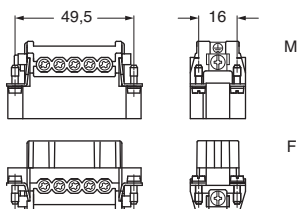
 indirect , without plate <sup>1)</sup>

female inserts with female contacts

male inserts with male contacts

**JDAF 10  
JDAM 10**
<sup>1)</sup> for bush terminal conductors

dimensions in mm



- characteristics according to EN 61984:

**16A 250V 4kV 3**
**16A 230/400V 4kV 2**

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

- are made of self-extinguishing thermoplastic resin UL 94 V0

 - mechanical life:  $\geq 200$  cycles

 - contact resistance:  $\leq 3 \text{ m}\Omega$ 

- for maximum current load, see the following load curves inserts

contacts side (front view)

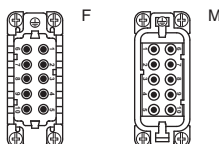
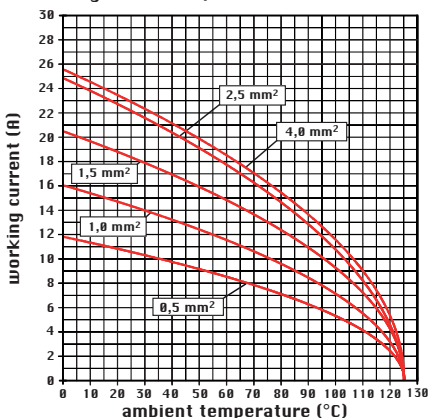


diagram JDA 10 poles



- inserts without plate for section conductors:

 0,25 - 2,5 mm<sup>2</sup> - AWG 24 - 14

- the stripping length for prepared wires with bush

crimped depends on that of the bush itself

- terminal screw torque: 0,5 Nm, for more information

see page 19

 dimensions shown are not binding  
and may be changed without notice

enclosures:

size "66.16"

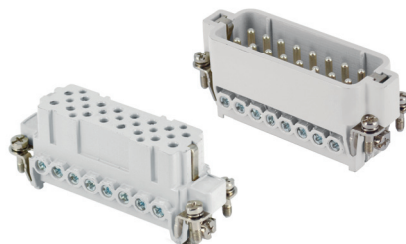
page:

**JEI®-P thermoplastic lever** ..... 90 - 91

panel supports:

page:

**COB + adaptor** ..... 143 - 145

**inserts,  
screw terminal connections**

 tin plated  
contacts

description

part No.

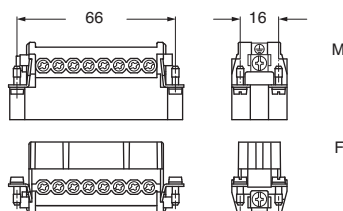
 indirect , without plate <sup>1)</sup>

female inserts with female contacts

male inserts with male contacts

**JDAF 16  
JDAM 16**
<sup>1)</sup> for bush terminal conductors

dimensions in mm



- characteristics according to EN 61984:

**16A 250V 4kV 3**
**16A 230/400V 4kV 2**

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

- are made of self-extinguishing thermoplastic resin UL 94 V0

 - mechanical life:  $\geq 200$  cycles

 - contact resistance:  $\leq 3 \text{ m}\Omega$ 

- for maximum current load, see the following load curves inserts

contacts side (front view)

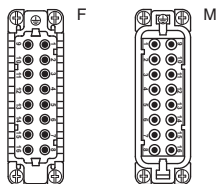
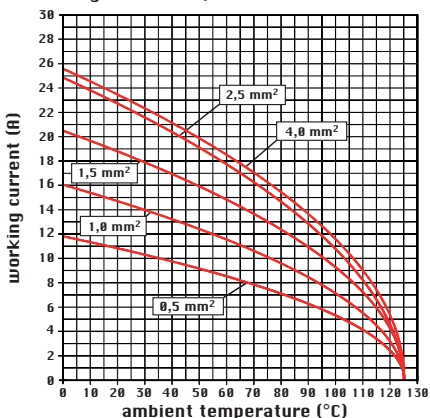


diagram JDA 16 poles



- inserts without plate for section conductors:

 0,25 - 2,5 mm<sup>2</sup> - AWG 24 - 14

- the stripping length for prepared wires with bush

crimped depends on that of the bush itself

- terminal screw torque: 0,5 Nm, for more information

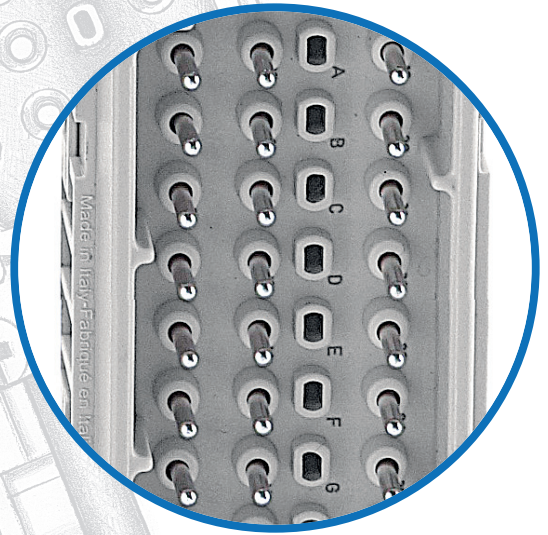
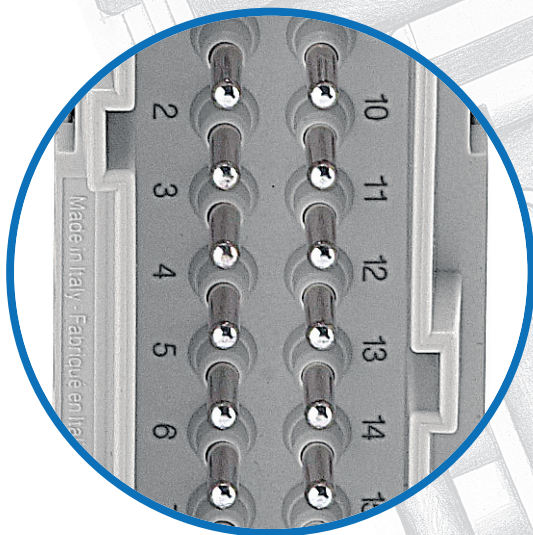
see page 19

 dimensions shown are not binding  
and may be changed without notice

# HIGH DENSITY

STANDARD  
16A

JDS  
HIGH DENSITY  
10A



# 10A spring connection



The originality of multipole connectors represents one of the core values of ILME, a leading company in this segment.

The continuous demand for a greater number of poles and of smaller dimensions has led to the design and manufacture of the new CDS series, which offers single connectors with a maximum number of 84 poles that occupy the same space of standard connectors with screw/spring connection.

The compact spring connection enables the occupied space to be reduced and avoids using "CRIMP" solutions that require the use of special tools.

STANDARD 16A		JDS - HIGH DENSITY 10A	
06 poles	→	09 poles	+50%
10 poles	→	18 poles	+80%
16 poles	→	27 poles	+70%
24 poles	→	42 poles	+75%
32 poles	→	54 poles	+70%
48 poles	→	84 poles	+75%



The new JDS series, which is an evolution as compared to the compact JKS series, offers the following advantages:

- Greater pole density as compared to existing connectors with screw terminals for enclosures of the same size
- Possibility of using wires up to 2,5 mm<sup>2</sup> (AWG 14) and availability of a useful section 1,5 mm<sup>2</sup> (AWG 16) for flexible wires terminated with crimp ferrule
- A screwdriver with a 0,5 x 3,5 mm blade is the only tool required to insert the wire into the contact or to open the spring connection
- No special wire preparation other than stripping
- An excellent fastening solution and a great resistance to strong vibrations
- Allows conductivity tests under load to be carried out by inserting the probes in the screwdriver insertion hole, without uncoupling the inserts.



Electrical characteristics compliant with EN 61984:

- rated current: 10A
- rated voltage: 400V
- rated impulse withstand voltage: 6kV
- pollution degree: 3

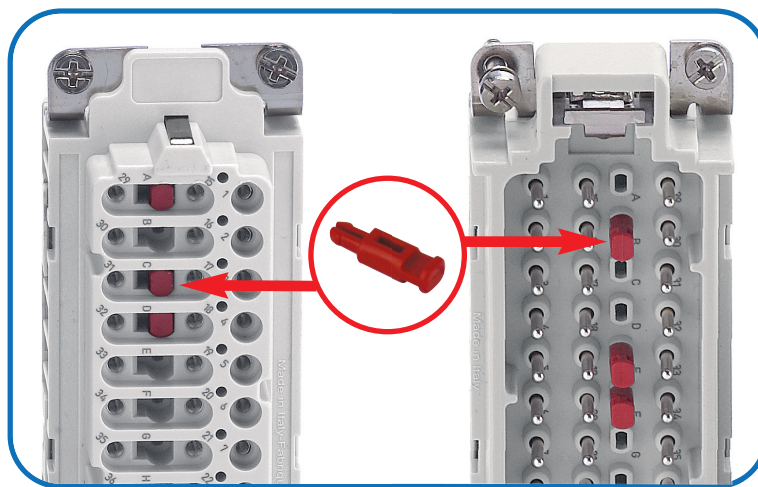
The new inserts are available in **standard versions with silver plated brass contacts** and can be used within a temperature range of -40 °C/+125 °C.

The insertion of the screwdriver is facilitated by the particular shape of the hole, which ensures that the operation is always performed correctly.

It is possible to insert in the front area the new CR CDS coding pin that enables the polarisation of inserts in a wide range of combinations.

This means that it is possible to install side by side identical connectors with different functions.

The new CR CDS coding pins can also be used in combination with other CR 20 / CRM / CRF / CR 72 metal pins instead of insert fixing screws in order to increase the number of possible combinations.



Each position of the coding pin used on the female insert must correspond to an unused position on the male insert.

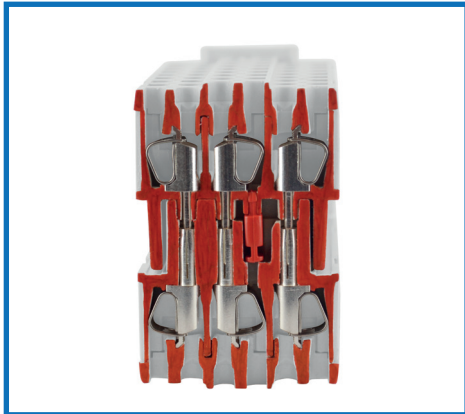
The required number of coding pins, depending on the size of connectors, and the maximum number of possible codings is shown in the following table.

**CDS series - Coding with CR CDS pins**

Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
9P+⊕	3 (M) + 3 (F)	3	$2^3 - 2^{(1)} = 6$
18P+⊕	6 (M) + 3 (F)	6	$2^6 - 2 = 62$
27P+⊕	9 (M) + 9 (F)	9	$2^9 - 2 = 510$
42P+⊕	14 (M) + 14 (F)	14	$2^{14} - 2 = 16.382$

<sup>(1)</sup> This excludes the two codings where all the coding pins are on one side only (male or female insert) because they are ineffective.

**spring connection contacts**



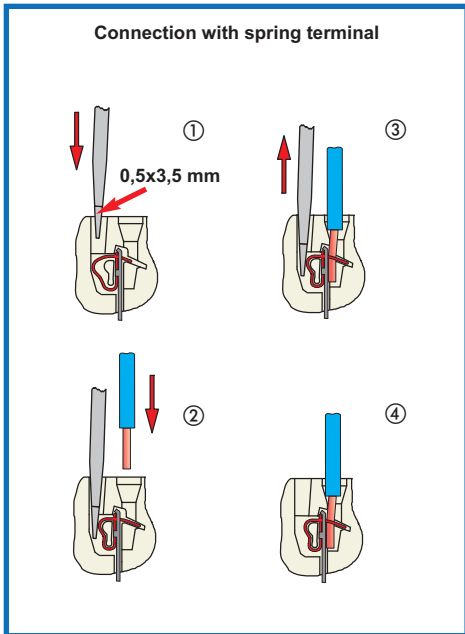
**description**

**inserts series: JDS**

In this layout the wires are connected to the female and male insert contacts by means of a spring terminal.

This type of connection offers the following advantages:

- no special wire preparation
- a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to insert the wire in the contact
- offers an excellent fastening solution and a great resistance to strong vibrations
- allows rigid and flexible wires with sections between 0,14 and 2,5 mm<sup>2</sup> to be used (both with non-prepared conductors and those prepared with ferrule)
- allows conductivity tests under load to be carried out through the screwdriver insertion section, without splitting the insert
- greatly reduces insert preparation and cabling times.



inserts series		JDS
No. of poles <sup>1)</sup>	main contacts + ⊕	<b>9, 18, 27, 42, (54), (84)</b>
	auxiliary contacts	--
rated current <sup>2)</sup>		10A
EN 61984 pollution degree 3	rated voltage	400V
	rated impulse withstand voltage	6kV
	pollution degree	3
EN 61984 pollution degree 2	rated voltage	400V/690V
	rated impulse withstand voltage	6kV
	pollution degree	2
contact resistance		≤ 1 mΩ
insulation resistance		≥ 10 GΩ
ambient temperature limit (°C)	min	-40
	max	+125
degree of protection	with enclosures	IP65, IP66 (according to type)
	without enclosures	IP20
conductor connections		spring
conductor cross-section	mm <sup>2</sup>	0,14 - 2,5 (for wires with crimped ferrule, usable section: up to 1,5 mm <sup>2</sup> (AWG 16))
	AWG	26 - 14
mechanical endurance (rating cycles)		≥ 500

1) Polarities shown in brackets may be achieved by using two inserts in their own double housings.

2) Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature.

enclosures:

size "44.27"

page:

**JEI®-P** thermoplastic lever ..... 92 - 93

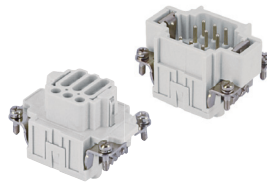
**JEI®-V** zinc-plated steel lever ..... 102 - 104

**T-TYPE** IP65 insulating ..... 134 - 135

panel supports:

page:

**COB** ..... 143 - 144

**inserts,  
spring terminal connections**

 tin plated  
contacts

description

part No.

spring terminal

female inserts with female contacts

male inserts with male contacts

**JDSF 09**
**JDSM 09**

- characteristics according to EN 61984:

**10A 400V 6kV 3**

- certifications: UL, EAC

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

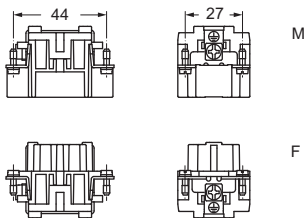
 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

- made of self-extinguishing thermoplastic resin UL 94 V0

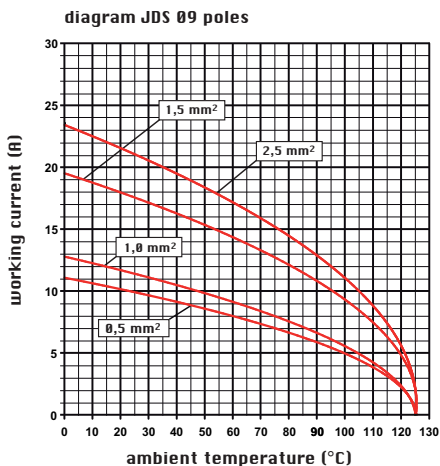
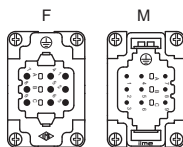
 - mechanical life:  $\geq 200$  cycles

 - contact resistance:  $\leq 1 \text{ m}\Omega$ 

dimensions in mm



contacts side (front view)



- inserts for conductors section:

 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

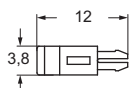
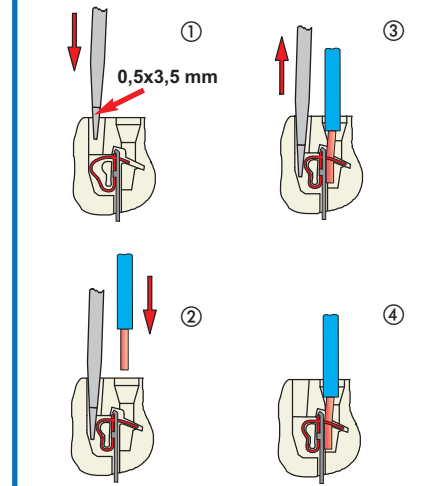
- for wires with crimped ferrule, usable section:

 up to 1,5 mm<sup>2</sup> (AWG 16)

- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

CR CDS coding pin


**Connection with spring terminal**

 dimensions shown are not binding  
and may be changed without notice

enclosures:

size "57.27"

page:

JEI®-P thermoplastic lever ..... 94 - 95

JEI®-V zinc-plated steel lever ..... 105 - 109

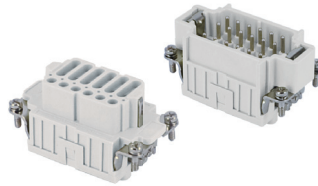
T-TYPE IP65 insulating ..... 136 - 137

panel supports:

page:

COB ..... 143 - 144

inserts,  
spring terminal connections



tin plated  
contacts

description

part No.

spring terminal

female inserts with female contacts

male inserts with male contacts

JDSF 18

JDSM 18

- characteristics according to EN 61984:

**10A 400V 6kV 3**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

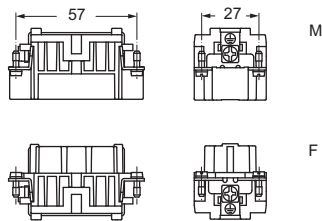
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

- made of self-extinguishing thermoplastic resin UL 94 V0

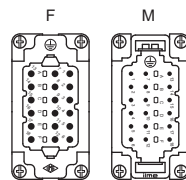
- mechanical life:  $\geq 200$  cycles

- contact resistance:  $\leq 1 \text{ m}\Omega$

dimensions in mm



contacts side (front view)



- inserts for conductors section:

0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

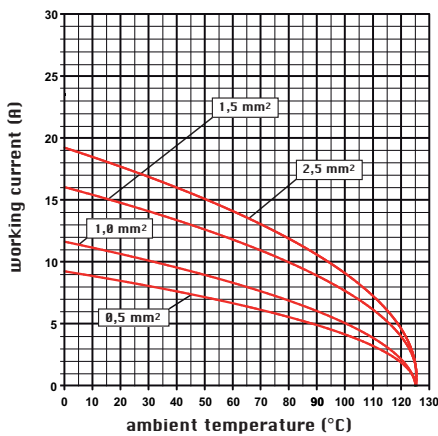
- for wires with crimped ferrule, usable section:

up to 1,5 mm<sup>2</sup> (AWG 16)

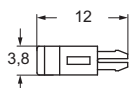
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

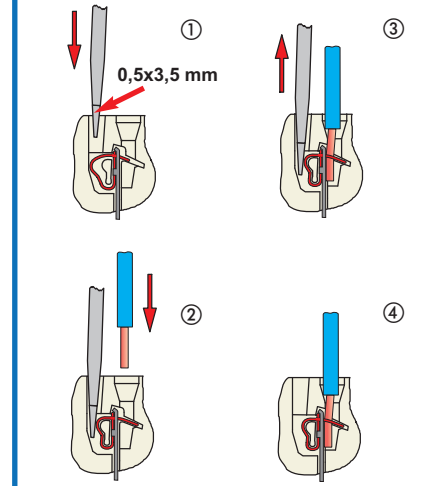
diagram JDS 18 poles



CR CDS coding pin



Connection with spring terminal



dimensions shown are not binding  
and may be changed without notice



enclosures:

size "77.27" page:

JEI®-P thermoplastic lever ..... 96 - 97

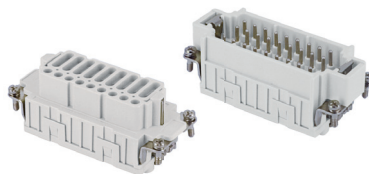
JEI®-V zinc-plated steel lever ..... 110 - 114

T-TYPE IP65 insulating ..... 138 - 139

panel supports: page:

COB ..... 143 - 144

inserts,  
spring terminal connections



tin plated  
contacts

description

part No.

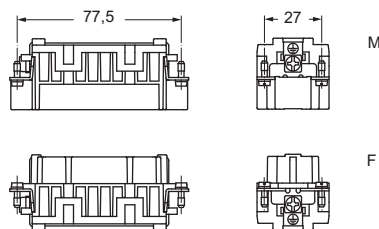
spring terminal  
female inserts with female contacts  
male inserts with male contacts

JDSF 27  
JDSM 27

- characteristics according to EN 61984:

- 10A 400V 6kV 3**
- certifications: UL, EAC
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles
- contact resistance:  $\leq 1 \text{ m}\Omega$

dimensions in mm



contacts side (front view)

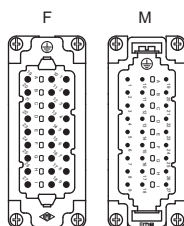
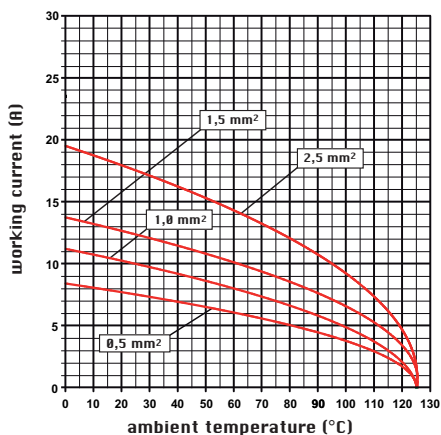


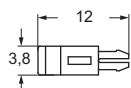
diagram JDS 27 poles



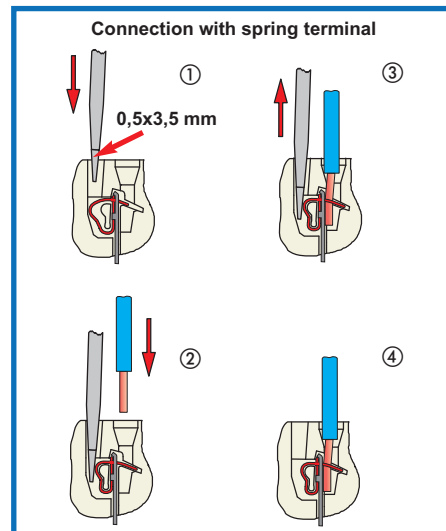
- inserts for conductors section:  
0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14
- for wires with crimped ferrule, usable section:  
up to 1,5 mm<sup>2</sup> (AWG 16)
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

CR CDS coding pin



dimensions shown are not binding  
and may be changed without notice



enclosures:

size "104.27" page:

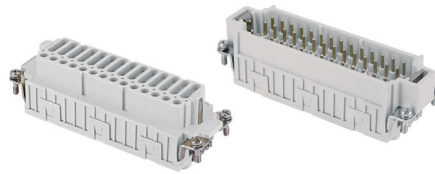
**JEI®-P** thermoplastic lever ..... 98 - 99

**JEI®-V** zinc-plated steel lever ..... 115 - 119

**T-TYPE** IP65 insulating ..... 140 - 141

panel supports: page:

**COB** ..... 143 - 144

**inserts,  
spring terminal connections**

 tin plated  
contacts

description

part No.

 spring terminal  
female inserts with female contacts  
male inserts with male contacts

**JDSF 42**  
**JDSM 42**

- characteristics according to EN 61984:

**10A 400V 6kV 3**

- certifications: UL, EAC

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

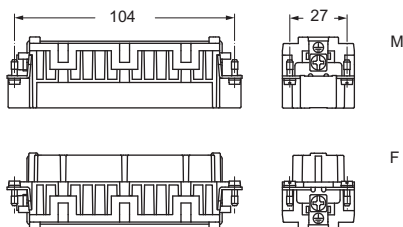
 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

- made of self-extinguishing thermoplastic resin UL 94 V0

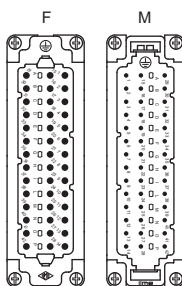
 - mechanical life:  $\geq 200$  cycles

 - contact resistance:  $\leq 1 \text{ m}\Omega$ 

dimensions in mm



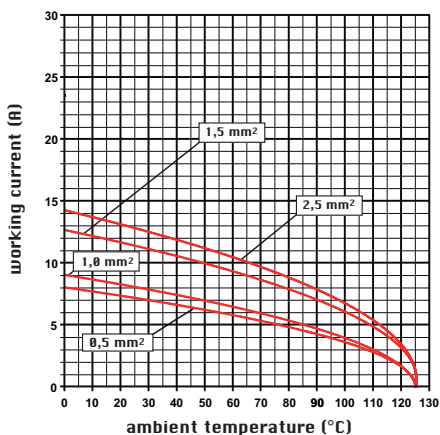
contacts side (front view)



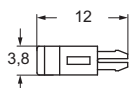
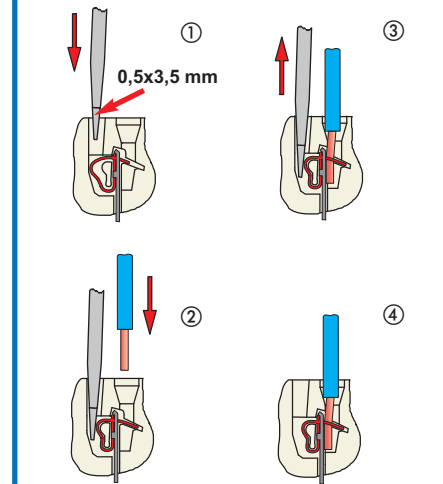
- inserts for conductors section:  
0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14
- for wires with crimped ferrule, usable section:  
up to 1,5 mm<sup>2</sup> (AWG 16)
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

diagram JDS 42 poles



CR CDS coding pin

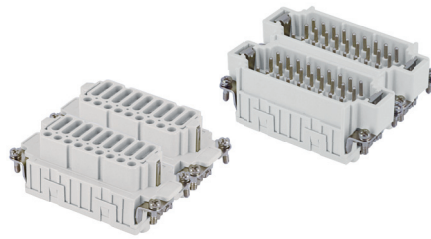

**Connection with spring terminal**

 dimensions shown are not binding  
and may be changed without notice

enclosures:  
size "77.62"

page:

JEI®-P thermoplastic lever ..... 100 - 101  
JEI®-V zinc-plated steel lever ..... 120 - 121

inserts,  
spring terminal connections



tin plated  
contacts

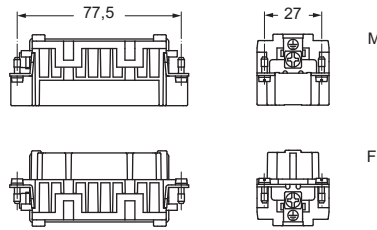
description	part No.	part No.
spring terminal female inserts with female contacts, No. (1-27) and (28-54)	JDSF 27	JDSF 27 N
male inserts with male contacts, No. (1+27) and (28-54)	JDSM 27	JDSM 27 N

- characteristics according to EN 61984:

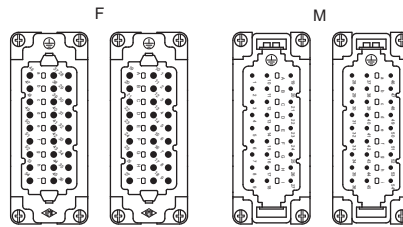
**10A 400V 6kV 3**

- certifications: UL, EAC
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles
- contact resistance:  $\leq 1 \text{ m}\Omega$

dimensions in mm



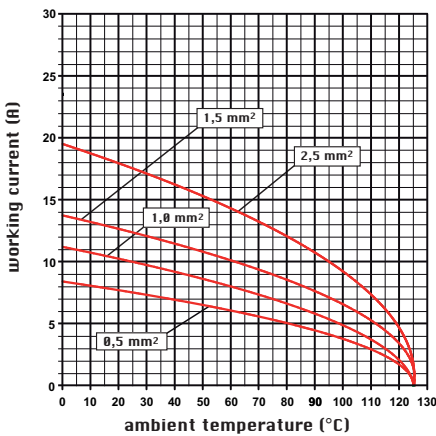
contacts side (front view)



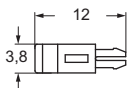
- inserts for conductors section:  $0,14 - 2,5 \text{ mm}^2$  - AWG 26 - 14
- for wires with crimped ferrule, usable section: up to  $1,5 \text{ mm}^2$  (AWG 16)
- conductors stripping length:  $9 \dots 11 \text{ mm}^*$

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

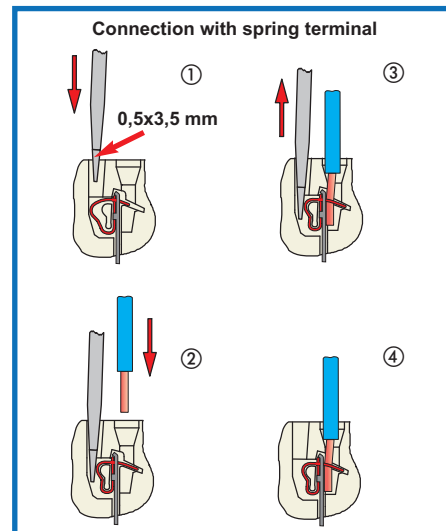
diagram JDS 54 poles



CR CDS coding pin



dimensions shown are not binding  
and may be changed without notice

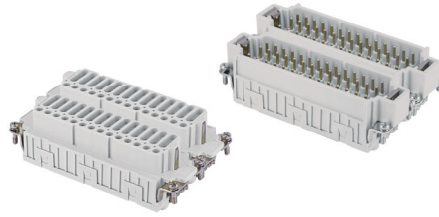


enclosures:  
size "104.62"

page:

JEI®-V zinc-plated steel lever ..... 122

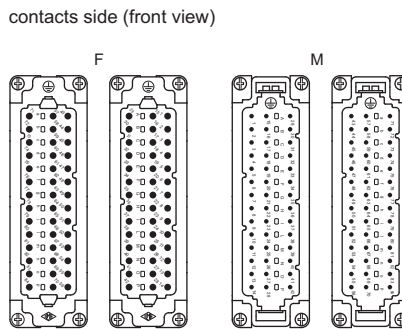
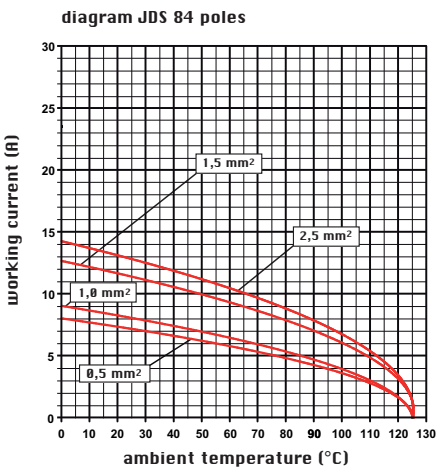
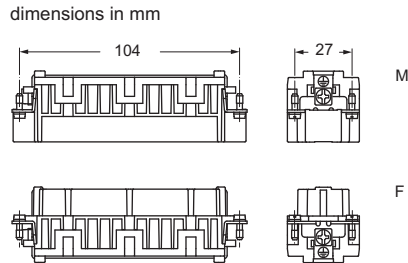
inserts,  
spring terminal connections



tin plated  
contacts

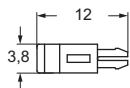
description	part No.	part No.
spring terminal female inserts with female contacts, No. (1-42) and (43-84)	<b>JDSF 42</b>	<b>JDSF 42 N</b>
male inserts with male contacts, No.(1-42) and (43-84)	<b>JDSM 42</b>	<b>JDSM 42 N</b>

- characteristics according to EN 61984:
- 10A 400V 6kV 3**
- certifications: UL, EAC
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles
- contact resistance:  $\leq 1 \text{ m}\Omega$

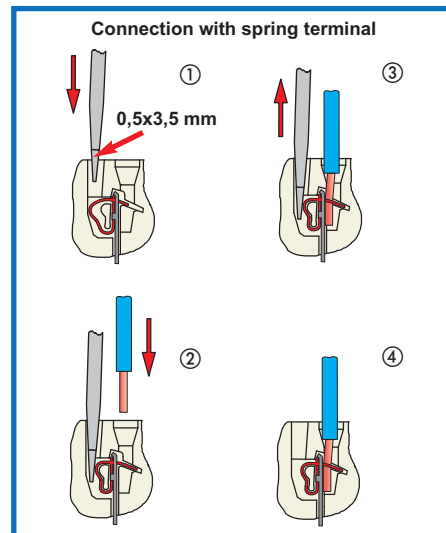


- inserts for conductors section: 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14
- for wires with crimped ferrule, usable section: up to 1,5 mm<sup>2</sup> (AWG 16)
- conductors stripping length: 9...11 mm \*
- \* the stripping length for prepared wires with bush crimped depends on that of the bush itself

CR CDS coding pin

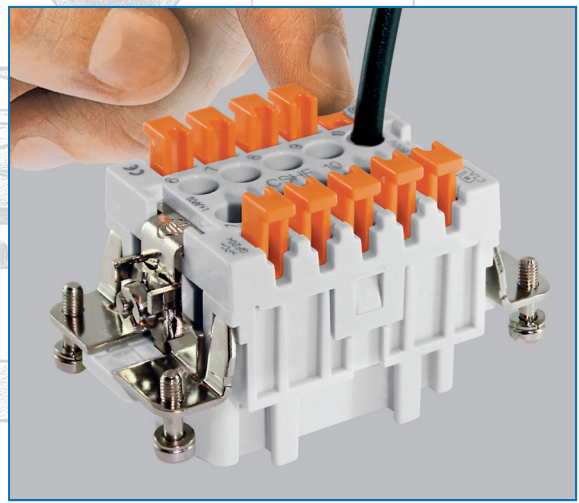
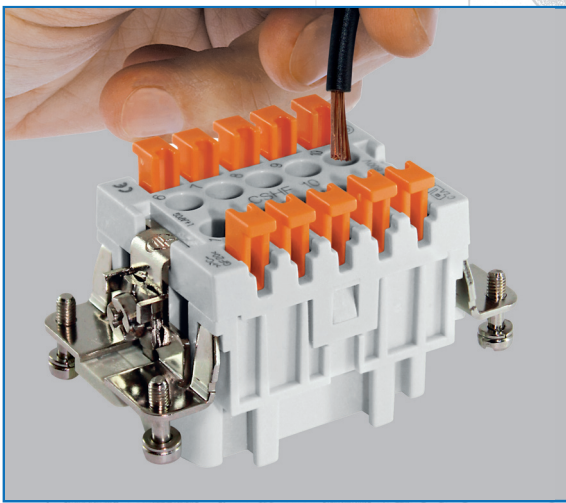


dimensions shown are not binding  
and may be changed without notice

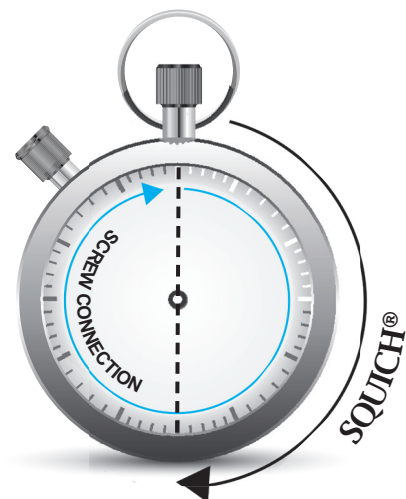
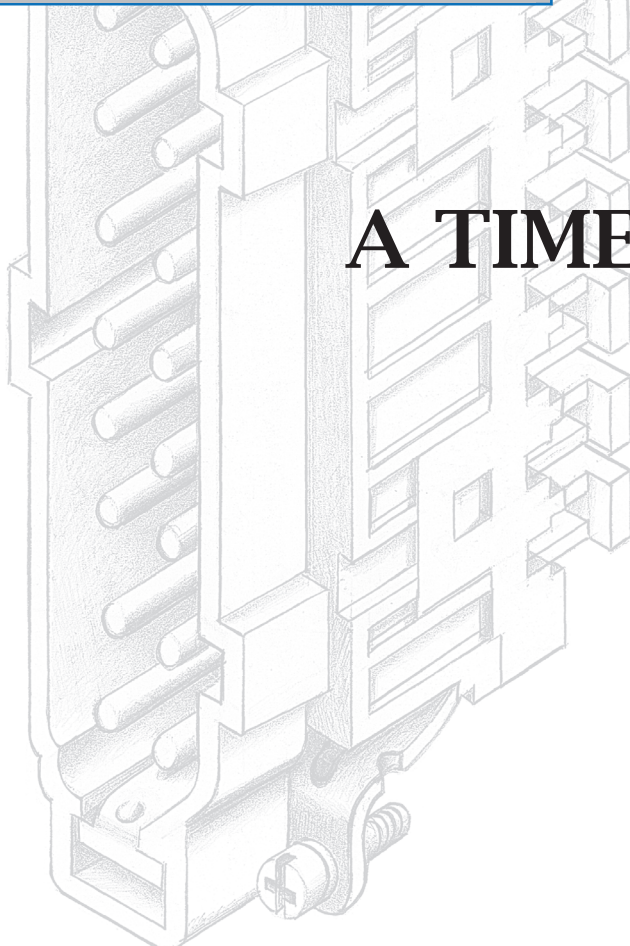


# SQUICH®

## Connections without tools

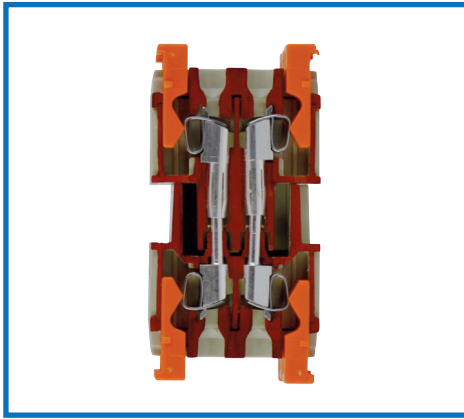


**A TIMESAVER**





## Spring connection contacts with actuator button



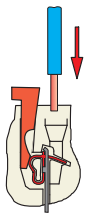
description

### inserts series: JSH

in this layout the wires are connected to the socket and plug insert contacts by means of a spring terminal with actuator button.

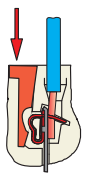
This type of connection offers the following advantages:

- no special wire preparation (**other than stripping**)
- no cabling tool is necessary
- it offers an excellent fastening solution and a great resistance to strong vibrations
- allows rigid and flexible wires with cross-sections between 0,14 and 2,5 mm<sup>2</sup> to be used (26 - 14 AWG)
- greatly reduces insert preparation and cabling times
- a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to remove the wire from the contact.



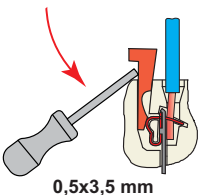
#### Step 1

deep insertion of the conductor (with its insulation removed) in its own round seat.



#### Step 2

press the actuator button to close the terminal.



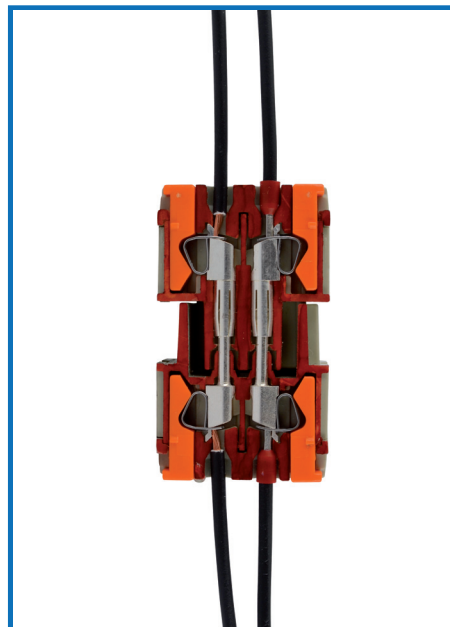
#### Reopening

0,5x3,5 mm

inserts series		JSH
No. of poles <sup>1)</sup>	main contact + ⊕	<b>6, 10, 16, 24, (32), (48)</b>
	auxiliary contacts	--
rated current <sup>2)</sup>		16A
EN 61984 pollution degree 3	rated voltage	500V
	rated holding impulse withstand voltage	6kV
	pollution degree	3
EN 61984 pollution degree 2	rated voltage	400/690V
	rated holding impulse withstand voltage	6kV
	pollution degree	2
UL/CSA certification	rated voltage (a.c./d.c.)	600V
contact resistance		≤ 3 mΩ
insulation resistance		≥ 10 GΩ
ambient temperature limit (°C)	min	-40
	max	+125
degree of protection	with enclosures	IP65, IP66 (according to type)
	without enclosures	IP20
conductor connections		spring and clamp with actuator button
conductor cross-section	mm <sup>2</sup>	0,14 - 2,5
	AWG	26 ÷ 14
mechanical endurance (mating cycles)		≥200

1) Polarities shown in brackets may be achieved by using two inserts in their own double housings.

2) Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature.



enclosures:

size "44.27"

page:

**JEI®-P thermoplastic lever** ..... 92 - 93

**JEI®-V zinc-plated steel lever** ..... 102 - 104

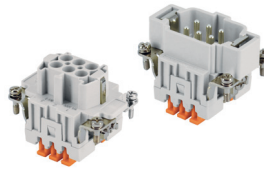
**T-TYPE IP65 insulating** ..... 134 - 135

panel supports:

page:

**COB** ..... 143 - 144

**inserts,  
spring terminal connections**



tin plated  
contacts

description

part No.

spring terminals with actuator button  
female inserts with female contacts  
male inserts with male contacts

**JSHF 06**  
**JSHM 06**

- characteristics according to EN 61984:

**16A 500V 6kV 3**

**16A 400/690V 6kV 2**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

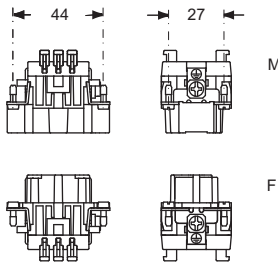
- are made of self-extinguishing thermoplastic resin  
UL 94 V0

- mechanical life:  $\geq 200$  cycles

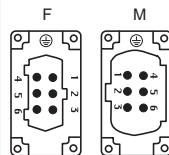
- contact resistance:  $\leq 3 \text{ m}\Omega$

- for maximum current load, see the following load  
curves inserts

dimensions in mm



contacts side (front view)



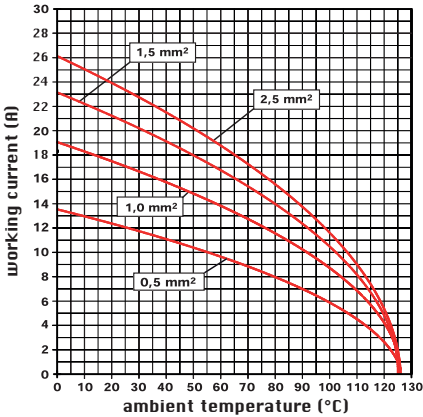
- inserts for connectors with the following sections:

0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

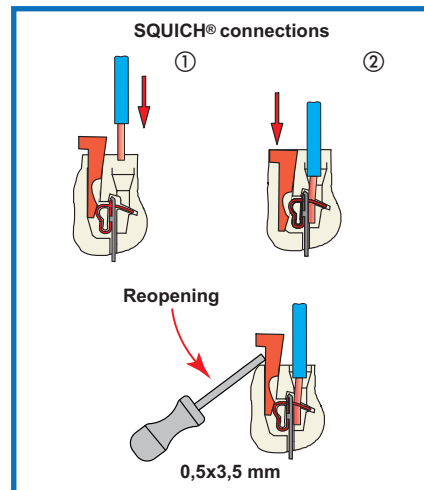
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush  
crimped depends on that of the bush itself

diagram JSH 06 poles



dimensions shown are not binding  
and may be changed without notice



enclosures:

size "57.27"

page:

**JEI®-P thermoplastic lever** ..... 94 - 95

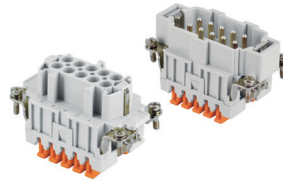
**JEI®-V zinc-plated steel lever** ..... 105 - 109

**T-TYPE IP65 insulating** ..... 136 - 137

panel supports:

page:

**COB** ..... 143 - 144

**inserts,  
spring terminal connections**

 tin plated  
contacts

description

part No.

 spring terminals with actuator button  
female inserts with female contacts  
male inserts with male contacts

**JSHF 10**  
**JSHM 10**

- characteristics according to EN 61984:

**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- certifications: UL, EAC

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

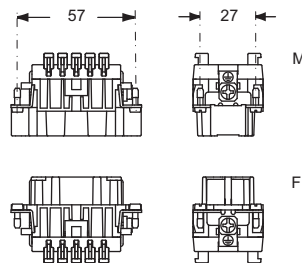
 - are made of self-extinguishing thermoplastic resin  
UL 94 V0

 - mechanical life:  $\geq 200$  cycles

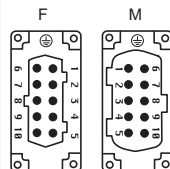
 - contact resistance:  $\leq 3 \text{ m}\Omega$ 

 - for maximum current load, see the following load  
curves inserts

dimensions in mm



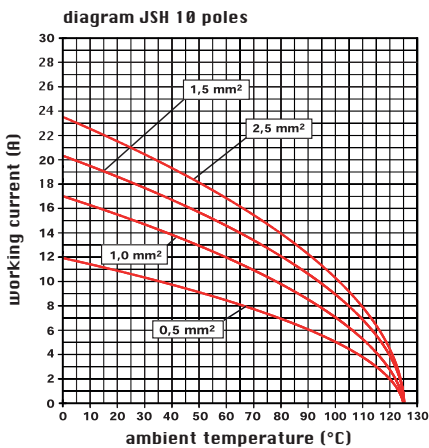
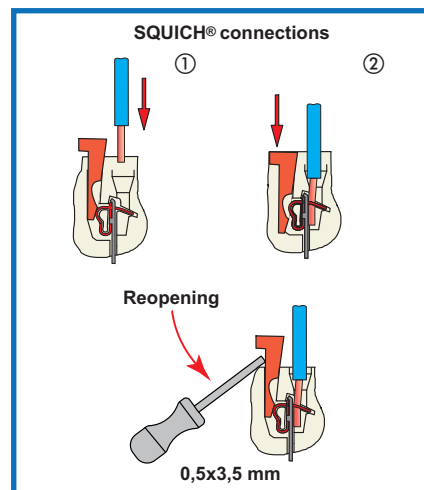
contacts side (front view)



- inserts for connectors with the following sections:

 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

- conductors stripping length: 9...11 mm \*

 \* the stripping length for prepared wires with bush  
crimped depends on that of the bush itself

 dimensions shown are not binding  
and may be changed without notice


enclosures:

size "77.27"

page:

**JEI®-P thermoplastic lever** ..... 96 - 97

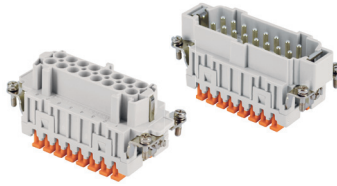
**JEI®-V zinc-plated steel lever** ..... 110 - 114

**T-TYPE IP65 insulating** ..... 138 - 139

panel supports:

page:

**COB** ..... 143 - 144

**inserts,  
spring terminal connections**

 tin plated  
contacts

description

part No.

 spring terminals with actuator button  
female inserts with female contacts  
male inserts with male contacts

**JSHF 16**  
**JSHM 16**

- characteristics according to EN 61984:

**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- certifications: UL, EAC

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

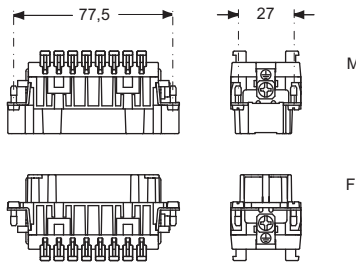
 - are made of self-extinguishing thermoplastic resin  
UL 94 V0

 - mechanical life:  $\geq 200$  cycles

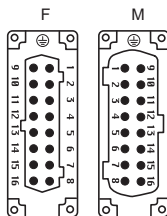
 - contact resistance:  $\leq 3 \text{ m}\Omega$ 

 - for maximum current load, see the following load  
curves inserts

dimensions in mm

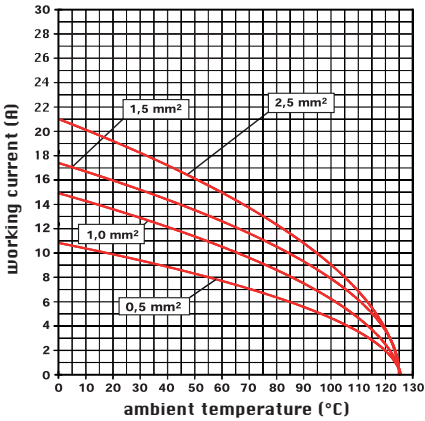
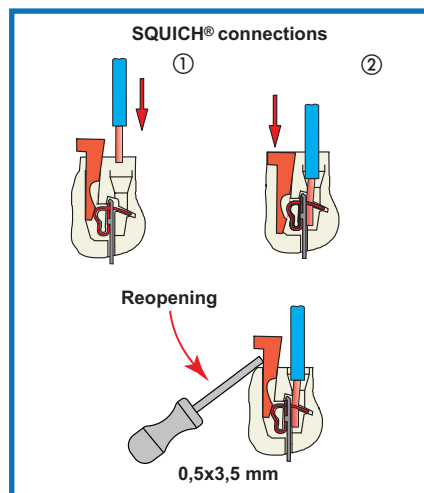


contacts side (front view)


 - inserts for connectors with the following sections:  
0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

- conductors stripping length: 9...11 mm \*

 \* the stripping length for prepared wires with bush  
crimped depends on that of the bush itself

**diagram JSH 16 poles**

 dimensions shown are not binding  
and may be changed without notice


enclosures:

size "104.27"

page:

**JEI®-P thermoplastic lever** ..... 98 - 99

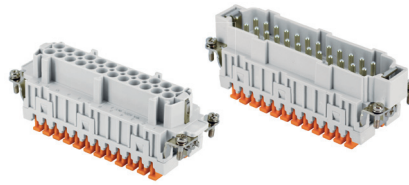
**JEI®-V zinc-plated steel lever** ..... 115 - 119

**T-TYPE IP65 insulating** ..... 140 - 141

panel supports:

page:

**COB** ..... 143 - 144

**inserts,  
spring terminal connections**

 tin plated  
contacts

description

part No.

 spring terminals with actuator button  
female inserts with female contacts  
male inserts with male contacts

**JSHF 24**  
**JSHM 24**

- characteristics according to EN 61984:

**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- certifications: UL, EAC

 - insulation resistance:  $\geq 10 \text{ G}\Omega$ 

 - ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$ 

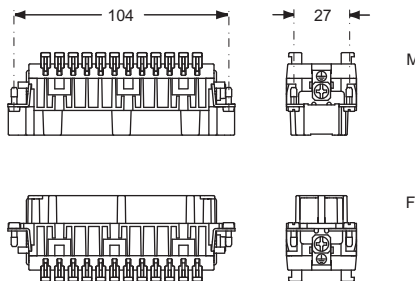
 - are made of self-extinguishing thermoplastic resin  
UL 94 V0

 - mechanical life:  $\geq 200$  cycles

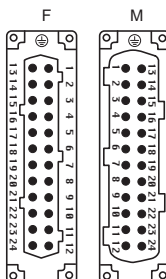
 - contact resistance:  $\leq 3 \text{ m}\Omega$ 

 - for maximum current load, see the following load  
curves inserts

dimensions in mm



contacts side (front view)



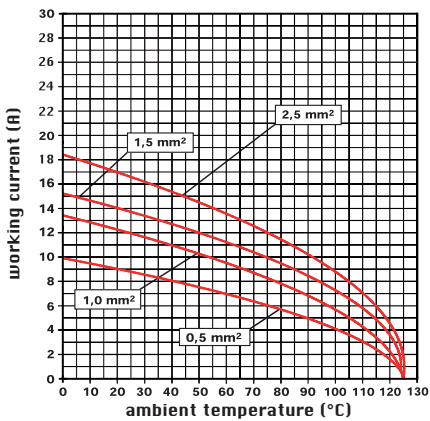
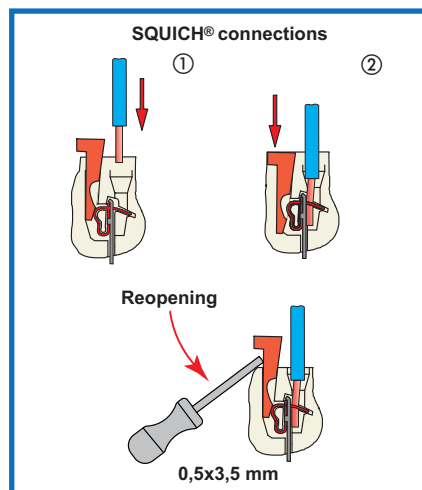
- inserts for connectors with the following sections:

 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

- conductors stripping length: 9...11 mm \*

 \* the stripping length for prepared wires with bush  
crimped depends on that of the bush itself

diagram JSH 24 poles


 dimensions shown are not binding  
and may be changed without notice


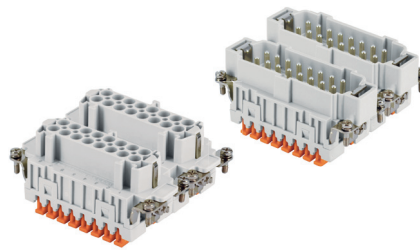


enclosures:  
size "77.62"

page:

**JEI®-P thermoplastic lever** ..... 100 - 101  
**JEI®-V zinc-plated steel lever** ..... 120 - 121

**inserts,  
spring terminal connections**



**tin plated  
contacts**

description

part No.

part No.

spring terminals with actuator button  
female inserts with female contacts, No. (1-16) and (17-32)  
male inserts with male contacts, No. (1-16) and (17-32)

**JSHF 16  
JSHM 16**

**JSHF 16 N  
JSHM 16 N**

- characteristics according to EN 61984:

**16A 500V 6kV 3**

**16A 400/690V 6kV 2**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

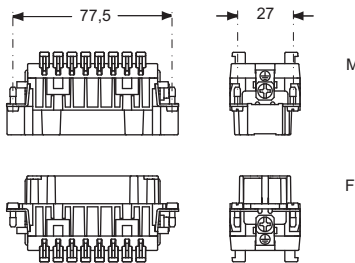
- are made of self-extinguishing thermoplastic resin  
UL 94 V0

- mechanical life:  $\geq 200$  cycles

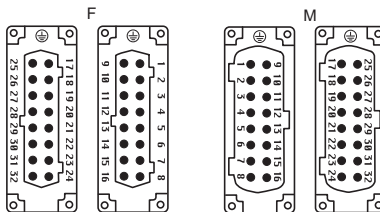
- contact resistance:  $\leq 3 \text{ m}\Omega$

- for maximum current load, see the following load  
curves inserts

dimensions in mm



contacts side (front view)



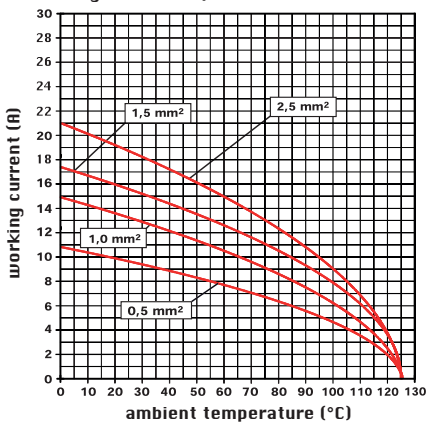
- inserts for connectors with the following sections:

0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

- conductors stripping length: 9...11 mm \*

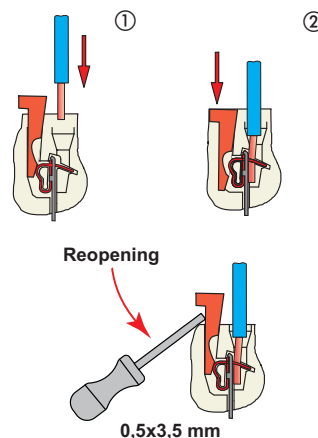
\* the stripping length for prepared wires with bush  
crimped depends on that of the bush itself

**diagram JSH 32 poles**



dimensions shown are not binding  
and may be changed without notice

**SQUICH® connections**

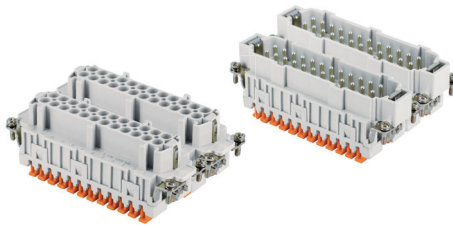


enclosures:  
size "104.62"

page:

JEI®-V zinc-plated steel lever ..... 122

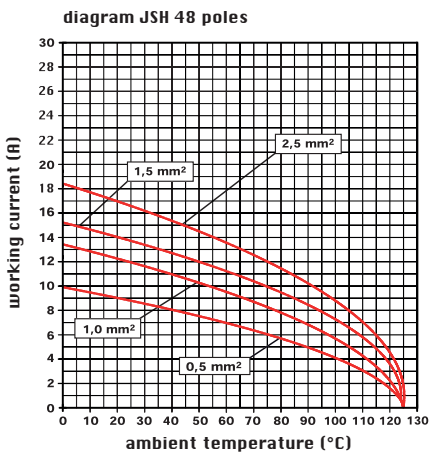
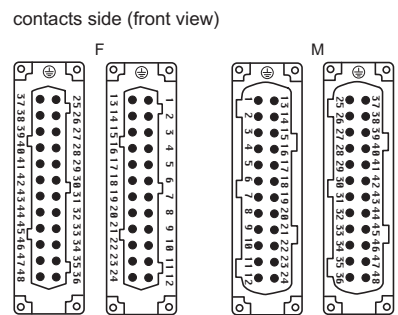
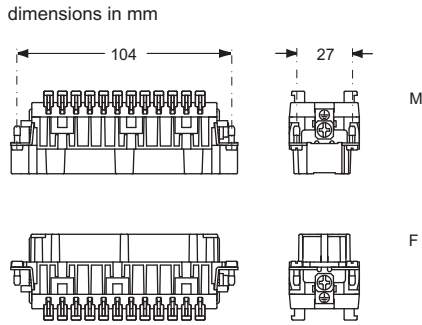
**inserts,  
spring terminal connections**



tin plated contacts

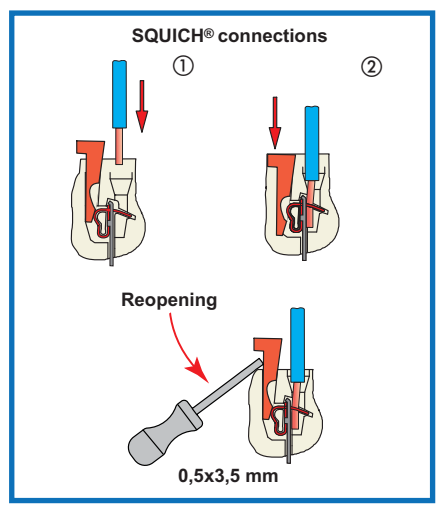
description	part No.	part No.
spring terminals with actuator button	<b>JSHF 24</b>	<b>JSHF 24 N</b>
female inserts with female contacts, No. (1-24) and (25-48)	<b>JSHM 24</b>	<b>JSHM 24 N</b>
male inserts with male contacts, No. (1-24) and (25-48)		

- characteristics according to EN 61984:
- 16A 500V 6kV 3**
- 16A 400/690V 6kV 2**
- certifications: UL, EAC
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles
- contact resistance:  $\leq 3 \text{ m}\Omega$
- for maximum current load, see the following load curves inserts



- inserts for connectors with the following sections: 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14
- conductors stripping length: 9...11 mm \*
- \* the stripping length for prepared wires with bush crimped depends on that of the bush itself

dimensions shown are not binding and may be changed without notice



enclosures:

size "44.27"

page:

JEI®-P thermoplastic lever ..... 92 - 93

JEI®-V zinc-plated steel lever ..... 102 - 104

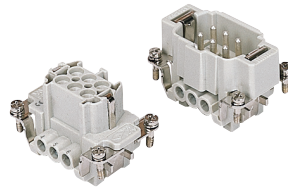
T-TYPE IP65 insulating ..... 134 - 135

panel supports:

page:

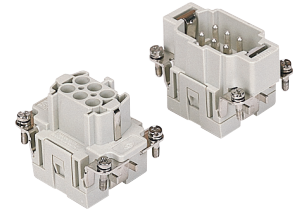
COB ..... 143 - 144

inserts,  
screw terminal connections



tin plated  
contacts

inserts,  
spring terminal connections



tin plated  
contacts

description

part No.

part No.

indirect, with plate 1)  
female inserts with female contacts  
male inserts with male contacts

JNEF 06  
JNEM 06

spring terminal  
female inserts with female contacts  
male inserts with male contacts

JSEF 06  
JSEM 06

- characteristics according to EN 61984:

**16A 500V 6kV 3**

**16A 400/690V 6kV 2**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

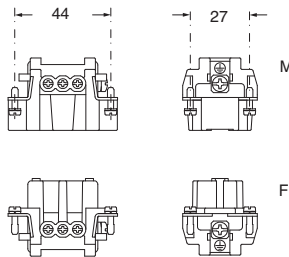
- are made of self-extinguishing thermoplastic resin UL 94 V0

- mechanical life:  $\geq 200$  cycles

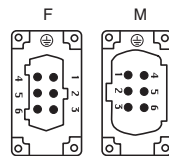
- contact resistance:  $\leq 1 \text{ m}\Omega$  (JNE) -  $\leq 3 \text{ m}\Omega$  (JSE)

- for maximum current load, see the following load curves inserts

dimensions in mm

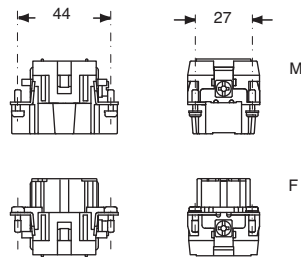


contacts side (front view)

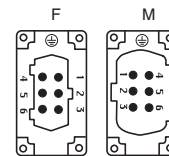


- inserts with plate for section conductors:  
0,5 - 4 mm<sup>2</sup> - AWG 20 - 12
- conductors stripping length: 7 mm
- terminal screw torque: 0,5 Nm, for more information see page 19

dimensions in mm



contacts side (front view)



- inserts for section conductors:  
0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

diagram JNE 06 poles

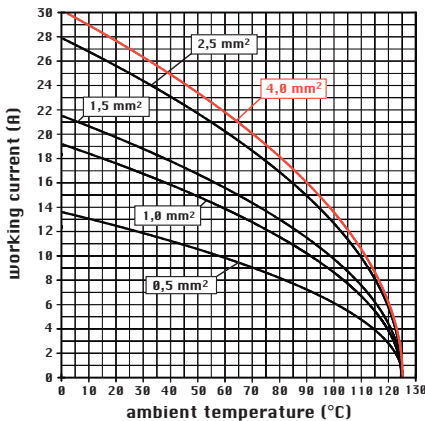
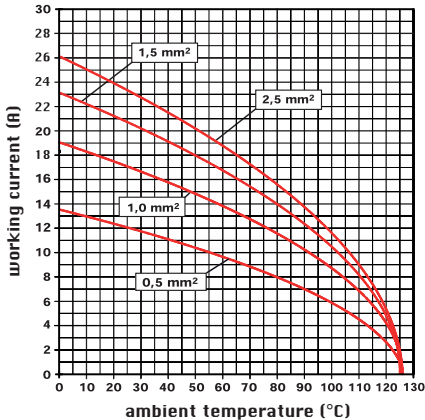
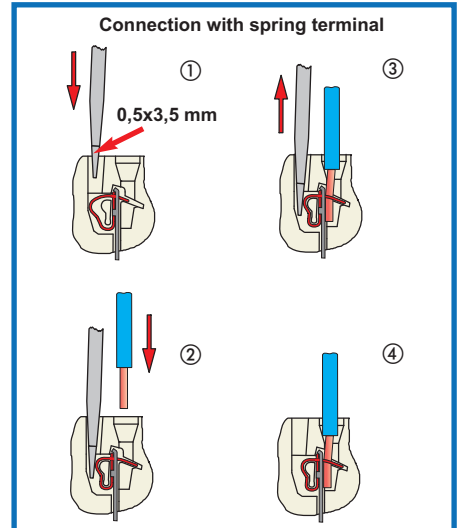
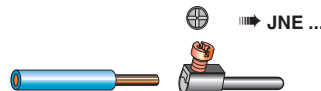


diagram JSE 06 poles



dimensions shown are not binding  
and may be changed without notice

1) for non-prepared conductors



enclosures:

size "57.27"

page:

JEI®-P thermoplastic lever ..... 94 - 95

JEI®-V zinc-plated steel lever ..... 105 - 109

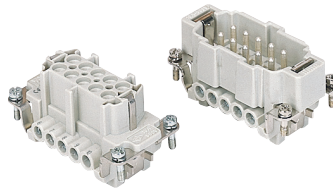
T-TYPE IP65 insulating ..... 136 - 137

panel supports:

page:

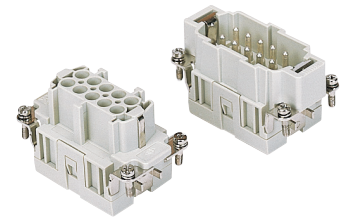
COB ..... 143 - 144

inserts,  
screw terminal connections



tin plated  
contacts

inserts,  
spring terminal connections



tin plated  
contacts

description

part No.

part No.

indirect, with plate 1)  
female inserts with female contacts  
male inserts with male contacts

JNEF 10  
JNEM 10

spring terminal  
female inserts with female contacts  
male inserts with male contacts

JSEF 10  
JSEM 10

- characteristics according to EN 61984:

**16A 500V 6kV 3**

**16A 400/690V 6kV 2**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

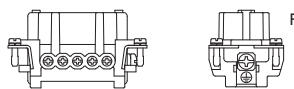
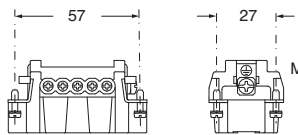
- are made of self-extinguishing thermoplastic resin UL 94 V0

- mechanical life:  $\geq 200$  cycles

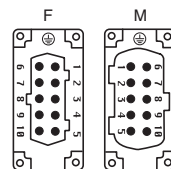
- contact resistance:  $\leq 1 \text{ m}\Omega$  (JNE) -  $\leq 3 \text{ m}\Omega$  (JSE)

- for maximum current load, see the following load curves inserts

dimensions in mm

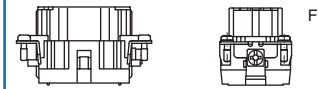
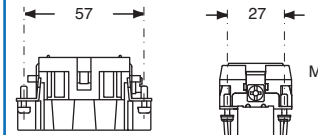


contacts side (front view)

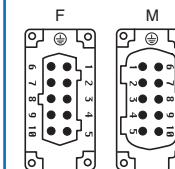


- inserts with plate for section conductors: 0,5 - 4 mm<sup>2</sup> - AWG 20 - 12
- conductors stripping length: 7 mm
- terminal screw torque: 0,5 Nm, for more information see page 19

dimensions in mm



contacts side (front view)



- inserts for section conductors: 0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

diagram JNE 10 poles

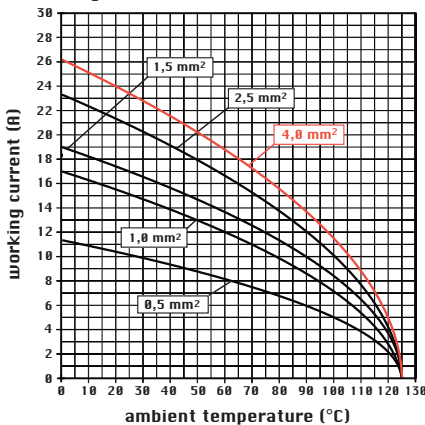
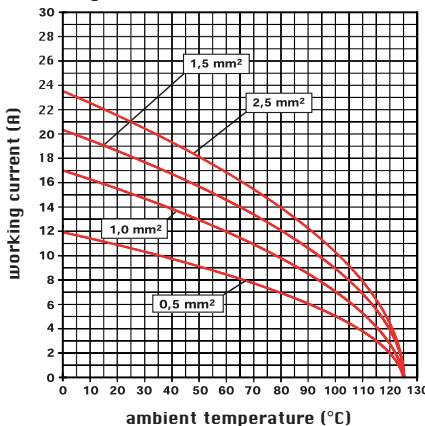
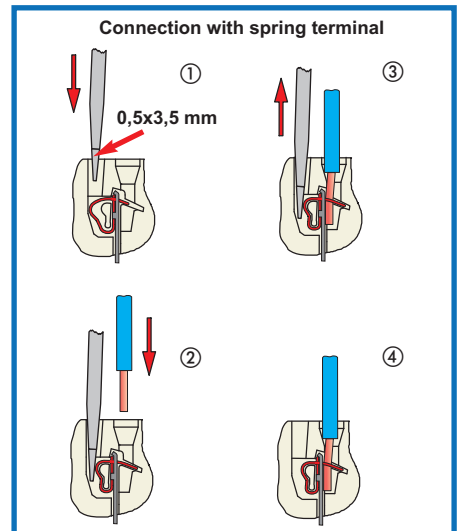
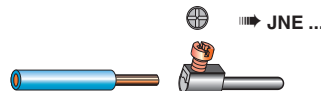


diagram JSE 10 poles



dimensions shown are not binding  
and may be changed without notice

1) for non-prepared conductors



enclosures:

size "77.27"

page:

JEI®-P thermoplastic lever ..... 96 - 97

JEI®-V zinc-plated steel lever ..... 110 - 114

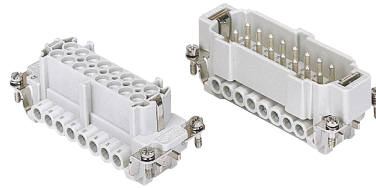
T-TYPE IP65 insulating ..... 138 - 139

panel supports:

page:

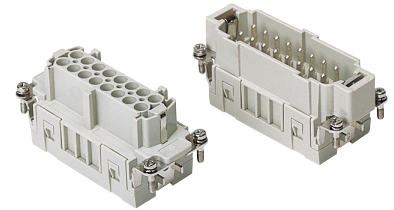
COB ..... 143 - 144

inserts,  
screw terminal connections



tin plated  
contacts

inserts,  
spring terminal connections



tin plated  
contacts

description

part No.

part No.

indirect, with plate 1)  
female inserts with female contacts  
male inserts with male contacts

JNEF 16  
JNEM 16

spring terminal  
female inserts with female contacts  
male inserts with male contacts

JSEF 16  
JSEM 16

- characteristics according to EN 61984:

**16A 500V 6kV 3**

**16A 400/690V 6kV 2**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

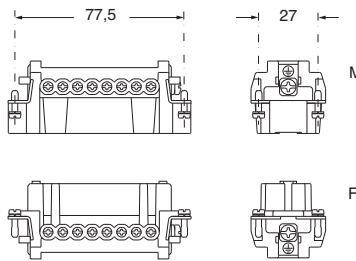
- are made of self-extinguishing thermoplastic resin UL 94 V0

- mechanical life:  $\geq 200$  cycles

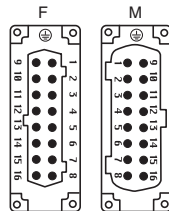
- contact resistance:  $\leq 1 \text{ m}\Omega$  (JNE) -  $\leq 3 \text{ m}\Omega$  (JSE)

- for maximum current load, see the following load curves inserts

dimensions in mm



contacts side (front view)



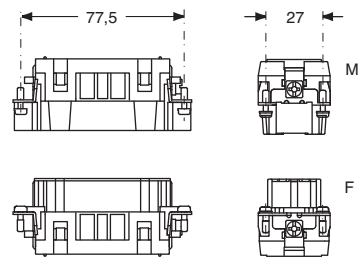
- inserts with plate for section conductors:

0,5 - 4 mm<sup>2</sup> - AWG 20 - 12

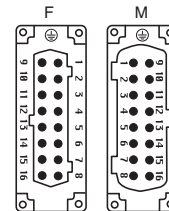
- conductors stripping length: 7 mm

- terminal screw torque: 0,5 Nm, for more information see page 19

dimensions in mm



contacts side (front view)



- inserts for section conductors:

0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

diagram JNE 16 poles

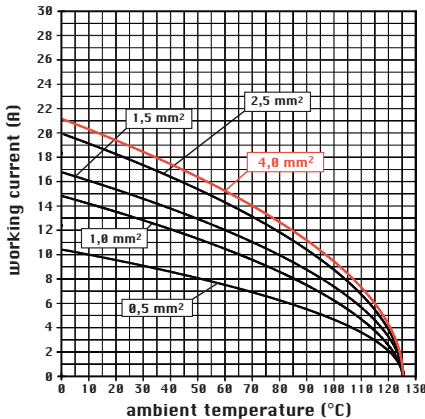
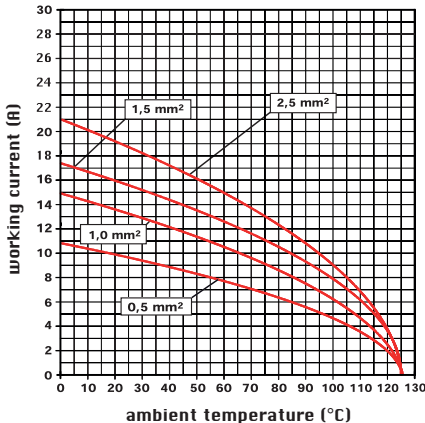
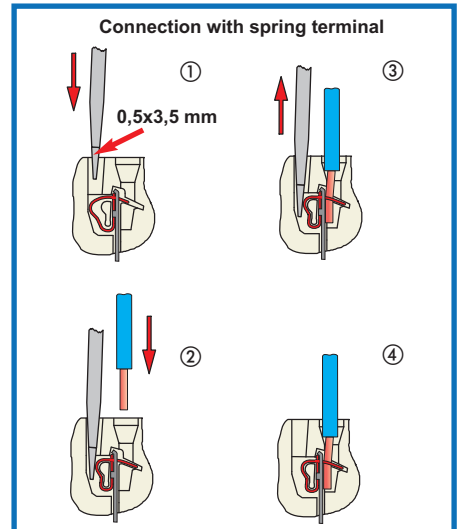
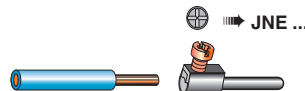


diagram JSE 16 poles



dimensions shown are not binding  
and may be changed without notice

1) for non-prepared conductors





enclosures:

size "104.27"

page:

JEI®-P thermoplastic lever ..... 98 - 99

JEI®-V zinc-plated steel lever ..... 115 - 119

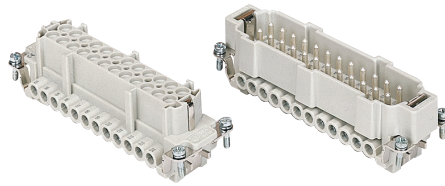
T-TYPE IP65 insulating ..... 140 - 141

panel supports:

page:

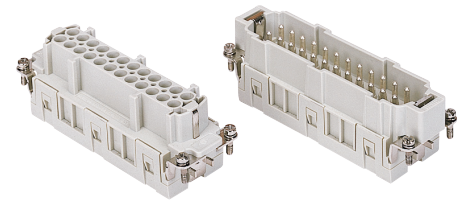
COB ..... 143 - 144

inserts,  
screw terminal connections



tin plated  
contacts

inserts,  
spring terminal connections



tin plated  
contacts

description

part No.

part No.

indirect, with plate 1)  
female inserts with female contacts  
male inserts with male contacts

JNEF 24  
JNEM 24

spring terminal  
female inserts with female contacts  
male inserts with male contacts

JSEF 24  
JSEM 24

- characteristics according to EN 61984:

**16A 500V 6kV 3**

**16A 400/690V 6kV 2**

- certifications: UL, EAC

- insulation resistance:  $\geq 10 \text{ G}\Omega$

- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$

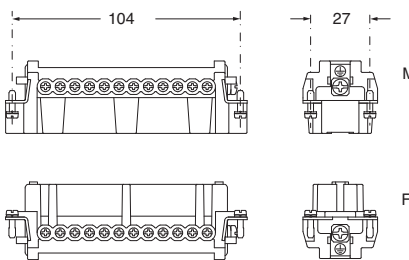
- are made of self-extinguishing thermoplastic resin UL 94 V0

- mechanical life:  $\geq 200$  cycles

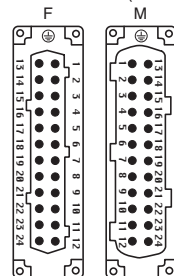
- contact resistance:  $\leq 1 \text{ m}\Omega$  (JNE) -  $\leq 3 \text{ m}\Omega$  (JSE)

- for maximum current load, see the following load curves inserts

dimensions in mm



contacts side (front view)

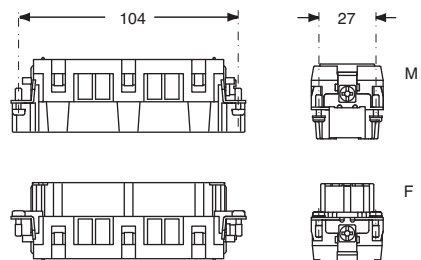


- inserts with plate for section conductors:  
0,5 - 4 mm<sup>2</sup> - AWG 20 - 12

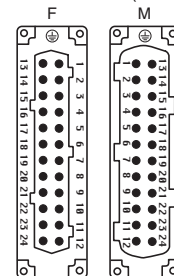
- conductors stripping length: 7 mm

- terminal screw torque: 0,5 Nm, for more information see page 19

dimensions in mm



contacts side (front view)



- inserts for section conductors:  
0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14

- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself

diagram JNE 24 poles

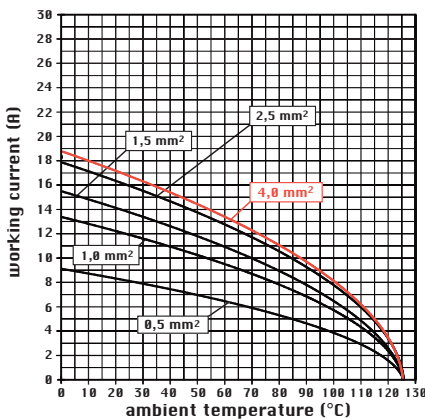
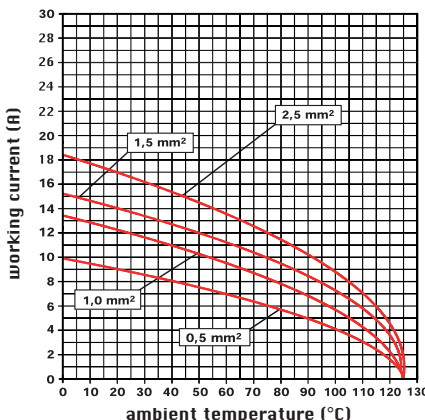
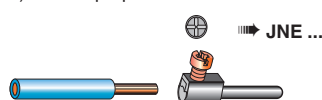


diagram JSE 24 poles

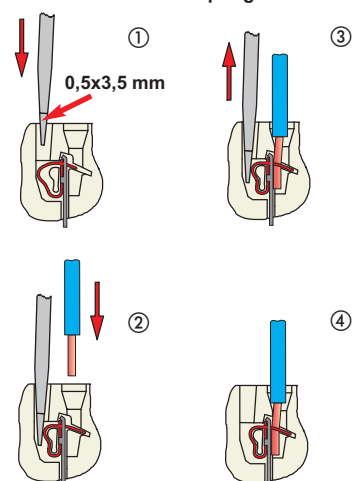


dimensions shown are not binding  
and may be changed without notice

1) for non-prepared conductors



Connection with spring terminal

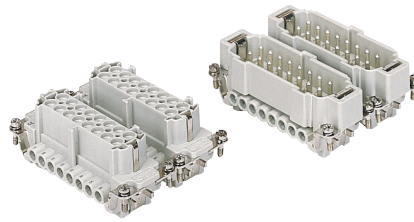


enclosures:  
size "77.62"

page:

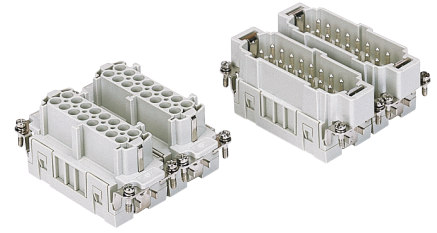
JEI®-P thermoplastic lever ..... 100 - 101  
JEI®-V zinc-plated steel lever ..... 120 - 121

inserts,  
screw terminal connections



tin plated  
contacts

inserts,  
spring terminal connections



tin plated  
contacts

description	part No.	part No.	part No.	part No.
-------------	----------	----------	----------	----------

indirect, with plate 1)  
female inserts, No. (1-16) and (17-32)  
male inserts, No. (1-16) and (17-32)

**JNEF 16**  
**JNEM 16**

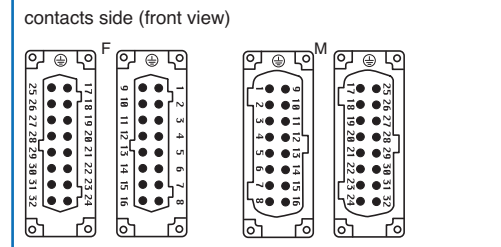
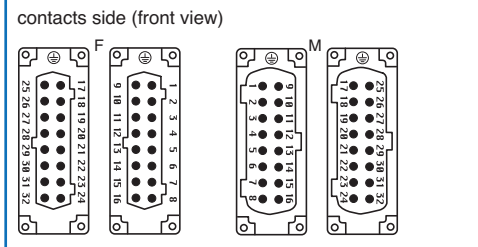
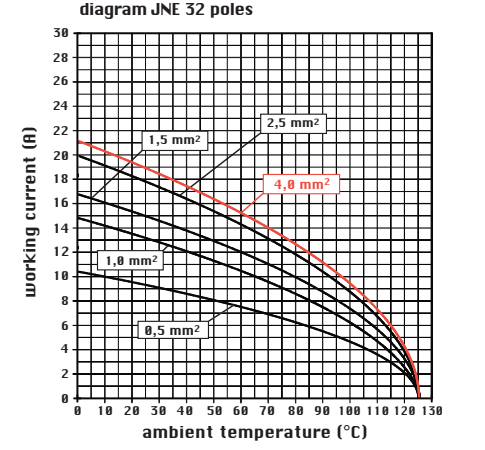
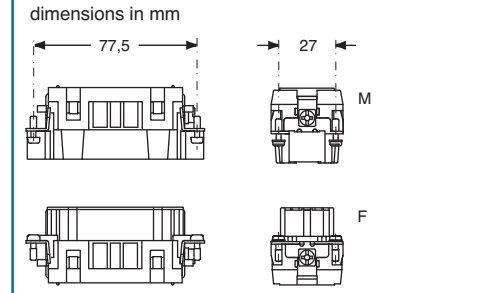
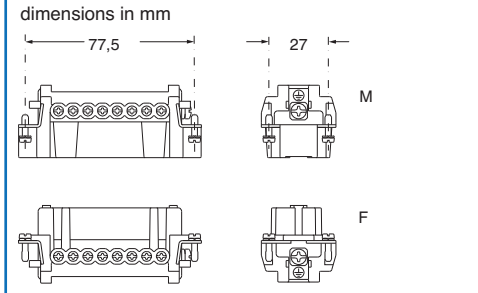
**JNEF 16 N**  
**JNEM 16 N**

spring terminal  
female inserts, No. (1-16) and (17-32)  
male inserts, No. (1-16) and (17-32)

**JSEF 16**  
**JSEM 16**

**JSEF 16 N**  
**JSEM 16 N**

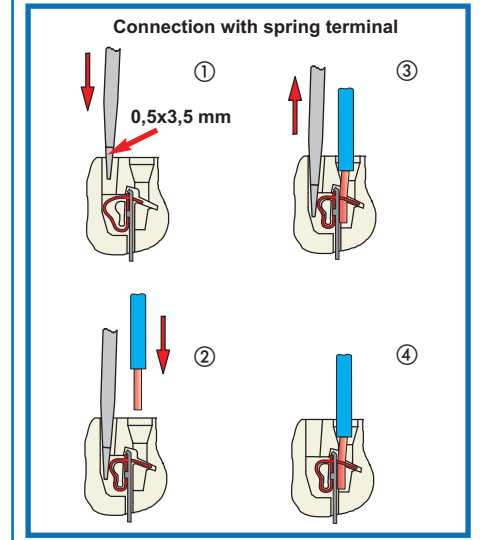
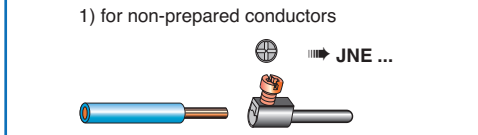
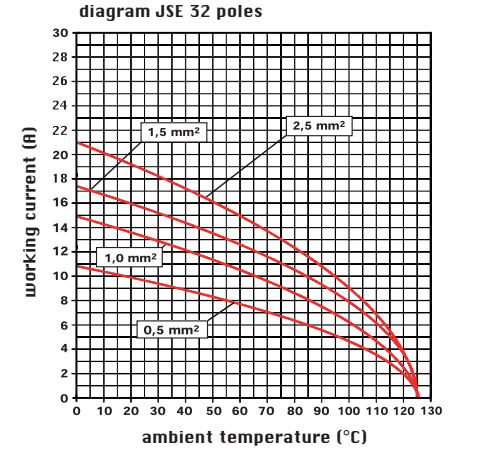
- characteristics according to EN 61984:  
**16A 500V 6kV 3**  
**16A 400/690V 6kV 2**  
- certifications: UL, EAC  
- insulation resistance:  $\geq 10 \text{ G}\Omega$   
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$   
- are made of self-extinguishing thermoplastic resin UL 94 V0  
- mechanical life:  $\geq 200$  cycles  
- contact resistance:  $\leq 1 \text{ m}\Omega$  (JNE) -  $\leq 3 \text{ m}\Omega$  (JSE)  
- for maximum current load, see the following load curves inserts



- inserts with plate for section conductors:  
0,5 - 4 mm<sup>2</sup> - AWG 20 - 12  
- conductors stripping length: 7 mm  
- terminal screw torque: 0,5 Nm, for more information see page 19

- inserts for section conductors:  
0,14 - 2,5 mm<sup>2</sup> - AWG 26 - 14  
- conductors stripping length: 9...11 mm \*

\* the stripping length for prepared wires with bush crimped depends on that of the bush itself



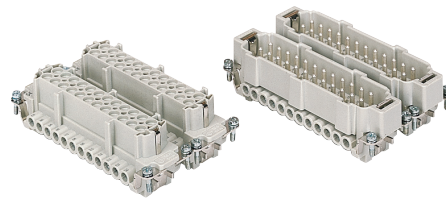
dimensions shown are not binding  
and may be changed without notice

enclosures:  
size "104.62"

page:

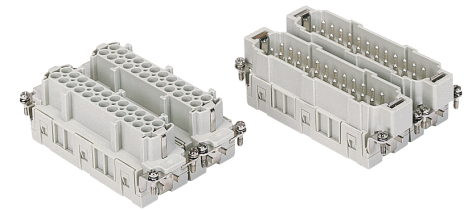
JEI®-V zinc-plated steel lever ..... 122

inserts,  
screw terminal connections



tin plated  
contacts

inserts,  
spring terminal connections



tin plated  
contacts

description	part No.	part No.	part No.	part No.
-------------	----------	----------	----------	----------

indirect, with plate 1)  
female inserts, No. (1-24) and (25-48)  
male inserts, No. (1-24) and (25-48)

JNEF 24  
JNEM 24

JNEF 24 N  
JNEM 24 N

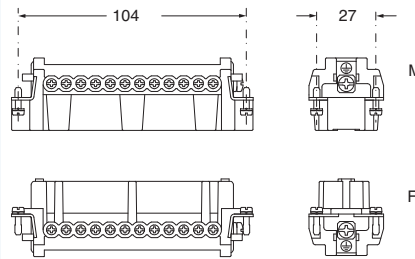
spring terminal  
female inserts, No. (1-24) and (25-48)  
male inserts, No. (1-24) and (25-48)

JSEF 24  
JSEM 24

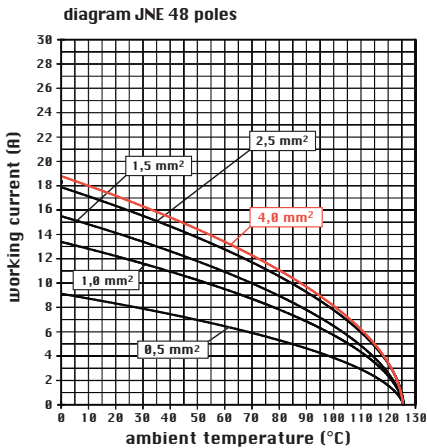
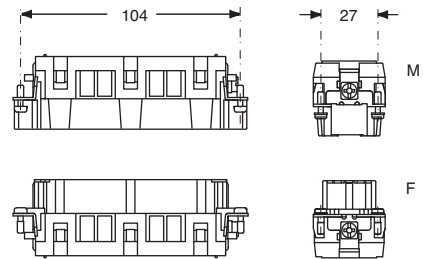
JSEF 24 N  
JSEM 24 N

- characteristics according to EN 61984:
- 16A 500V 6kV 3**
- 16A 400/690V 6kV 2**
- certifications: UL, EAC
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles
- contact resistance:  $\leq 1 \text{ m}\Omega$  (JNE) -  $\leq 3 \text{ m}\Omega$  (JSE)
- for maximum current load, see the following load curves inserts

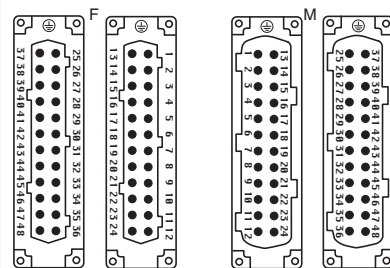
dimensions in mm



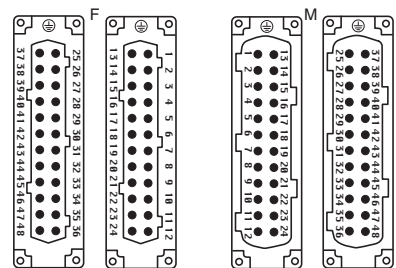
dimensions in mm



contacts side (front view)

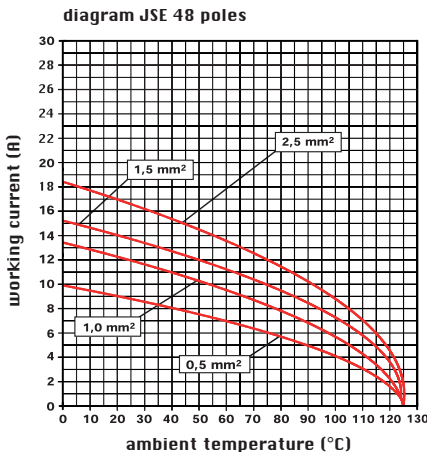


contacts side (front view)

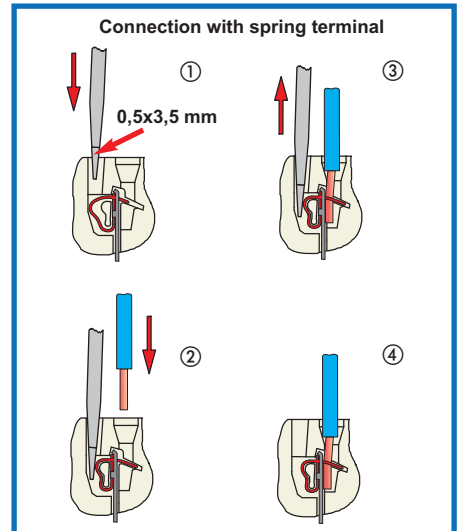
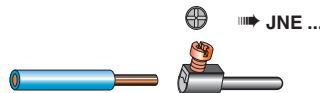


- inserts with plate for section conductors: 0.5 - 4 mm<sup>2</sup> - AWG 20 - 12
- conductors stripping length: 7 mm
- terminal screw torque: 0.5 Nm, for more information see page 19

- inserts for section conductors: 0.14 - 2.5 mm<sup>2</sup> - AWG 26 - 14
- conductors stripping length: 9...11 mm \*
- \* the stripping length for prepared wires with bush crimped depends on that of the bush itself



1) for non-prepared conductors



dimensions shown are not binding  
and may be changed without notice

enclosures:

size "44.27"

page:

**JEI®-P thermoplastic lever** ..... 92 - 93

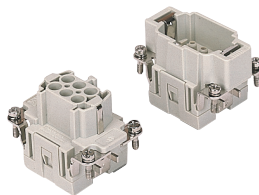
**JEI®-V zinc-plated steel lever** ..... 102 - 104

**T-TYPE IP65 insulating** ..... 134 - 135

panel supports:

page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CCEF 06  
CCEM 06**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

 CCMS 0.3  
 CCMS 0.5  
 CCMS 0.7  
 CCMS 1.0  
 CCMS 1.5  
 CCMS 2.5  
 CCMS 3.0  
 CCMS 4.0

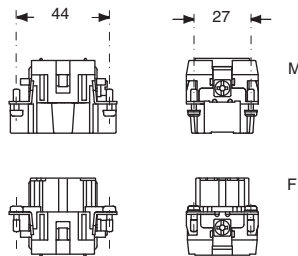
 CCMJD 0.3  
 CCMJD 0.5  
 CCMJD 0.7  
 CCMJD 1.0  
 CCMJD 1.5  
 CCMJD 2.5  
 CCMJD 3.0  
 CCMJD 4.0

- characteristics according to EN 61984:

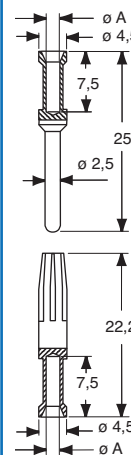
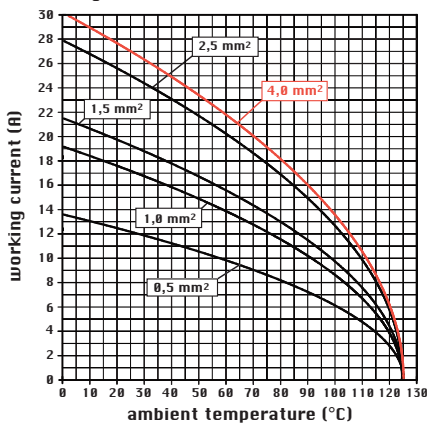
**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

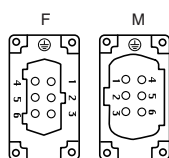
dimensions in mm



dimensions in mm


**diagram CCE 06 poles**


contacts side (front view)



coding pin with loss of a contact CR CPQ


 dimensions shown are not binding  
and may be changed without notice

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

size "57.27"

page:

**JEI®-P** thermoplastic lever ..... 94 - 95

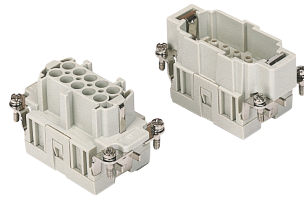
**JEI®-V** zinc-plated steel lever ..... 105 - 109

**T-TYPE** IP65 insulating ..... 136 - 137

panel supports:

page:

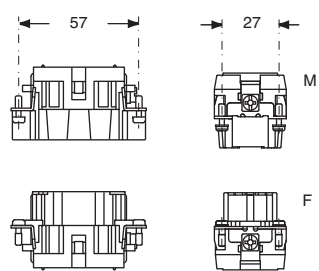
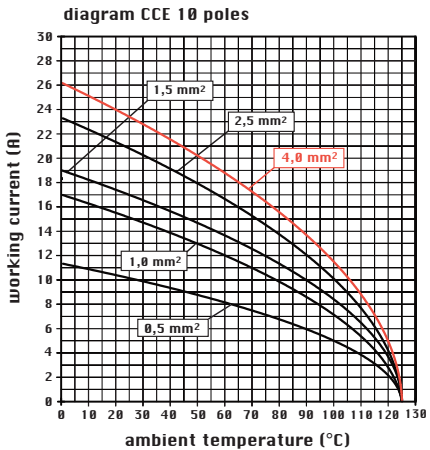
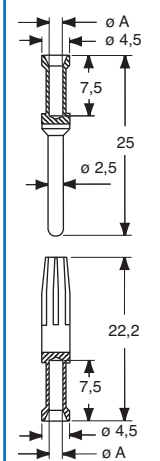
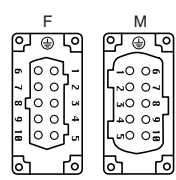
**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
without contacts (to be ordered separately)			
female inserts for female contacts	<b>CCEF 10</b>		
male inserts for male contacts	<b>CCEM 10</b>		
<b>16A female contacts</b>			
0,14-0,37 mm <sup>2</sup> AWG 26-22 three grooves		<b>CCFS 0.3</b>	<b>CCFJD 0.3</b>
0,5 mm <sup>2</sup> AWG 20 with no grooves		<b>CCFS 0.5</b>	<b>CCFJD 0.5</b>
0,75 mm <sup>2</sup> AWG 18 one groove (back side)		<b>CCFS 0.7</b>	<b>CCFJD 0.7</b>
1 mm <sup>2</sup> AWG 18 one groove		<b>CCFS 1.0</b>	<b>CCFJD 1.0</b>
1,5 mm <sup>2</sup> AWG 16 two grooves		<b>CCFS 1.5</b>	<b>CCFJD 1.5</b>
2,5 mm <sup>2</sup> AWG 14 three grooves		<b>CCFS 2.5</b>	<b>CCFJD 2.5</b>
3 mm <sup>2</sup> AWG 12 one wide groove		<b>CCFS 3.0</b>	<b>CCFJD 3.0</b>
4 mm <sup>2</sup> AWG 12 with no grooves		<b>CCFS 4.0</b>	<b>CCFJD 4.0</b>
<b>16A male contacts</b>			
0,14-0,37 mm <sup>2</sup> AWG 26-22 three grooves		<b>CCMS 0.3</b>	<b>CCMJD 0.3</b>
0,5 mm <sup>2</sup> AWG 20 with no grooves		<b>CCMS 0.5</b>	<b>CCMJD 0.5</b>
0,75 mm <sup>2</sup> AWG 18 one groove (back side)		<b>CCMS 0.7</b>	<b>CCMJD 0.7</b>
1 mm <sup>2</sup> AWG 18 one groove		<b>CCMS 1.0</b>	<b>CCMJD 1.0</b>
1,5 mm <sup>2</sup> AWG 16 two grooves		<b>CCMS 1.5</b>	<b>CCMJD 1.5</b>
2,5 mm <sup>2</sup> AWG 14 three grooves		<b>CCMS 2.5</b>	<b>CCMJD 2.5</b>
3 mm <sup>2</sup> AWG 12 one wide groove		<b>CCMS 3.0</b>	<b>CCMJD 3.0</b>
4 mm <sup>2</sup> AWG 12 with no grooves		<b>CCMS 4.0</b>	<b>CCMJD 4.0</b>

**tin plated**
**gold plated**

- characteristics according to EN 61984:
- 16A 500V 6kV 3**
- 16A 400/690V 6kV 2**
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 1 mΩ
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

**dimensions in mm**

**dimensions in mm**

**contacts side (front view)**

**coding pin with loss of a contact CR CPQ**

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

dimensions shown are not binding and may be changed without notice



enclosures:

size "77.27" page:

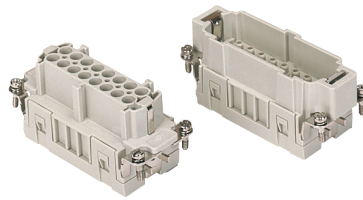
**JEI®-P** thermoplastic lever ..... 96 - 97

**JEI®-V** zinc-plated steel lever ..... 110 - 114

**T-TYPE** IP65 insulating ..... 138 - 139

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
-------------	----------	----------	----------

 without contacts (to be ordered separately)  
 female inserts for female contacts  
 male inserts for male contacts

**CCEF 16**  
**CCEM 16**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

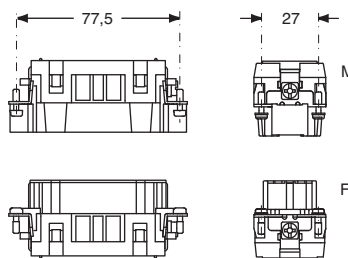
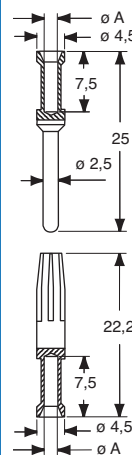
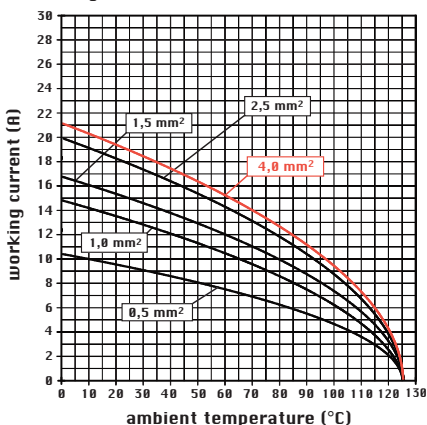
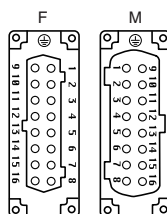
0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**CCFS 0.3**  
**CCFS 0.5**  
**CCFS 0.7**  
**CCFS 1.0**  
**CCFS 1.5**  
**CCFS 2.5**  
**CCFS 3.0**  
**CCFS 4.0**
**tin plated**
**CCFJD 0.3**  
**CCFJD 0.5**  
**CCFJD 0.7**  
**CCFJD 1.0**  
**CCFJD 1.5**  
**CCFJD 2.5**  
**CCFJD 3.0**  
**CCFJD 4.0**
**gold plated**
**CCMS 0.3**  
**CCMS 0.5**  
**CCMS 0.7**  
**CCMS 1.0**  
**CCMS 1.5**  
**CCMS 2.5**  
**CCMS 3.0**  
**CCMS 4.0**
**CCMJD 0.3**  
**CCMJD 0.5**  
**CCMJD 0.7**  
**CCMJD 1.0**  
**CCMJD 1.5**  
**CCMJD 2.5**  
**CCMJD 3.0**  
**CCMJD 4.0**

- characteristics according to EN 61984:

**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

**dimensions in mm**

**dimensions in mm**

**diagram CCE 16 poles**

**contacts side (front view)**

**coding pin with loss of a contact CR CPQ**

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

 dimensions shown are not binding  
 and may be changed without notice

enclosures:

size "104.27" page:

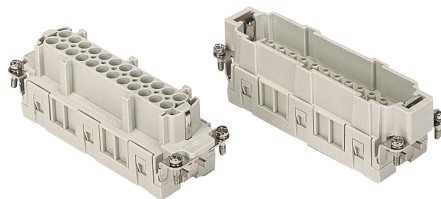
**JEI®-P thermoplastic lever** ..... 98 - 99

**JEI®-V zinc-plated steel lever** ..... 115 - 119

**T-TYPE IP65 insulating** ..... 140 - 141

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CCEF 24**  
**CCEM 24**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

 CCMS 0.3  
 CCMS 0.5  
 CCMS 0.7  
 CCMS 1.0  
 CCMS 1.5  
 CCMS 2.5  
 CCMS 3.0  
 CCMS 4.0

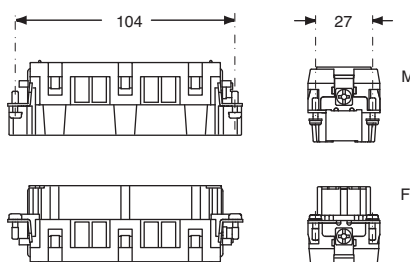
 CCMJD 0.3  
 CCMJD 0.5  
 CCMJD 0.7  
 CCMJD 1.0  
 CCMJD 1.5  
 CCMJD 2.5  
 CCMJD 3.0  
 CCMJD 4.0

- characteristics according to EN 61984:

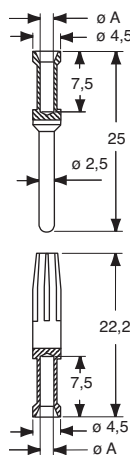
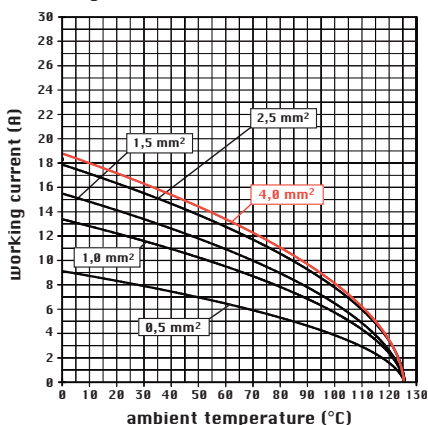
**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

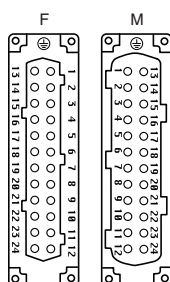
dimensions in mm



dimensions in mm


**diagram CCE 24 poles**


contacts side (front view)



coding pin with loss of a contact CR CPQ


 dimensions shown are not binding  
 and may be changed without notice

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

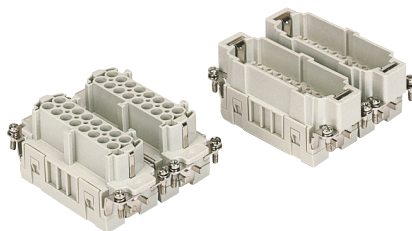
enclosures:

size "77.62"

page:

**JEI®-P thermoplastic lever** ..... 100 - 101

**JEI®-V zinc-plated steel lever** ..... 120 - 121

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.	part No.
-------------	----------	----------	----------	----------

 senza contatti (da ordinare separatamente)  
 frutti presa per contatti femmina, num.º (1÷16) e (17÷32)  
 frutti spina per contatti maschio, num.º (1÷16) e (17÷32)

**CCEF 16  
CCEM 16**
**CCEF 16 N  
CCEM 16 N**

16A female contacts		
0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

16A male contacts		
0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

**tin plated**  
 CCMS 0.3  
 CCMS 0.5  
 CCMS 0.7  
 CCMS 1.0  
 CCMS 1.5  
 CCMS 2.5  
 CCMS 3.0  
 CCMS 4.0

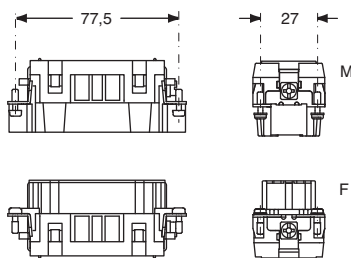
**gold plated**  
 CCMJD 0.3  
 CCMJD 0.5  
 CCMJD 0.7  
 CCMJD 1.0  
 CCMJD 1.5  
 CCMJD 2.5  
 CCMJD 3.0  
 CCMJD 4.0

- characteristics according to EN 61984:

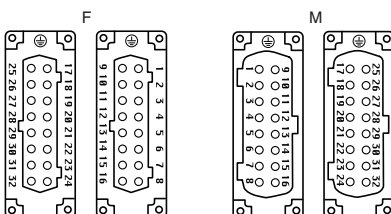
**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

dimensions in mm



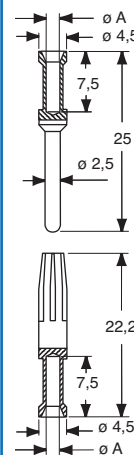
contacts side (front view)



coding pin with loss of a contact CR CPQ



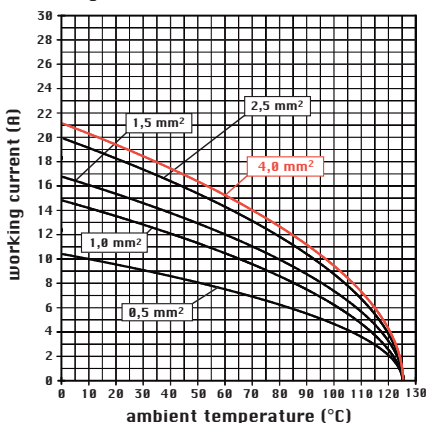
dimensions in mm


**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

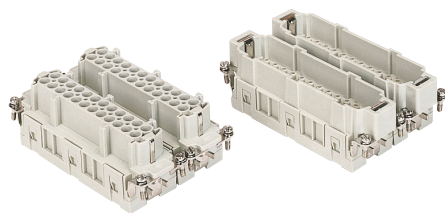
**diagram CCE 32 poles**

 dimensions shown are not binding  
 and may be changed without notice

enclosures:

size "104.62"

page:

**JEI®-V zinc-plated steel lever** ..... 122

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

part No.

senza contatti (da ordinare separatamente)

frutti presa, num.ºe (1÷24) e (25÷48)

frutti spina, num.ºe (1÷24) e (25÷48)

**CCEF 24  
CCEM 24**
**CCEF 24 N  
CCEM 24 N**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

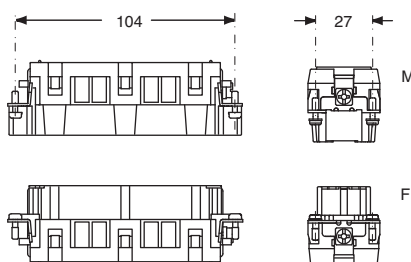
**CCMS 0.3  
CCMS 0.5  
CCMS 0.7  
CCMS 1.0  
CCMS 1.5  
CCMS 2.5  
CCMS 3.0  
CCMS 4.0**
**CCMJD 0.3  
CCMJD 0.5  
CCMJD 0.7  
CCMJD 1.0  
CCMJD 1.5  
CCMJD 2.5  
CCMJD 3.0  
CCMJD 4.0**

- characteristics according to EN 61984:

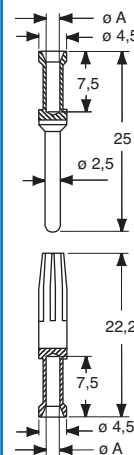
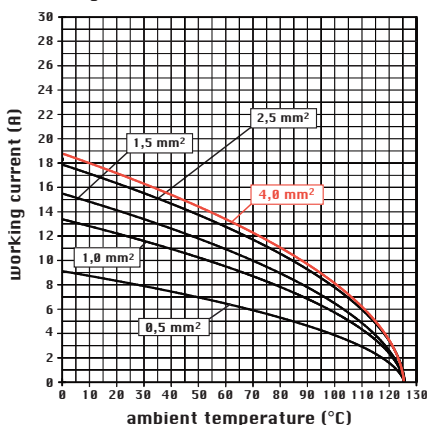
**16A 500V 6kV 3**
**16A 400/690V 6kV 2**

- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

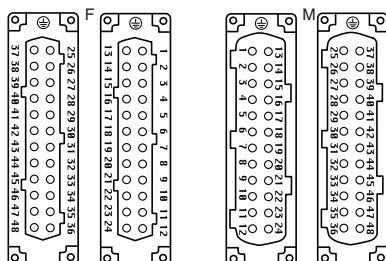
dimensions in mm



dimensions in mm


**diagram CCE 48 poles**


contacts side (front view)



coding pin with loss of a contact CR CPQ


**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

 dimensions shown are not binding  
and may be changed without notice

When all the contacts are used, the CQE inserts series connectors may be used with voltages of up to 500V (first column) pollution degree 3, in accordance with the standard EN 61984.

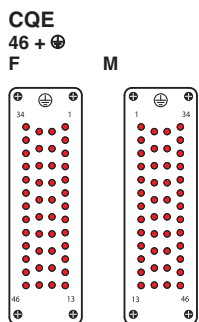
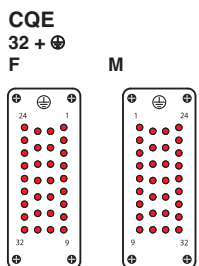
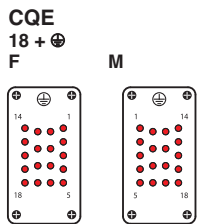
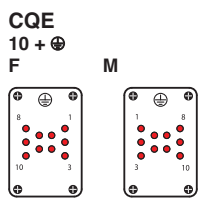
If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher voltages. This is possible because the decrease in the number of contacts leads to an increase in the surface insulation distance in the air. When the contacts are arranged as shown below, the inserts may be used for voltages of 690V (second column) and 1000V (third column) pollution degree 3, in accordance with the standard EN 61984.

**Legend:**

- working contact
- without contact
- M = male insert
- F = female insert

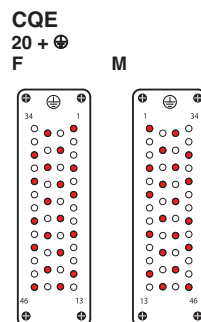
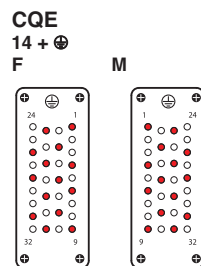
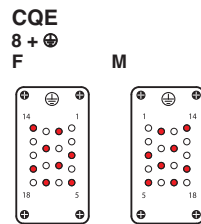
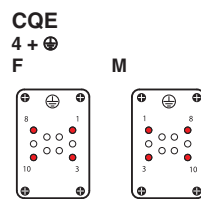
for use up to 500V  
pollution degree 3

diagrams  
contacts side (front view)



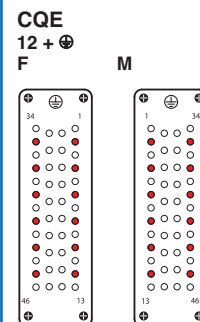
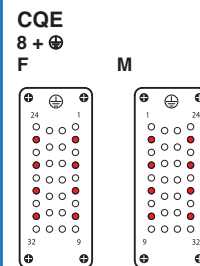
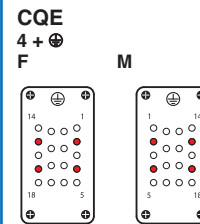
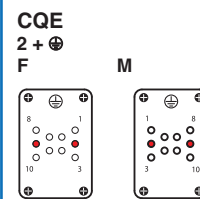
for use up to 690V  
pollution degree 3

diagrams  
contacts side (front view)



for use up to 1000V  
pollution degree 3

diagrams  
contacts side (front view)





enclosures:

size "44.27"

page:

**JEI®-P thermoplastic lever** ..... 92 - 93

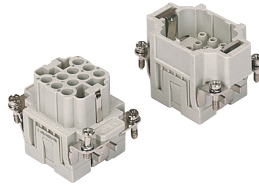
**JEI®-V zinc-plated steel lever** ..... 102 - 104

**T-TYPE IP65 insulating** ..... 134 - 135

panel supports:

page:

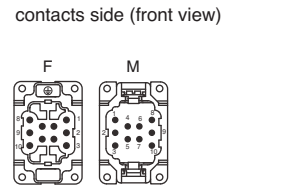
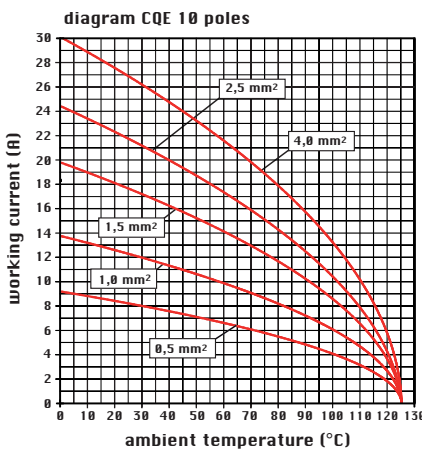
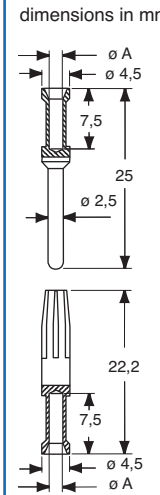
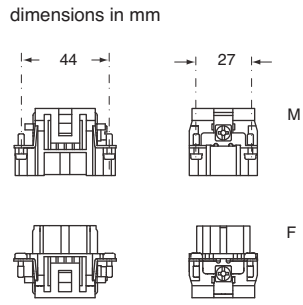
**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
without contacts (to be ordered separately)			
female inserts for female contacts	<b>CQEF 10</b>		
male inserts for male contacts	<b>CQEM 10</b>		
<b>16A female contacts</b>			
0,14-0,37 mm <sup>2</sup> AWG 26-22 three grooves		<b>CCFS 0.3</b>	<b>CCFJD 0.3</b>
0,5 mm <sup>2</sup> AWG 20 with no grooves		<b>CCFS 0.5</b>	<b>CCFJD 0.5</b>
0,75 mm <sup>2</sup> AWG 18 one groove (back side)		<b>CCFS 0.7</b>	<b>CCFJD 0.7</b>
1 mm <sup>2</sup> AWG 18 one groove		<b>CCFS 1.0</b>	<b>CCFJD 1.0</b>
1,5 mm <sup>2</sup> AWG 16 two grooves		<b>CCFS 1.5</b>	<b>CCFJD 1.5</b>
2,5 mm <sup>2</sup> AWG 14 three grooves		<b>CCFS 2.5</b>	<b>CCFJD 2.5</b>
3 mm <sup>2</sup> AWG 12 one wide groove		<b>CCFS 3.0</b>	<b>CCFJD 3.0</b>
4 mm <sup>2</sup> AWG 12 with no grooves		<b>CCFS 4.0</b>	<b>CCFJD 4.0</b>
<b>16A male contacts</b>			
0,14-0,37 mm <sup>2</sup> AWG 26-22 three grooves		<b>CCMS 0.3</b>	<b>CCMJD 0.3</b>
0,5 mm <sup>2</sup> AWG 20 with no grooves		<b>CCMS 0.5</b>	<b>CCMJD 0.5</b>
0,75 mm <sup>2</sup> AWG 18 one groove (back side)		<b>CCMS 0.7</b>	<b>CCMJD 0.7</b>
1 mm <sup>2</sup> AWG 18 one groove		<b>CCMS 1.0</b>	<b>CCMJD 1.0</b>
1,5 mm <sup>2</sup> AWG 16 two grooves		<b>CCMS 1.5</b>	<b>CCMJD 1.5</b>
2,5 mm <sup>2</sup> AWG 14 three grooves		<b>CCMS 2.5</b>	<b>CCMJD 2.5</b>
3 mm <sup>2</sup> AWG 12 one wide groove		<b>CCMS 3.0</b>	<b>CCMJD 3.0</b>
4 mm <sup>2</sup> AWG 12 with no grooves		<b>CCMS 4.0</b>	<b>CCMJD 4.0</b>

**tin plated**
**gold plated**

- characteristics according to EN 61984:
- 16A 500V 6kV 3**
- 16A 830V 8kV 2**
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 1 mΩ
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154



coding pin with loss of a contact CR CPQ



**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**  
Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

dimensions shown are not binding and may be changed without notice

enclosures:

size "57.27" page:

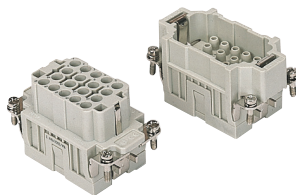
**JEI®-P thermoplastic lever** ..... 94 - 95

**JEI®-V zinc-plated steel lever** ..... 105 - 109

**T-TYPE IP65 insulating** ..... 136 - 137

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CQEF 18**  
**CQEM 18**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

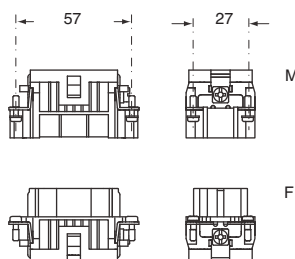
**CCMS 0.3**  
**CCMS 0.5**  
**CCMS 0.7**  
**CCMS 1.0**  
**CCMS 1.5**  
**CCMS 2.5**  
**CCMS 3.0**  
**CCMS 4.0**
**CCMJD 0.3**  
**CCMJD 0.5**  
**CCMJD 0.7**  
**CCMJD 1.0**  
**CCMJD 1.5**  
**CCMJD 2.5**  
**CCMJD 3.0**  
**CCMJD 4.0**

- characteristics according to EN 61984:

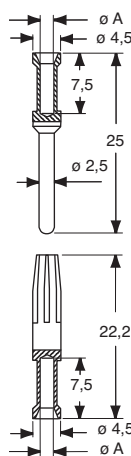
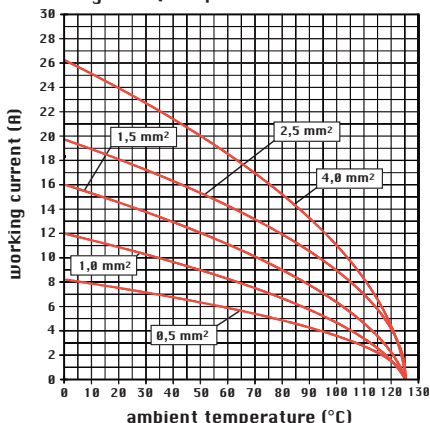
**16A 500V 6kV 3**  
**16A 830V 8kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

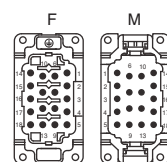
dimensions in mm



dimensions in mm


**diagram CQE 18 poles**


contacts side (front view)



coding pin with loss of a contact CR CPQ


 dimensions shown are not binding  
 and may be changed without notice

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot $\varnothing A$ (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

enclosures:

size "77.27" page:

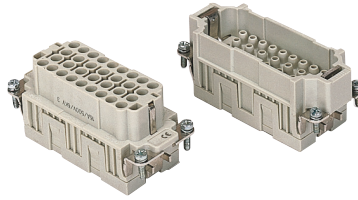
**JEI®-P thermoplastic lever** ..... 96 - 97

**JEI®-V zinc-plated steel lever** ..... 110 - 114

**T-TYPE IP65 insulating** ..... 138 - 139

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
-------------	----------	----------	----------

without contacts (to be ordered separately)

female inserts for female contacts

male inserts for male contacts

**CQEF 32**  
**CQEM 32**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

 CCMS 0.3  
 CCMS 0.5  
 CCMS 0.7  
 CCMS 1.0  
 CCMS 1.5  
 CCMS 2.5  
 CCMS 3.0  
 CCMS 4.0

 CCMJD 0.3  
 CCMJD 0.5  
 CCMJD 0.7  
 CCMJD 1.0  
 CCMJD 1.5  
 CCMJD 2.5  
 CCMJD 3.0  
 CCMJD 4.0

- characteristics according to EN 61984:

**16A 500V 6kV 3**
**16A 830V 8kV 2**

- rated voltage according to UL/CSA: 600V

- insulation resistance: ≥ 10 GΩ

- ambient temperature limit: -40 °C ... +125 °C

- are made of self-extinguishing thermoplastic resin UL 94 V0

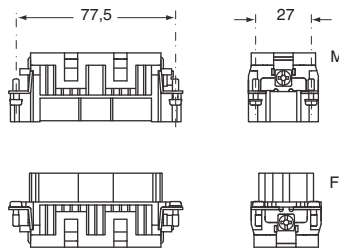
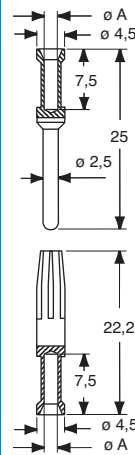
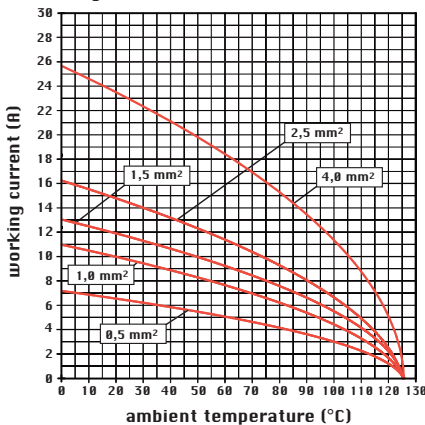
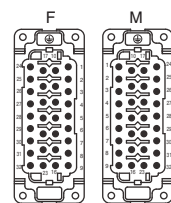
- mechanical life: ≥ 200 cycles (tin plated)

- mechanical life: ≥ 500 cycles (gold plated)

- contact resistance: ≤ 1 mΩ

- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150

- for maximum current load, see the following load curves inserts, for more information see page 154

**dimensions in mm**

**dimensions in mm**

**diagram CQE 32 poles**

**contacts side (front view)**

**coding pin with loss of a contact CR CPQ**

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

dimensions shown are not binding and may be changed without notice

enclosures:

size "104.27" page:

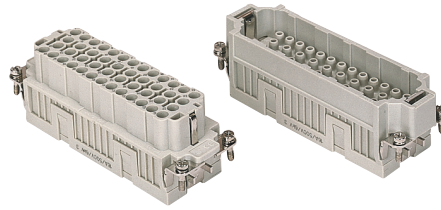
**JEI®-P** thermoplastic lever ..... 98 - 99

**JEI®-V** zinc-plated steel lever ..... 115 - 119

**T-TYPE** IP65 insulating ..... 140 - 141

panel supports: page:

**COB** ..... 143 - 144

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description	part No.	part No.	part No.
-------------	----------	----------	----------

 without contacts (to be ordered separately)  
 female inserts for female contacts  
 male inserts for male contacts

**CQEF 46**  
**CQEM 46**
**16A female contacts**

Area (mm <sup>2</sup> )	AWG	Configuration
0,14-0,37	26-22	three grooves
0,5	20	with no grooves
0,75	18	one groove (back side)
1	18	one groove
1,5	16	two grooves
2,5	14	three grooves
3	12	one wide groove
4	12	with no grooves

**16A male contacts**

Area (mm <sup>2</sup> )	AWG	Configuration
0,14-0,37	26-22	three grooves
0,5	20	with no grooves
0,75	18	one groove (back side)
1	18	one groove
1,5	16	two grooves
2,5	14	three grooves
3	12	one wide groove
4	12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

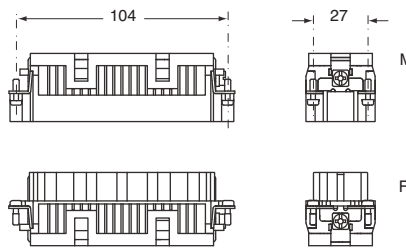
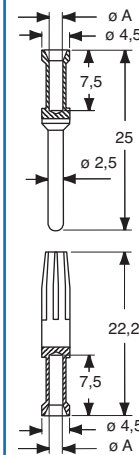
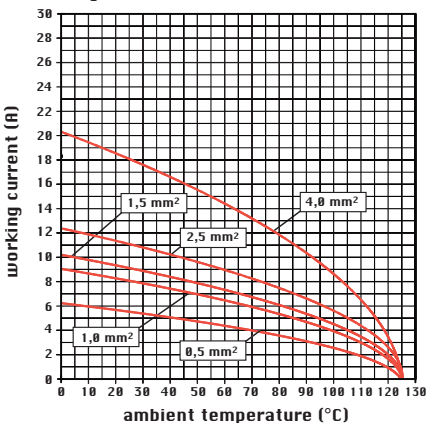
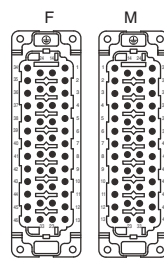
**tin plated**  
 CCMS 0.3  
 CCMS 0.5  
 CCMS 0.7  
 CCMS 1.0  
 CCMS 1.5  
 CCMS 2.5  
 CCMS 3.0  
 CCMS 4.0

**gold plated**  
 CCMJD 0.3  
 CCMJD 0.5  
 CCMJD 0.7  
 CCMJD 1.0  
 CCMJD 1.5  
 CCMJD 2.5  
 CCMJD 3.0  
 CCMJD 4.0

- characteristics according to EN 61984:

**16A 500V 6kV 3**  
**16A 830V 8kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 1 mΩ
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

**dimensions in mm**

**dimensions in mm**

**diagram CQE 46 poles**

**contacts side (front view)**

**coding pin with loss of a contact CR CPQ**

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

 dimensions shown are not binding  
 and may be changed without notice

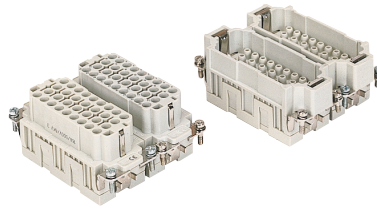
enclosures:

size "77.62"

page:

**JEI®-P thermoplastic lever** ..... 100 - 101

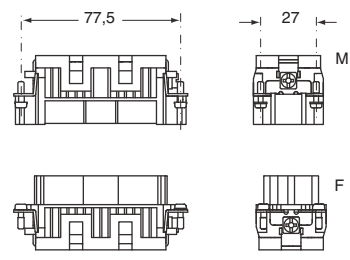
**JEI®-V zinc-plated steel lever** ..... 120 - 121

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**

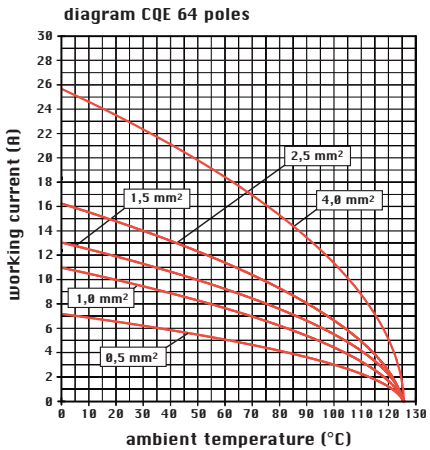
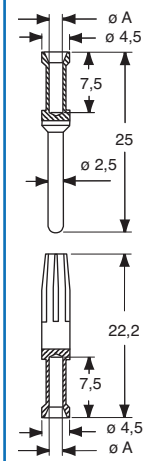

description	part No.	part No.	part No.	part No.
without contacts (to be ordered separately) frutti presa, num.ºe (1÷32) e (33÷64) frutti spina, num.ºe (1÷32) e (33÷64)	<b>CQEF 32</b> <b>CQEM 32</b>	<b>CQEF 32 N</b> <b>CQEM 32 N</b>		
<b>16A female contacts</b> 0,14-0,37 mm <sup>2</sup> AWG 26-22 three grooves 0,5 mm <sup>2</sup> AWG 20 with no grooves 0,75 mm <sup>2</sup> AWG 18 one groove (back side) 1 mm <sup>2</sup> AWG 18 one groove 1,5 mm <sup>2</sup> AWG 16 two grooves 2,5 mm <sup>2</sup> AWG 14 three grooves 3 mm <sup>2</sup> AWG 12 one wide groove 4 mm <sup>2</sup> AWG 12 with no grooves			<b>CCFS 0.3</b> <b>CCFS 0.5</b> <b>CCFS 0.7</b> <b>CCFS 1.0</b> <b>CCFS 1.5</b> <b>CCFS 2.5</b> <b>CCFS 3.0</b> <b>CCFS 4.0</b>	<b>CCFJD 0.3</b> <b>CCFJD 0.5</b> <b>CCFJD 0.7</b> <b>CCFJD 1.0</b> <b>CCFJD 1.5</b> <b>CCFJD 2.5</b> <b>CCFJD 3.0</b> <b>CCFJD 4.0</b>
<b>16A male contacts</b> 0,14-0,37 mm <sup>2</sup> AWG 26-22 three grooves 0,5 mm <sup>2</sup> AWG 20 with no grooves 0,75 mm <sup>2</sup> AWG 18 one groove (back side) 1 mm <sup>2</sup> AWG 18 one groove 1,5 mm <sup>2</sup> AWG 16 two grooves 2,5 mm <sup>2</sup> AWG 14 three grooves 3 mm <sup>2</sup> AWG 12 one wide groove 4 mm <sup>2</sup> AWG 12 with no grooves			<b>CCMS 0.3</b> <b>CCMS 0.5</b> <b>CCMS 0.7</b> <b>CCMS 1.0</b> <b>CCMS 1.5</b> <b>CCMS 2.5</b> <b>CCMS 3.0</b> <b>CCMS 4.0</b>	<b>CCMJD 0.3</b> <b>CCMJD 0.5</b> <b>CCMJD 0.7</b> <b>CCMJD 1.0</b> <b>CCMJD 1.5</b> <b>CCMJD 2.5</b> <b>CCMJD 3.0</b> <b>CCMJD 4.0</b>

- characteristics according to EN 61984:  
**16A 500V 6kV 3**  
**16A 830V 8kV 2**
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life: ≥ 200 cycles (tin plated)
- mechanical life: ≥ 500 cycles (gold plated)
- contact resistance: ≤ 1 mΩ
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

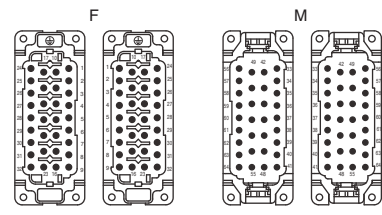
## dimensions in mm



## dimensions in mm



## contacts side (front view)



## coding pin with loss of a contact CR CPQ


**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**  
Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

dimensions shown are not binding and may be changed without notice

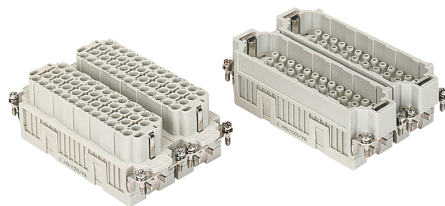


enclosures:

size "104.62"

page:

**JEI®-V zinc-plated steel lever** ..... 122

**inserts, crimp connections**

**16A crimp contacts  
tin and gold plated**


description

part No.

part No.

part No.

part No.

senza contatti (da ordinare separatamente)

frutti presa, num.ºe (1÷46) e (47÷92)

frutti spina, num.ºe (1÷46) e (47÷92)

**CQEF 46  
CQEM 46**
**CQEF 46 N  
CQEM 46 N**
**16A female contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**16A male contacts**

0,14-0,37 mm <sup>2</sup>	AWG 26-22	three grooves
0,5 mm <sup>2</sup>	AWG 20	with no grooves
0,75 mm <sup>2</sup>	AWG 18	one groove (back side)
1 mm <sup>2</sup>	AWG 18	one groove
1,5 mm <sup>2</sup>	AWG 16	two grooves
2,5 mm <sup>2</sup>	AWG 14	three grooves
3 mm <sup>2</sup>	AWG 12	one wide groove
4 mm <sup>2</sup>	AWG 12	with no grooves

**tin plated**  
 CCFS 0.3  
 CCFS 0.5  
 CCFS 0.7  
 CCFS 1.0  
 CCFS 1.5  
 CCFS 2.5  
 CCFS 3.0  
 CCFS 4.0

**gold plated**  
 CCFJD 0.3  
 CCFJD 0.5  
 CCFJD 0.7  
 CCFJD 1.0  
 CCFJD 1.5  
 CCFJD 2.5  
 CCFJD 3.0  
 CCFJD 4.0

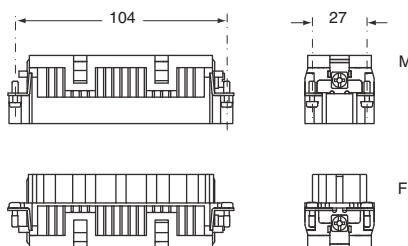
**CCMS 0.3  
CCMS 0.5  
CCMS 0.7  
CCMS 1.0  
CCMS 1.5  
CCMS 2.5  
CCMS 3.0  
CCMS 4.0**
**CCMJD 0.3  
CCMJD 0.5  
CCMJD 0.7  
CCMJD 1.0  
CCMJD 1.5  
CCMJD 2.5  
CCMJD 3.0  
CCMJD 4.0**

- characteristics according to EN 61984:

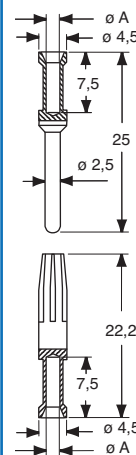
**16A 500V 6kV 3  
16A 830V 8kV 2**

- rated voltage according to UL/CSA: 600V
- insulation resistance:  $\geq 10 \text{ G}\Omega$
- ambient temperature limit:  $-40 \text{ }^\circ\text{C} \dots +125 \text{ }^\circ\text{C}$
- are made of self-extinguishing thermoplastic resin UL 94 V0
- mechanical life:  $\geq 200$  cycles (tin plated)
- mechanical life:  $\geq 500$  cycles (gold plated)
- contact resistance:  $\leq 1 \text{ m}\Omega$
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on page 150
- for maximum current load, see the following load curves inserts, for more information see page 154

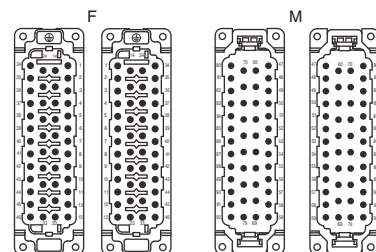
dimensions in mm



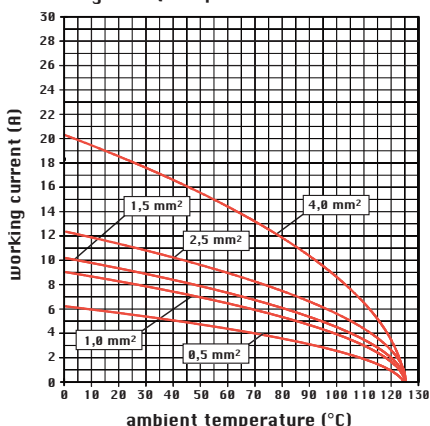
dimensions in mm



contacts side (front view)



coding pin with loss of a contact CR CPQ


**diagram CQE 92 poles**

 dimensions shown are not binding  
and may be changed without notice

**CCF, CCM contacts**

conductor section mm <sup>2</sup>	conductor slot ø A (mm)	conductors stripping length (mm)
0,14-0,37	0,9	7,5
0,5	1,1	7,5
0,75	1,3	7,5
1,0	1,45	7,5
1,5	1,8	7,5
2,5	2,2	7,5
3	2,55	7,5
4	2,85	7,5

**WARNING:**

Do not use tin plated crimp contacts coupled with gold plated crimp contacts.

**Identification of enclosures**

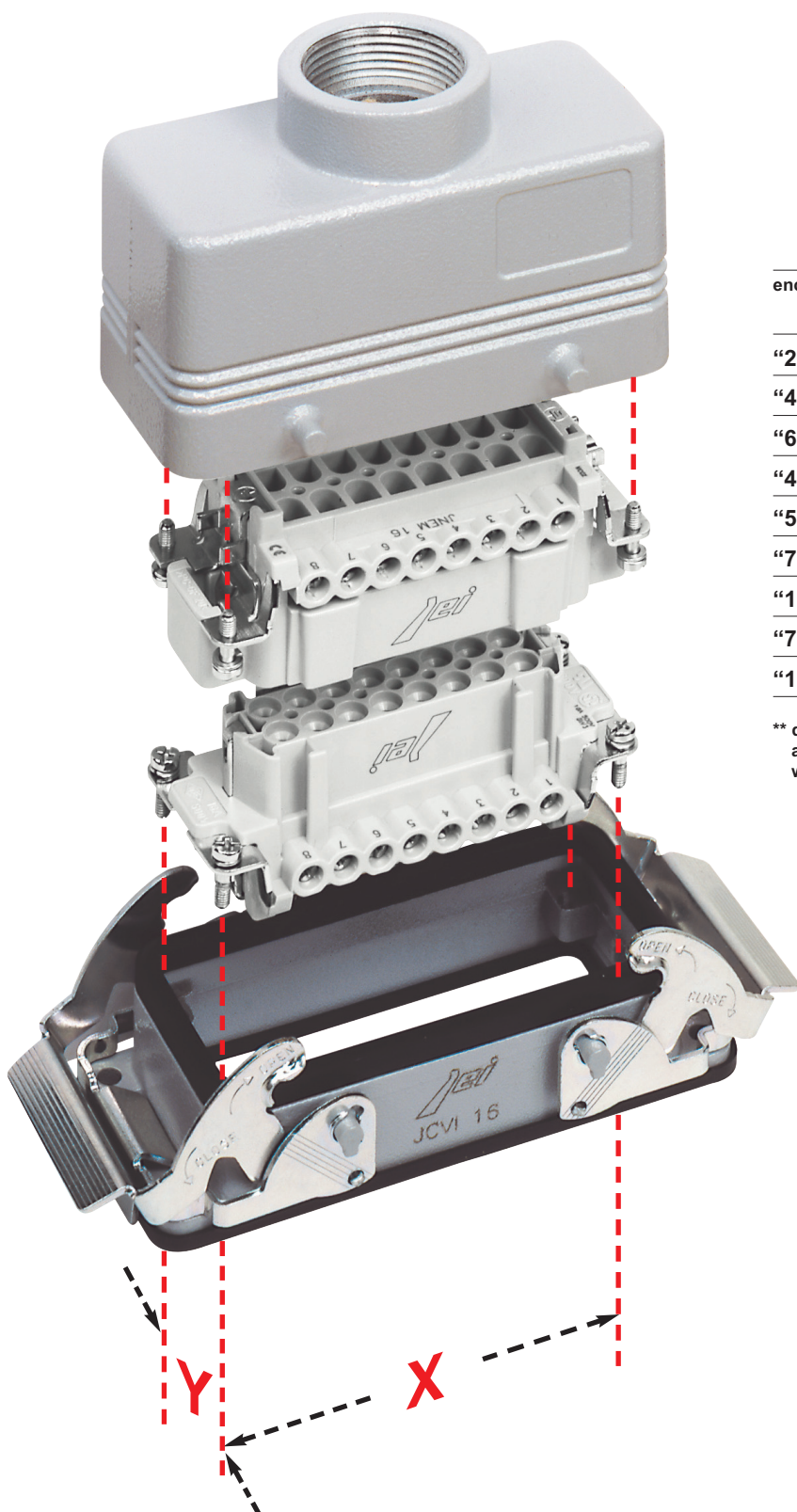
Connector inserts and their enclosures are numerous and therefore the search for the correct pairing of one with another can be complex.

To facilitate this operation (in addition to the normal part number) the definition of "size" has been introduced in this catalogue.

As indicated in the illustration on the left and in the table below the size value refers to the screw fixing centre distances which constitute a unique element since they are common to both the inserts and the enclosures.

All the pages that illustrate combinable articles (inserts and enclosures) carry references as per the examples illustrated on the opposite page.

Following is a table that shows all the sizes of the enclosures and the dimensions of the housings where the inserts will be fastened.



enclosures size	insert housing with screw fixing centre distance x-y
"21.21"	(21 x 21 mm) **
"49.16"	49,5 x 16 mm
"66.16"	66 x 16 mm
"44.27"	44 x 27 mm
"57.27"	57 x 27 mm
"77.27"	77,5 x 27 mm
"104.27"	104 x 27 mm
"77.62"	77,5 x 27 mm (2 inserts)
"104.62"	104 x 27 mm (2 inserts)

\*\* dimensions relating to the insert cross-section size not being able to identify a screw fixing centre distance since provided with a single screw.

inserts:	page:
CD ..... 15 poles + ⊕	33
JDA ..... 10 poles + ⊕	48

**bulkhead mounting housings with single lever**



thermoplastic lever

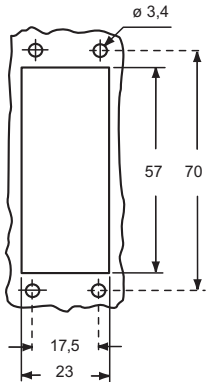
**surface mounting housings with single lever**



thermoplastic lever

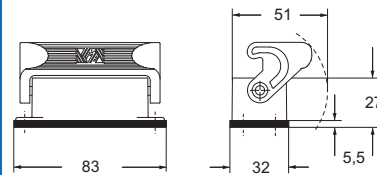
description	part No.		part No.		part No.	
				entry Pg		entry M
with single lever	<b>JPI 15 L</b>					
with single lever			<b>JPP 15 L16</b>	16	<b>JMPP 15 L25</b>	25
with single lever			<b>JPP 15 L216</b>	16 x 2	<b>JMPP 15 L225</b>	25 x 2
with single lever			<b>JPP 15 L21</b>	21		

panel cut-out for bulkhead mounting housings in mm



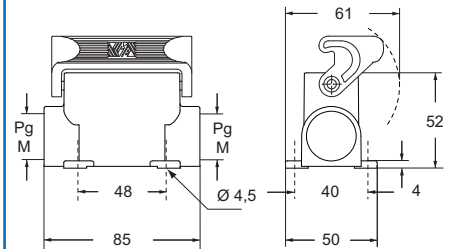
dimensions in mm

JPI L



dimensions in mm

JPP L and JMPP L



**CULUS** Type 4/4X/12

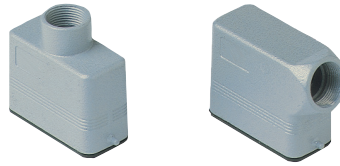
**EAC**



dimensions shown are not binding and may be changed without notice

inserts:		page:
<b>CD</b> .....	15 poles + ⊕	33
<b>JDA</b> .....	10 poles + ⊕	48

Cover versions L and LG cannot be used together with coding pins. If this application is required, please contact ILME SpA.

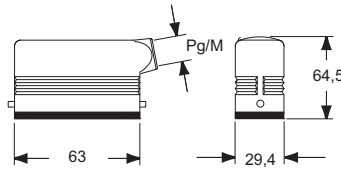
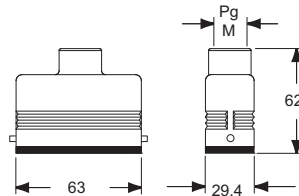
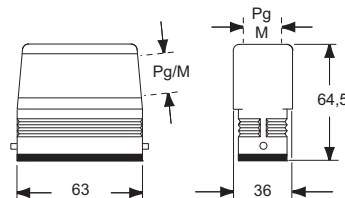
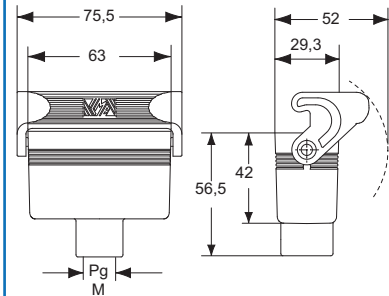
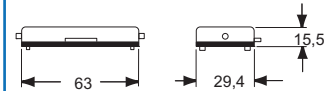
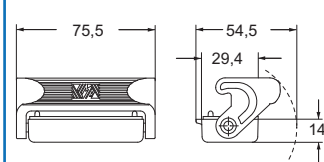
**hoods with 2 pegs**

**hoods with single lever covers with 2 pegs and single lever**


thermoplastic lever

**AVAILABLE  
END 2015**

description	part No.		part No.		part No.	entry Pg	part No.	entry M
	entry Pg	entry M	entry Pg	entry M				
with pegs, side entry	<b>CZO 15 L</b>	16	<b>MZO 15 L20</b>	20				
with pegs, side entry			<b>MZO 15 L25</b>	25				
with pegs, top entry	<b>CZV 15 L</b>	13,5	<b>MZV 15 L20</b>	20				
with pegs, side entry, high construction, without adaptor *	<b>CZFO 15 L16</b>	16	<b>MZFO 15 L20</b>	20				
with pegs, side entry, high construction, without adaptor *	<b>CZFO 15 L21</b>	21	<b>MZFO 15 L25</b>	25				
with pegs, top entry, high construction, without adaptor *	<b>CZFV 15 L16</b>	16	<b>MZFV 15 L20</b>	20				
with pegs, top entry, high construction, without adaptor *	<b>CZFV 15 L21</b>	21	<b>MZFV 15 L25</b>	25				
with single lever, top entry					<b>JPV 15 LG13</b>	13,5	<b>JMPV 15 LG20</b>	20
with pegs (for enclosures with single lever)					<b>CZC 15 L</b>			
with single lever (for hoods with pegs)					<b>JPC 15 LG</b>			

\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

**dimensions in mm**
**CZO L and MZO L**

**CZV L and MZV L**

**CZFO L - MZFO L and CZFV L - MZFV L**

**dimensions in mm**
**JPV LG and JMPV LG**

**CZC L**

**JPC LG**


**CALUS**® Type 4/4X/12  
(excluding cover JPC 15 LG)

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 25 poles + ⊕	34
<b>CDD</b> ..... 38 poles + ⊕	41
<b>JDA</b> ..... 16 poles + ⊕	49

**bulkhead mounting housings with single lever**



thermoplastic lever

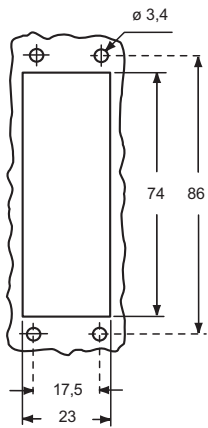
**surface mounting housings with single lever**



thermoplastic lever

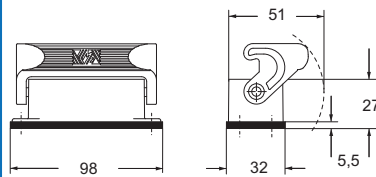
description	part No.		part No.		part No.	
				entry Pg		entry M
with single lever	<b>JPI 25 L</b>					
with single lever			<b>JPP 25 L16</b>	16	<b>JMPP 25 L25</b>	25
with single lever			<b>JPP 25 L216</b>	16 x 2	<b>JMPP 25 L225</b>	25 x 2
with single lever			<b>JPP 25 L21</b>	21		

panel cut-out for bulkhead mounting housings in mm



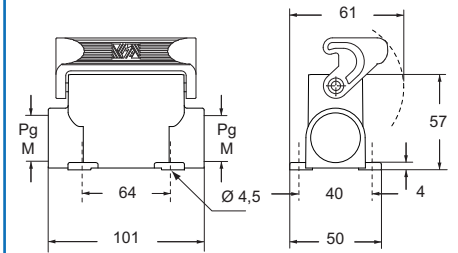
dimensions in mm

**JPI L**



dimensions in mm

**JPP L and JMPP L**



**CE**® **US** Type 4/4X/12

**EAC**

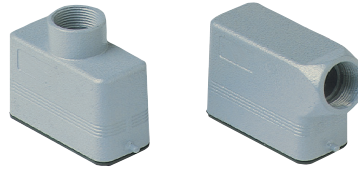


dimensions shown are not binding and may be changed without notice



inserts:	page:
<b>CD</b> ..... 25 poles + ⊕	34
<b>CDD</b> ..... 38 poles + ⊕	41
<b>JDA</b> ..... 16 poles + ⊕	49

Cover versions L and LG cannot be used together with coding pins. If this application is required, please contact ILME SpA.

**hoods with 2 pegs**

**hoods with single lever covers with 2 pegs and single lever**

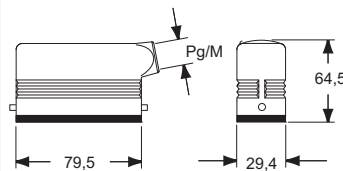
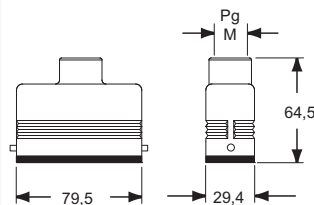
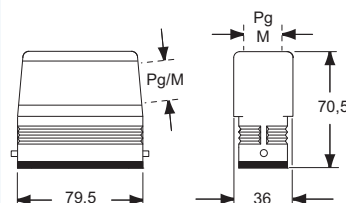
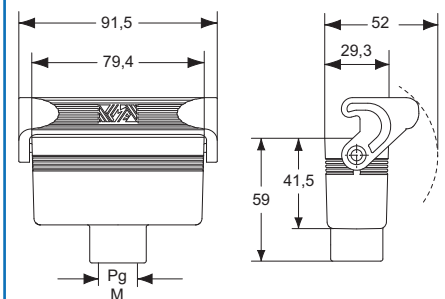
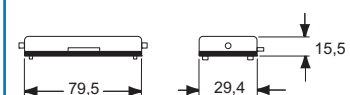
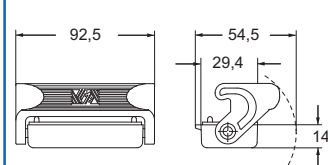

thermoplastic lever

**AVAILABLE  
END 2015**

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CZO 25 L</b>	16	<b>MZO 25 L20</b>	20				
with pegs, side entry			<b>MZO 25 L25</b>	25				
with pegs, top entry	<b>CZV 25 L</b>	16	<b>MZV 25 L20 **</b>	20				
with pegs, side entry, high construction, without adaptor *	<b>CZFO 25 L16</b>	16	<b>MZFO 25 L20</b>	20				
with pegs, side entry, high construction, without adaptor *	<b>CZFO 25 L21</b>	21	<b>MZFO 25 L25</b>	25				
with pegs, top entry, high construction, without adaptor *	<b>CZFV 25 L16</b>	16	<b>MZFV 25 L20</b>	20				
with pegs, top entry, high construction, without adaptor *	<b>CZFV 25 L21</b>	21	<b>MZFV 25 L25</b>	25				
with single lever, top entry					<b>JPV 25 LG16</b>	16	<b>JMPV 25 LG20 **</b>	20
with pegs (for enclosures with single lever)					<b>CZC 25 L</b>			
with single lever (for hoods with pegs)					<b>JPC 25 LG</b>			

\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

\*\* can only be used with a complete cable gland (to be purchased separately).

**dimensions in mm**
**CZO L and MZO L**

**CZV L and MZV L**

**CZFO L - MZFO L and CZFV L - MZFV L**

**dimensions in mm**
**JPV LG and JMPV LG**

**CZC L**

**JPC LG**


**CALUS**® Type 4/4X/12  
(excluding cover JPC 25 LG)

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 24 poles + ⊕	40
<b>JDS</b> ..... 9 poles + ⊕	54
<b>JSH</b> ..... 6 poles + ⊕	62
<b>JNE, JSE</b> ..... 6 poles + ⊕	68
<b>CCE</b> ..... 6 poles + ⊕	74
<b>CQE</b> ..... 10 poles + ⊕	81

insert centre distance:  
44 x 27 mm

**bulkhead mounting housings with single lever**



thermoplastic lever

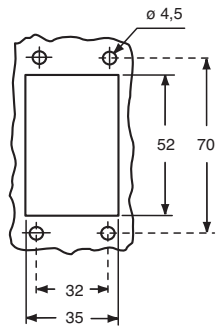
**surface mounting housings with single lever**



thermoplastic lever

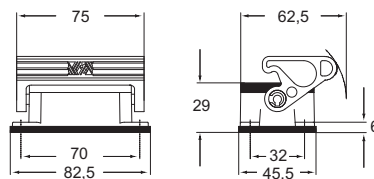
description	part No.	part No.	entry Pg	part No.	entry M
with single lever	<b>JPI 06 L</b>				
with single lever		<b>JPP 06 L16</b>	16	<b>JMPP 06 L20</b>	20
with single lever		<b>JPP 06 L216</b>	16 x 2	<b>JMPP 06 L220</b>	20 x 2
with single lever, high construction		<b>JPAP 06 L21</b>	21	<b>JMPAP 06 L32</b>	32
with single lever, high construction		<b>JPAP 06 L221</b>	21 x 2	<b>JMPAP 06L232</b>	32 x 2

panel cut-out for bulkhead mounting housings in mm



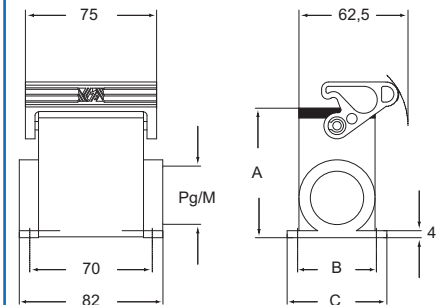
dimensions in mm

**JPI L**



dimensions in mm

**JPP L - JPAP L and JMPP L - JMPAP L**



type	A	B	C
<b>JPP L / JMPP L</b>	53	40	52
<b>JPAP L / JMPAP L</b>	74	45	57

**CAUS**® Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts: page:

<b>CDD</b> .....	24 poles + ⊕	40
<b>JDS</b> .....	9 poles + ⊕	54
<b>JSH</b> .....	6 poles + ⊕	62
<b>JNE, JSE</b> .....	6 poles + ⊕	68
<b>CCE</b> .....	6 poles + ⊕	74
<b>CQE</b> .....	10 poles + ⊕	81

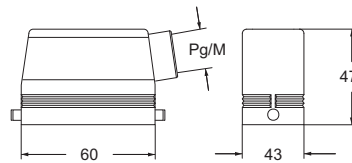
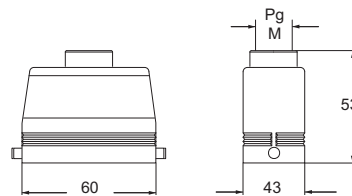
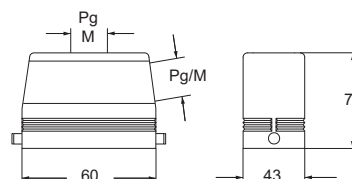
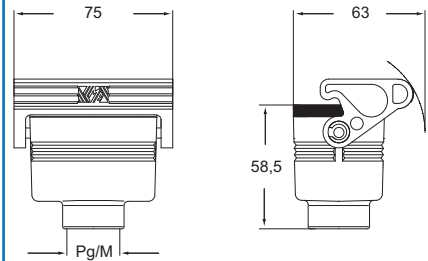
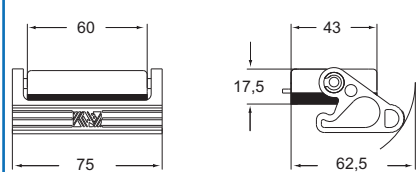
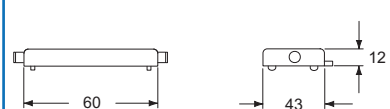
 insert centre distance:  
**44 x 27 mm**
**hoods with 2 pegs**

**hoods with gasket and 1 lever covers with 2 pegs and 1 lever**


thermoplastic lever

description	part No.		entry		part No.		entry	
			Pg	M			Pg	M
with pegs, side entry	<b>CHO 06 L13</b>		13,5		<b>MHO 06 L20</b>		20	
with pegs, side entry	<b>CHO 06 L16</b>		16		<b>MHO 06 L25</b>		25	
with pegs, side entry, high construction, without adaptor *	<b>CFO 06 L21</b>		21		<b>MFO 06 L25</b>		25	
with pegs, side entry, high construction, without adaptor *	<b>CFO 06 L29</b>		29		<b>MFO 06 L32</b>		32	
with pegs, top entry	<b>CHV 06 L13</b>		13,5		<b>MHV 06 L20</b>		20	
with pegs, top entry	<b>CHV 06 L16</b>		16		<b>MHV 06 L25</b>		25	
with pegs, top entry, high construction, without adaptor *	<b>CFV 06 L21</b>		21		<b>MFV 06 L25</b>		25	
with pegs, top entry, high construction, without adaptor *	<b>CFV 06 L29</b>		29		<b>MFV 06 L32</b>		32	
with single lever, top entry							<b>JPV 06 LG16</b>	16
with single lever (for hoods with pegs)							<b>JPC 06 LG</b>	
with pegs (for enclosures with single lever)							<b>JMPV 06 LG25</b>	25
							<b>CHC 06 L</b>	

\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

**dimensions in mm**
**CHO L and MHO L**

**CHV L and MHV L**

**CFO L and MFO L - CFV L and MFV L**

**dimensions in mm**
**JPV LG and JMPV LG**

**JPC LG**

**CHC L**


Type 4/4X/12

dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

insert centre distance:  
57 x 27 mm

**bulkhead mounting housings with 2 levers**



thermoplastic lever

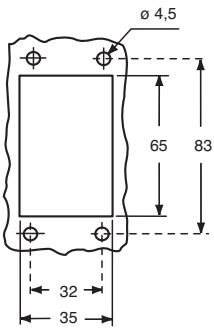
**surface mounting housings with 2 levers**



thermoplastic lever

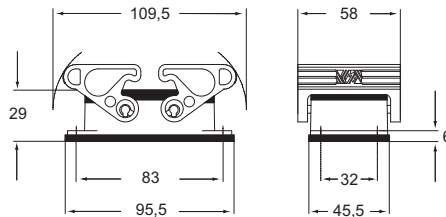
description	part No.		part No.		part No.	
				entry Pg		entry M
with levers	<b>JPI 10</b>					
with levers			<b>JPP 10.16</b>	16	<b>JMPP 10.20</b>	20
with levers			<b>JPP 10.216</b>	16 x 2	<b>JMPP 10.220</b>	20 x 2
with levers, high construction			<b>JPAP 10.21</b>	21	<b>JMPAP 10.32</b>	32
with levers, high construction			<b>JPAP 10.221</b>	21 x 2	<b>JMPAP 10.232</b>	32 x 2

panel cut-out for bulkhead mounting housings in mm



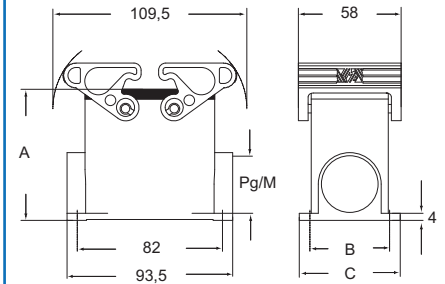
dimensions in mm

**JPI**



dimensions in mm

**JPP - JPAP and JMPP - JMPAP**



type	A	B	C
<b>JPP - JMPP 10</b>	57	40	52
<b>JPAP - JMPAP 10</b>	74	45	57

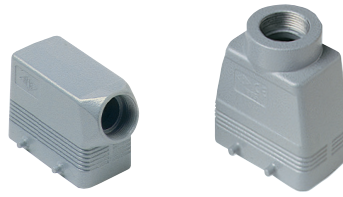
**CE** **UL** **US** Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

 insert centre distance:  
**57 x 27 mm**
**hoods with 4 pegs**

**hoods with gasket and 2 levers covers with 4 pegs and 2 levers**

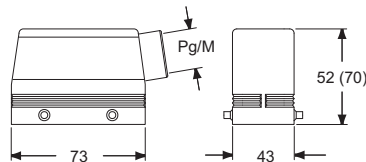
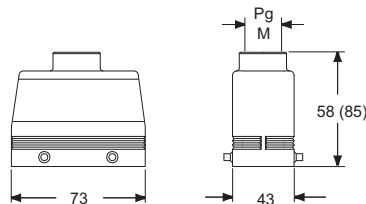
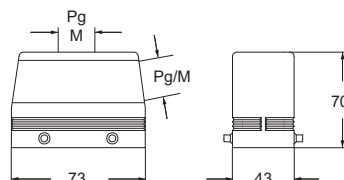
 thermoplastic  
 lever

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CHO 10</b>	16	<b>MHO 10.20</b>	20				
with pegs, side entry			<b>MHO 10.25</b>	25				
with pegs, side entry, high construction	<b>CAO 10.21</b>	21	<b>MAO 10.32</b>	32				
with pegs, side entry, high construction	<b>CAO 10.29</b>	29	<b>MAO 10.40</b>	40				
with pegs, side entry, high construction, without adaptor *	<b>CFO 10.21</b>	21	<b>MFO 10.25</b>	25				
with pegs, side entry, high construction, without adaptor *	<b>CFO 10.29</b>	29	<b>MFO 10.32</b>	32				
with pegs, top entry	<b>CHV 10</b>	16	<b>MHV 10.20**</b>	20				
with pegs, top entry			<b>MHV 10.25</b>	25				
with pegs, top entry, high construction	<b>CAV 10.21</b>	21	<b>MAV 10.32</b>	32				
with pegs, top entry, high construction	<b>CAV 10.29</b>	29	<b>MAV 10.40</b>	40				
with pegs, top entry, high construction, without adaptor *	<b>CFV 10.21</b>	21	<b>MFV 10.25</b>	25				
with pegs, top entry, high construction, without adaptor *	<b>CFV 10.29</b>	29	<b>MFV 10.32</b>	32				
with levers, top entry					<b>JPV 10 G16</b>	16	<b>JMPV 10 G25</b>	25
with levers (for hoods with pegs)					<b>JPC 10 G</b>			
with pegs (for enclosures with levers and gasket)					<b>CHC 10</b>			

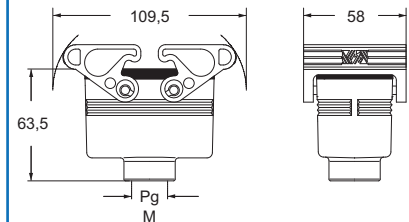
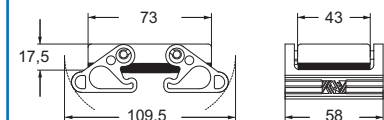
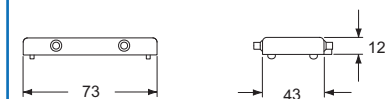
\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

\*\* can only be used with a complete cable gland (to be purchased separately).

## dimensions in mm

**CHO (CAO) and MHO (MAO)**

**CHV (CAV) and MHV (MAV)**

**CFO - MFO and CFV - MFV**


## dimensions in mm

**JPV G and JMPV G**

**JPC G**

**CHC**


Type 4/4X/12

dimensions shown are not binding and may be changed without notice



inserts:	page:
<b>CD</b> ..... 40 poles + ⊕	35
<b>CDD</b> ..... 72 poles + ⊕	43
<b>JDS</b> ..... 27 poles + ⊕	56
<b>JSH</b> ..... 16 poles + ⊕	64
<b>JNE, JSE</b> ..... 16 poles + ⊕	70
<b>CCE</b> ..... 16 poles + ⊕	76
<b>CQE</b> ..... 32 poles + ⊕	83

insert centre distance:  
77,5 x 27 mm

**bulkhead mounting housings with 2 levers**



thermoplastic lever

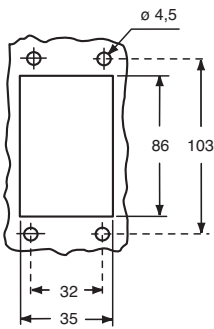
**surface mounting housings with 2 levers**



thermoplastic lever

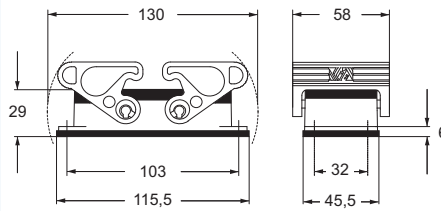
description	part No.	part No.	entry Pg	part No.	entry M
with levers	<b>JPI 16</b>				
with levers		<b>JPP 16.21</b>	21	<b>JMPP 16.25</b>	25
with levers		<b>JPP 16.221</b>	21 x 2	<b>JMPP 16.225</b>	25 x 2
with levers, high construction		<b>JPAP 16.29</b>	29	<b>JMPAP 16.32</b>	32
with levers, high construction		<b>JPAP 16.229</b>	29 x 2	<b>JMPAP 16.232</b>	32 x 2

panel cut-out for bulkhead mounting housings in mm



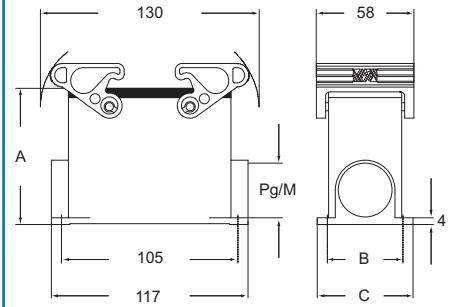
dimensions in mm

**JPI**



dimensions in mm

**JPP - JPAP and JMPP - JMPAP**



type	A	B	C
<b>JPP - JMPP 16</b>	63	45	57
<b>JPAP - JMPAP 16</b>	81	45	57

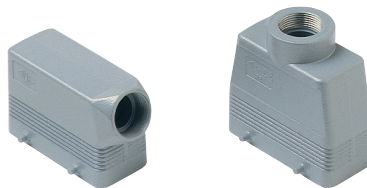
**CE** **UL** **US** Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 40 poles + ⊕	35
<b>CDD</b> ..... 72 poles + ⊕	43
<b>JDS</b> ..... 27 poles + ⊕	56
<b>JSH</b> ..... 16 poles + ⊕	64
<b>JNE, JSE</b> ..... 16 poles + ⊕	70
<b>CCE</b> ..... 16 poles + ⊕	76
<b>CQE</b> ..... 32 poles + ⊕	83

 insert centre distance:  
**77,5 x 27 mm**
**hoods with 4 pegs**

**hoods with gasket and 2 levers covers with 4 pegs and 2 levers**

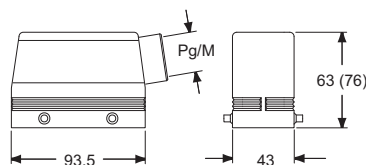
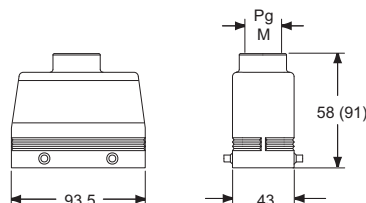
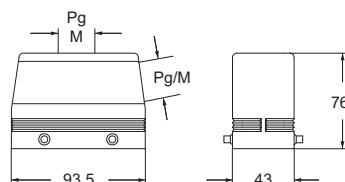

thermoplastic lever

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CHO 16</b>	21	<b>MHO 16.25</b>	25				
with pegs, side entry			<b>MHO 16.32</b>	32				
with pegs, side entry, high construction	<b>CAO 16.21</b>	21	<b>MAO 16.32</b>	32				
with pegs, side entry, high construction	<b>CAO 16.29</b>	29	<b>MAO 16.40</b>	40				
with pegs, side entry, high construction, without adaptor *	<b>CFO 16.21</b>	21	<b>MFO 16.25</b>	25				
with pegs, side entry, high construction, without adaptor *	<b>CFO 16.29</b>	29	<b>MFO 16.32</b>	32				
with pegs, top entry	<b>CHV 16</b>	21	<b>MHV 16.25 **</b>	25				
with pegs, top entry			<b>MHV 16.32</b>	32				
with pegs, top entry, high construction	<b>CAV 16.21</b>	21	<b>MAV 16.32</b>	32				
with pegs, top entry, high construction	<b>CAV 16.29</b>	29	<b>MAV 16.40</b>	40				
with pegs, top entry, high construction, without adaptor *	<b>CFV 16.21</b>	21	<b>MFV 16.32</b>	32				
with pegs, top entry, high construction, without adaptor *	<b>CFV 16.29</b>	29	<b>MFV 16.40</b>	40				
with levers, top entry					<b>JPV 16 G21</b>	21	<b>JMPV 16 G32</b>	32
with levers (for hoods with pegs)					<b>JPC 16 G</b>			
with pegs (for enclosures with levers and gasket)					<b>CHC 16</b>			

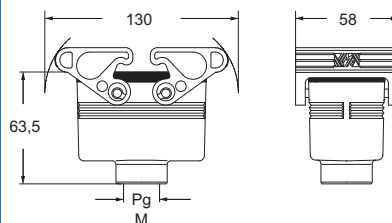
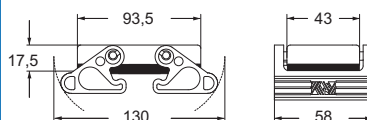
\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

\*\* can only be used with a complete cable gland (to be purchased separately).

## dimensions in mm

**CHO (CAO) and MHO (MAO)**

**CHV (CAV) and MHV (MAV)**

**CFO - MFO and CFV - MFV**


## dimensions in mm

**JPV G and JMPV G**

**JPC G**

**CHC**


Type 4/4X/12

dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 64 poles + ⊕	36
<b>CDD</b> ..... 108 poles + ⊕	44
<b>JDS</b> ..... 42 poles + ⊕	57
<b>JSH</b> ..... 24 poles + ⊕	65
<b>JNE, JSE</b> ..... 24 poles + ⊕	71
<b>CCE</b> ..... 24 poles + ⊕	77
<b>CQE</b> ..... 46 poles + ⊕	84

insert centre distance:  
104 x 27 mm

**bulkhead mounting housings with 2 levers**



thermoplastic lever

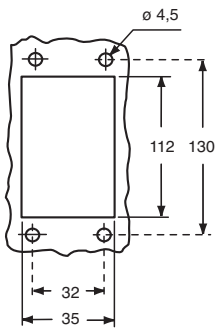
**surface mounting housings with 2 levers**



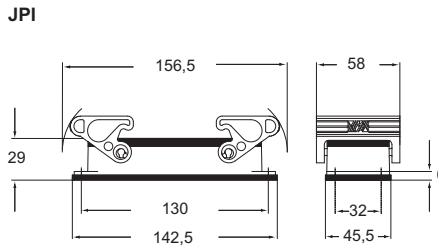
thermoplastic lever

description	part No.	part No.	entry Pg	part No.	entry M
with levers	<b>JPI 24</b>				
with levers		<b>JPP 24.21</b>	21	<b>JMPP 24.25</b>	25
with levers		<b>JPP 24.221</b>	21 x 2	<b>JMPP 24.225</b>	25 x 2
with levers, high construction		<b>JPAP 24.29</b>	29	<b>JMPAP 24.32</b>	32
with levers, high construction		<b>JPAP 24.229</b>	29 x 2	<b>JMPAP 24.232</b>	32 x 2

panel cut-out for bulkhead mounting housings in mm

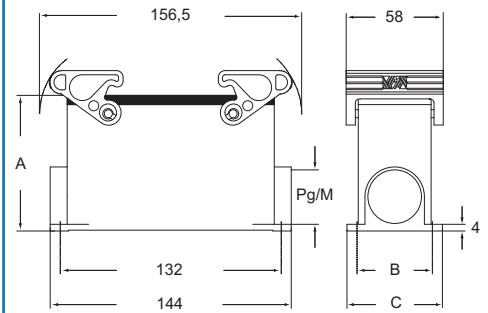


dimensions in mm



dimensions in mm

**JPP - JPAP and JMPP - JMPAP**



type	A	B	C
<b>JPP - JMPP 24</b>	63	45	57
<b>JPAP - JMPAP 24</b>	81	45	57

**CE** **UL** **US** Type 4/4X/12

**EAC**

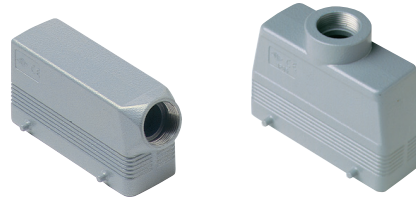


dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 64 poles + ⊕	36
<b>CDD</b> ..... 108 poles + ⊕	44
<b>JDS</b> ..... 42 poles + ⊕	57
<b>JSH</b> ..... 24 poles + ⊕	65
<b>JNE, JSE</b> ..... 24 poles + ⊕	71
<b>CCE</b> ..... 24 poles + ⊕	77
<b>CQE</b> ..... 46 poles + ⊕	84

insert centre distance:  
104 x 27 mm

hoods with 4 pegs



hoods with gasket and 2 levers covers with 4 pegs and 2 levers



thermoplastic lever

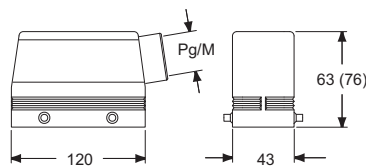
description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CHO 24</b>	21	<b>MHO 24.25</b>	25				
with pegs, side entry			<b>MHO 24.32</b>	32				
with pegs, side entry, high construction	<b>CAO 24.21</b>	21	<b>MAO 24.32</b>	32				
with pegs, side entry, high construction	<b>CAO 24.29</b>	29	<b>MAO 24.40</b>	40				
with pegs, side entry, high construction, without adaptor *	<b>CFO 24.21</b>	21	<b>MFO 24.25</b>	25				
with pegs, side entry, high construction, without adaptor *	<b>CFO 24.29</b>	29	<b>MFO 24.32</b>	32				
with pegs, top entry	<b>CHV 24</b>	21	<b>MHV 24.25 **</b>	25				
with pegs, top entry			<b>MHV 24.32</b>	32				
with pegs, top entry	<b>CHV 24.29</b>	29	<b>MHV 24.40</b>	40				
with pegs, top entry, high construction	<b>CAV 24.21</b>	21	<b>MAV 24.32</b>	32				
with pegs, top entry, high construction	<b>CAV 24.29</b>	29	<b>MAV 24.40</b>	40				
with pegs, top entry, high construction, without adaptor *	<b>CFV 24.21</b>	21	<b>MFV 24.32</b>	32				
with pegs, top entry, high construction, without adaptor *	<b>CFV 24.29</b>	29	<b>MFV 24.40</b>	40				
with levers, top entry					<b>JPV 24 G21</b>	21	<b>JMPV 24 G32</b>	32
with levers (for hoods with pegs)					<b>JPC 24 G</b>			
with pegs (for enclosures with levers and gasket)					<b>CHC 24</b>			

\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

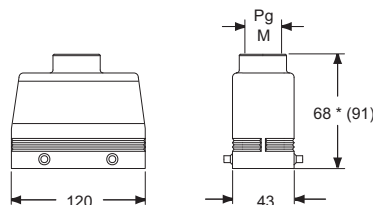
\*\* can only be used with a complete cable gland (to be purchased separately).

dimensions in mm

**CHO (CAO) and MHO (MAO)**

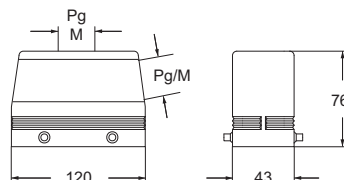


**CHV (CAV) and MHV (MAV)**



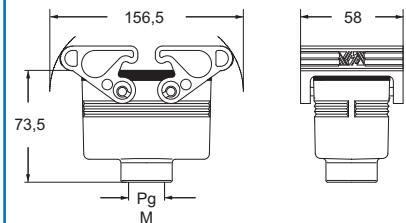
\* 69,5 for Pg 29 - M 40 versions

**CFO - MFO and CFV - MFV**

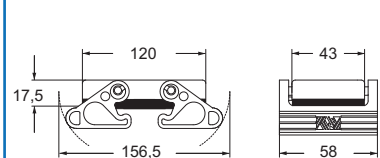


dimensions in mm

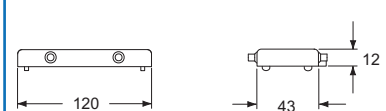
**JPV G and JMPV G**



**JPC G**



**CHC**



**CALUS**® Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 80 poles + ⊕	37
<b>CDD</b> ..... 144 poles + ⊕	45
<b>JDS</b> ..... 54 poles + ⊕	58
<b>JSH</b> ..... 32 poles + ⊕	66
<b>JNE, JSE</b> ..... 32 poles + ⊕	72
<b>CCE</b> ..... 32 poles + ⊕	78
<b>CQE</b> ..... 64 poles + ⊕	85

insert centre distance:  
2 x (77,5 x 27) mm

**bulkhead mounting housings with 2 levers**



thermoplastic lever

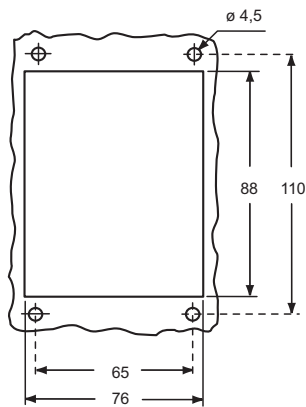
**surface mounting housings with 2 levers**



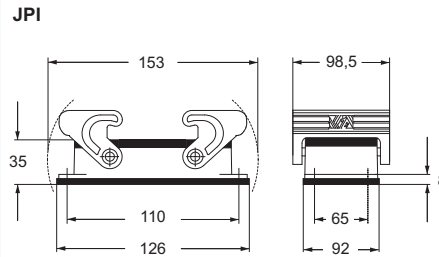
thermoplastic lever

description	part No.		part No.		part No.	
				entry Pg		entry M
with levers	<b>JPI 32</b>					
with levers			<b>JPP 32.29</b>	29	<b>JMPP 32.40</b>	40
with levers			<b>JPP 32.229</b>	29 x 2	<b>JMPP 32.240</b>	40 x 2
with levers			<b>JPP 32.36</b>	36		
with levers			<b>JPP 32.236</b>	36 x 2		

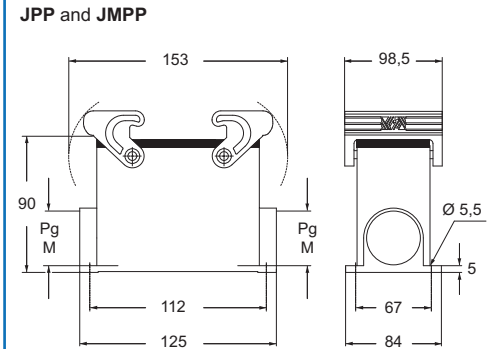
panel cut-out for bulkhead mounting housings in mm



dimensions in mm



dimensions in mm



**CE** **UL** **US** Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice



inserts: page:

<b>CD</b> .....	80 poles + ⊕	37
<b>CDD</b> .....	144 poles + ⊕	45
<b>JDS</b> .....	54 poles + ⊕	58
<b>JSH</b> .....	32 poles + ⊕	66
<b>JNE, JSE</b> .....	32 poles + ⊕	72
<b>CCE</b> .....	32 poles + ⊕	78
<b>CQE</b> .....	64 poles + ⊕	85

insert centre distance:  
2 x (77,5 x 27) mm

hoods with 4 pegs



hoods with gasket and 2 levers covers with 4 pegs and 2 levers



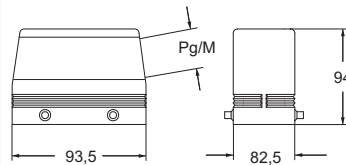
thermoplastic lever

description	part No.		entry		part No.		entry	
			Pg	M			Pg	M
with pegs, side entry, without adaptor *	<b>CFO 32.29</b>		29		<b>MFO 32.32</b>		32	
with pegs, side entry, without adaptor *	<b>CFO 32.36</b>		36		<b>MFO 32.40</b>		40	
with pegs, top entry, without adaptor *	<b>CFV 32.29</b>		29		<b>MFV 32.32</b>		32	
with pegs, top entry, without adaptor *	<b>CFV 32.36</b>		36		<b>MFV 32.40</b>		40	
with levers, top entry, without adaptor *					<b>JPFV 32 G36</b>	36		<b>JMPFV 32 G40</b> 40
with levers (for hoods with pegs)					<b>JPC 32 G</b>			
with levers (for enclosures with levers and gasket)					<b>CHC 32</b>			

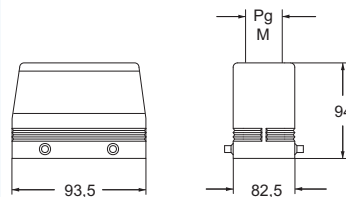
\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

dimensions in mm

CFO and MFO

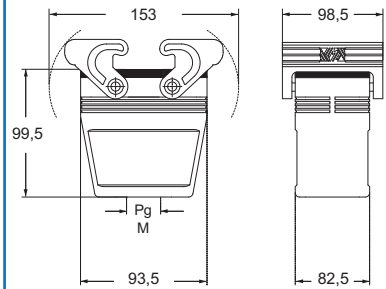


CFV and MFV

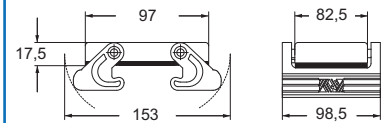


dimensions in mm

JPFV G and JMPFV G



JPC G



CHC



**CE**® Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts: page:

<b>CDD</b> .....	24 poles + ⊕	40
<b>JDS</b> .....	9 poles + ⊕	54
<b>JSH</b> .....	6 poles + ⊕	62
<b>JNE, JSE</b> .....	6 poles + ⊕	68
<b>CCE</b> .....	6 poles + ⊕	74
<b>CQE</b> .....	10 poles + ⊕	81

insert centre distance:  
**44 x 27 mm**

**bulkhead mounting housings with single lever**



lever in galvanized steel

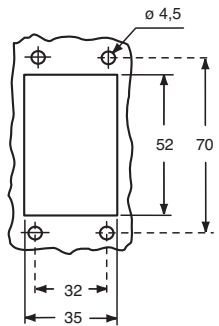
**bulkhead mounting housings with single lever**



lever in galvanized steel

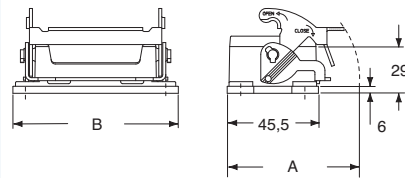
description	part No.	part No.
with lever	<b>JCVI 06 L</b>	
with lever and plastic cover		<b>JCVI 06 LP</b>

panel cut-out for bulkhead mounting housings in mm



dimensions in mm

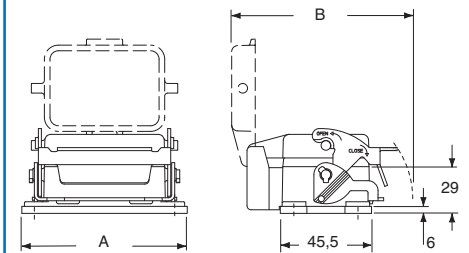
**JCVI L**



type	A	B
<b>JCVI 06 L</b>	66	82,5

dimensions in mm

**JCVI LP**



type	A	B
<b>JCVI 06 LP</b>	82,5	89

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

**CALUS**® Type 4/4X/12  
(excluding enclosures with plastic cover)

**EAC**



dimensions shown are not binding and may be changed without notice

inserts: page:

<b>CDD</b> .....	24 poles + ⊕	40
<b>JDS</b> .....	9 poles + ⊕	54
<b>JSH</b> .....	6 poles + ⊕	62
<b>JNE, JSE</b> .....	6 poles + ⊕	68
<b>CCE</b> .....	6 poles + ⊕	74
<b>CQE</b> .....	10 poles + ⊕	81

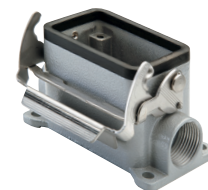
insert centre distance:  
**44 x 27 mm**

**surface mounting housings with single lever**



lever in galvanized steel

**surface mounting housings with single lever**



lever in galvanized steel

description	part No.	entry Pg
with lever and plastic cover	<b>JCVP 06 LP</b>	16
with lever and plastic cover	<b>JCVP 06 LP2</b>	16 x 2
with lever and plastic cover, high construction	<b>JCVAP 06 LP</b>	21
with lever and plastic cover, high construction	<b>JCVAP 06 LP2</b>	21 x 2
with lever		
with lever		
with lever, high construction		
with lever, high construction		

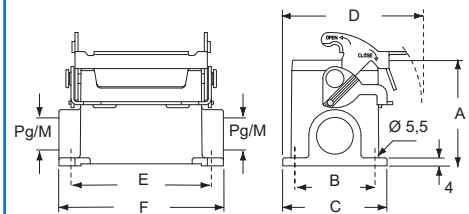
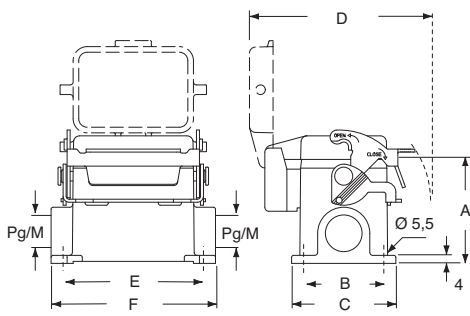
part No.	entry M	part No.	entry M
<b>JMVP 06 LP20</b>	20	<b>JMVP 06LP220</b>	20 x 2
<b>JMVAP 06LP32</b>	32	<b>JMVAP06LP232</b>	32 x 2

part No.	entry Pg	part No.	entry M
<b>JCVP 06 L</b>	16	<b>JMVP 06 L20</b>	20
<b>JCVP 06 L2</b>	16 x 2	<b>JMVP 06 L220</b>	20 x 2
<b>JCVAP 06 L</b>	21	<b>JMVAP 06 L32</b>	32
<b>JCVAP 06 L2</b>	21 x 2	<b>JMVAP 06L232</b>	32 x 2

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

dimensions in mm  
**JCVP LP - JCVAP LP and JMVP LP - JMVAP LP**

dimensions in mm  
**JCVP L - JCVAP L and JMVP L - JMVAP L**



type	A	B	C	D	E	F
<b>JCVP/JMVP 06 LP</b>	53	40	52	91	70	82
<b>JCVAP/JMVAP 06 LP</b>	73	45	57	91	70	82

type	A	B	C	D	E	F
<b>JCVP/JMVP 06 L</b>	53	40	52	70	70	82
<b>JCVAP/JMVAP 06 L</b>	73	45	57	72,5	70	82

**CRUS**® Type 4/4X/12  
(excluding enclosures with plastic cover)

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 24 poles + ⊕	40
<b>JDS</b> ..... 9 poles + ⊕	54
<b>JSH</b> ..... 6 poles + ⊕	62
<b>JNE, JSE</b> ..... 6 poles + ⊕	68
<b>CCE</b> ..... 6 poles + ⊕	74
<b>CQE</b> ..... 10 poles + ⊕	81

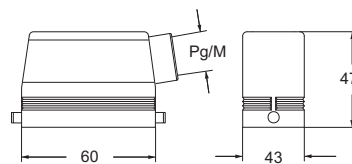
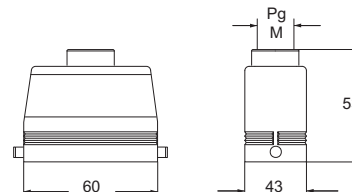
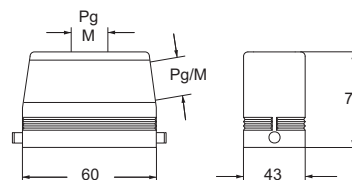
 insert centre distance:  
**44 x 27 mm**
**hoods with 2 pegs**

**covers with 2 pegs**

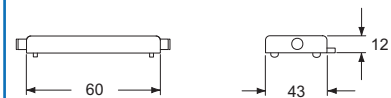

description	part No.	entry Pg		entry M		part No.
with pegs, side entry	<b>CHO 06 L13</b>	13,5		<b>MHO 06 L20</b>	20	
with pegs, side entry	<b>CHO 06 L16</b>	16		<b>MHO 06 L25</b>	25	
with pegs, side entry, high construction, without adaptor *	<b>CFO 06 L21</b>	21		<b>MFO 06 L25</b>	25	
with pegs, side entry, high construction, without adaptor *	<b>CFO 06 L29</b>	29		<b>MFO 06 L32</b>	32	
with pegs, top entry	<b>CHV 06 L13</b>	13,5		<b>MHV 06 L20</b>	20	
with pegs, top entry	<b>CHV 06 L16</b>	16		<b>MHV 06 L25</b>	25	
with pegs, top entry, high construction, without adaptor *	<b>CFV 06 L21</b>	21		<b>MFV 06 L25</b>	25	
with pegs, top entry, high construction, without adaptor *	<b>CFV 06 L29</b>	29		<b>MFV 06 L32</b>	32	
with pegs (for enclosures with single lever)						<b>CHC 06 L</b>

\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

## dimensions in mm

**CHO L and MHO L**

**CHV L and MHV L**

**CFO L and MFO L - CFV L and MFV L**


## dimensions in mm

**CHC L**


Type 4/4X/12

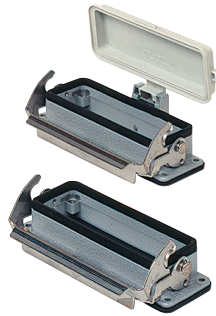


dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

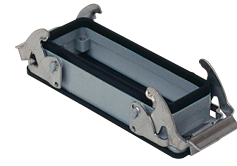
insert centre distance:  
57 x 27 mm

**bulkhead mounting housings with single lever**



lever in galvanized steel

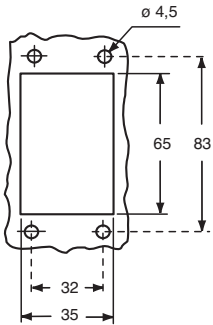
**bulkhead mounting housings with 2 levers**



lever in galvanized steel

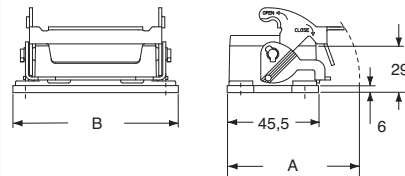
description	part No.	part No.
with lever	<b>JCVI 10 L</b>	
with lever and plastic cover	<b>JCVI 10 LP</b>	
with levers		<b>JCVI 10</b>

panel cut-out for bulkhead mounting housings in mm

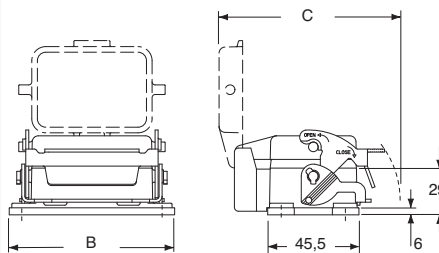


dimensions in mm

**JCVI L**



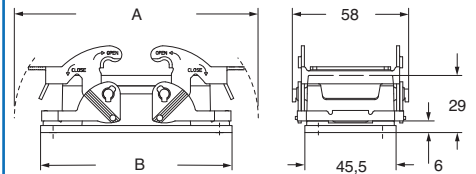
**JCVI LP**



type	A	B	C
<b>JCVI 10 L</b>	70	95,5	-
<b>JCVI 10 LP</b>	-	95,5	94

dimensions in mm

**JCVI**



type	A	B
<b>JCVI 10</b>	122	95,5

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

**CALUS**® Type 4/4X/12  
(excluding enclosures with plastic cover)

**EAC**



dimensions shown are not binding and may be changed without notice



inserts: page:

<b>CDD</b> .....	42 poles + ⊕	42
<b>JDS</b> .....	18 poles + ⊕	55
<b>JSH</b> .....	10 poles + ⊕	63
<b>JNE, JSE</b> .....	10 poles + ⊕	69
<b>CCE</b> .....	10 poles + ⊕	75
<b>CQE</b> .....	18 poles + ⊕	82

insert centre distance:  
57 x 27 mm

surface mounting housings with 2 levers

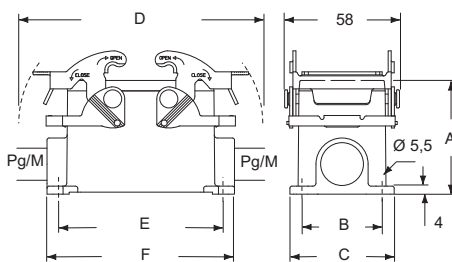


lever in galvanized steel

description	part No.	entry Pg	part No.	entry M
	with levers	<b>JCVP 10</b>	16	<b>JMVP 10.20</b>
with levers	<b>JCVP 10.2</b>	16 x 2	<b>JMVP 10.220</b>	20 x 2
with levers, high construction	<b>JCVAP 10.21</b>	21	<b>JMVAP 10.32</b>	32
with levers, high construction	<b>JCVAP 10.221</b>	21 x 2	<b>JMVAP 10.232</b>	32 x 2

dimensions in mm

JCVP - JCVAP and JMVP - JMVAP



type	A	B	C	D	E	F
JCVP/JMVP 10	57	40	52	122	82	93,5
JCVAP/JMVAP 10	73	45	57	122	82	93,5

**CRUS**® Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

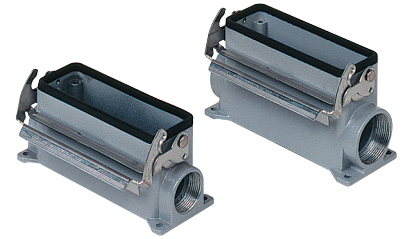
insert centre distance:  
57 x 27 mm

surface mounting housings with single lever



lever in galvanized steel

surface mounting housings with single lever



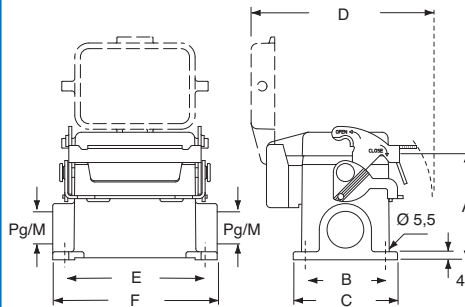
lever in galvanized steel

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with lever and plastic cover	<b>JCVP 10 LP</b>	16	<b>JMVP 10 LP20</b>	20				
with lever and plastic cover	<b>JCVP 10 LP2</b>	16 x 2	<b>JMVP 10LP220</b>	20 x 2				
with lever and plastic cover, high construction	<b>JCVAP 10LP21</b>	21	<b>JMVAP 10LP32</b>	32				
with lever and plastic cover, high construction	<b>JCVAP10LP221</b>	21 x 2	<b>JMVAP10LP232</b>	32 x 2				
with lever					<b>JCVP 10 L</b>	16	<b>JMVP 10 L20</b>	20
with lever					<b>JCVP 10 L2</b>	16 x 2	<b>JMVP 10 L220</b>	20 x 2
with lever, high construction					<b>JCVAP 10 L21</b>	21	<b>JMVAP 10 L32</b>	32
with lever, high construction					<b>JCVAP 10L221</b>	21 x 2	<b>JMVAP 10L232</b>	32 x 2

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

dimensions in mm

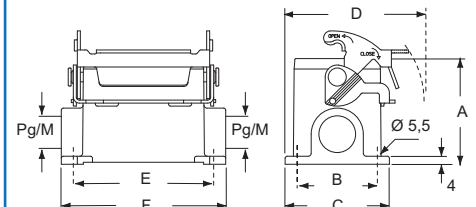
JCVP LP - JCVAP LP and JMVP LP - JMVAP LP



type	A	B	C	D	E	F
<b>JCVP/JMVP 10 LP</b>	57	40	52	94	82	93,5
<b>JCVAP/JMVAP 10 LP</b>	73	45	57	94	82	93,5

dimensions in mm

JCVP L - JCVAP L and JMVP L - JMVAP L



type	A	B	C	D	E	F
<b>JCVP/JMVP 10 L</b>	57	40	52	73	82	93,5
<b>JCVAP/JMVAP 10 L</b>	73	45	57	75,5	82	93,5

**CRUS**® Type 4/4X/12  
(excluding enclosures with plastic cover)

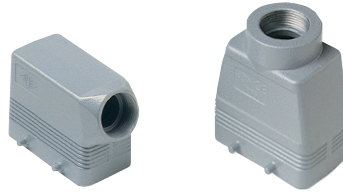
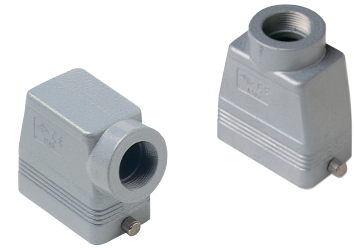
**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

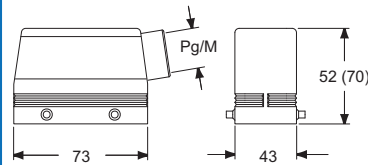
insert centre distance:  
**57 x 27 mm**

**hoods with 4 pegs**

**hoods with 2 pegs**


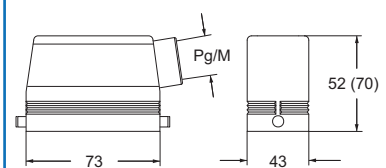
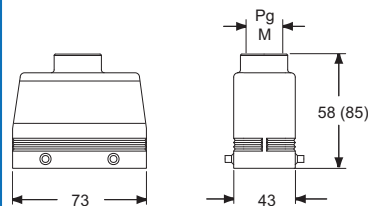
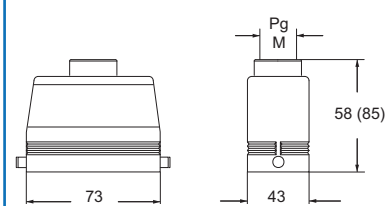
description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CHO 10</b>	16	<b>MHO 10.20</b>	20	<b>CHO 10 L</b>	16	<b>MHO 10 L20</b>	20
with pegs, side entry			<b>MHO 10.25</b>	25			<b>MHO 10 L25</b>	25
with pegs, side entry, high construction	<b>CAO 10.21</b>	21	<b>MAO 10.32</b>	32	<b>CAO 10 L21</b>	21	<b>MAO 10 L32</b>	32
with pegs, side entry, high construction	<b>CAO 10.29</b>	29	<b>MAO 10.40</b>	40	<b>CAO 10 L29</b>	29	<b>MAO 10 L40</b>	40
with pegs, top entry	<b>CHV 10</b>	16	<b>MHV 10.20 *</b>	20	<b>CHV 10 L</b>	16	<b>MHV 10 L20 *</b>	20
with pegs, top entry			<b>MHV 10.25</b>	25			<b>MHV 10 L25</b>	25
with pegs, top entry, high construction	<b>CAV 10.21</b>	21	<b>MAV 10.32</b>	32	<b>CAV 10 L21</b>	21	<b>MAV 10 L32</b>	32
with pegs, top entry, high construction	<b>CAV 10.29</b>	29	<b>MAV 10.40</b>	40	<b>CAV 10 L29</b>	29	<b>MAV 10 L40</b>	40

\* can only be used with a complete cable gland (to be purchased separately).

dimensions in mm

**CHO (CAO) and MHO (MAO)**


dimensions in mm

**CHO L (CAO L) and MHO L (MAO L)**

**CHV (CAV) and MHV (MAV)**

**CHV L (CAV L) and MHV L (MAV L)**


**CAVUS**® Type 4/4X/12

**EAC**



according to the type of lever

dimensions shown are not binding  
and may be changed without notice

inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

insert centre distance:  
57 x 27 mm

covers with 2 pegs



covers with 4 pegs



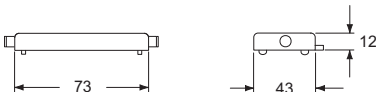
description	part No.
with 2 pegs (for enclosures with 1 lever and gasket)	<b>CHC 10 L</b>
with 4 pegs (for enclosures with 2 levers and gasket)	<b>CHC 10</b>

part No.	part No.
<b>CHC 10 L</b>	<b>CHC 10</b>

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

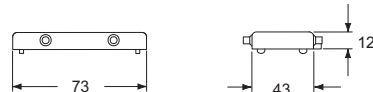
dimensions in mm

**CHC L**



dimensions in mm

**CHC**



**CRAUS** Type 4/4X/12

**EAC**



dimensions shown are not binding  
and may be changed without notice

inserts:	page:
<b>CD</b> ..... 40 poles + ⊕	35
<b>CDD</b> ..... 72 poles + ⊕	43
<b>JDS</b> ..... 27 poles + ⊕	56
<b>JSH</b> ..... 16 poles + ⊕	64
<b>JNE, JSE</b> ..... 16 poles + ⊕	70
<b>CCE</b> ..... 16 poles + ⊕	76
<b>CQE</b> ..... 32 poles + ⊕	83

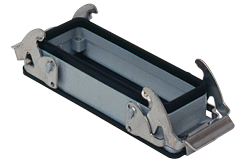
insert centre distance:  
77,5 x 27 mm

**bulkhead mounting housings with single lever**



lever in galvanized steel

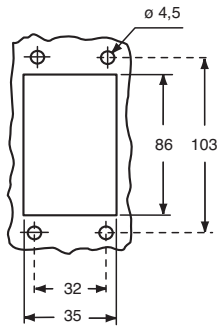
**bulkhead mounting housings with 2 levers**



lever in galvanized steel

description	part No.	part No.
with lever	<b>JCVI 16 L</b>	
with lever and plastic cover	<b>JCVI 16 LP</b>	
with levers		<b>JCVI 16</b>

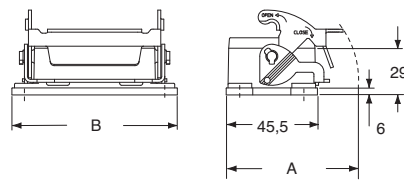
panel cut-out for bulkhead mounting housings in mm



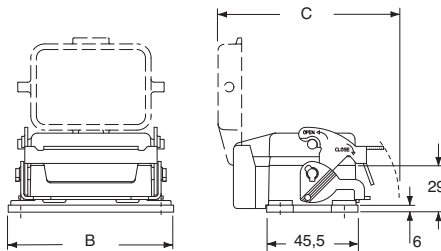
**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

dimensions in mm

**JCVI L**



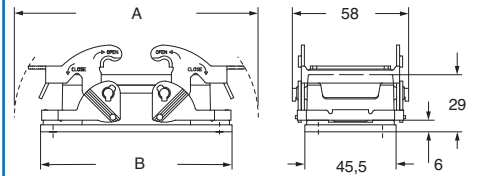
**JCVI LP**



type	A	B	C
<b>JCVI 16 L</b>	70	115,5	-
<b>JCVI 16 LP</b>	-	115,5	94

dimensions in mm

**JCVI**



type	A	B
<b>JCVI 16</b>	142,5	115,5

**CAVUS**® Type 4/4X/12  
(excluding enclosures with plastic cover)

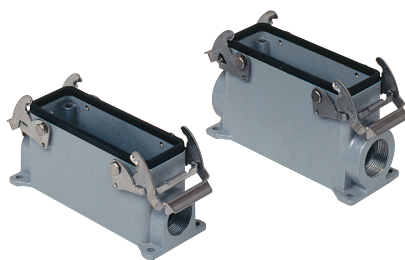


dimensions shown are not binding and may be changed without notice



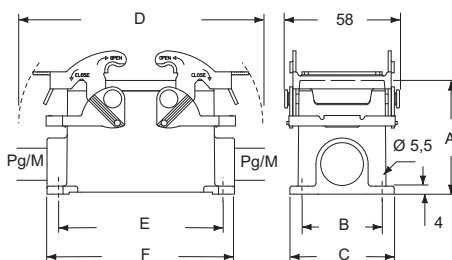
inserts: page:

<b>CD</b> .....	40 poles + ⊕	35
<b>CDD</b> .....	72 poles + ⊕	43
<b>JDS</b> .....	27 poles + ⊕	56
<b>JSH</b> .....	16 poles + ⊕	64
<b>JNE, JSE</b> .....	16 poles + ⊕	70
<b>CCE</b> .....	16 poles + ⊕	76
<b>CQE</b> .....	32 poles + ⊕	83

 insert centre distance:  
**77,5 x 27 mm**
**surface mounting housings with 2 levers**

 lever in  
 galvanized  
 steel

description	part No.	entry	part No.	entry
		Pg		M
with levers	<b>JCVP 16</b>	21	<b>JMVP 16.25</b>	25
with levers	<b>JCVP 16.2</b>	21 x 2	<b>JMVP 16.225</b>	25 x 2
with levers, high construction	<b>JCVAP 16.29</b>	29	<b>JMVAP 16.32</b>	32
with levers, high construction	<b>JCVAP 16.229</b>	29 x 2	<b>JMVAP 16.232</b>	32 x 2

dimensions in mm

**JCVP - JCVAP and JMVP - JMVAP**


type	A	B	C	D	E	F
<b>JCVP/JMVP 16</b>	63	45	57	142,5	105	117
<b>JCVAP/JMVAP 16</b>	77	45	57	142,5	105	117

 Type  
**4/4X/12**

 dimensions shown are not binding  
 and may be changed without notice

inserts:	page:
<b>CD</b> ..... 40 poles + ⊕	35
<b>CDD</b> ..... 72 poles + ⊕	43
<b>JDS</b> ..... 27 poles + ⊕	56
<b>JSH</b> ..... 16 poles + ⊕	64
<b>JNE, JSE</b> ..... 16 poles + ⊕	70
<b>CCE</b> ..... 16 poles + ⊕	76
<b>CQE</b> ..... 32 poles + ⊕	83

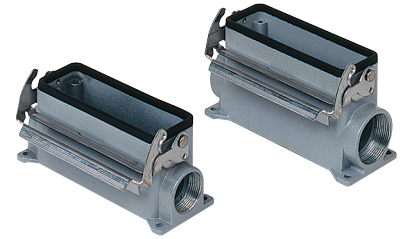
insert centre distance:  
77,5 x 27 mm

surface mounting housings  
with single lever



lever in  
galvanized  
steel

surface mounting housings  
with single lever



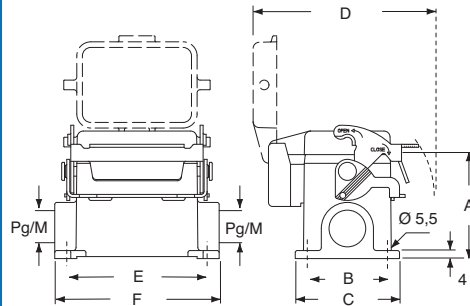
lever in  
galvanized  
steel

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with lever and plastic cover	<b>JCVP 16 LP</b>	21	<b>JMVP 16 LP25</b>	25				
with lever and plastic cover	<b>JCVP 16 LP2</b>	21 x 2	<b>JMVP 16LP225</b>	25 x 2				
with lever and plastic cover, high construction	<b>JCVAP 16LP29</b>	29	<b>JMVAP 16LP32</b>	32				
with lever and plastic cover, high construction	<b>JCVAP16LP229</b>	29 x 2	<b>JMVAP16LP232</b>	32 x 2				
with lever					<b>JCVP 16 L</b>	21	<b>JMVP 16 L25</b>	25
with lever					<b>JCVP 16 L2</b>	21 x 2	<b>JMVP 16 L225</b>	25 x 2
with lever, high construction					<b>JCVAP 16 L29</b>	29	<b>JMVAP 16 L32</b>	32
with lever, high construction					<b>JCVAP 16L229</b>	29 x 2	<b>JMVAP 16L232</b>	32 x 2

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

dimensions in mm

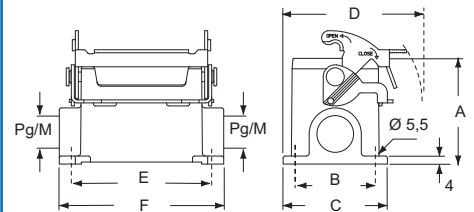
JCVP LP - JCVAP LP and JMVP LP - JMVAP LP



type	A	B	C	D	E	F
<b>JCVP/JMVP 16 LP</b>	63	45	57	94	105	117
<b>JCVAP/JMVAP 16 LP</b>	77	45	57	94	105	117

dimensions in mm

JCVP L - JCVAP L and JMVP L - JMVAP L



type	A	B	C	D	E	F
<b>JCVP/JMVP 16 L</b>	63	45	57	75,5	105	117
<b>JCVAP/JMVAP 16 L</b>	77	45	57	75,5	105	117

**CAVUS**® Type  
4/4X/12  
(excluding enclosures with plastic cover)



dimensions shown are not binding  
and may be changed without notice

inserts:	page:
<b>CD</b> ..... 40 poles + ⊕	35
<b>CDD</b> ..... 72 poles + ⊕	43
<b>JDS</b> ..... 27 poles + ⊕	56
<b>JSH</b> ..... 16 poles + ⊕	64
<b>JNE, JSE</b> ..... 16 poles + ⊕	70
<b>CCE</b> ..... 16 poles + ⊕	76
<b>CQE</b> ..... 32 poles + ⊕	83

insert centre distance:  
77,5 x 27 mm

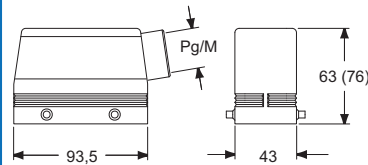
**hoods with 4 pegs**

**hoods with 2 pegs**

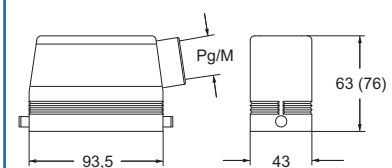
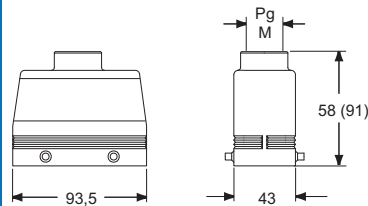
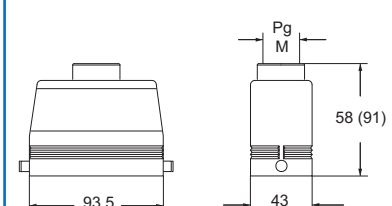

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CHO 16</b>	21	<b>MHO 16.25</b>	25	<b>CHO 16 L</b>	21	<b>MHO 16 L25</b>	25
with pegs, side entry			<b>MHO 16.32</b>	32			<b>MHO 16 L32</b>	32
with pegs, side entry, high construction	<b>CAO 16.21</b>	21	<b>MAO 16.32</b>	32	<b>CAO 16 L21</b>	21	<b>MAO 16 L32</b>	32
with pegs, side entry, high construction	<b>CAO 16.29</b>	29	<b>MAO 16.40</b>	40	<b>CAO 16 L29</b>	29	<b>MAO 16 L40</b>	40
with pegs, top entry	<b>CHV 16</b>	21	<b>MHV 16.25 *</b>	25	<b>CHV 16 L</b>	21	<b>MHV 16 L25</b>	25
with pegs, top entry			<b>MHV 16.32</b>	32			<b>MHV 16 L32</b>	32
with pegs, top entry, high construction	<b>CAV 16.21</b>	21	<b>MAV 16.32</b>	32	<b>CAV 16 L21</b>	21	<b>MAV 16 L32</b>	32
with pegs, top entry, high construction	<b>CAV 16.29</b>	29	<b>MAV 16.40</b>	40	<b>CAV 16 L29</b>	29	<b>MAV 16 L40</b>	40

\* can only be used with a complete cable gland (to be purchased separately).

dimensions in mm

**CHO (CAO) and MHO (MAO)**


dimensions in mm

**CHO L (CAO L) and MHO L (MAO L)**

**CHV (CAV) and MHV (MAV)**

**CHV L (CAV L) and MHV L (MAV L)**


**CAVUS**® Type 4/4X/12

**EAC**



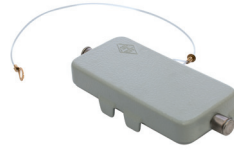
according to the type of lever

dimensions shown are not binding  
and may be changed without notice

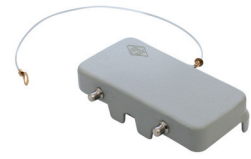
inserts:		page:
<b>CD</b> .....	40 poles + ⊕	35
<b>CDD</b> .....	72 poles + ⊕	43
<b>JDS</b> .....	27 poles + ⊕	56
<b>JSH</b> .....	16 poles + ⊕	64
<b>JNE, JSE</b> .....	16 poles + ⊕	70
<b>CCE</b> .....	16 poles + ⊕	76
<b>CQE</b> .....	32 poles + ⊕	83

insert centre distance:  
77,5 x 27 mm

covers with 2 pegs



covers with 4 pegs

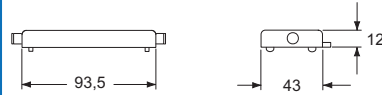


description	part No.	part No.
with 2 pegs (for enclosures with 1 lever and gasket)	<b>CHC 16 L</b>	
with 4 pegs (for enclosures with 2 levers and gasket)		<b>CHC 16</b>

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

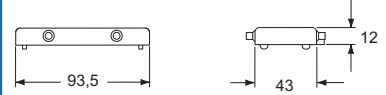
dimensions in mm

**CHC L**



dimensions in mm

**CHC**



**CE**® US Type 4/4X/12

**EAC**

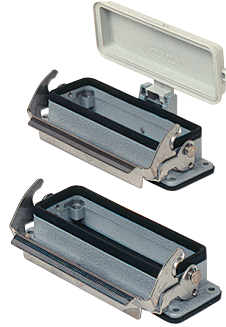


dimensions shown are not binding  
and may be changed without notice

inserts:	page:
<b>CD</b> ..... 64 poles + ⊕	36
<b>CDD</b> ..... 108 poles + ⊕	44
<b>JDS</b> ..... 42 poles + ⊕	57
<b>JSH</b> ..... 24 poles + ⊕	65
<b>JNE, JSE</b> ..... 24 poles + ⊕	71
<b>CCE</b> ..... 24 poles + ⊕	77
<b>CQE</b> ..... 46 poles + ⊕	84

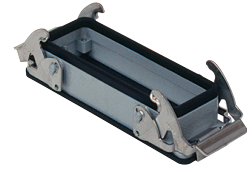
insert centre distance:  
104 x 27 mm

**bulkhead mounting housings with single lever**



lever in galvanized steel

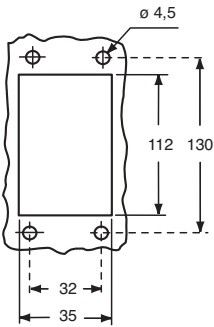
**bulkhead mounting housings with 2 levers**



lever in galvanized steel

description	part No.	part No.
with lever	<b>JCVI 24 L</b>	
with lever and plastic cover	<b>JCVI 24 LP</b>	
with levers		<b>JCVI 24</b>

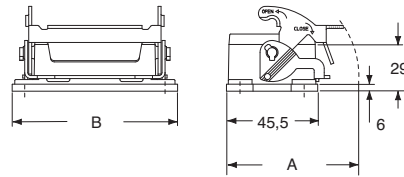
panel cut-out for bulkhead mounting housings in mm



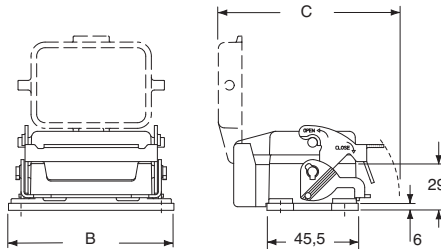
**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

dimensions in mm

**JCVI L**



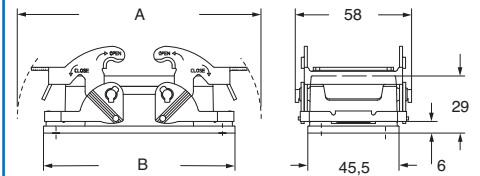
**JCVI LP**



type	A	B	C
<b>JCVI 24 L</b>	70	142,5	-
<b>JCVI 24 LP</b>	-	142,5	94

dimensions in mm

**JCVI**



type	A	B
<b>JCVI 24</b>	169	142,5

**CRUS**® Type 4/4X/12  
(excluding enclosures with plastic cover)

**EAC**



dimensions shown are not binding and may be changed without notice



inserts: page:

<b>CD</b> .....	64 poles + ⊕	36
<b>CDD</b> .....	108 poles + ⊕	44
<b>JDS</b> .....	42 poles + ⊕	57
<b>JSH</b> .....	24 poles + ⊕	65
<b>JNE, JSE</b> .....	24 poles + ⊕	71
<b>CCE</b> .....	24 poles + ⊕	77
<b>CQE</b> .....	46 poles + ⊕	84

insert centre distance:  
104 x 27 mm

surface mounting housings with 2 levers

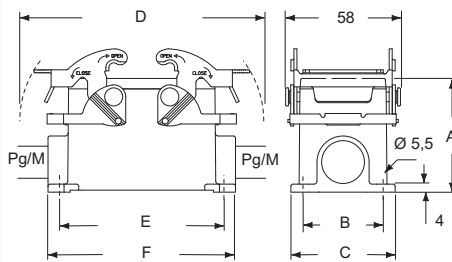


lever in galvanized steel

description	part No.	entry Pg	part No.	entry M
	with levers	<b>JCVP 24</b>	21	<b>JMVP 24.25</b>
with levers	<b>JCVP 24.2</b>	21 x 2	<b>JMVP 24.225</b>	25 x 2
with levers, high construction	<b>JCVAP 24.29</b>	29	<b>JMVAP 24.32</b>	32
with levers, high construction	<b>JCVAP 24.229</b>	29 x 2	<b>JMVAP 24.232</b>	32 x 2

dimensions in mm

JCVP - JCVAP and JMVP - JMVAP



type	A	B	C	D	E	F
JCVP/JMVP 24	63	45	57	169	132	144
JCVAP/JMVAP 24	80	45	57	169	132	144

**CRUS**® Type 4/4X/12

**EAC**



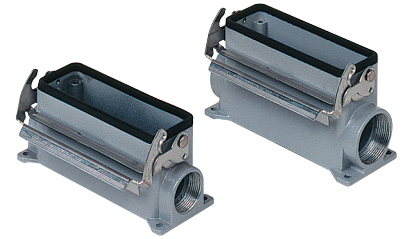
dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 64 poles + ⊕	36
<b>CDD</b> ..... 108 poles + ⊕	44
<b>JDS</b> ..... 42 poles + ⊕	57
<b>JSH</b> ..... 24 poles + ⊕	65
<b>JNE, JSE</b> ..... 24 poles + ⊕	71
<b>CCE</b> ..... 24 poles + ⊕	77
<b>CQE</b> ..... 46 poles + ⊕	84

insert centre distance:  
**104 x 27 mm**

**surface mounting housings with single lever**


lever in galvanized steel

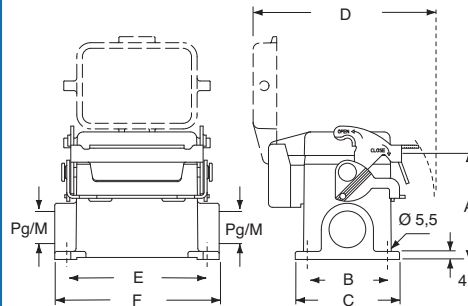
**surface mounting housings with single lever**


lever in galvanized steel

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with lever and plastic cover	<b>JCVP 24 LP</b>	21	<b>JMVP 24 LP25</b>	25				
with lever and plastic cover	<b>JCVP 24 LP2</b>	21 x 2	<b>JMVP 24LP225</b>	25 x 2				
with lever and plastic cover, high construction	<b>JCVAP 24LP29</b>	29	<b>JMVAP 24LP32</b>	32				
with lever and plastic cover, high construction	<b>JCVAP24LP229</b>	29 x 2	<b>JMVAP24LP232</b>	32 x 2				
with lever					<b>JCVP 24 L</b>	21	<b>JMVP 24 L25</b>	25
with lever					<b>JCVP 24 L2</b>	21 x 2	<b>JMVP 24 L225</b>	25 x 2
with lever, high construction					<b>JCVAP 24 L29</b>	29	<b>JMVAP 24 L32</b>	32
with lever, high construction					<b>JCVAP 24L229</b>	29 x 2	<b>JMVAP 24L232</b>	32 x 2

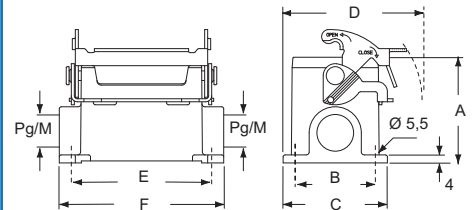
**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

dimensions in mm

**JCVP LP - JCVAP LP and JMVP LP - JMVAP LP**


type	A	B	C	D	E	F
<b>JCVP/JMVP 24 LP</b>	63	45	57	94	132	144
<b>JCVAP/JMVAP 24 LP</b>	80	45	57	94	132	144

dimensions in mm

**JCVP L - JCVAP L and JMVP L - JMVAP L**


type	A	B	C	D	E	F
<b>JCVP/JMVP 24 L</b>	63	45	57	75,5	132	144
<b>JCVAP/JMVAP 24 L</b>	80	45	57	75,5	132	144

**CRUS**® Type 4/4X/12

(excluding enclosures with plastic cover)

**EAC**



dimensions shown are not binding and may be changed without notice

inserts: page:

<b>CD</b> .....	64 poles + ⊕	36
<b>CDD</b> .....	108 poles + ⊕	44
<b>JDS</b> .....	42 poles + ⊕	57
<b>JSH</b> .....	24 poles + ⊕	65
<b>JNE, JSE</b> .....	24 poles + ⊕	71
<b>CCE</b> .....	24 poles + ⊕	77
<b>CQE</b> .....	46 poles + ⊕	84

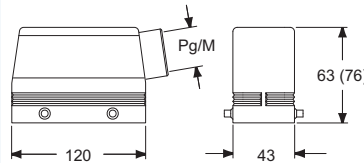
 insert centre distance:  
**104 x 27 mm**
**hoods with 4 pegs**

**hoods with 2 pegs**

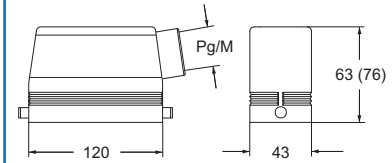
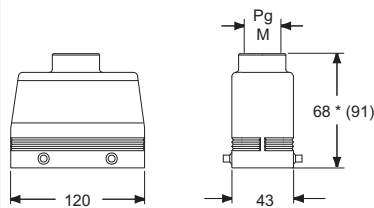

description	part No.		part No.		part No.		part No.	
		entry Pg		entry M		entry Pg		entry M
with pegs, side entry	<b>CHO 24</b>	21	<b>MHO 24.25</b>	25	<b>CHO 24 L</b>	21	<b>MHO 24 L25</b>	25
with pegs, side entry			<b>MHO 24.32</b>	32			<b>MHO 24 L32</b>	32
with pegs, side entry, high construction	<b>CAO 24.21</b>	21	<b>MAO 24.32</b>	32	<b>CAO 24 L21</b>	21	<b>MAO 24 L32</b>	32
with pegs, side entry, high construction	<b>CAO 24.29</b>	29	<b>MAO 24.40</b>	40	<b>CAO 24 L29</b>	29	<b>MAO 24 L40</b>	40
with pegs, top entry	<b>CHV 24</b>	21	<b>MHV 24.25 *</b>	25	<b>CHV 24 L</b>	21	<b>MHV 24 L25</b>	25
with pegs, top entry			<b>MHV 24.32</b>	32			<b>MHV 24 L32</b>	32
con piolini, uscita verticale	<b>CHV 24.29</b>	29	<b>MHV 24.40</b>	40	<b>CHV 24 L29</b>	29	<b>MHV 24 L40</b>	40
with pegs, top entry, high construction	<b>CAV 24.21</b>	21	<b>MAV 24.32</b>	32	<b>CAV 24 L21</b>	21	<b>MAV 24 L32</b>	32
with pegs, top entry, high construction	<b>CAV 24.29</b>	29	<b>MAV 24.40</b>	40	<b>CAV 24 L29</b>	29	<b>MAV 24 L40</b>	40

\* can only be used with a complete cable gland (to be purchased separately).

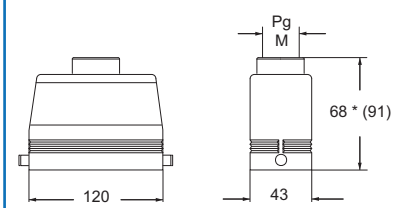
dimensions in mm

**CHO (CAO) and MHO (MAO)**


dimensions in mm

**CHO L (CAO L) and MHO L (MAO L)**

**CHV (CAV) and MHV (MAV)**


\* 69,5 for Pg 29 - M 40 versions

**CHV L (CAV L) and MHV L (MAV L)**


\* 69,5 for Pg 29 - M 40 versions

Type 4/4X/12



according to the type of lever

 dimensions shown are not binding  
 and may be changed without notice

inserts:		page:
<b>CD</b> .....	64 poles + ⊕	36
<b>CDD</b> .....	108 poles + ⊕	44
<b>JDS</b> .....	42 poles + ⊕	57
<b>JSH</b> .....	24 poles + ⊕	65
<b>JNE, JSE</b> .....	24 poles + ⊕	71
<b>CCE</b> .....	24 poles + ⊕	77
<b>CQE</b> .....	46 poles + ⊕	84

insert centre distance:  
104 x 27 mm

covers with 2 pegs



covers with 4 pegs

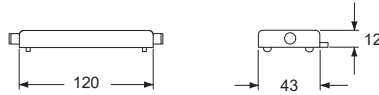


description	part No.	part No.
with 2 pegs (for enclosures with 1 lever and gasket)	<b>CHC 24 L</b>	
with 4 pegs (for enclosures with 2 levers and gasket)		<b>CHC 24</b>

**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

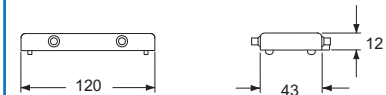
dimensions in mm

**CHC L**



dimensions in mm

**CHC**



**CE** **RU** **US** Type 4/4X/12

**EAC**



dimensions shown are not binding  
and may be changed without notice

inserts:		page:
<b>CD</b> .....	80 poles + ⊕	37
<b>CDD</b> .....	144 poles + ⊕	45
<b>JDS</b> .....	54 poles + ⊕	58
<b>JSH</b> .....	32 poles + ⊕	66
<b>JNE, JSE</b> .....	32 poles + ⊕	72
<b>CCE</b> .....	32 poles + ⊕	78
<b>CQE</b> .....	64 poles + ⊕	85

insert centre distance:  
2 x (77,5 x 27) mm

**bulkhead mounting housings with single lever**

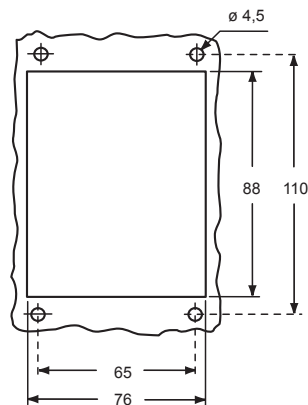


**surface mounting housings with single lever**



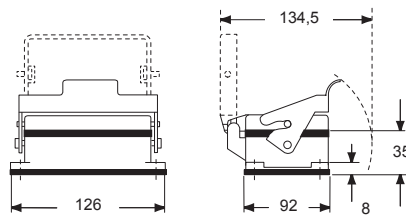
description	part No.	part No.	entry Pg	part No.	entry M
with lever	<b>JCHI 32 L</b>				
with lever and plastic cover	<b>JCHI 32 LP</b>				
with lever		<b>JCHP 32 L29</b>	29	<b>JMHP 32 L40</b>	40
with lever		<b>JCHP 32 L229</b>	29 x 2	<b>JMHP 32 L240</b>	40 x 2
with lever		<b>JCHP 32 L36</b>	36	<b>JMHP 32 L50</b>	50
with lever		<b>JCHP 32 L236</b>	36 x 2	<b>JMHP 32 L250</b>	50 x 2
with lever and plastic cover		<b>JCHP 32 LP29</b>	29	<b>JMHP 32 LP40</b>	40
with lever and plastic cover		<b>JCHP 32LP229</b>	29 x 2	<b>JMHP 32LP240</b>	40 x 2
with lever and plastic cover		<b>JCHP 32 LP36</b>	36	<b>JMHP 32 LP50</b>	50
with lever and plastic cover		<b>JCHP 32 LP2</b>	36 x 2	<b>JMHP 32LP250</b>	50 x 2

panel cut-out for bulkhead mounting housings in mm



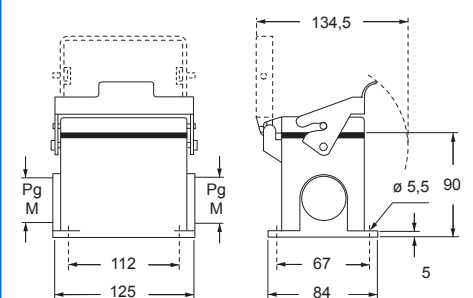
dimensions in mm

**JCHI L and JCHI LP**



dimensions in mm

**JCHP L - JMHP P and JCHP LP - JMHP LP**



**NB:**  
the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

**CE**® **UL**® **US** Type 4/4X/12  
(excluding enclosures with plastic cover)



dimensions shown are not binding and may be changed without notice



inserts:	page:
<b>CD</b> ..... 80 poles + ⊕	37
<b>CDD</b> ..... 144 poles + ⊕	45
<b>JDS</b> ..... 54 poles + ⊕	58
<b>JSH</b> ..... 32 poles + ⊕	66
<b>JNE, JSE</b> ..... 32 poles + ⊕	72
<b>CCE</b> ..... 32 poles + ⊕	78
<b>CQE</b> ..... 64 poles + ⊕	85

insert centre distance:  
2 x (77,5 x 27) mm

hoods with 2 pegs



covers with 2 pegs

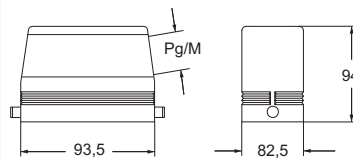


description	part No.		entry		part No.
			Pg	M	
with pegs, side entry, without adaptor *	<b>CFO 32 L</b>	36	<b>MFO 32 L40</b>	40	
with pegs, top entry, without adaptor *	<b>CFV 32 L</b>	36	<b>MFV 32 L40</b>	40	
with 2 pegs (for enclosures with 1 lever and gasket)					<b>CHC 32 L</b>

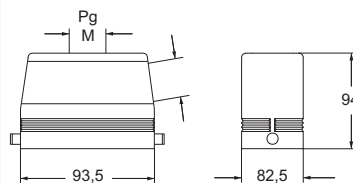
\* enclosure without adaptor, threaded on the body, to enclosure to be used only with a complete cable gland.

dimensions in mm

**CFO L and MFO L**

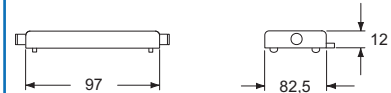


**CFV L and MFV L**



dimensions in mm

**CHC L**



**CE**® **US** Type 4/4X/12

**EAC**



dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>CD</b> ..... 128 poles + ⊕	38
<b>CDD</b> ..... 216 poles + ⊕	46
<b>JDS</b> ..... 84 poles + ⊕	59
<b>JSH</b> ..... 48 poles + ⊕	67
<b>JNE, JSE</b> ..... 48 poles + ⊕	73
<b>CCE</b> ..... 48 poles + ⊕	79
<b>CQE</b> ..... 92 poles + ⊕	86

insert centre distance:  
**2 x (104 x 27) mm**

**bulkhead and surface mounting enclosures with single lever**

**hoods with 2 pegs**

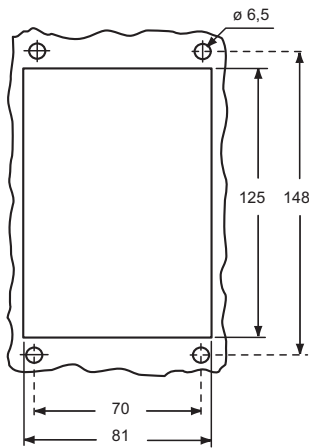

description	part No.		part No.		part No.		part No.	
	entry Pg	entry M	entry Pg	entry M	entry Pg	entry M	entry Pg	entry M
bulkhead mounting enclosures with lever	<b>JCHI 48 L</b>		---					
bulkhead mounting enclosures with lever and plastic cover	<b>JCHI 48 LP</b>		---					
custodie da parete con leva	<b>JCHP 48 L29</b>		29 x 1/2	<b>JMHP 48 L40</b>	40 x 1/2			
custodie da parete con leva	<b>JCHP 48 L36</b>		36 x 1/2	<b>JMHP 48 L50</b>	50 x 1/2			
surface mounting enclosures with lever and plastic cover	<b>JCHP 48 LP29</b>		29 x 1/2	<b>JMHP 48 LP40</b>	40 x 1/2			
surface mounting enclosures with lever and plastic cover	<b>JCHP 48 LP36</b>		36 x 1/2	<b>JMHP 48 LP50</b>	50 x 1/2			
with pegs, side entry, without adaptor *					<b>CFO 48 L29</b>	29	<b>MFO 48 L32</b>	32
with pegs, side entry, without adaptor *					<b>CFO 48 L</b>	36	<b>MFO 48 L40</b>	40
with pegs, side entry, without adaptor *					<b>CFO 48 L42</b>	42	<b>MFO 48 L50</b>	50
with pegs, top entry, without adaptor *					<b>CFV 48 L29</b>	29	<b>MFV 48 L32</b>	32
with pegs, top entry, without adaptor *					<b>CFV 48 L</b>	36	<b>MFV 48 L40</b>	40
with pegs, top entry, without adaptor *					<b>CFV 48 L42</b>	42	<b>MFV 48 L50</b>	50

\* enclosure without adaptor, threaded on the body, to be used only with a complete cable gland.

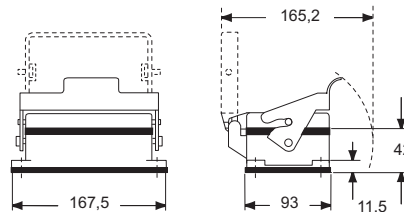
dimensions in mm

dimensions in mm

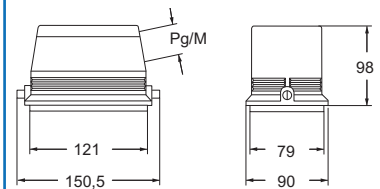
panel cut-out for bulkhead mounting housings in mm



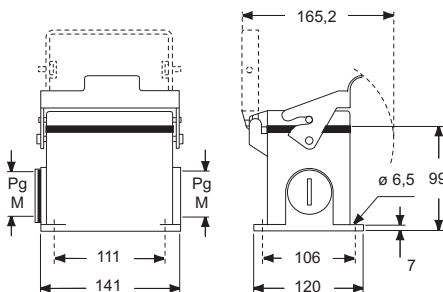
**JCVI L - LP**



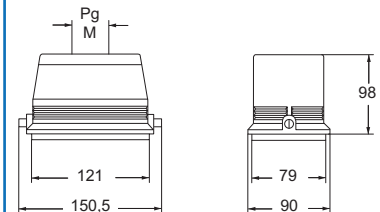
**CFO L and MFO L**



**JCVP L - LP and JMVP L - LP**



**CFV L and MFV L**



**NB:** the enclosures ensure IP66 protection (or IP65 for cover versions) rating when mated and locked with the closing levers.

**CAVUS** Type 4/4X/12  
(excluding enclosures with plastic cover)

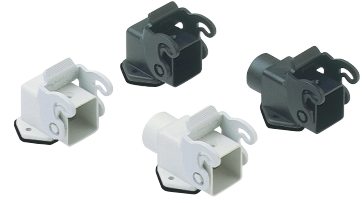


dimensions shown are not binding and may be changed without notice

inserts:	page:
<b>JK</b> ..... 3 poles + ⊕	27
<b>JK</b> ..... 4 poles + ⊕	27
<b>JKS</b> ..... 3 poles + ⊕	29
<b>JKS</b> ..... 4 poles + ⊕	29
<b>CD</b> ..... 7 poles + ⊕	31
<b>CD</b> ..... 8 poles + ⊕	32

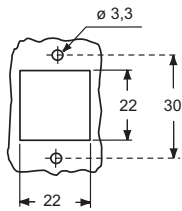
insert dimensions:  
**21 x 21 mm**

**bulkhead mounting housings**

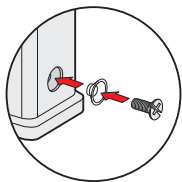
**angled bulkhead mounting housings**


description	part No.	part No. (entry - Pg 11)	part No. (entry - M 20)
with lever	<b>CK 03 I</b> (white)		
with lever	<b>CK 03 IN</b> (black)		
without cable entry, with lever		<b>CK 03 IA</b> (white)	
without cable entry, with lever		<b>CK 03 IAN</b> (black)	
with cable entry and lever		<b>CK 03 IAPS</b> (white)	<b>MK IAP20</b> (white)
with cable entry and lever		<b>CK 03 IAPNS</b> (black)	<b>MK IAPN20</b> (black)
gasket and screw kit for IP66/IP67 <sup>1)</sup> for JK, JKS inserts	<b>CKR 65</b>	<b>CKR 65</b>	
gasket and screw kit for IP66/IP67 <sup>1)</sup> for CD 07/08 inserts	<b>CKR 65 D</b>	<b>CKR 65 D</b>	

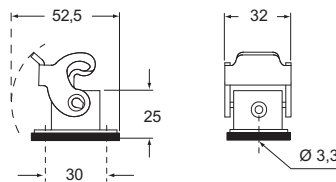
panel cut-out for enclosures, in mm



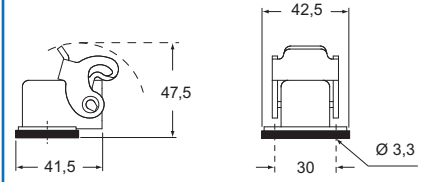
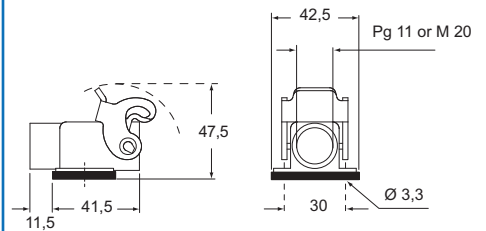
1) To obtain the protection rating IP66/IP67 a kit is provided that includes a gasket to fit under the insert fixing screws supplied with the kit (see illustrative example).



dimensions in mm

**CK I(N)**


dimensions in mm

**CK IA(N)**

**CK IAP(N)S and MK IAP(N)**


Type 12  
Type 4/4X only  
with CKR 65 (D)



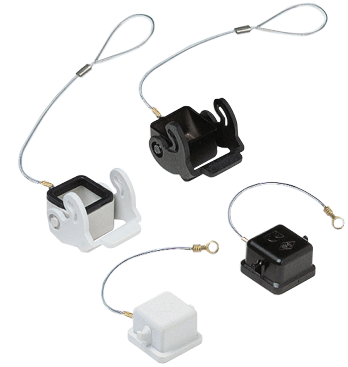
IP66/IP67 with CKR 65 (D) <sup>1)</sup>

dimensions shown are not binding  
and may be changed without notice

inserts:		page:
<b>JK</b> .....	3 poles + ⊕	27
<b>JK</b> .....	4 poles + ⊕	27
<b>JKS</b> .....	3 poles + ⊕	29
<b>JKS</b> .....	4 poles + ⊕	29
<b>CD</b> .....	7 poles + ⊕	31
<b>CD</b> .....	8 poles + ⊕	32

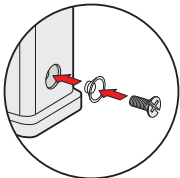
insert dimensions:  
21 x 21 mm

**hoods**

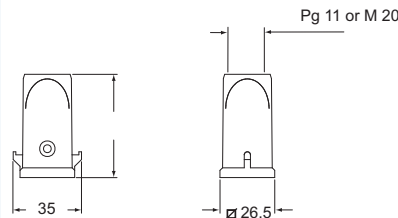
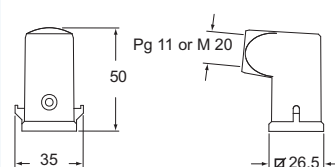
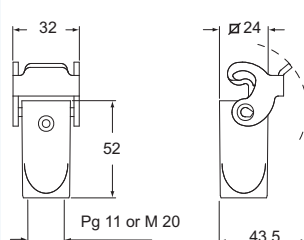
**covers**


description	part No. (entry - Pg 11)	part No. (entry - M 20)	part No.
with pegs, top entry	<b>CK 03 VS</b> (white)	<b>MK V20</b> (white)	
with pegs, top entry	<b>CK 03 VNS</b> (black)	<b>MK VN20</b> (black)	
with pegs, side entry	<b>CK 03 VAS</b> (white)	<b>MK VA20</b> (white)	
with pegs, side entry	<b>CK 03 VANS</b> (black)	<b>MK VAN20</b> (black)	
with lever, top entry	<b>CK 03 VGS</b> (white)	<b>MK VG20</b> (white)	
with lever, top entry	<b>CK 03 VGNS</b> (black)	<b>MK VGN20</b> (black)	
with pegs and gasket, for female inserts			<b>CK 03 C</b> (white)
with pegs and gasket, for female inserts			<b>CK 03 CN</b> (black)
with pegs, for male inserts			<b>CK 03 CA</b> (white)
with pegs, for male inserts			<b>CK 03 CAN</b> (black)
with lever and gasket, for female inserts			<b>CK 03 CX</b> (white)
with lever and gasket, for female inserts			<b>CK 03 CXN</b> (black)
with lever, for male inserts			<b>CK 03 CXA</b> (white)
with lever, for male inserts			<b>CK 03 CXAN</b> (black)
gasket and screw kit for IP66/IP67 <sup>1)</sup> for JK, JKS inserts	<b>CKR 65</b>		
gasket and screw kit for IP66/IP67 <sup>1)</sup> for CD 07/08 inserts	<b>CKR 65 D</b>		

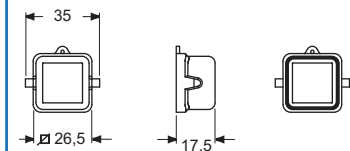
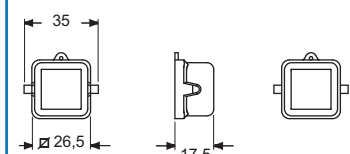
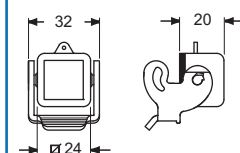
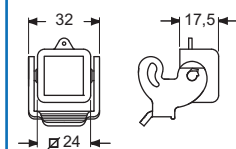
1) To obtain the protection rating IP66/IP67 a kit is provided that includes a gasket to fit under the insert fixing screws supplied with the kit (see illustrative example).



dimensions in mm

**CK V(N)S and MK V(N)**

**CK VA(N)S and MK VA(N)**

**CK VG(N)S and MK VG(N)**


dimensions in mm

**CK C(N)**

**CK CA(N)**

**CK CX(N)**

**CK CXA(N)**


Type 12  
Type 4/4X only  
with CKR 65 (D)



IP66/IP67 with CKR 65 (D) <sup>1)</sup>

dimensions shown are not binding  
and may be changed without notice

inserts:		page:
<b>JK</b> .....	3 poles + ⊕	27
<b>JK</b> .....	4 poles + ⊕	27
<b>JKS</b> .....	3 poles + ⊕	29
<b>JKS</b> .....	4 poles + ⊕	29
<b>CD</b> .....	8 poles + ⊕	32

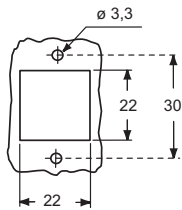
insert dimensions:  
**21 x 21 mm**

**bulkhead mounting housings**

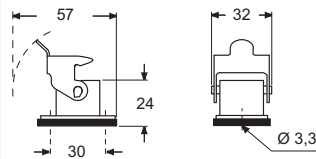
**angled bulkhead mounting housings**


description	part No.	part No. (entry - Pg 11)	part No. (entry - M 20)
with galvanised steel lever	<b>CKA 03 I</b>		
without cable entry, galvanized steel lever		<b>CKA 03 IA</b>	
with cable entry, galvanized steel lever		<b>CKA 03 IAPS</b>	<b>MKA IAP20</b>
with cable entry, galvanized steel lever, bulkhead hole closed		<b>CKA 03 APS</b>	<b>MKA AP20</b>
gasket and screw kit for IP66/IP67 <sup>1)</sup> for JK, JKS inserts	<b>CKR 65</b>	<b>CKR 65</b>	
gasket and screw kit for IP66/IP67 <sup>1)</sup> for CD 08 inserts	<b>CKR 65 D</b>	<b>CKR 65 D</b>	

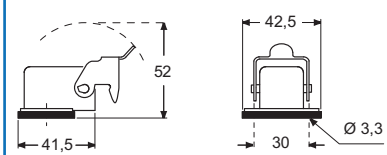
panel cut-out for enclosures, in mm



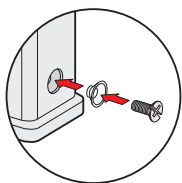
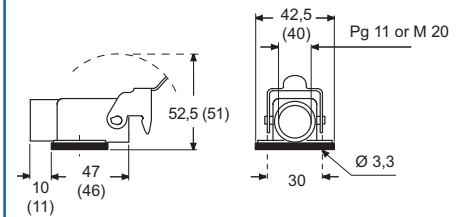
dimensions in mm

**CKA I**


dimensions in mm

**CKA IA**


1) To obtain the protection rating IP66/IP67 a kit is provided that includes a gasket to fit under the insert fixing screws supplied with the kit (see illustrative example).


**CKA IAPS (CKA APS) and MKA IAP (MKA AP)**


Type 12  
Type 4/4X only  
with CKR 65 (D)



IP66/IP67 with CKR 65 (D) <sup>1)</sup>

dimensions shown are not binding  
and may be changed without notice

inserts:	page:
<b>JK</b> ..... 3 poles + ⊕	27
<b>JK</b> ..... 4 poles + ⊕	27
<b>JKS</b> ..... 3 poles + ⊕	29
<b>JKS</b> ..... 4 poles + ⊕	29
<b>CD</b> ..... 8 poles + ⊕	32

insert dimensions:  
**21 x 21 mm**

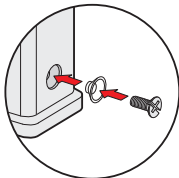
**angled bulkhead mounting housings**

**bulkhead mounting housings with cover**

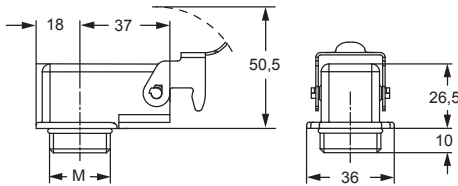

description	part No.	part No.
galvanized steel lever, M20 fixing thread <sup>(1)</sup>	<b>MKA IAF20 <sup>1)</sup></b>	
galvanized steel lever, M25 fixing thread <sup>(1)</sup>	<b>MKA IAF25 <sup>1)</sup></b>	
with galvanised steel lever, for female inserts with galvanised steel lever, for male inserts		<b>CKA 03 ILS</b> <b>CKA 03 ILSA</b>
gasket and screw kit for IP66/IP67 <sup>1)</sup> for JK, JKS inserts	<b>CKR 65</b>	<b>CKR 65</b>
gasket and screw kit for IP66/IP67 <sup>1)</sup> for CD 08 inserts	<b>CKR 65 D</b>	<b>CKR 65 D</b>

<sup>(1)</sup>locknut supplied on request, see catalogue cable glands (articles AS M20N and AS M25N metallic, AS M20L and AS M25L insulating)

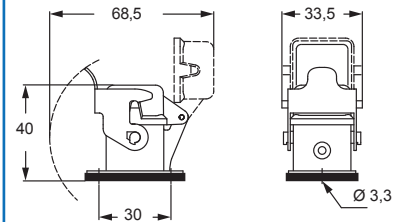
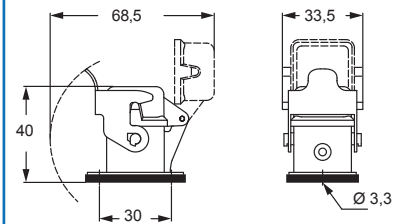
1) To obtain the protection rating IP66/IP67 a kit is provided that includes a gasket to fit under the insert fixing screws supplied with the kit (see illustrative example).



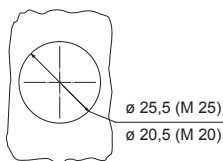
dimensions in mm

**MKA IAF**


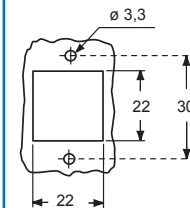
dimensions in mm

**CKA ILS**

**CKA ILSA**


panel cut-out



panel cut-out for bulkhead mounting housings in mm



Type 12  
Type 4/4X only  
with CKR 65 (D)



IP66/IP67 with CKR 65 (D) <sup>1)</sup>

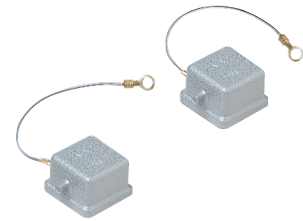
le misure indicate non sono impegnative  
e possono essere variate senza alcun preavviso



inserts:		page:
<b>JK</b> .....	3 poles + ⊕	27
<b>JK</b> .....	4 poles + ⊕	27
<b>JKS</b> .....	3 poles + ⊕	29
<b>JKS</b> .....	4 poles + ⊕	29
<b>CD</b> .....	8 poles + ⊕	32

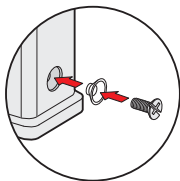
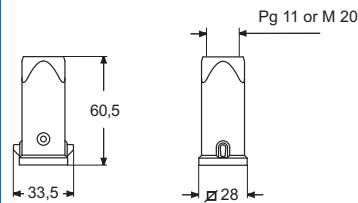
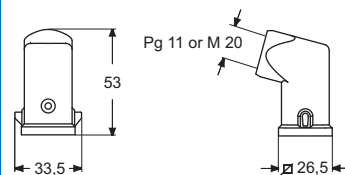
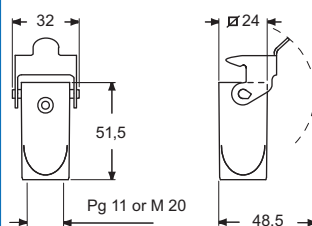
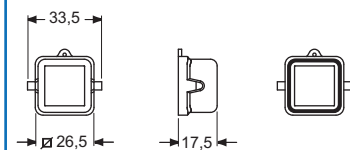
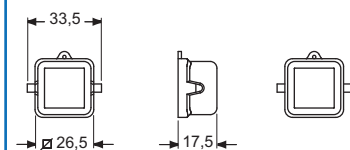
insert dimensions:  
**21 x 21 mm**

**hoods**

**covers**


description	part No. (entry - Pg 11)	part No. (entry - M 20)	part No.
with pegs, top entry	<b>CKA 03 VS</b>	<b>MKA V20</b>	
with pegs, side entry	<b>CKA 03 VAS</b>	<b>MKA VA20</b>	
with galvanised steel lever, top entry	<b>CKA 03 VGS</b>	<b>MKA VG20</b>	
with pegs and gasket, for female inserts			<b>CKA 03 C</b>
with pegs, for male inserts			<b>CKA 03 CA</b>
gasket and screw kit for IP66/IP67 <sup>1)</sup> for JK, JKS inserts	<b>CKR 65</b>		
gasket and screw kit for IP66/IP67 <sup>1)</sup> for CD 08 inserts	<b>CKR 65 D</b>		

1) To obtain the protection rating IP66/IP67 a kit is provided that includes a gasket to fit under the insert fixing screws supplied with the kit (see illustrative example).


**dimensions in mm**
**CKA VS and MKA V**

**CKA VAS and MKA VA**

**CKA VGS and MKA VG**

**dimensions in mm**
**CKA C**

**CKA CA**


Type 12  
Type 4/4X only  
with CKR 65 (D)



IP66/IP67 with CKR 65 (D) <sup>1)</sup>

dimensions shown are not binding  
and may be changed without notice



# T-TYPE







# “T-TYPE” series

## Insulating enclosures



# “T-TYPE” enclosures for standard and modular inserts



Alongside the wide range of traditional metallic enclosures for ILME multipole connectors, there is now available a **new series of enclosures in self-extinguishing thermoplastic material** in the most common sizes of “44.27”, “57.27”, “77.27” and “104.27”.

**Quality and low cost** are the main features of these enclosures, as an outcome of careful product studies.

Valuable characteristics of these new enclosures:

- **significant structural solidity** and mechanical robustness by virtue of **substantial thickness**;
- **resistance to the main chemical agents**, found in industrial environments;
- **external dimensions** of the bulkhead mounting housings are **similar to those of the corresponding metallic enclosures**; **hole fixing centres are unchanged**.



# “T-TYPE” insulating enclosures

- **pre-fastened gaskets** for easier installation;
- **ample space inside enclosures** for cables, with mounted connectors, similar to the corresponding metal high construction versions;
- possibility of making **completely insulated** constructions (equivalent to Class II) □;
- **absence of powder paint** for environments in which these are not recommended;
- **non-electrostatic** thermoplastic material;

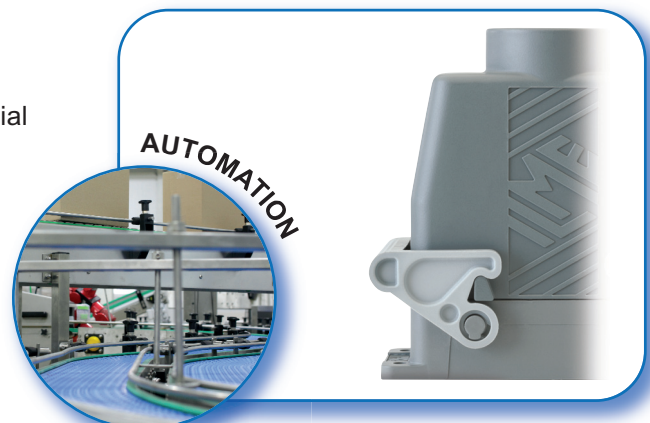


- the **surface mounting** high construction housings are supplied **with an open threaded entry** and diametrically opposite a closed threaded entry, which can be **opened** by the user, if required (with suitable tool);
- manufactured from insulating material, do not require **special reinforced insulation** as the metal versions do, for use with series **CME higher voltage** connector inserts (screw-type terminals);
- each enclosure carries its own part number and conformity markings.

## For standard applications.

The standard version is characterized by:

- enclosures in RAL 7012 thermoplastic material with substantial thickness that provide structural solidity and robustness;
- gaskets pre-fastened;
- levers in thermoplastic material grey RAL 7001;
- threaded cable entries M25, M32 and M40;
- degree of protection IP65 (according to EN 60529);
- degree of protection UL TYPE 12 (according to ANSI/UL50);
- each enclosure carries the marks:  
part number, thread and degree of protection UL.



# “T-TYPE” enclosures for completely insulated constructions

Featuring an original design, construction types available are:

**bulkhead mounting housings**



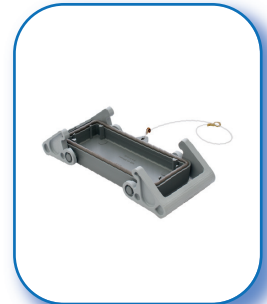
**surface mounting housings**  
(with double entry of which one closed but threaded)



**hoods with levers**



**covers with levers** (for hoods)



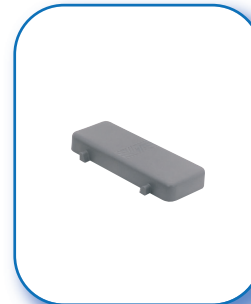
**hoods with side entry**



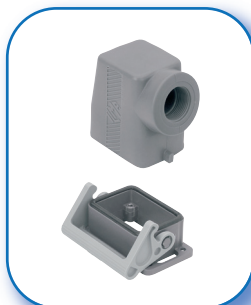
**hoods with top entry**



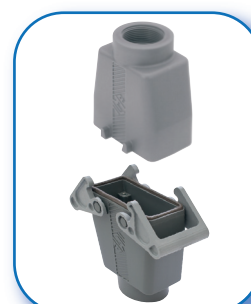
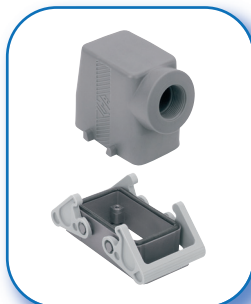
**covers** (for housings)



**single lever, side and top entry,**  
for size “44.27”



**double lever, side and top entry,**  
for other sizes “57.27, 77.27, 104.27”



All used materials conform with the **RoHS II 2011/65/UE Directive** and subsequent modifications.



# “T-TYPE” series insulating enclosures

## 1. Construction

Using the BC-MUL® moulding technique and use of MIL.BOX® material, these enclosures are structurally solid and mechanically robust, due to their increased thickness. They are particularly resistant to the main pollutants present in industrial environments. The lever enclosure pegs are built into the enclosures. The methods for fastening the connectors to the enclosures are made of M3 threaded metal inserts.

With reference to metal construction, which to comply with electrical installation safety norms, must be earthed via a metal connection to the grounding terminal of the inserts inside the enclosure, the new series of enclosures offers a solution for total insulation constructions (equivalent to class II) where necessary.

The thermoplastic material used is RAL 7012 dark grey colour and **UL 94V-2** grade self-extinguishing and has passed glow wire testing in accordance with the IEC (EN) 60695-2-11 at **650 °C** in compliance with intended uses.

## 2. Gaskets

Gaskets have been produced by means of the FIPFG technology (Formed-In-Place-Foam-Gasket).

They have therefore been incorporated in the base flange on bulkhead mounting housings for easier installation.

## 3. Levers

The locking levers have been produced in self-extinguishable thermoplastic material coloured grey RAL 7001.

## 4. Dimensions

The internal dimensions allow mounting of all connector inserts in their relevant sizes.

The external dimensions of the bulkhead mounting housings are similar to those of the corresponding metallic enclosures; hole fixing centres are unchanged.

Hoods offer an inner cabling space similar to that of the “high” construction models of the corresponding metal enclosures. Other characteristics are in compliance with the applicable safety standard for electrical connectors, **IEC/EN 61984**.

## 5. Cable entries

The housing and hood cable entries are available with metric thread, respectively:

- **M25** or **M32** for smaller sizes “44.27” and “57.27”.
- **32** or **M40** for larger sizes “77.27” and “104.27”.

The surface mounting, high construction housings are supplied with an open threaded entry and diametrically opposite a closed threaded entry which can be opened by the user if required (with suitable tool).

The recent standard **IEC/EN 61076-7-100** regarding metric cable entries for multipole electrical connectors for heavy duty uses, which standardises some main dimensions for entries and their related accessories (gaskets, pressure nuts), have been carefully considered in the product design.

## 6. Markings

Each enclosure carries its own part number and conformity markings.

## Interchangeability with other ILME series

TCH series housings can be coupled with metal hoods. Insulating hoods can be coupled with “V-Type” metal housings. Hoods “57.27”, “77.27” and “104.07” can be mounted on **COB TCQ** and **COB BC** frames simply by replacing the supplied levers with **COB L** levers (to be purchased separately).

Insulating enclosures are ideal for mounting of all ILME inserts with the exception of series models CT 40/ 64 and CTS 40/ 64 connector. Inserts with 45° terminals of the CTE series (screw-type terminals) and CTSE (spring terminals) are only insertable from the front (therefore not from the back) of the bulkhead mounting housings. Being made by insulating material, they do not require a special reinforced insulation as metal ones do, for use with series CME higher voltage connector inserts (screw-type terminals). With the exception of the limitations described below, it is generally possible to mount the MIXO series modular connectors and frames with the ground and screen anchors dedicated to this series.

## Limitations

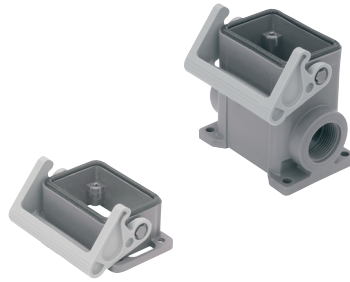
With respect to enclosures in metal alloy, ILME insulating enclosures have some limitations of use in combination with particular accessories:

- CRZ 06/ 10/ 16/ 24 reduction plates cannot be mounted with TCHI bulkhead mounting housings due to increased dimensions of the fastening flange of these insulating enclosures.
- The CYG 16 in-line joint cannot be mounted on the TCHI 16 bulkhead mounting housings because the gaskets of the latter do not fit together with the joint profile.
- The CYR 16.3 and CYR 24.4 round cable feed-throughs are difficult to position on their respective TCHI 16 and TCHI 24 bulkhead mounting housings.
- CPT 24 disposable protection cover cannot be mounted on insulating enclosures due to increased outer dimensions of these enclosures.
- MIXO series insert anchors cannot be mounted on TMAO 06/ 10 enclosures.
- MIXO series insert anchors cannot be mounted on TMAO 06/ 10 enclosures.
- When using both cable entries of surface mounting housings, the conduit shall be of insulating type



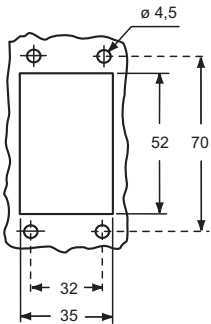
inserts: page:

<b>CDD</b> .....	24 poles + ⊕	40
<b>JDS</b> .....	9 poles + ⊕	54
<b>JSH</b> .....	6 poles + ⊕	62
<b>JNE, JSE</b> .....	6 poles + ⊕	68
<b>CCE</b> .....	6 poles + ⊕	74
<b>CQE</b> .....	10 poles + ⊕	81

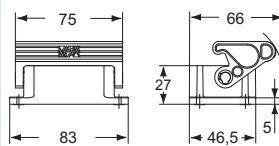
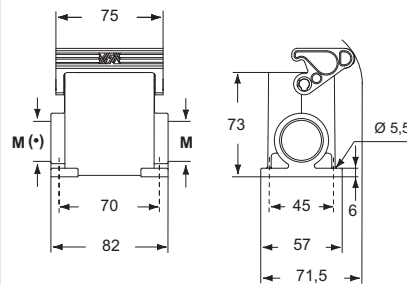
 insert centre distance:  
**44 x 27 mm**
**housings with single lever**

**hoods with 2 pegs**


description	part No.	entry M	part No.	entry M
bulkhead mounting housing with thermoplastic lever	<b>TCHI 06 L</b>			
surface mounting housing with thermoplastic lever	<b>TMAP 06 L25</b>	<b>25</b>		
surface mounting housing with thermoplastic lever	<b>TMAP 06 L32</b>	<b>32</b>		
with pegs, side entry			<b>TMAO 06 L25</b>	<b>25</b>
with pegs, side entry			<b>TMAO 06 L32</b>	<b>32</b>
with pegs, top entry			<b>TMAV 06 L25</b>	<b>25</b>
with pegs, top entry			<b>TMAV 06 L32</b>	<b>32</b>

panel cut-out for bulkhead mounting housing in mm

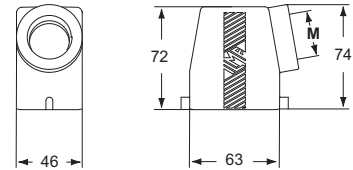
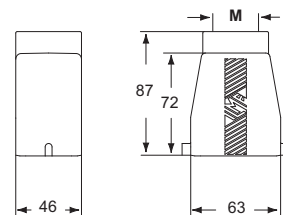


dimensions in mm

**TCHI 06 L**

**TMAP 06 L25 and TMAP 06 L32**


(\*) The surface mounting, high construction housings are supplied with an open threaded entry (\*) and diametrically opposite a closed threaded entry which can be opened by the user if required (with suitable tool).

dimensions in mm

**TMAO 06 L25 and TMAO 06 L32**

**TMAV 06 L25 and TMAV 06 L32**

**CAIUS** Type 12

**EAC**

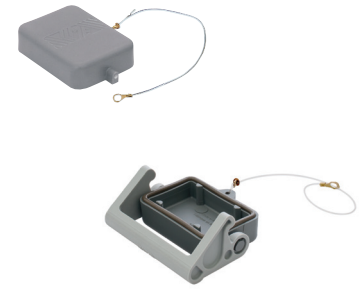

- ambient temperature limits -40 °C / +90 °C.

 dimensions shown are not binding  
 and may be changed without notice

inserts: page:

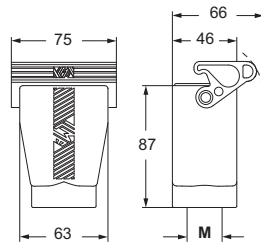
<b>CDD</b> .....	24 poles + ⊕	40
<b>JDS</b> .....	9 poles + ⊕	54
<b>JSH</b> .....	6 poles + ⊕	62
<b>JNE, JSE</b> .....	6 poles + ⊕	68
<b>CCE</b> .....	6 poles + ⊕	74
<b>CQE</b> .....	10 poles + ⊕	81

 insert centre distance:  
**44 x 27 mm**
**hoods with single lever  
top entry**

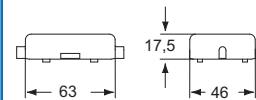
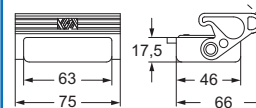
**covers**


description	part No.	entry M	part No.
with thermoplastic lever and gasket	<b>TMAV 06 LG25</b>	<b>25</b>	
with thermoplastic lever and gasket	<b>TMAV 06 LG32</b>	<b>32</b>	
with pegs			<b>TCHC 06 L</b>
with thermoplastic lever and gasket			<b>TCHC 06 LG</b>

dimensions in mm

**TMAV 06 LG25 and TMAV 06 LG32**


dimensions in mm

**TCHC 06 L**

**TCHC 06 LG**


Type 12



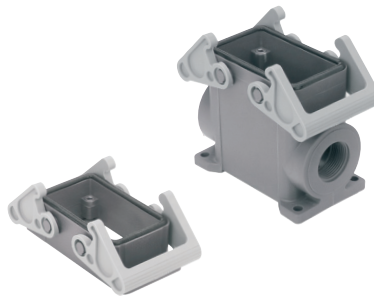
- ambient temperature limits -40 °C / +90 °C.

 dimensions shown are not binding  
 and may be changed without notice

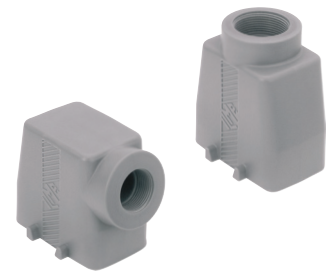
inserts:		page:
<b>CDD</b> .....	42 poles + ⊕	42
<b>JDS</b> .....	18 poles + ⊕	55
<b>JSH</b> .....	10 poles + ⊕	63
<b>JNE, JSE</b> .....	10 poles + ⊕	69
<b>CCE</b> .....	10 poles + ⊕	75
<b>CQE</b> .....	18 poles + ⊕	82

insert centre distance:  
**57 x 27 mm**

### housings with double lever

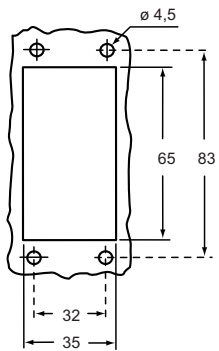


### hoods with 4 pegs



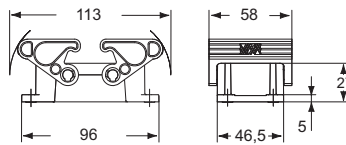
description	part No.	entry M	part No.	entry M
bulkhead mounting housing with thermoplastic levers	<b>TCHI 10</b>			
surface mounting housing with thermoplastic levers	<b>TMAP 10.25</b>	<b>25</b>		
surface mounting housing with thermoplastic levers	<b>TMAP 10.32</b>	<b>32</b>		
with pegs, side entry			<b>TMAO 10.25</b>	<b>25</b>
with pegs, side entry			<b>TMAO 10.32</b>	<b>32</b>
with pegs, top entry			<b>TMAV 10.25</b>	<b>25</b>
with pegs, top entry			<b>TMAV 10.32</b>	<b>32</b>

panel cut-out for bulkhead mounting housing in mm

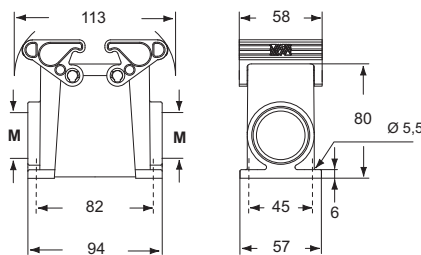


dimensions in mm

#### TCHI 10

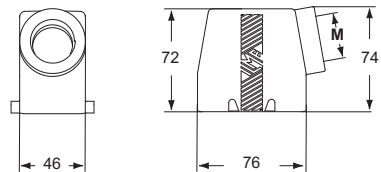


#### TMAP 10.25 and TMAP 10.32

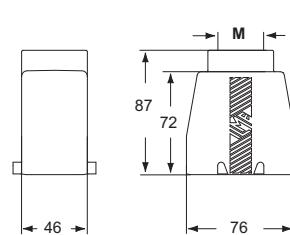


dimensions in mm

#### TMAO 10.25 and TMAO 10.32



#### TMAV 10.25 and TMAV 10.32



The surface mounting, high construction housings are supplied with an open threaded entry and diametrically opposite a closed threaded entry which can be opened by the user if required (with suitable tool).

**CAUS**® Type 12

**EAC**



- ambient temperature limits -40 °C / +90 °C.

dimensions shown are not binding  
and may be changed without notice

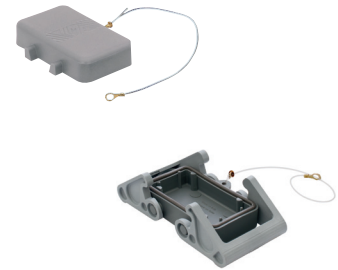
inserts:	page:
<b>CDD</b> ..... 42 poles + ⊕	42
<b>JDS</b> ..... 18 poles + ⊕	55
<b>JSH</b> ..... 10 poles + ⊕	63
<b>JNE, JSE</b> ..... 10 poles + ⊕	69
<b>CCE</b> ..... 10 poles + ⊕	75
<b>CQE</b> ..... 18 poles + ⊕	82

insert centre distance:  
**57 x 27 mm**

### hoods with double lever top entry



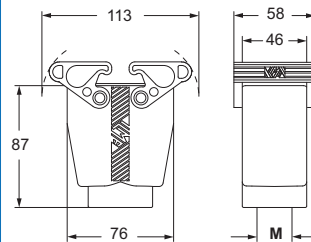
### covers



description	part No.	entry M	part No.
with thermoplastic levers and gasket	<b>TMAV 10 G25</b>	<b>25</b>	
with thermoplastic levers and gasket	<b>TMAV 10 G32</b>	<b>32</b>	
with 4 pegs			<b>TCHC 10</b>
with 2 thermoplastic levers and gasket			<b>TCHC 10 G</b>

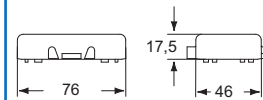
### dimensions in mm

#### TMAV 10 G25 and TMAV 10 G32

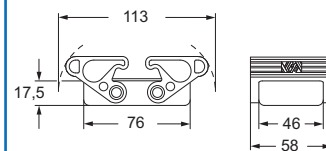


### dimensions in mm

#### TCHC 10



#### TCHC 10 G



**CE** **US** Type 12

**EAC**



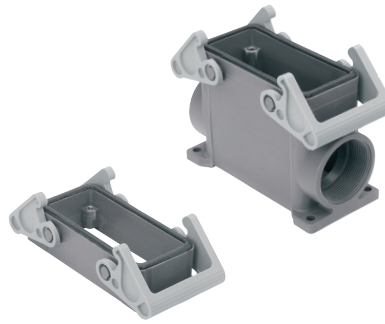
- ambient temperature limits -40 °C / +90 °C.

dimensions shown are not binding  
and may be changed without notice



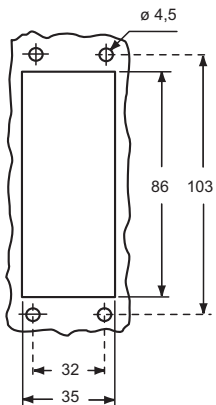
inserts: page:

<b>CD</b> .....	40 poles + ⊕	35
<b>CDD</b> .....	72 poles + ⊕	43
<b>JDS</b> .....	27 poles + ⊕	56
<b>JSH</b> .....	16 poles + ⊕	64
<b>JNE, JSE</b> .....	16 poles + ⊕	70
<b>CCE</b> .....	16 poles + ⊕	76
<b>CQE</b> .....	32 poles + ⊕	83

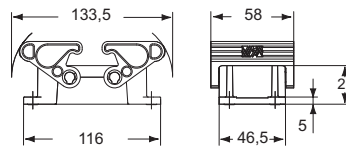
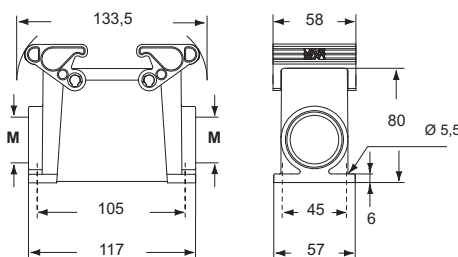
 insert centre distance:  
**77,5 x 27 mm**
**housings with double lever**

**hoods with 4 pegs**


description	part No.	entry M	part No.	entry M
bulkhead mounting housing with thermoplastic levers	<b>TCHI 16</b>			
surface mounting housing with thermoplastic levers	<b>TMAP 16.32</b>	<b>32</b>		
surface mounting housing with thermoplastic levers	<b>TMAP 16.40</b>	<b>40</b>		
with pegs, side entry			<b>TMAO 16.32</b>	<b>32</b>
with pegs, side entry			<b>TMAO 16.40</b>	<b>40</b>
with pegs, top entry			<b>TMAV 16.32</b>	<b>32</b>
with pegs, top entry			<b>TMAV 16.40</b>	<b>40</b>

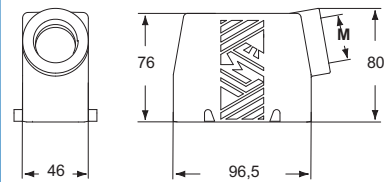
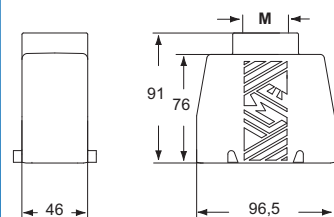
panel cut-out for bulkhead mounting housing in mm



dimensions in mm

**TCHI 16**

**TMAP 16.32 and TMAP 16.40**


dimensions in mm

**TMAO 16.32 and TMAO 16.40**

**TMAV 16.32 and TMAV 16.40**


The surface mounting, high construction housings are supplied with an open threaded entry and diametrically opposite a closed threaded entry which can be opened by the user if required (with suitable tool).

**CE** **UL** **US** Type 12

**EAC**

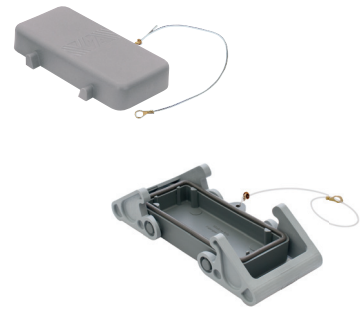

- ambient temperature limits -40 °C / +90 °C.

 dimensions shown are not binding  
 and may be changed without notice

inserts:	page:	
<b>CD</b> ..... 40 poles + ⊕	35	
<b>CDD</b> ..... 72 poles + ⊕	43	
<b>JDS</b> ..... 27 poles + ⊕	56	
<b>JSH</b> ..... 16 poles + ⊕	64	
<b>JNE, JSE</b> ..... 16 poles + ⊕	70	
<b>CCE</b> ..... 16 poles + ⊕	76	
<b>CQE</b> ..... 32 poles + ⊕	83	

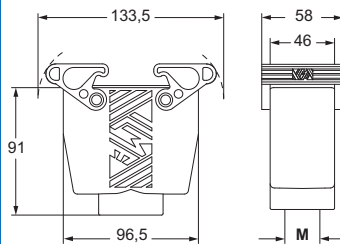
insert centre distance:  
77,5 x 27 mm

**hoods with double lever top entry**

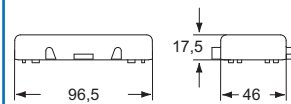
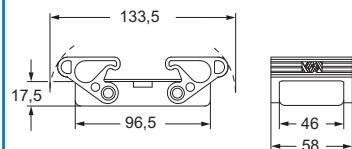
**covers**


description	part No.	entry M	part No.
with thermoplastic levers and gasket	<b>TMAV 16 G32</b>	<b>32</b>	
with thermoplastic levers and gasket	<b>TMAV 16 G40</b>	<b>40</b>	
with 4 pegs			<b>TCHC 16</b>
with 2 thermoplastic levers and gasket			<b>TCHC 16 G</b>

## dimensions in mm

**TMAV 16 G32 and TMAV 16 G40**


## dimensions in mm

**TCHC 16**

**TCHC 16 G**



- ambient temperature limits -40 °C / +90 °C.

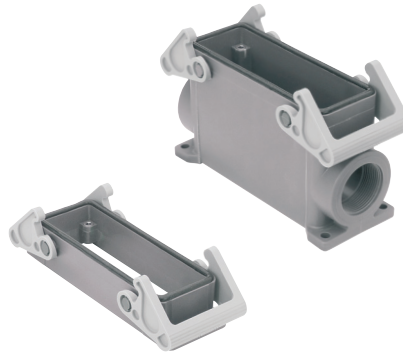
dimensions shown are not binding  
and may be changed without notice

inserts: page:

<b>CD</b> .....	64 poles + ⊕	36
<b>CDD</b> .....	108 poles + ⊕	44
<b>JDS</b> .....	42 poles + ⊕	57
<b>JSH</b> .....	24 poles + ⊕	65
<b>JNE, JSE</b> .....	24 poles + ⊕	71
<b>CCE</b> .....	24 poles + ⊕	77
<b>CQE</b> .....	46 poles + ⊕	84

insert centre distance:  
**104 x 27 mm**

#### housings with double lever

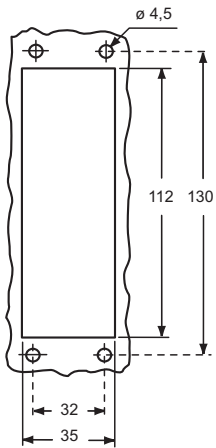


#### hoods with 4 pegs



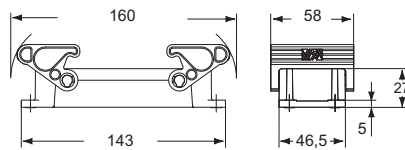
description	part No.	entry M	part No.	entry M
bulkhead mounting housing with thermoplastic levers	<b>TCHI 24</b>			
surface mounting housing with thermoplastic levers	<b>TMAP 24.32</b>	<b>32</b>		
surface mounting housing with thermoplastic levers	<b>TMAP 24.40</b>	<b>40</b>		
with pegs, side entry			<b>TMAO 24.32</b>	<b>32</b>
with pegs, side entry			<b>TMAO 24.40</b>	<b>40</b>
with pegs, top entry			<b>TMAV 24.32</b>	<b>32</b>
with pegs, top entry			<b>TMAV 24.40</b>	<b>40</b>

panel cut-out for bulkhead mounting housing in mm

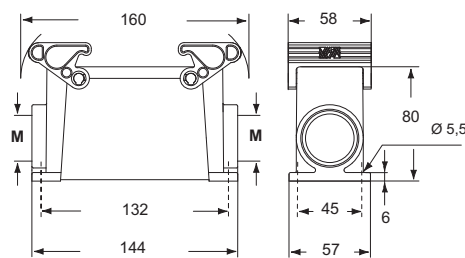


dimensions in mm

#### TCHI 24

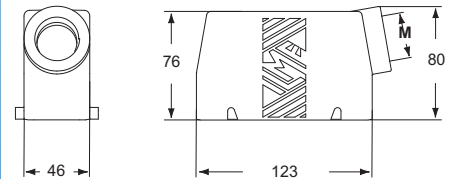


#### TMAP 24.32 and TMAP 24.40

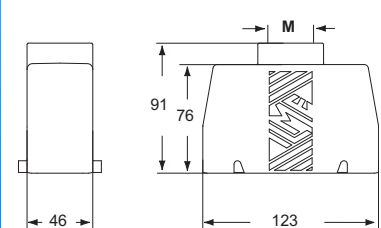


dimensions in mm

#### TMAO 24.32 and TMAO 24.40



#### TMAV 24.32 and TMAV 24.40



The surface mounting, high construction housings are supplied with an open threaded entry and diametrically opposite a closed threaded entry which can be opened by the user if required (with suitable tool).

**CE** **UL** **US** Type 12

**EAC**



- ambient temperature limits -40 °C / +90 °C.

dimensions shown are not binding  
and may be changed without notice

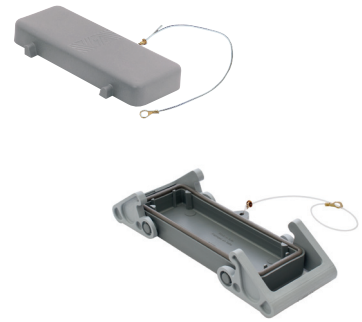
inserts:	page:	
<b>CD</b> ..... 64 poles + ⊕	36	
<b>CDD</b> ..... 108 poles + ⊕	44	
<b>JDS</b> ..... 42 poles + ⊕	57	
<b>JSH</b> ..... 24 poles + ⊕	65	
<b>JNE, JSE</b> ..... 24 poles + ⊕	71	
<b>CCE</b> ..... 24 poles + ⊕	77	
<b>CQE</b> ..... 46 poles + ⊕	84	

insert centre distance:  
**104 x 27 mm**

**hoods with double lever top entry**



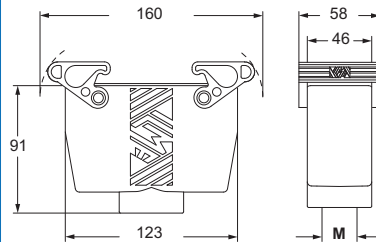
**covers**



description	part No.	entry M	part No.
with thermoplastic levers and gasket	<b>TMAV 24 G32</b>	<b>32</b>	
with thermoplastic levers and gasket	<b>TMAV 24 G40</b>	<b>40</b>	
with 4 pegs			<b>TCHC 24</b>
with 2 thermoplastic levers and gasket			<b>TCHC 24 G</b>

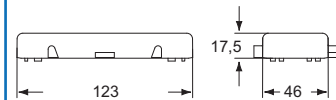
dimensions in mm

**TMAV 24 G32 and TMAV 24 G40**

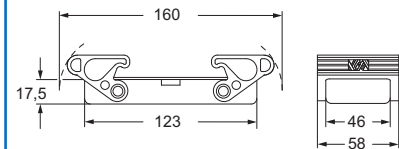


dimensions in mm

**TCHC 24**



**TCHC 24 G**



**CE** <sup>®</sup> **US** Type 12

**EAC**



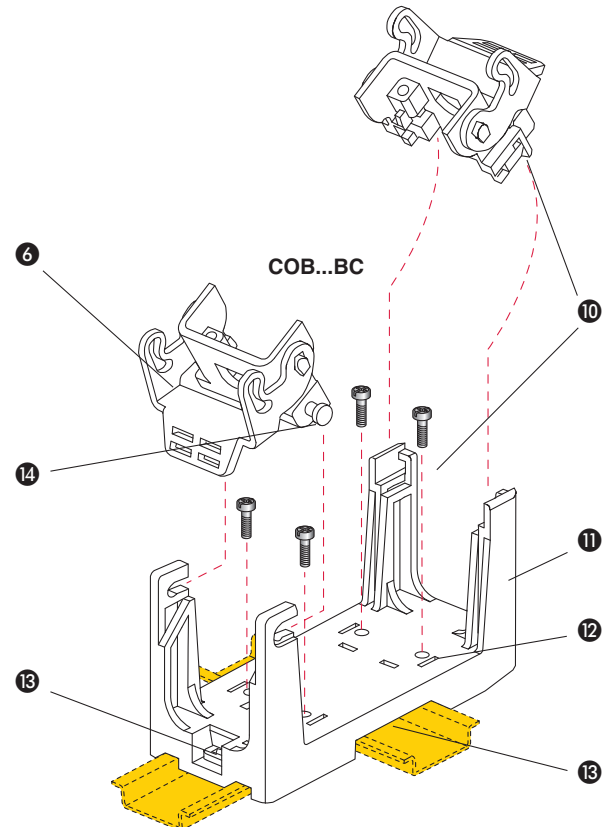
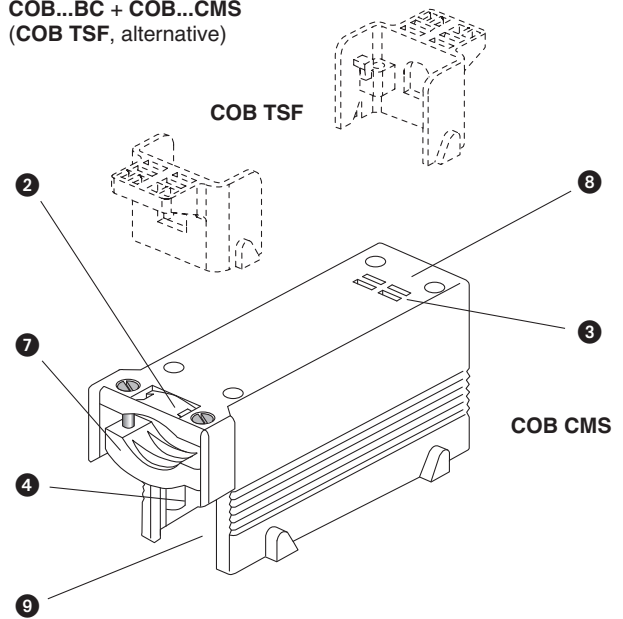
- ambient temperature limits -40 °C / +90 °C.

dimensions shown are not binding  
and may be changed without notice

## Characteristics

- 1 COB, TSF or COB TSFS insert support blocks (with cable clamp) for mobile mounting, in self-extinguishing thermoplastic material.
- 2 passage for cable support bands (from 2.2 to 4.8 mm).
- 3 locations for insertion of identification tags (size 9 x 20 mm).
- 4 threaded metallic inserts for fixing the inserts with normal screws and possibility of coded connection with the use of specific pins when identical connectors are used.
- 5 COB TCQ insert carrier block for window mounting in self-extinguishing thermoplastic material, with spring snap fastening.
- 6 locking device with levers in self-extinguishing thermoplastic material for insert coupling.
- 7 sturdy cable clamp for clamping multipolar cables with a diameter of up to 25 mm or bundles of unipolar conductors.
- 8 COB...CMS enclosure for mobile mounting, in self-extinguishing thermoplastic material, IP20 protection rating.
- 9 free passage for mounting wired insert with conductor cables.
- 10 mobile blocks (in COB...BC kit) in self-extinguishing thermoplastic material, with quick release device for insert turnover, wiring operations, verifications and maintenance.
- 11 COB...BC panel support for bulkhead mounting in self-extinguishing thermoplastic material, sturdy block support structure, with broad passage for housing of conductor cables.
- 12 holes for fixed fastening with screws without DIN EN 60715 rails.
- 13 snap fastening on DIN EN 60715 rails, both lengthways and crossways to the support Figure 1.
- 14 turnover pins that can be released and allow the use of prewired inserts.

### COB...BC + COB...CMS (COB TSF, alternative)



**Figure 1:**

- snap fastening on DIN EN 60715 rails both lengthways and crossways to the support
- installation in panels or control panels, with fixed fastening with screws



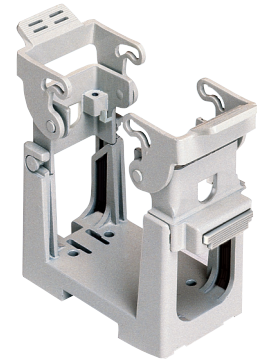
inserts:		page:
<b>CD</b> .....	40, 64 poles + ⊕	35-36
<b>CDD</b> .....	24, 42, 72, 108 poles + ⊕	40-44
<b>JDS</b> .....	9, 18, 27, 42 poles + ⊕	54-57
<b>JSH</b> .....	6, 10, 16, 24 poles + ⊕	62-65
<b>JNE, JSE</b> .....	6, 10, 16, 24 poles + ⊕	68-71
<b>CCE</b> .....	6, 10, 16, 24 poles + ⊕	74-77
<b>CQE</b> .....	10, 18, 32, 46 poles + ⊕	81-84

insert centre distance:  
**44 x 27 mm, 57 x 27 mm,**  
**77,5 x 27 mm, 104 x 27 mm**

## connector carrier for faceplate mounting in window, snap fastening



## connector carrier baseplate for mounting on DIN EN 60715 rail or fixed mounting using screws



description	part No.	part No.
-------------	----------	----------

kit with 2 elements, for coupling of inserts with screw fixing centre distance (short side = 27 mm)

**COB TCQ**

kit comprising frame and mobile blocks, for insert coupling:  
 - with screw fixing centre distance of 44 x 27 mm  
 - with screw fixing centre distance of 57 x 27 mm  
 - with screw fixing centre distance of 77,5 x 27 mm  
 - with screw fixing centre distance of 104 x 27 mm

**COB 06 BC**  
**COB 10 BC**  
**COB 16 BC**  
**COB 24 BC**

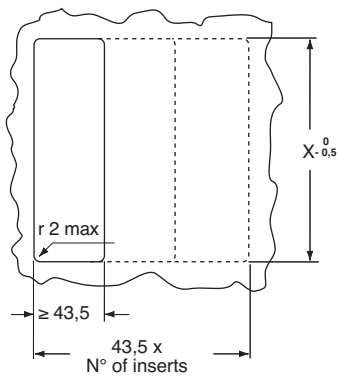
panel cut-out in mm

dimensions in mm

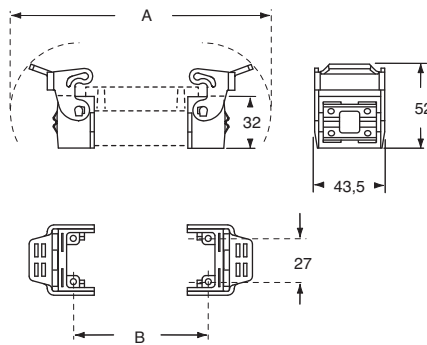
dimensions in mm

### COB TCQ

window size on plate thickness 1,3-3 mm



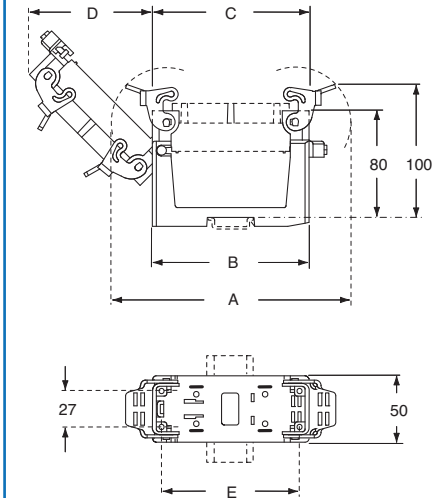
insert coupling:	<b>X<sup>0,5</sup></b>
with centre distance 44 x 27 mm	65
with centre distance 57 x 27 mm	78
with centre distance 77,5 x 27 mm	98
with centre distance 104 x 27 mm	125



### COB TCQ

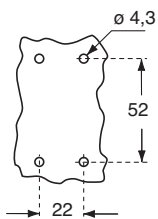
for inserts	<b>A</b>	<b>B</b>
with centre distance 44 x 27 mm	120	44
with centre distance 57 x 27 mm	133	57
with centre distance 77,5 x 27 mm	153,5	77,5
with centre distance 104 x 27 mm	180	104

overall dimensions with longitudinal DIN rails



part No.	<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>
<b>COB 06 BC</b>	120	91,5	58	50	44
<b>COB 10 BC</b>	133	91,5	71	59,5	57
<b>COB 16 BC</b>	153,5	91,5	91,5	74	77,5
<b>COB 24 BC</b>	180	118	118	93	104

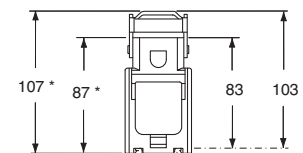
### COB...BC



It is the responsibility of the installer to verify the continuity of the PE protective earth circuit ⊕ between the two halves of the connector.

dimensions shown are not binding and may be changed without notice

overall dimensions without DIN rails (values with "asterisk")  
 overall dimensions with longitudinal DIN rails



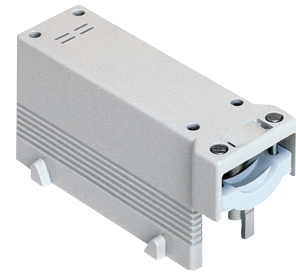
inserts:		page:
<b>CD</b> .....	40, 64 poles + ⊕	35-36
<b>CDD</b> .....	24, 42, 72, 108 poles + ⊕	40-44
<b>JDS</b> .....	9, 18, 27, 42 poles + ⊕	54-57
<b>JSH</b> .....	6, 10, 16, 24 poles + ⊕	62-65
<b>JNE, JSE</b> .....	6, 10, 16, 24 poles + ⊕	68-71
<b>CCE</b> .....	6, 10, 16, 24 poles + ⊕	74-77
<b>CQE</b> .....	10, 18, 32, 46 poles + ⊕	81-84

insert centre distance:  
**44 x 27 mm, 57 x 27 mm,**  
**77,5 x 27 mm, 104 x 27 mm**

### insert carrier blocks for mobile mounting



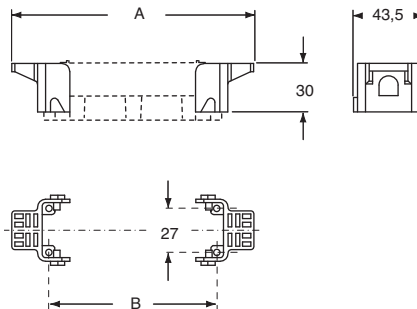
### insert carrier insulated enclosures for mobile mounting



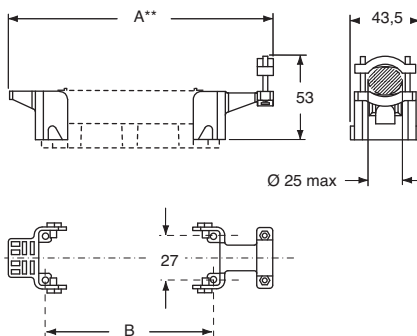
description	part No.	part No.
kit with 2 elements, for coupling of inserts with screw fixing centre distance (short side = 27 mm) - with handle for cable support bands - with handle for cable support or cable clamp bands	<b>COB TSF</b> <b>COB TSFS</b>	
side entry, with cable clamp for insert coupling: - with screw fixing centre distance 44 x 27 mm - with screw fixing centre distance 57 x 27 mm - with screw fixing centre distance 77,5 x 27 mm - with screw fixing centre distance 104 x 27 mm		<b>COB 06 CMS</b> <b>COB 10 CMS</b> <b>COB 16 CMS</b> <b>COB 24 CMS</b>

dimensions in mm

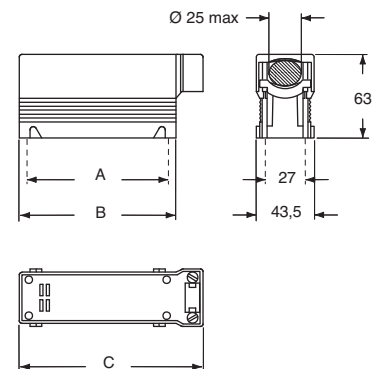
#### COB TSF



#### COB TSFS



dimensions in mm



It is the responsibility of the installer to verify the continuity of the PE protective earth circuit ⊕ between the two halves of the connector.

dimensions shown are not binding and may be changed without notice

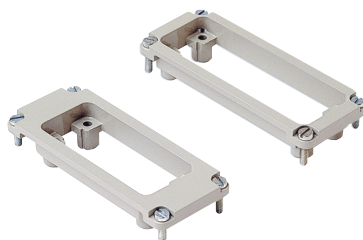
for inserts	A	A**	B
with centre distance 44 x 27 mm	90	104	44
with centre distance 57 x 27 mm	103	117	57
with centre distance 77,5 x 27 mm	123,5	137,5	77,5
with centre distance 104 x 27 mm	150	164	104

part No.	A	B	C
<b>COB 06 CMS</b>	44	58	74
<b>COB 10 CMS</b>	57	71	87
<b>COB 16 CMS</b>	77,5	91,5	107,5
<b>COB 24 CMS</b>	104	118	134

inserts:		page
<b>CD</b> .....	15, 25 poles + ⊕	33-34
<b>CDD</b> .....	38 poles + ⊕	41
<b>JDA</b> .....	10, 16 poles + ⊕	48-49

insert centre distance:  
**49,5 x 16 mm**  
**66 x 16 mm**

### adaptor plates for insert mounting



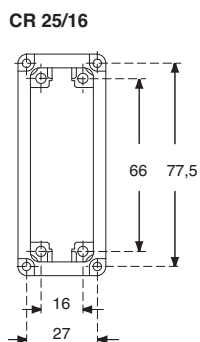
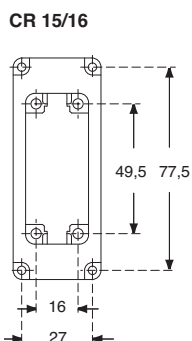
### levers for coupling with metallic enclosures



description	part No.	part No.
mounting on COB series articles (see below) for 1 insert with centre distance of 49,5 x 16 mm	<b>CR 15/16</b>	
mounting on COB series articles (see below) for 1 insert with centre distance of 66 x 16 mm	<b>CR 25/16</b>	
kit with 2 elements, to be mounted instead of the standard levers to be coupled with: COB TCQ and COB...BC <sup>1)</sup>		<b>COB L</b>

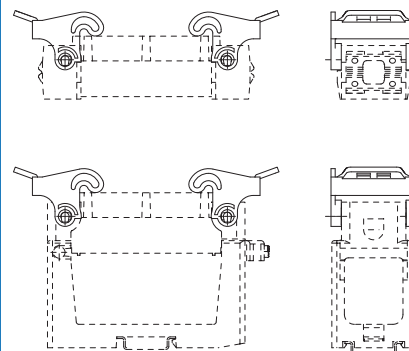
<sup>1)</sup> They allow the mounting of aluminium hoods with 4 pegs, size 55.27, 77.27 and 104.27

### dimensions in mm



### Adaptor plates

- They allow the inserting of inserts of "49.16" and "66.16" on the following COB series articles: COB TCQ, COB 16 BC, COB TSF, COB TSFS, COB 16 CMS



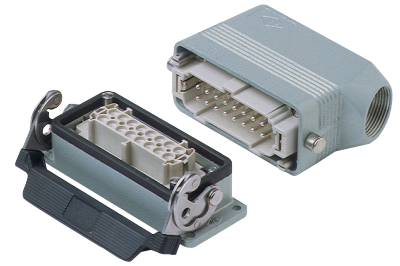
It is the responsibility of the installer to verify the continuity of the PE protective earth circuit ⊕ between the two halves of the connector.

dimensions shown are not binding  
and may be changed without notice

single code pins  
for 6 codings



selectivity using single code pins

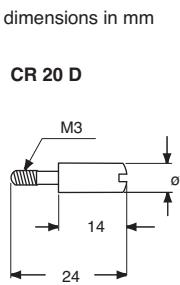


description	part No.
single code pin	zinc plated iron <b>CR 20 D</b>

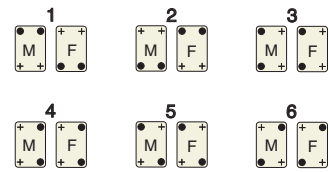
**CR 20 D code pins**

Each series of connector inserts is made in such a way as to make incorrect coupling between inserts of different series impossible. When a number of identical connectors with different functions are mounted closely together these must be selected in such a way as to prevent the coupling of a mobile part on a non-corresponding fixed part and consequent damage and breakdown.

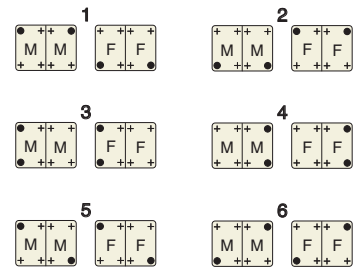
Code pins are supplied to apply in place of the normal insert fastening screws (see example below). In this way the coupling of identical connectors is assured. The combination of code pins makes it possible to obtain a high number of selective couplings.



application with single insert



application with double inserts



- code pin (CR 20 D)
- + normal fixing screw
- M = male insert
- F = female insert

dimensions shown are not binding and may be changed without notice

double coding and guide pins, for 16 codes



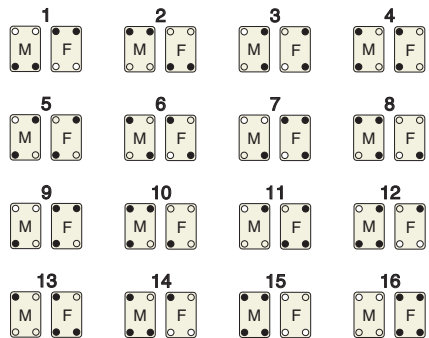
selection is made by using double coding and guide pins



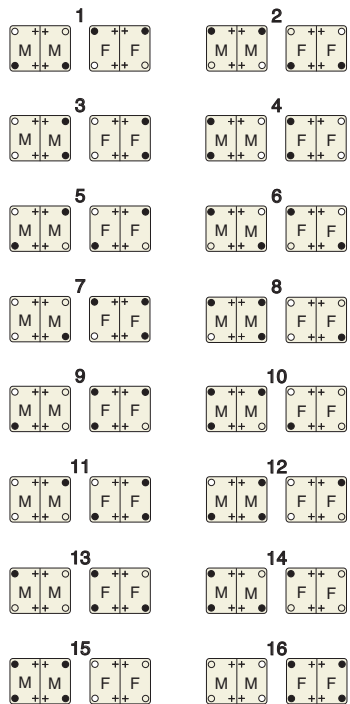
description	part No.
double code pins - male pin - female pin	zinc plated iron <b>CRM D</b> <b>CRF D</b>

Code pins - CRM D and CRF D	dimensions in mm
<p>Each series of connector inserts is made in such a way as to make incorrect coupling between inserts of different series impossible. When a number of identical connectors with different functions are mounted closely together these must be selected in such a way as to prevent the coupling of a mobile part on a non-corresponding fixed part and consequent damage and breakdown.</p> <p>Code pins are supplied to apply in place of the normal insert fastening screws (see example below). In this way the coupling of identical connectors is assured. The combination of code pins makes it possible to obtain a high number of selective couplings.</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>CRM D</b></p> </div> <div style="text-align: center;"> <p><b>CRF D</b></p> </div> </div>

application with single insert



application with double inserts



- female code pin (CRF D)
- male code pin (CRM D)
- + normal fixing screw
- M = male insert
- F = female insert

dimensions shown are not binding and may be changed without notice

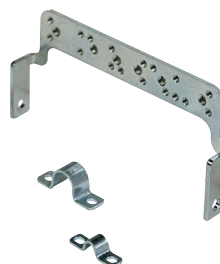


inserts:	page
<b>CD</b> .....	40, 64 poles + ⊕ 35-36
<b>CDD</b> .....	24, 42, 72, 108 poles + ⊕ 40-44
<b>JSH</b> .....	6, 10, 16, 24 poles + ⊕ 62-65
<b>JNE, JSE</b> .....	6, 10, 16, 24 poles + ⊕ 68-71
<b>CCE</b> .....	6, 10, 16, 24 poles + ⊕ 74-77
<b>CQE</b> .....	10, 18, 32, 46 poles + ⊕ 81-84

screw fixing centre distance:  
**44 x 27 mm, 57 x 27 mm,**  
**77,5 x 27 mm, 104 x 27 mm**

**N.B.:**  
 size 44.27 and 57.27 cannot be used with  
**T-TYPE** series

**ground terminals for shielded cables and for several earth connections clamps for cables Ø 5 mm and Ø 10 mm**



description	part No.
-------------	----------

in zinc plated iron, to be fitted on connectors in bulkhead housings, high hoods and COB series enclosures  
 - "44.27" enclosures and inserts  
 - "57.27" enclosures and inserts \*  
 - "77.27", "77.62" enclosures and inserts  
 - "104.27", "104.62" enclosures and inserts  
 - CSS "104.27" enclosures and inserts \*\*

- CR 06 SC**
- CR 10 SC**
- CR 16 SC**
- CR 24 SC**
- CR 24 SCA**

to be fitted on CR..SC anchors  
 U-bolt for Ø 5 mm cable screening  
 U-bolt for Ø 10 mm cable screening

- CR 05 CA**
- CR 10 CA**

\* the high construction hoods with side entry cannot be used

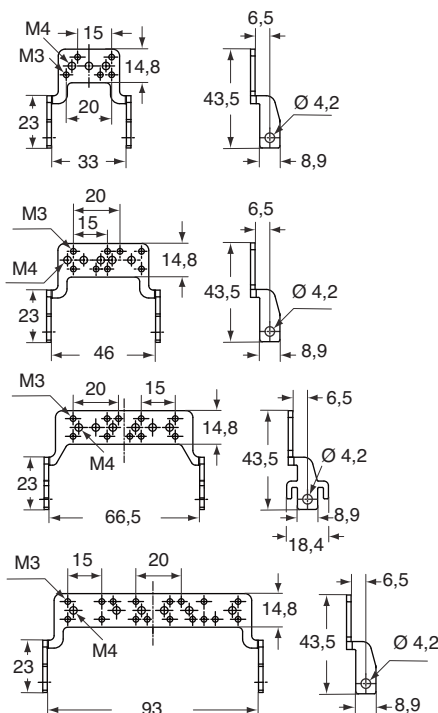
dimensions in mm

\*\* can be used only in bulkhead housings

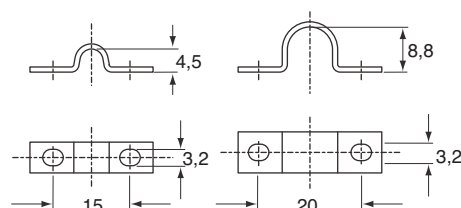
The CR... SC anchors are fitted on connectors for connecting to earth multiple cables and screened cables braids

With the CR..SC anchorages, we advise you to use high construction hoods top entry.

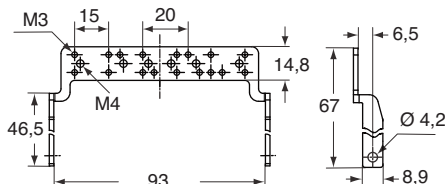
**CR...SC**



**CR...CA**



**CR SCA**



dimensions shown are not binding  
 and may be changed without notice

enclosures:

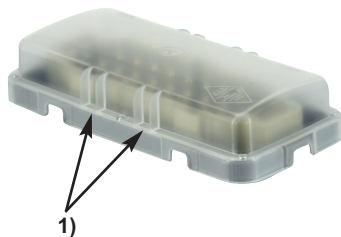
size "44.27", "57.27", "77.27", "104.27"

for versions:

- JEI®-P

- JEI®-V

dust protection cover



description

part No.

for housings and hoods with 1 or 2 levers,

with 2 or 4 pegs

- size "44.27"

- size "57.27"

- size "77.27"

- size "104.27"

CHCP 06

CHCP 10

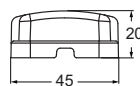
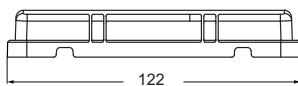
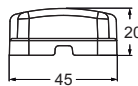
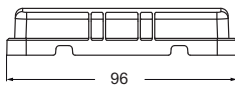
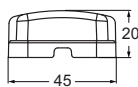
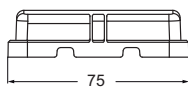
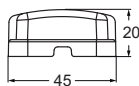
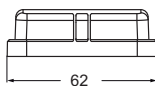
CHCP 16

CHCP 24

1) possibility of using cable ties to increase the retention of the insulating cover on the hood

dimensions in mm

CHCP



dimensions shown are not binding and may be changed without notice

### The crimping concept

The crimp connection is an irreversible connection between one or two conductors and a crimp contact. The crimp connection is obtained by pinching or pressing the contact metal - or shaft - firmly with the crimping tool.

A good crimp connection is provided by a suitable combination between the crimping base, the crimping part of the contact metal, i.e. the crimp contact, firmly with and the section of the conductor.

These comments refer to crimped connections carried out with copper flexible conductors in class 5 (flexible) or 6 (extra flexible) according to standards IEC 60228 and IEC 60228-A (Italian standard CEI 20-29).

Solid copper conductors (class 1) or in other materials (aluminium, iron, etc) often require special precautions for contacts and for crimping tools, to be agreed with the manufacturer.

The main technical advantages provided by crimping connections over soldered connections are:

- The process does not use heat and does not require materials.
- Perfect connection is acquired that is intrinsic with cold soldering.
- No degradation of the elastic characteristics of the female contacts (a problem that arises with soldering temperatures).
- No health risks connected with the use of heavy metals or fumes generated from the soldering process.
- Preservation of the conductor's flexibility immediately upon connection.
- No conductors with burned, discoloured or overheated insulating material.
- Excellent reproducibility of the performances of the electrical and mechanical connections.
- Facilitated production controls.

Other advantages obtained by crimping connections over screw terminal connections are:

- Less drop of currency in the connector contacts.
- High stability in time even in the presence of vibrations.
- High duration in presence of corrosion (gastight).
- Individual insertion of the contacts in the connector (it is possible to eliminate unnecessary contacts).
- Less time required for connection.
- Possibility of pre-production of the terminated conductors with crimp contacts.
- Easy substitution of individual contacts during maintenance.
- Possibility of selectively isolating the circuits during maintenance via the extraction of the contacts from the connector.

The crimped connections for wire sections up to 10 mm<sup>2</sup> are covered by the EN 60352-2:2006 European standard equivalent to the IEC 60352-2 Issue 2 (2006-02) international standard.

The **EN 60352-2** standard also includes a practical guide, which lists the following main points.

The quality of a crimped connection is mainly affected by the quality of materials used and by the condition of the crimp contact (in particular the crimp shaft) and wire surfaces.

To ensure a good quality crimped connection, an essential parameter is the wire mechanical retention in the contact.

The standard makes a distinction between the closed crimp shaft, inherently stronger, and the open crimp shaft. ILME crimp contacts are closed crimp shaft contacts, with inspection hole which ensures a higher mechanical performance compared to the open shaft crimp contacts, such as better mechanical sturdiness and stability during operation.

They have been machine turned, thus ensuring a better electrical performance (better conductivity).

2002 Amendment 2 of the previous IEC standard issue controversially unified the minimum resistance to tensile stress values established for open shaft contacts (curve B of old Figure 5) and closed shaft contacts (curve A of old Figure 5) by lowering them to the values (shown in curve B), which can be achieved by open shaft crimp contacts.

This has controversially relaxed the suitability requirements both for closed crimp shaft, typically large, machine turned and for crimp tools specially made for these contacts.

Several industries continue to prefer the higher performance ensured by closed shaft crimp contacts, the only ones to ensure the higher resistance to tensile stress values believed to be essential for the most demanding industrial applications.

Therefore, ILME continues to refer to curve A of Figure 5 illustrated in the

EN 60352-2 (1994) standard: ILME closed shaft crimp contacts, used with flexible copper wires, featuring a section included in the ranges shown and correctly crimped with the recommended tools, ensure breakage resistant connections at least equal to the values shown in the table shown below (for reference, the corresponding R<sub>f</sub>/S unified tensile stress load value is also shown [N/mm<sup>2</sup>]).

Section S		Resistance to traction R <sub>t</sub> (N)	R <sub>f</sub> /S (N/mm <sup>2</sup> )
AWG	mm <sup>2</sup>		
26	0,12	18	150
-	0,14	21	150
24	0,22	33	150
-	0,25	37,5	150
22	0,32	48	150
-	0,37	55,5	150
20	(0,6)	75	150
-	0,75	112,5	150
18	(0,82)	125	150
-	1	150	150
16	(1,3)	195	150
-	1,5	220	147
14	(2,1)	300	143
-	2,5	325	130
12	(3,3)	430	130
-	4	500	125
10	(5,3)	635	120
-	6	650	108
7	10	1000 <i>(1300)</i>	100 <i>(130)</i>
-	16	<i>1650</i>	<i>103</i>
-	25	<i>2300</i>	<i>92</i>
-	35	<i>2800</i>	<i>80</i>
-	50	<i>3300</i>	<i>66</i>
-	70	<i>3900</i>	<i>56</i>

**NOTE** - For 10 mm<sup>2</sup> wire sections, the resistance to tensile stress shown in *italics* are those specified in the NF F 61-030 standard (for 10 mm<sup>2</sup>, the value in brackets)

The basic criteria used for the resistance to tensile stress values required by EN 60352-2 standard is that such resistance is at least equal to 60% of the breakage unified load of the same annealed copper wire.

This applies to wire sections up to about 1.5 mm<sup>2</sup>; above this section, the ratio is slightly lower as retention is also affected by friction, which increases linearly with the housing diameter, whilst the section increases by the square. IEC/EN 60352-2 standard, which targets the electronics industry, restricts its requirements to crimp connections for wires with a maximum section of 10 mm<sup>2</sup>. For sections higher than 10 mm<sup>2</sup>, up to 70 mm<sup>2</sup>, the standard to refer to is the NF F 61-030 (1989) French standard which relates to electrical connectors to be used on board of railway rolling stock, in particular for large crimp contacts, such as those manufactured by ILME.

**NOTE**

Alternatively, for wire sections between 35 mm<sup>2</sup> and 300 mm<sup>2</sup>, EN 61238-1:2003 standard can be referred to.

This standard requires constant R<sub>f</sub>/S values equal to 60 N/mm<sup>2</sup>, lower than those established by the above mentioned French standard.

### Selecting the crimping tool and relevant controls

When you have selected quality crimp contacts and conductors, the next step and most important step is to select the correct work tool.

The practical guide of standard EN 60352-2 provides the following recommendations on the subject.

They list some of the ideal requirements for crimping tools, some optional characteristics, but, above all, they provide a preview of the indispensable controls:

- a) The crimping tools and the contacts used must be supplied by the same manufacturer, otherwise the user must assume all responsibility for the quality and reliability of the crimp connections.
- b) The crimping tools must function correctly and provide a correct crimp without damage to the pin or the component to crimp.
- c) In order to obtain a reliable crimp connection, a crimping device with a mechanism that controls the entire crimping cycle must be used.  
At the end of the crimping cycle the handles and the ratchet must return to the open position.
- d) In all cases the crimping operation must be made in one single phase, with no further interventions.
- e) The removable parts of the tool such as the crimping dies and the locators must be designed in such a way as to make it possible to be inserted within the tool only in the correct manner.
- f) The tools must be supplied with the appropriate means for a correct positioning of the pins to be crimped and of the conductors during crimping.
- g) The tools must be designed in such a way so that only the necessary adjustments may be made.
- h) The action of the tool must be such that both the pin to be crimped and the fixture of the isolation (when present) are respectively crimped or compressed with a single action.
- i) The design of the tool must ensure that the dies for a particular tool may be interchangeable within tools of the same type.  
If they are not interchangeable, the identification of tools for which they are suitable must be marked on the dies.
- j) The tools may be designed so as to produce a marking or coding of the die on the pin to be crimped so that the crimping may be checked for verification of the correct die.
- k) The design of the tool must allow the verification of the dies with gauges to measure wear.  
The gauge verification method must be that specified by the manufacturer of the tools.

The manual and automatic crimping tools selected by ILME are carefully designed to ensure symmetrical deformation of the crimping area of the contact and wire, by means of their own, internal high pressure forming parts.

The positioner ensures that the wire and crimp contact meet in the appropriate part of the tool.

Sprung mechanisms built into the tools ensure that the contacts are not inserted in the tool before the indenters are fully open, and that the tool does not open before the crimping process has been completed.

## The crimping operation

The practical guide in standard EN 60352-2 supplies further general information regarding crimp contacts for multipole connectors.

### 1. Insertion of the conductor in the crimp contacts

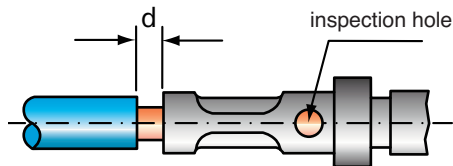
The conductor must be correctly positioned in the pin to be crimped. The crimping indentations must be correctly positioned on the foot to be crimped.

There must be sufficient space, in conformity with the manufacturer's instructions, between the end of the insulating material of the conductor and the pin to be crimped ("d").

As a general rule, the stripping length is equal to the pin insertion depth + 1 mm (for sections up to 1 mm<sup>2</sup>) and + 2 mm (for sections from 1 to 10 mm<sup>2</sup>).

When using closed crimp pins with an inspection hole, the crimp conductor must be visible through the inspection holes.

\* Keeping the conductor strands visible above the contact collar enables you to check correct stripping, i.e. make sure no strands have been cut. This also ensures a certain flexibility for the connection, by not transmitting to the contact any flexure stresses caused by installation. However, in practice, some operators give priority to insulation, by reducing to zero the gap between cable insulation and the contact collar.



### 2. Insertion of crimped contacts in the connector insert

It is recommended that the crimped contacts be perfectly straight and inserted within the contact slots in a single operation and without excessive force until a clicking sound is heard.

The correct retention of the contact should be verified with a light pulling of the wire. Non alignment of the crimped contacts must be avoided because this could cause possible loosening of the retention springs and consequently jeopardise the retention of the contact in the insert.

For small section conductors ( $\leq 0.35 \text{ mm}^2$ ) or for specific application, the use of the insertion tool specified by the manufacturer is recommended.

### 3. Removal of inserted contacts

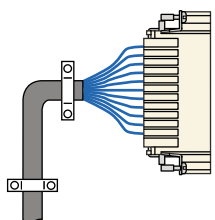
In the case of incorrect insertion or wiring substitution, inserted contacts may only be removed using the removal tools specified by the manufacturer.

### 4. Mounting and flexure of multiwired bundles or multipolar cables with crimp contacts

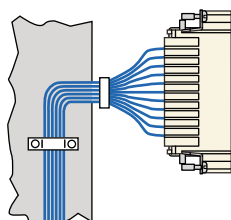
Bundles of conductors or multipolar cables with crimp contacts for multipole connectors must not cause stress to the inserted contacts with their weight as this would cause the contacts to bend over to the coupling area of the connectors and consequently damage them.

The connectors must therefore be provided with cable clamps or the conductor bundles or multipolar cables must be mounted as described in the figures herebelow.

Multipolar cable

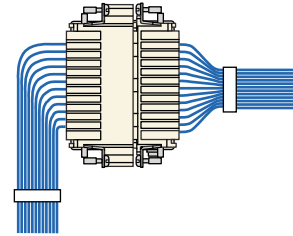


Conductor cables



If the conductor bundles or the multipolar cables have to be immediately folded over on the back of the connector insert, it is recommended not to use any mechanical force in the axial direction with respect to the coupled contacts.

The figure herebelow shows a correct bending and clamping of the multiwire bundles using the crimp contacts.

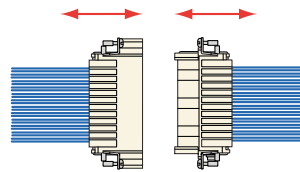


### 5. Coupling and uncoupling of multipolar connectors with crimp contacts

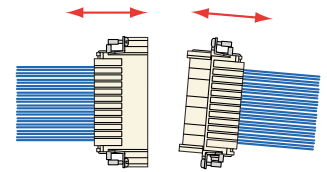
In order to prevent stress on the crimp contacts, the connectors must be coupled and uncoupled in the axial direction with respect to the contacts, without touching the conductor bundles or cables.

Standard DIN 43652 (incorporated into specification EN 175301-801) that applies to the ILME inserts of the CD series (this recommendation is also valid for the CDD series) prescribes a maximum deflection from the axis of  $\pm 5^\circ$  on the greater side and  $\pm 2^\circ$  on the smaller side.

correct



incorrect



To keep the play within this limit, especially during the uncoupling phase, guide pins CRM and CRF may be used.

for contacts of insert series:	page:
<b>CD</b> ..... (10A)	31-38
<b>CDD</b> ..... (10A)	40-46
<b>CCE</b> ..... (16A)	74-79
<b>CQE</b> ..... (16A)	81-86

**manual crimping tool**



**insertion tool  
removal tools - tip**



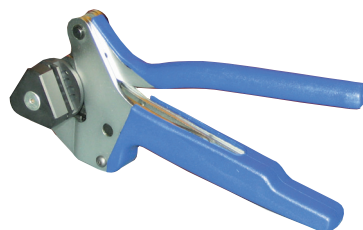
description	part No.	part No.
crimping tool for <b>10A</b> and <b>16A</b> contacts RENNSTEIG model (turret included)	<b>CCPZ TP</b>	
insertion tool for insertion of the contacts into the inserts for crimped contacts up to 0.75 mm <sup>2</sup>		<b>CCINA</b>
removal tools for the extraction of contacts from the inserts - for <b>10A</b> contacts <sup>1)</sup> - for <b>16A</b> contacts <sup>2)</sup>		<b>CCES</b> <b>CQES</b>
replacement tip for CCES removal tool		<b>CCPR RN</b>

**Notes:**

- <sup>1)</sup> for CD, CDD inserts
- <sup>2)</sup> for CQE, CCE inserts

CCPZ TP crimping tool is a simple manual square section crimping tool.  
Crimping tools CCPZ RN and CCPZ MIL are recommended for precision crimping.

**CCPZ TP**





**General**

**Load curves**

The permitted current carrying capacity for connectors is variable: it becomes lower with the increase of the number of poles and of the ambient temperature in which the connector is installed and it depends upon the thermal properties of the material used for the contacts and the insulating parts including those of the type of conductor used.

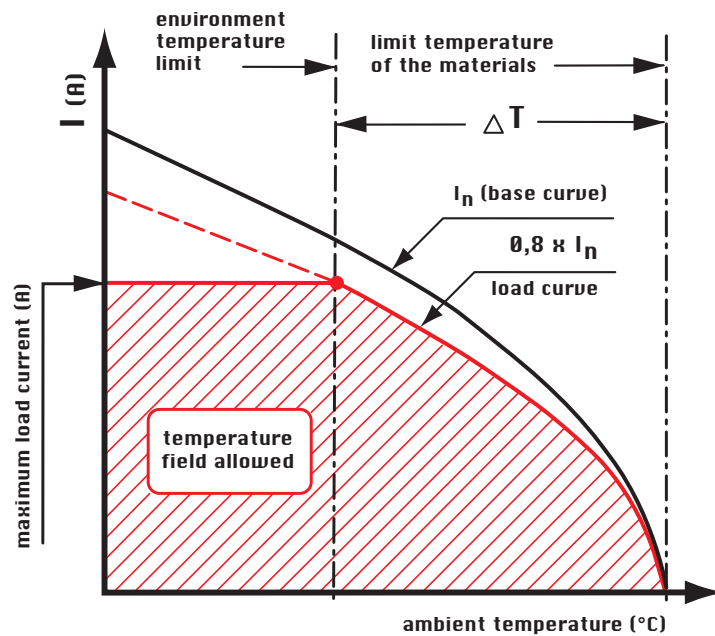
The current carrying capacity is obtained from the load curves which are constructed according to standard IEC 60512-5-2 for currents circulating simultaneously in all poles.

The limit current curves express current values that determine the achievement of the upper limit temperature of the materials. The choice of the permanent load applicable on the contacts must be made within the field of operation possible delimited by the above mentioned curves.

Since use of connectors at the limit values of their characteristics is not recommended, **the base curve** is de-rated. The reduction of the load currents to 80% defines the correction curve where both the maximum permissible contact resistances and the inaccuracy of the temperature measurements are sufficiently taken into consideration.

The correction curve represents the final **limit current curve (load curve)** as defined by standard IEC 60512-5-2. It therefore bears in consideration the differences between the various connector inserts, as well as errors in the temperature measurements.

All the load curves presented here below include the correction.



**Legend:**

**Maximum load current (A):** value for which the connector reaches the upper limit temperature of the material at the corresponding ambient temperature intersected on the load curve.

**Upper limit temperature of the materials:** value determined by the characteristics of the material used. The sum of the environmental temperature and the increase of the  $\Delta T$  (temperature rise) caused by the current flow must not exceed the limit temperature of the materials.

**Environment temperature limit:** the environmental conditions must not exceed this value. It may be known and determines the maximum load current, or it may be directly obtained from the load curve.

**Base curve:** set of current and temperature values obtained from laboratory tests and influenced by the connector's characteristics (number of poles, construction shape, thermal conductivity of the materials, etc.) and the cross-section of the conductor used.

**Load curve (limit current curve):** obtained from the base curve via the safety coefficient.

**$\Delta T$  (temperature rise):** temperature rise produced by a permanent current circulating through all the poles of a connector coupling; difference between the upper limit temperature of the material and the ambient temperature obtained on the limit current curve.

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CCEM 10	75	CDFS 1.5	31*	CHV 10	95-108
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CCEM 24	77-79	CDM 07 N	31	CHV 16 L	113
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CCFS 1.0	74*	CDMS 0.7	31*	CK 03 IA	123
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CCFS 4.0	74*	CFO 06 L21	93-104	CK 03 IN	123
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CCMJD 0.7	74*	CFO 16.21	97	CK 03 VGNS	124
CCMJD 1.0	74*	CFO 16.29	97	CK 03 VNS	124
CCMJD 1.5	74*	CFO 24.21	99	CK 03 VS	124
CCMJD 2.5	74*	CFO 24.29	99	CKA 03 APS	125
CCMJD 3.0	74*	CFO 32.29	101	CKA 03 C	127
CCMJD 4.0	74*	CFO 32.36	101	CKA 03 CA	127
CCMS 0.3	74*	CFO 32 L	121	CKA 03 I	125
CCMS 0.5	74*	CFO 48 L	122	CKA 03 IA	125
CCMS 0.7	74*	CFO 48 L29	122	CKA 03 IAPS	125
CCMS 1.0	74*	CFO 48 L42	122	CKA 03 ILS	126
CCMS 1.5	74*	CFV 06 L21	93-104	CKA 03 ILSA	126
CCMS 2.5	74*	CFV 06 L29	93-104	CKA 03 VAS	127
CCMS 3.0	74*	CFV 10.21	95	CKA 03 VGS	127
CCMS 4.0	74*	CFV 10.29	95	CKA 03 VS	127
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\* These items are also shown in various sections throughout the catalogue.



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## Sales organization

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### Head office

**I.L.M.E. SpA**  
via Marco Antonio Colonna, 9  
20149 Milano - Italy  
☎ +39 02345605.22 - fax +39 0233105813  
[www.ilme.com](http://www.ilme.com)

### France

**ILME FRANCE S.A.R.L.**  
Rue Roland Garros - BP 125  
Parc d'Activités de l'Aéroport  
42163 Andrézieux-Bouthéon  
☎ +33 (0) 4 77 36 23 36 - fax +33 (0) 4 77 36 97 97  
e-mail: [ilme-france@ilme.fr](mailto:ilme-france@ilme.fr) - [www.ilme.fr](http://www.ilme.fr)

### Germany

**ILME GmbH**  
Max-Planck-Straße 12 - 51674 Wiehl  
☎ +49 (0)2261 - 7955-0  
fax +49 (0)2261 - 7955-5 (Auftragsannahme) - +49 (0)2261 - 7955-9 (Vertrieb)  
e-mail: [technik@ilme.de](mailto:technik@ilme.de) - [www.ilme.de](http://www.ilme.de)

### United Kingdom

**ILME UK LIMITED**  
50 Evans Road, Venture Point  
Speke, Merseyside L24 9PB  
☎ +44 (0) 151 3369321 - fax +44 (0) 151 3369326  
e-mail: [sales@ilmeuk.co.uk](mailto:sales@ilmeuk.co.uk) - [www.ilmeuk.co.uk](http://www.ilmeuk.co.uk)

### Sweden and Nordic countries

**ILME NORDIC AB**  
Transportvägen 18  
24642 Löddeköpinge (Sweden)  
☎ +46 46 18 28 00 - fax +46 46 18 28 10  
e-mail: [info@ilme.se](mailto:info@ilme.se) - [www.ilme.se](http://www.ilme.se)

### Japan

**ILME JAPAN CO., LTD.**  
Kobe International Business Center - 650-0047, 5-2, 5 - Chome,  
Minatojima Minami-Machi - Chuo-Ku, Kobe Japan  
☎ +81 7830 22005 - fax +81 7830 22060  
[www.ilme.jp](http://www.ilme.jp)

### China

**ILME CHINA REP. OFFICE**  
Room 201 Universal Centre, no. 175 XiangYan NanLu, - 200031 Shanghai  
☎ +86 - 21 - 62489961 - fax +86 - 21 - 62489961  
[www.ilmechina.com](http://www.ilmechina.com)



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